

the Heritage collection
from Perfect Choice Home Solutions

Craftsmanship that lasts
for *generations.*





JOYCE *Promise*

Since 1955, we have been committed to excellence through product innovation, state-of-the-art manufacturing facilities, and the lifetime warranties we stand behind. Founded on the principles of the company namesake, Joyce (co-founder's late wife), we continue providing you with quality products that are crafted to enhance your home and last for generations - just as our company has.



3 Generations Strong



Limited Lifetime Warranty



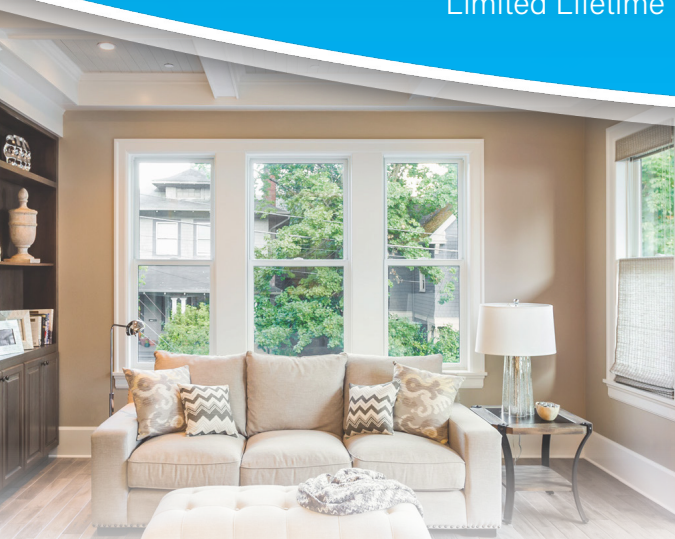
Building Quality Home Improvement
Products since 1955



99% of Waste is Recyclable



Dealer Network



WINDOWS



PATIO DOORS



Why Choose Premium Vinyl

All our window and door products are made with a proprietary vinyl formulation to ensure the optimum in product quality, performance, and durability. This formulation includes a special UV inhibitor that helps provide superior weather-resistance to keep the windows installed in your home beautiful year after year. Vinyl is virtually maintenance-free to provide you with years of ease. The frames and sashes easily clean with mild detergent and water. Vinyl's thermal and sound insulating properties enhance the energy efficiency of your home while taming outside noises.



Never paint or stain



Color retention



Recyclable



Strong and durable



Low/no maintenance



Affordable



Testing *and* Approval

All of our products have been third-party tested, exceeding industry standards.





Features *and* Benefits

Constant Force Balancing

Stainless steel [clock-spring balance system](#) lets you lift a 20 lb. sash with a single finger.

Lock & Tilt Hardware

[DuoTilt™ hardware system](#) eliminates the need for tilt latches, offering a clean and modern look.

Architectural Aesthetics

Our [cove molding's decorative profile](#) brings that fashionable look to complement your home.

Fully Fusion Welded

Our [four-point welding process](#) creates one solid cohesive unit that withstands the harshest wind and structural loads.

Double-Strength Seal

Much like a refrigerator door, the power of [magnets](#) and our [closed cell bulb seal](#) stops air infiltration and cold drafts.

Multi-Chamber Extrusions

Engineered frames with [multiple chambers](#) for structural performance and improved efficient thermal barriers.

Foam-Filled

Polyurethane [foam filled](#) frames and sashes is a standard, giving you the northern energy performance you deserve.

Completely Weathertight

[Double-fin weather stripping](#) at the interior and exterior barriers protects against air and water infiltration, creating a tight seal.

Composite Reinforcement

Our [C-Core Technology](#) has structural performance grades that exceed 200mph winds, 12% more thermally efficient than aluminum, and is completely recyclable.

Exceptionally Strong Screens

Standard with [extruded aluminum half screen](#) that is 10x stronger than roll form.

Superior Sill Design

Truly [sloped sill](#) design naturally sheds water away from your home, eliminating any possibility of ice or water backup.







Sliding Windows

Sliding windows are great for openings that are more wide than tall, which can provide an expansive, unobstructed view of the outdoors while providing plenty of fresh air.

- Fully-welded, multi-chambered construction for superior structural performance
- Polyurethane foam filled frames and sashes for the best energy efficiency
- C-Core reinforcement at the meeting rail for superb structural & thermal performance
- Double-fin weather stripping to create a tight seal against air & water infiltration
- Color-matched, heavy-duty zinc cam locks offer pick-resistant security
- Dual brass rollers that ensure decades of smooth, easy operation
- Lift-out sashes that make cleaning the exterior glass exceptionally easy
- Extruded aluminum frame with fiberglass screen for 10x more strength



Casement and Awning

Slim lines and a coved exterior sash give these hinged windows a timeless look with a ton of viewable glass area, not to mention up to 100% ventilation.

- Fully-welded, multi-chambered construction for superior structural performance
- Dual seals at the sash and frame, using closed cell technology, ensure no air or water infiltration
- A single-lever, multi-point locking system ensures exceptional security
- Low-profile fold-down lock handle provides a sleek, recessed look
- Corrosion-resistant stainless steel hardware with self-lubricating operators ensures a lifetime of worry free enjoyment
- Casements outward swing of up to 90 degrees will allow you to clean your exterior glass from the inside
- Awning windows are hinged at the bottom and can be used on rainy or sunny days
- Optional interior FlexScreen maximizes your internal viewable area while giving you a clean modern look





Picture Windows

Enjoy the wide-open, panoramic views and abundance of natural light that picture windows will bring to your home. Picture windows are non-operable and feature a single-frame design that makes them the most airtight window style you can purchase.

- Fusion welded, multi chamber design for structural and thermal performance
- Polyurethane foam filled frame for rigidity and enhanced thermal efficiency
- The superior frames design with a weep fortification system gives you an extra bonus layer of protection against any water or ice infiltration
- The slimline profile maximizes your viewing area without jeopardizing strength or efficiency for a lifetime of enjoyment



Specialty Shapes

Specialty shape windows are customized in a limitless array of different geometric patterns. They allow you to select a shape that complements the style of your home or to replace an existing specialty window you currently have. They are often used as architectural accents to enhance the visual appeal of your home. When strategically placed, they draw the “Aha!” moment as a focal point, or add a unique touch to your architecture.

- Full selection of geometric shapes and configurations, including but not limited to: Circle, circle tops, eyebrows, arched, octagons, triangles, pentagons, and more!
- Accessory grooves allow for shape patterns to be mulled to other window styles to give the appearance of a single unit
- Multiple chamber frame design for better thermal performance
- The slimline profile maximizes your viewing area without jeopardizing strength or efficiency for a lifetime of enjoyment





Bow & Bay Windows

Add an exceptional architectural focal point to your exterior! Or better yet, expand your interior living space with a bay or bow window.

- Hand-selected, furniture-grade oak or birch can be custom finished to match any interior laminate or vinyl color
- Timberstand laminated structural mullions, finished with color-matched cladding, are between each window opening to support the head and seat while also adding energy efficiency
- R9 insulated super seal comes standard
- Picture window casing and stops can be pre-mitered and custom finished for the perfect look
- Internal PVC panning system provides the ultimate protection against ice and water
- Roof hips when applicable can be pre-made and shingled to match
- Possibilities are endless with degrees, finishes, window types, and options



Garden Windows

Turn your home into an atrium with a garden window. These windows extend outward from the side of a structure, creating a small, sunlit space suitable for growing plants and herbs or displaying other decorative items. Garden windows are most commonly installed over a kitchen sink or in a breakfast nook, but they can be found in other areas of a home as well.

- Glass panels on three sides, allowing for maximum exposure to sunlight
- Operable side vents to allow fresh air in
- Sloped tempered glass roof to allow even more sunlight to enter
- Easy access to locks and operators
- Low-E glass packages available that are harmless to plants
- Customizable seat and trim packages to suit your style





Patio Doors

Doors connect your interior to your exterior living space. They are great to let the breeze in, allow natural light, and a beautiful view to the outdoors. However they need to be functional to provide security, efficiency, and peace-of-mind.

- Multiple chambers reduce thermal exchange and increase insulation value compared to less superior designs
- Smooth and quiet with patented Ultrex dual-tandem rollers for effortless operation
- Raised rail to protect the wheels from dirt and debris
- Multiple weatherstripping virtually eliminates air infiltration and outside noise
- Meeting and operating sash stiles are fully fusion welded with steel reinforcements
- Color-matched or plated finishes available in both single-point and multi-point mortise lock systems
- Color-matched extruded aluminum frame with fiberglass mesh and integrated locking handle
- Optional foot lock for added security
- Available in 2-panel, 3-panel, and 4-panel configurations



Handle Finishes



Brass



White



Beige



Black Nickel



Satin Nickel



Patio Black



Oil Rubbed Bronze

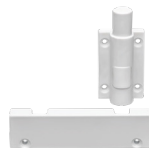
Locking Options



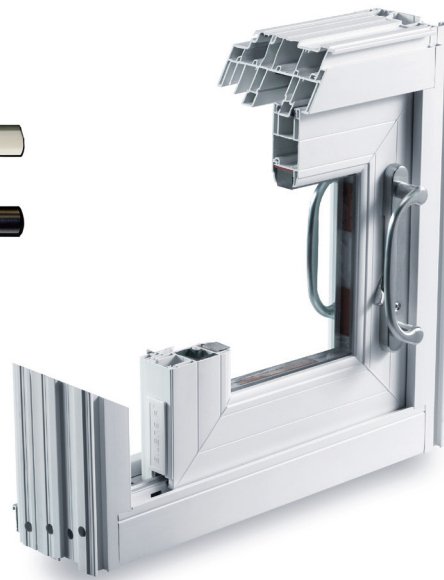
Standard



Optional Multi-Point



Foot Lock



Not all options or finishes are represented. Please see your Perfect Choice representative for details.



Options *and* Finishes

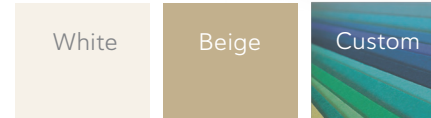
Interior/Exterior Colors



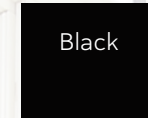
Interior Woodgrains



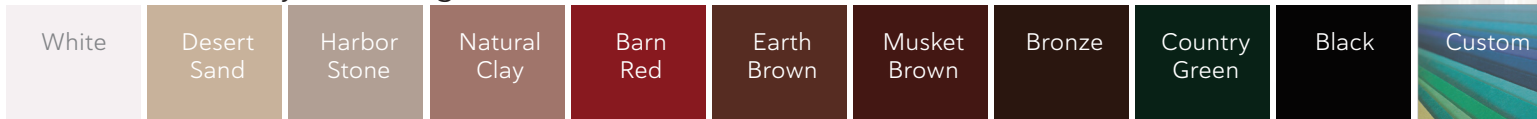
Color Matched Exterior Trim Coil



Exterior Laminate

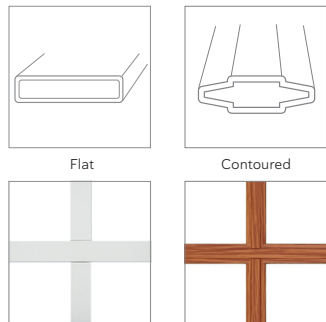


Prizm: Exterior Acrylic Coating



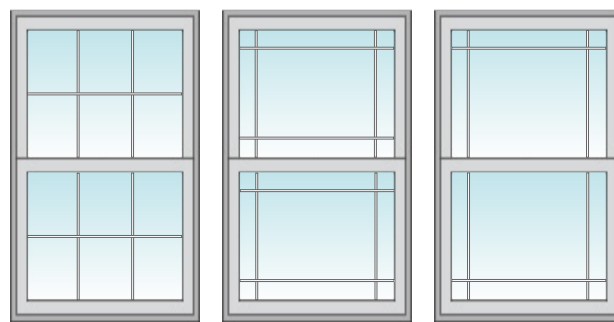
*The colors represented in this brochure are for illustrative purposes only and do not reflect the actual colors. Please refer to a certified Joyce color swatch ring for an accurate representation.

Grids



*Custom grids and other finishes available.

Window Grid Patterns

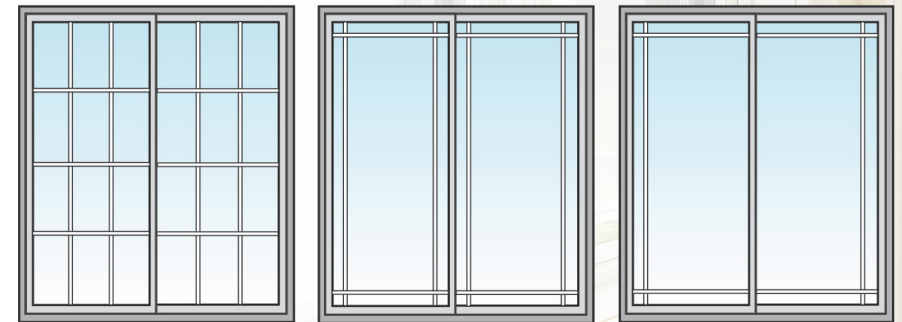


Colonial

Prairie

Perimeter Prairie

Patio Door Grid Patterns

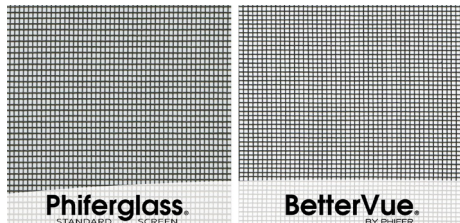


Colonial

Prairie

Perimeter Prairie

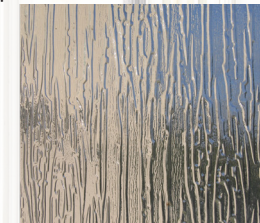
Screens



Specialty Glass Options



Obscure



Rain

*Tempered and laminated glass available.

*Not all options or finishes are represented. Please see your Perfect Choice dealer for further details.



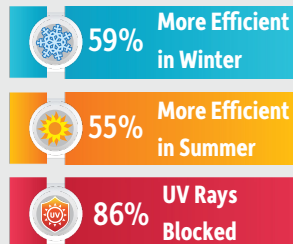
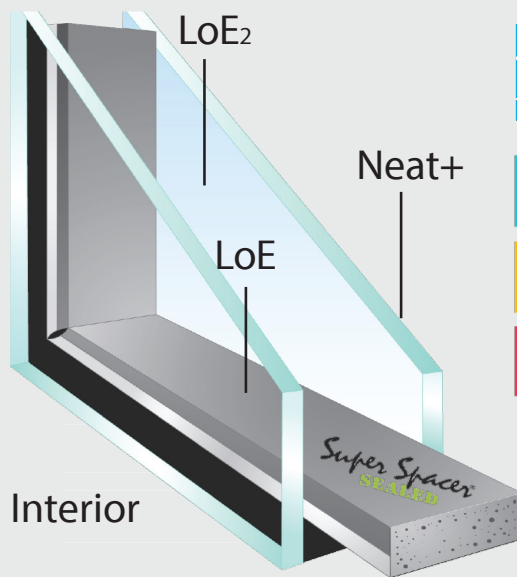
Glass Features *and* Options

Utilizing our SmartShield technology, we've got you covered no matter the climate you live in or the orientation of your window to the sun. Our LoE coated glass with Super Spacer® and Argon gas is built to exceed ENERGY STAR® and global manufacturing standards for insulated glass.



OPTIMAL PERFORMANCE

J21 with Neat+



Cleaner. Greener.

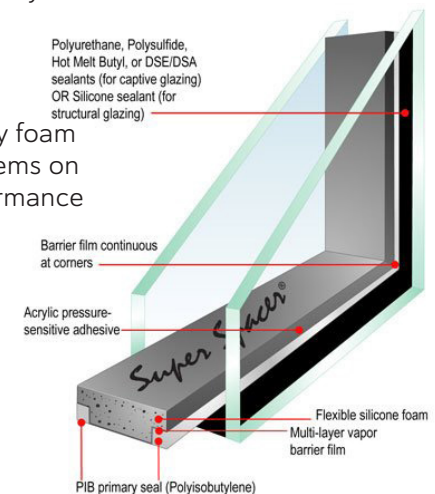
Neat+ uses next generation technology to breakdown greenhouse gases. That means less pollutants and dust can reach your window, resulting in a window that stays naturally cleaner longer... and without the work!



Super Spacer®

Best in its class, our multilayer memory foam spacer outperforms other spacer systems on the market due to its all around performance and benefits:

- Better thermal performance
- Non-dissipating argon gas
- Sound absorption
- Unparalleled seal retention
- Mold prevention
- Longest lasting insulated glass unit in the industry



The warmest edge among dual-seal systems.

up to +13.3°F/7.3°C

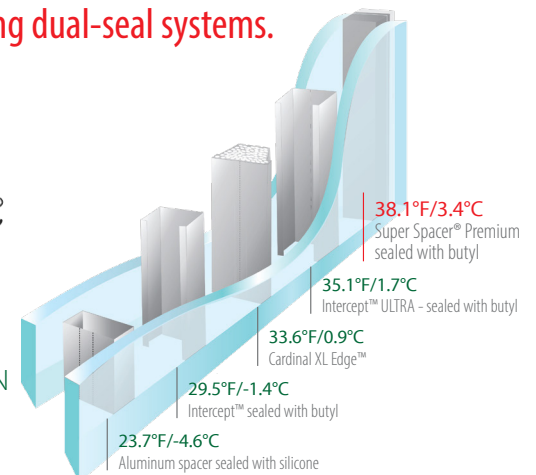
warmer temperature at the edge of the glass

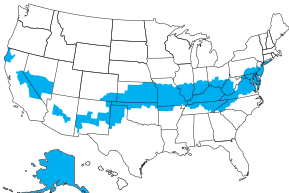
Outside 0°F/-17.8°C ±2°F/-1.1°C

Inside 70°F/21.1°C ±2°F/-1.1°C

Super Spacer® SEALED

When it's COLD Outside,
METAL SPACERS can DRAIN
the ENERGY of Your High
Performance Windows!



 Joyce Manufacturing Company 800.824.7988	 Heritage Double Hung (HTI) Vinyl Frame • LoE/LoE Argon • SuperSpacer Vertical Slider Window	 ENERGY STAR® Certified in Highlighted Regions
		
ENERGY PERFORMANCE RATINGS		
U-Factor (U.S./I-P)	Solar Heat Gain Coefficient	
0.23	0.28	
ADDITIONAL PERFORMANCE RATINGS		
Visible Transmittance	Air Leakage (US/I-P)	
0.52	≤0.3	
Manufacturer stipulates that these ratings conform to applicable NFRC procedures for determining whole product performance. NFRC ratings are determined for a fixed set of environmental conditions, and a specific product size. NFRC does not recommend any product and does not warrant the suitability of any product for specific use. Consult manufacturer's literature for other product performance information. www.nfrc.org		
energystar.gov/windows		 Certified

Performance ratings may vary based on grids, glass strength, or other options. % calculations are compared to a dual insulated clear glass unit.



Perfect Choice Home Solutions is a trusted family-owned business, proudly serving the Midwest since 1998. We treat every project with the same care and dedication as if it were our own home. Our stellar reputation, backed by a long list of satisfied clients, reflects our commitment to superior craftsmanship, meticulous attention to detail, clear communication, and unwavering honesty and integrity. We take great pride in our service, and our customers agree—most of our business comes from repeat clients and their referrals, a testament to the lasting relationships we've built over the years.

RELIABLE, FAST & AFFORDABLE - ALWAYS QUALITY!

Partnering with Joyce Windows was a natural choice for us. Their values align perfectly with ours — as a locally owned and family-operated business for generations, they share our commitment to quality. With products proudly made in the USA and a dedication to providing exceptional service to communities just like yours, we knew they were the right fit for not only us but for our customers as well.



**2424 HWY 94 SOUTH OUTER RD,
ST CHARLES, MO
(636)-947-0177
BATHPLANETOFSTL.COM**



**402 S MAIN STREET
CREVE COEUR, IL
(309) 698-5735
PERFECTCHOICEEXTERIORS.COM**

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