

HB100 parts list

NAME

main eletric cabinet

Part

HB100-1

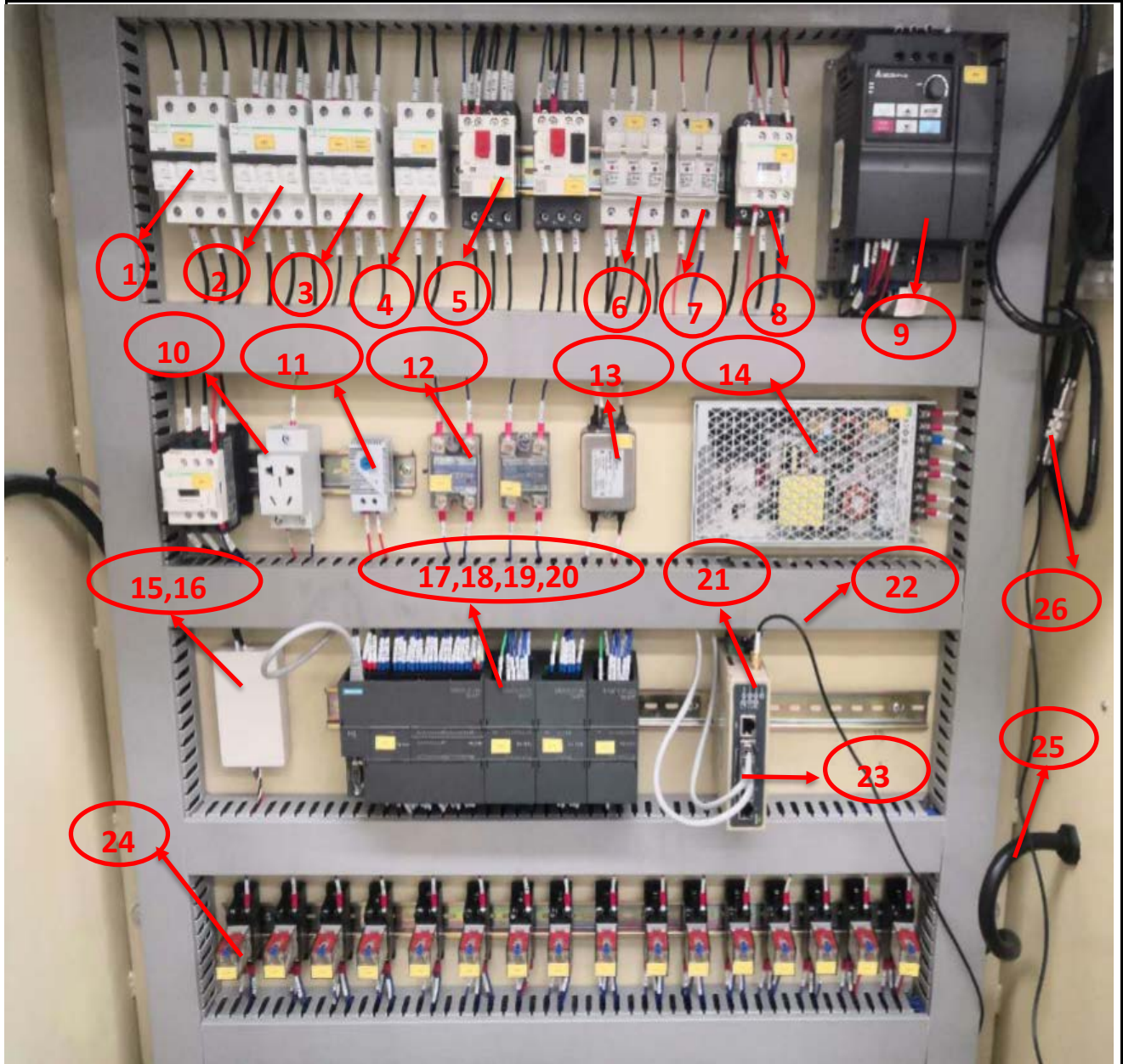
Item

HB100-1-1

Date

2020. 12. 20

Assembly diagram

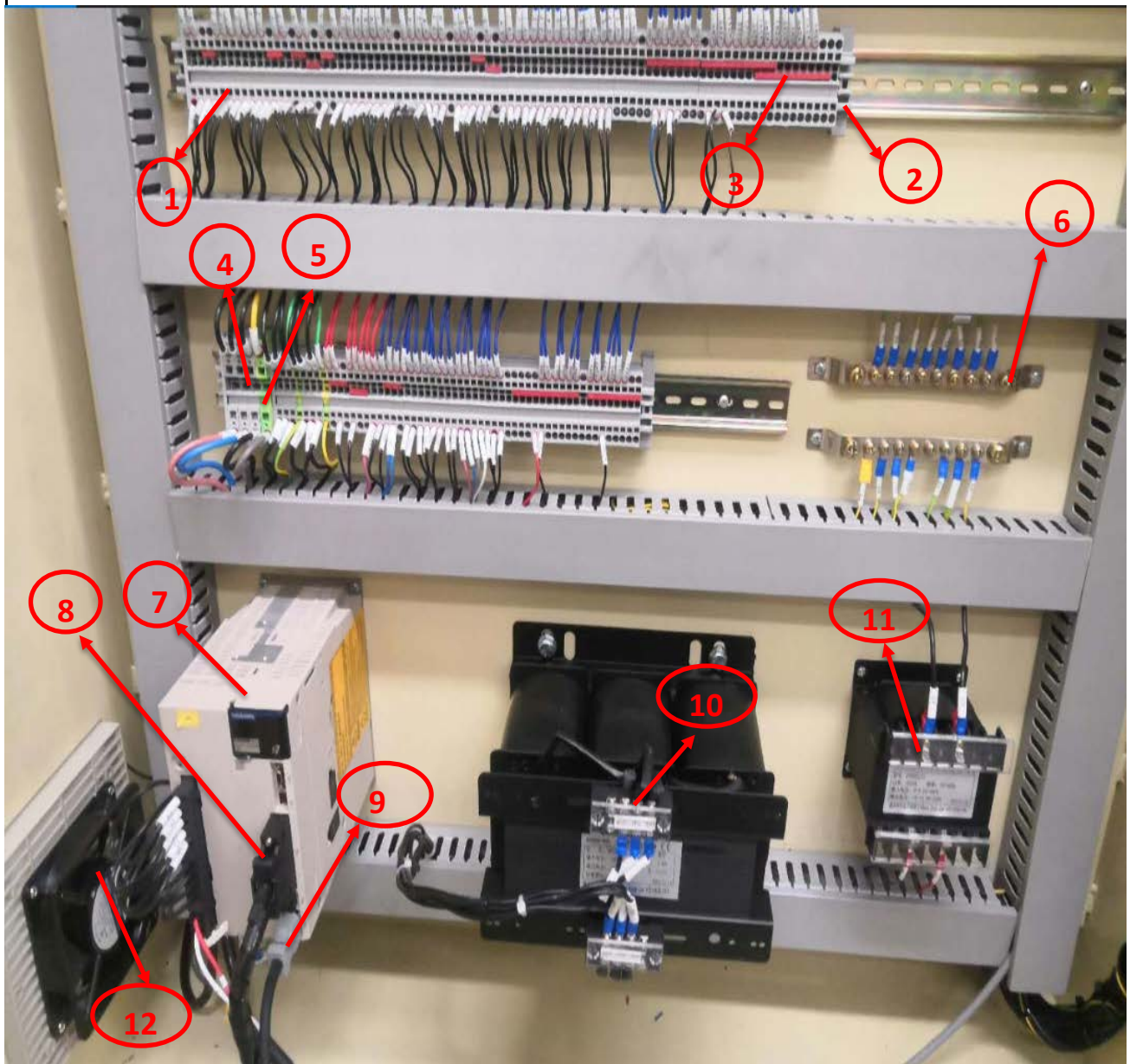


HB100 Electric cabinet				
ITEM	QTY	PART NAME	DESCRIPTION	NOTES
1	1	Low-voltage circuit breaker	IC65N-D40/3P	
2	1	Low-voltage circuit breaker	IC65N-D16/3P	
3	1	Low-voltage circuit breaker	IC65N-C6/2P	
4	1	Low-voltage circuit breaker	IC65N-D20/3P	
5	2	circuit breaker of motor	GV2-ME07C	
6	1	Fuse base	RT1832Z3X	
7	1	Fuse base	RT1832Z2X	
8	2	A.C. contactor	VFD-037EL43A	
9	1	Transducer	LC1D-1810M7C	
10	1	Outlet	AC30-10530	
11	1	Temperature control	KT-JWT6011 (F)	
12	2	Single phase DC relay	MGR-1 DD220D10	
13	1	Power filter	BKS31-10	
14	1	Power supplier	ABL 2REM24085H	
15	1	Servo pulse conversion		
16	1	Servo pulse conversion box		
17	1	PLC1	6ES7288-1ST40-0AA0	
18	1	PLC2	6ES7288-2DE16-0AA0	
19	1	PLC3	6ES7288-2DE08-0AA0	
20	1	PLC4	6ES7288-2DT16-0AA0	
21	1	Router	IR615	
22	1	Antenna of router	S-L5-WLAN	
23	5m	Cable	超6类	
24	16	Relay	GR-2C-DC24+底座	
25	3m	Power cord		
26	1	Circular pair connector	16-2	

HB100 parts list

name	main electric cabinet				
Part	HB100-1	Item	HB100-1-2	Date	2020. 1. 20

Assembly diagram

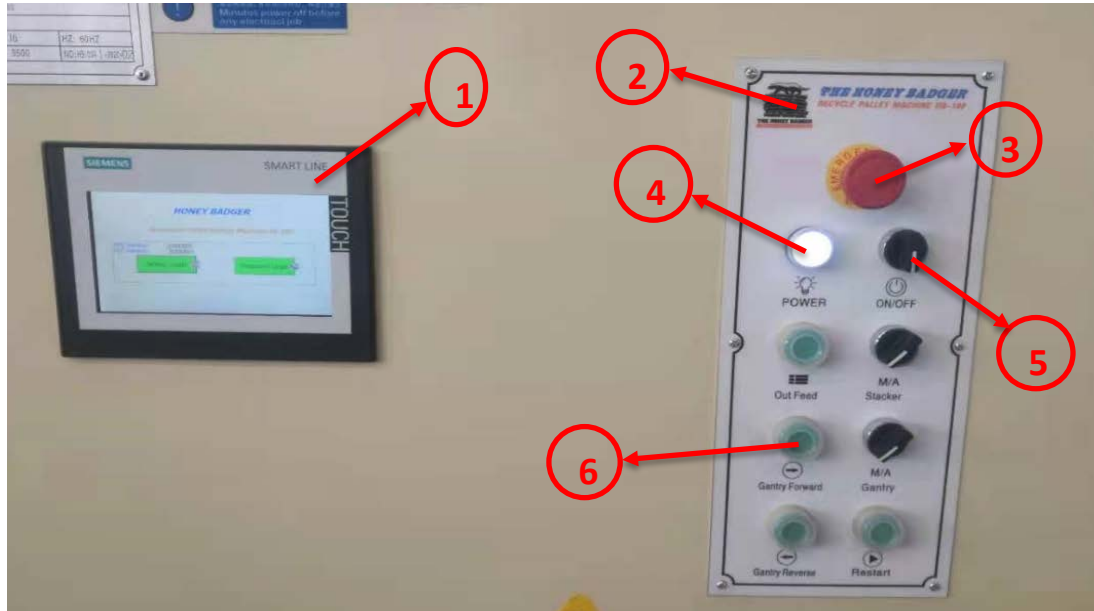


HB100 Electric cabinet				
ITEM	QTY	PART NAME	DESCRIPTION	NOTES
1	142	Connection terminal	UJT3-2.5	
2	4	Terminal strip	G-JUT3-2.5	
3	58	Bridge	JFBS10-2.5	
4	3	Bridge	UJT3-6	
5	1	Bridge	UJT3-6PE	
6	2	Ground terminal		
7	1	Servo drive	SGD7S-120A00A	
8	1	Servo motor cable	JZSP-UVA102-05-E (5 米)	
9	1	Servo encoder cable	JZSP-CVP02-05-E (5米)	
10	1	3 phase transformer	输入：480V 输出：200V 2KVA	
11	1	Transformer control	输入：480V 输出：220V 200VA	
12	2	Fan	2122HSL 220V	

HB100 Parts list

Name	Main electric carbint				
Part	HB100-1	Item	HB100-1-3	Date	2020. 1. 20

Assembly diagram

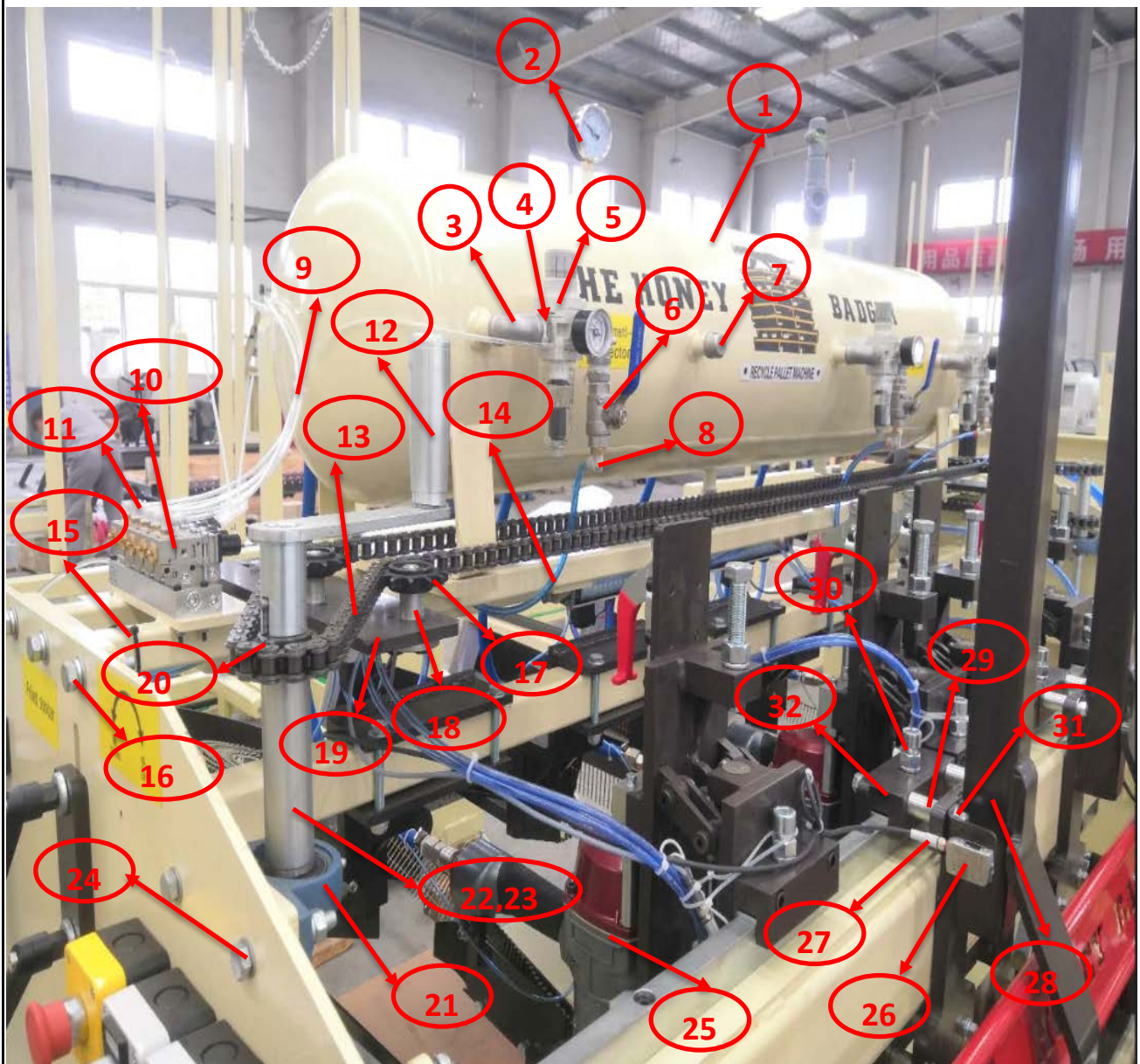


HB100 Electric cabinet				
ITEM	QTY	PART NAME	DESCRIPTION	NOTES
1	1	Touch screen	Smart 700 IE V3	
2	1	Main control board	SFW1-HB100-E-021	
3	1	Lock type button	ZB2BS54C	
4	1	LED indicator	XB2BVM1LC	
5	3	Rotary switch	ZB2BD2C	
6	4	Mushroom push button	ZB2BA3C	
7	7	Contact shoe	ZB2BZ101C	1NO
8	2	Contact shoe	ZB2BZ102C	1NC

HB100 parts list

Name	Gantry				
Part	HB100-2	Item	HB100-2-1	Date	2020. 1. 20

Assembly diagram



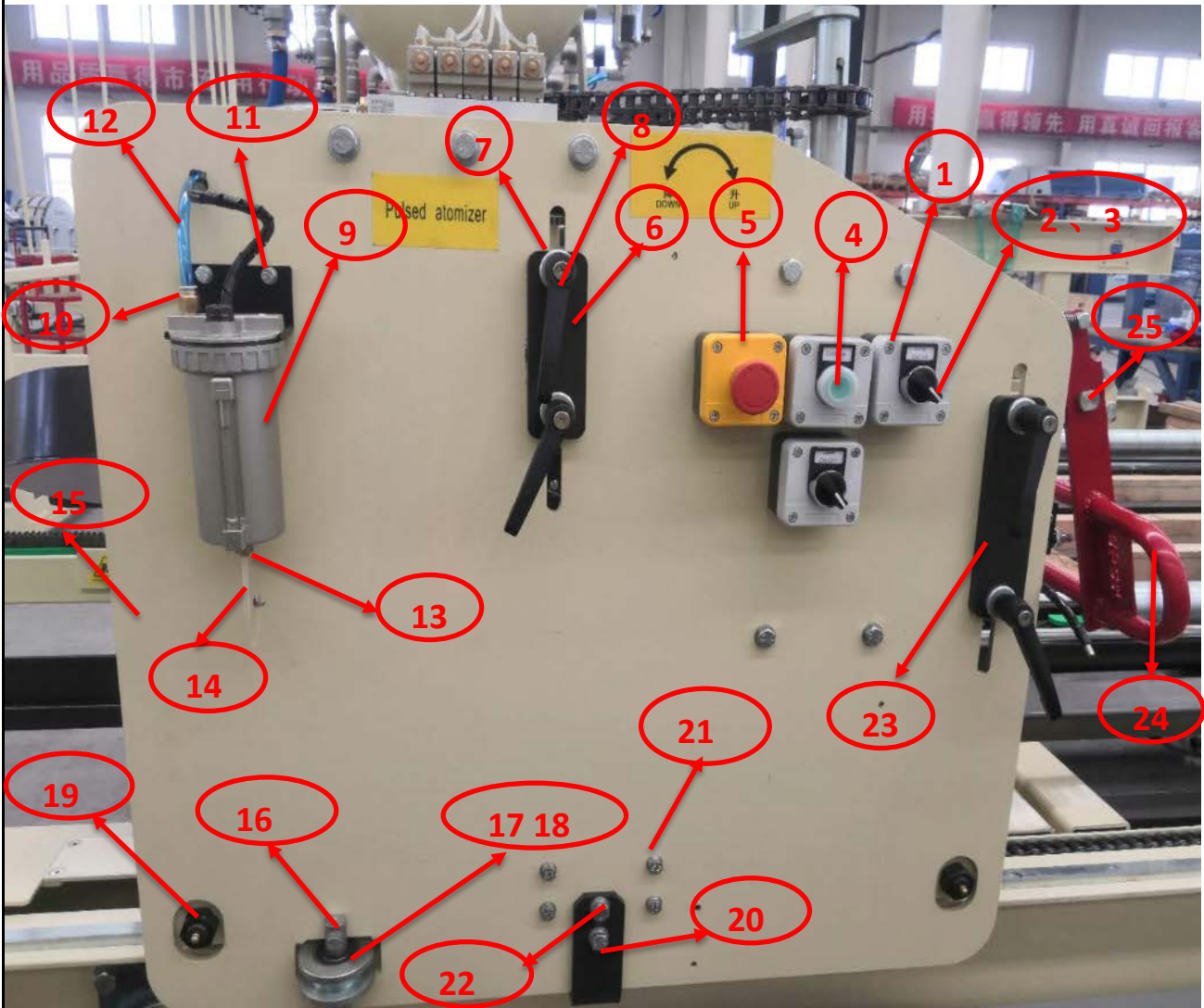
HB100 Gantry				
ITEM	QTY	PART NAME	DESCRIPTION	NOTES
1	1	Air tank	HB100-DZ-1	
2	2	Meter of pressure		
3	3	right-angle connector	1/2"	
4	3	fitting	1/2转1/4	
5	3	air filter	AW20-N02CG-Z-B	SMC
6	3	valve	3/8"	
7	1	plug	1/2"	
8	1	fitting	KQ2L08-03AS	
9	5	oil pipe	Φ4	
10	5	auto oiler	ALIM1000-5	SMC
11	5	fitting	KQ2L04-01AS	
12	1	handle		
13		chain	10A	
14		pipe	TU0805BU-100	SMC
15	1	beam	HB100-LMB-3	
16	6	screw	M12*40	含平弹垫
17	4	driven wheel	HB100-DZ-10	
18	4	sprocket shaft	HB100-LMZ-11	
19	2	board for fixed sprocket	HB100-LMB-12	
20	3	adjustable sprocket	HB100-DZ-9	
21	5	bearing	UCP205	
22	1	screw rod	HB100-LMZ-3	

23	1	spacer	HB100-LMZ-1	
24	10	screw	M10*55	平弹垫及螺母
25	4	nail gun		
26	1	laser	LR-ZH500CN	
27	1	cable	OP-87628	
28	2	pusher	HB100-LMB-16	
29	8	spacer	HB100-LMZ-16	
30	6	screw	内六M14*45	弹垫及螺母
31	1	supporter	HB100-LMBJ-21	
32	2	pusher fixed	HB100-LMB-22	

HB100 Parts list

工位名称	Gantry				
Name	HB100-2	Item	HB100-2-2	Date	2020. 1. 20

Assembly diagram



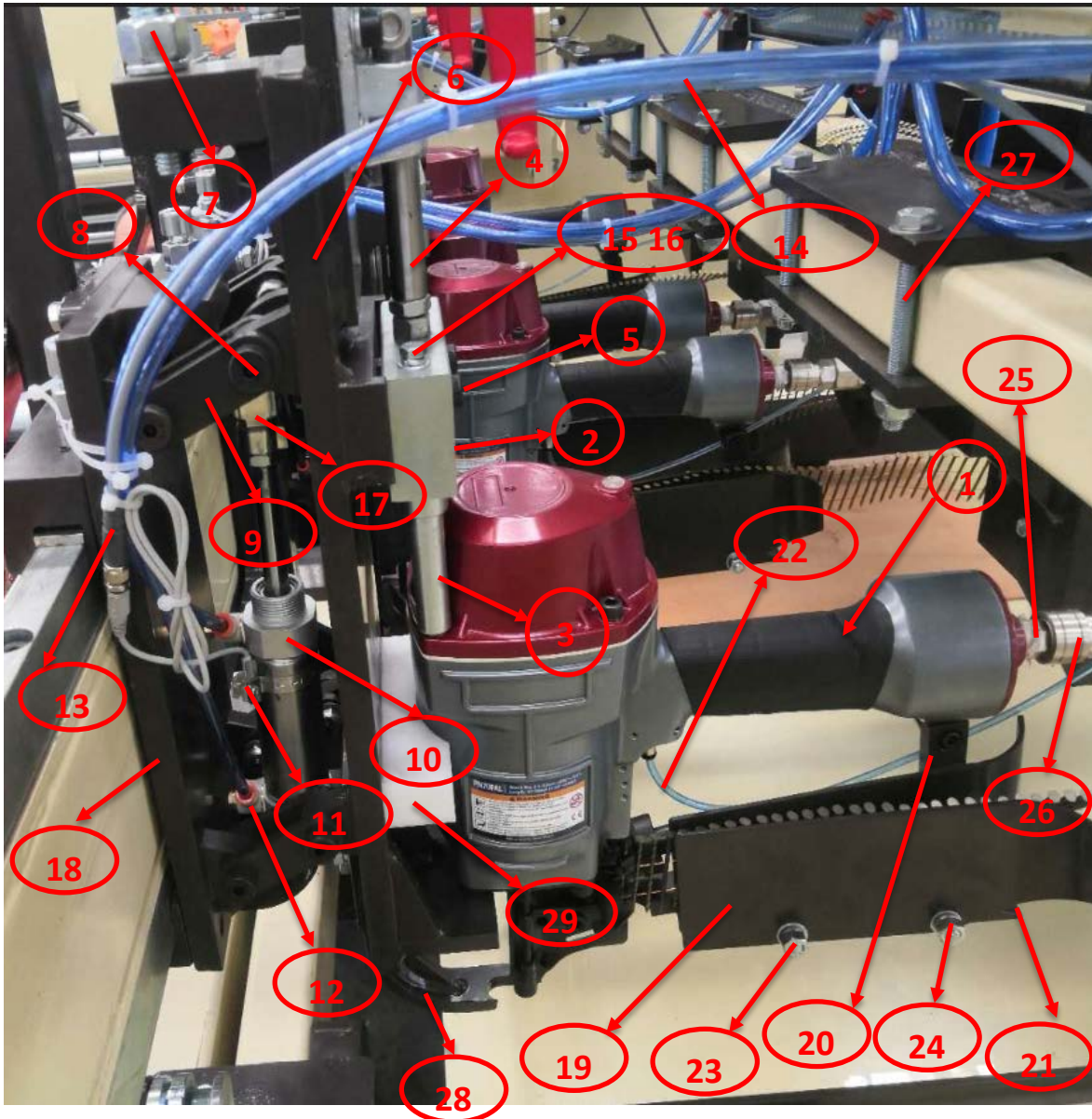
HB100 GANTRY				
ITEM	QTY	PART NAME	DESCRIPTION	NOTES
1	3	push button box	XALB01C	1孔位
2	2	rotary switch	ZB2BD2C	
3	3	terminal base	ZB2BZ101C	1NO
4	1	mushroom push button	ZB2BA3C	
5	1	box	XALB01JC	1孔位 黄色盒
6	2	hold board 17	HB100-LMB-5	
7	8	washer	HB100-LMZ-12	
8	8	screw	M12-50	
9	1	oil cup	ALT10-S1	SMC
10	1	fitting	KQ2H08-01AS	SMC
11	2	screw	外六M6-16	配平弹垫
12	若干	pipe	TIUB09BU	SMC
13	1	Fitting	KQ2H04-02AS	SMC
14	若干	oil pipe	Φ 4	
15	1	gantry side 2	HB100-LMB-2	
16	2	shaft	HB100-LMZ-18	
17	2	camfollower2	HB100-LMZ-17	
18	4	bearing	6004	
19	4	heavy bearing	CF20	
20	2	gantry limit	HB100-LMB-10	
21	8	screw	外六M8*45	配平弹垫
22	4	screw	外六M8*30	配平弹垫

23	2	hold board 1	HB100-LMB-4	
24	1	pole	HB100-JJB-36	
25	2	shaft	HB100-LMZ-15	

HB100 parts list

Name	Gantry				
Part	HB100-2	Item	HB100-2-3	Date	2020. 1. 20

Assembly



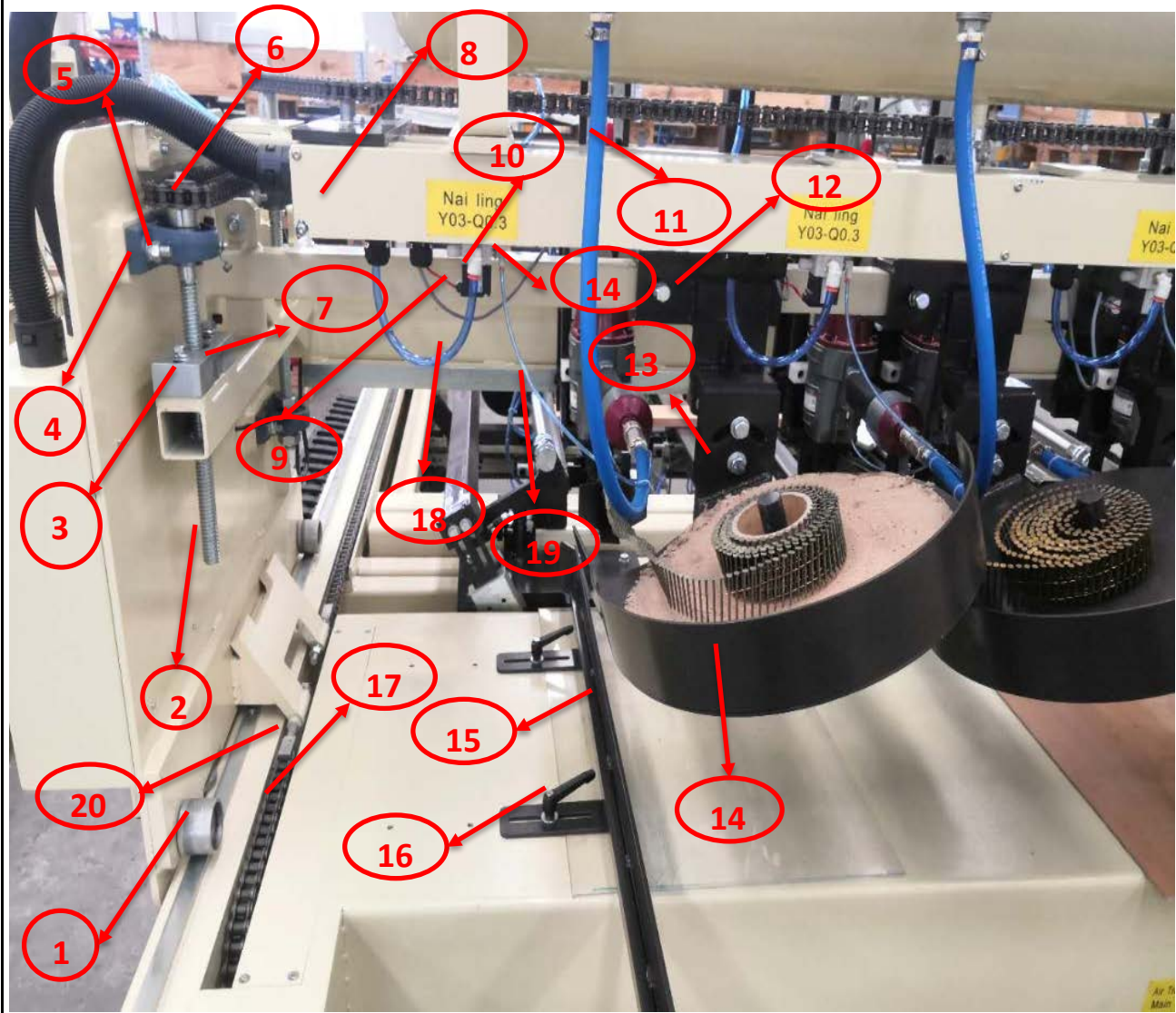
HB100 GANTRY				
ITEM	QTY	PART NAME	DESCRIPTION	NOTES
1	4	nail gun	N70	
2	4	gun holder	HB100-D-20	
3	8	gun holder rod	HB100-D-21	
4	4	clamp	36330M	
5	8	sayta	直径10长度30	
6	4	fixed board	HB100-D-02	
7	4	screw	M16*75	配弹垫及螺母
8	32	sayda	直径10长度25	配M6螺母及平垫
9	32	gun joint	HB100-D-03	
10	4	cylinder	CDM2E32TN-50Z	SMC
11	4	magnetic switch	M9NSAPCS	SMC
12	8	fitting	KQ2V07-34AP	SMC
13	4	bridge	JFBS10-2.5	
14	若干	pipe	TIUB07BU	SMC
15	8	screw	M8*30	配平弹垫
16	8	plastic block	HB100-D-22	
17	4	Y connector	GKM10-20	SMC
18	4	fixed board1	HB100-D-01	
19	4	nail guide	SF-9025DQ-8	导钉板
20	4	nail guide2	SF-9025DQ-3	
21	4	nail guide joint	SF-9025DQ-10	
22	若干	pipe	TIUB03BU	

23	4	screw	M8*35	配平弹垫及螺母
24	4	screw	M8*45	配平弹垫及螺母
25	4	quick connector(m)	外丝3/8	
26	4	quick connector(f)	内丝1/2	
27	8	screw	外六M10*85	配平垫自锁螺母
28	4	gun ski	SF-9025DQ-11/12/13	左/右/中
29	4	gun adjust	HB100-D-36	

HB100 part list

Name	Gantry				
Part	HB100-2	Item	HB100-2-4	制日Date	2020. 1. 20

Assembly

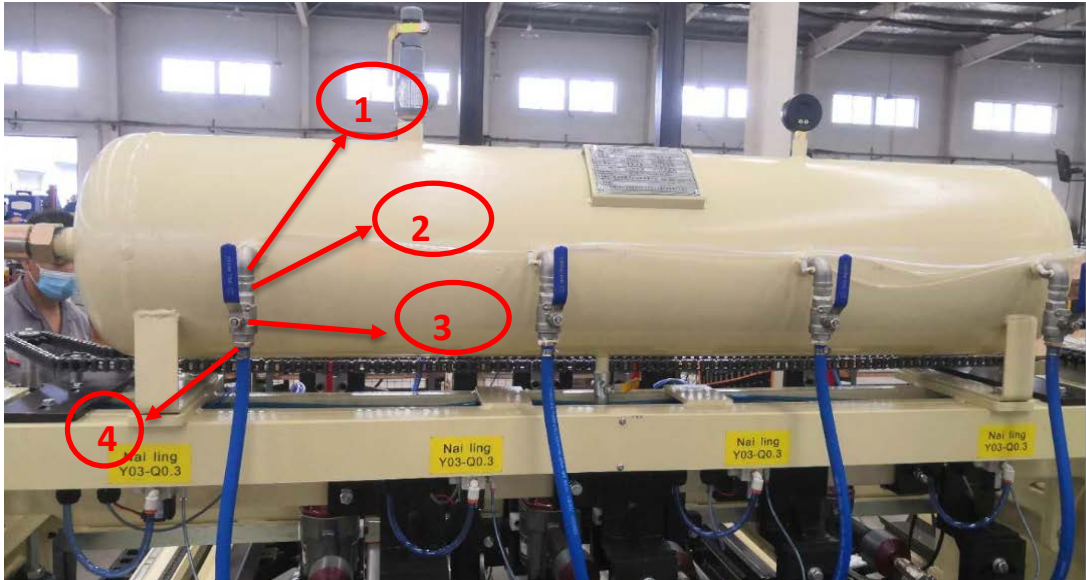


HB100 GANTRY				
ITEM	QTY	PART NAME	DESCRIPTION	NOTES
1	2	camfollower1	HB100-LMZ-7	配轴承CF20
2	1	adjustable screw1	HB100-LMZ-4	
3	3	nut groove	HB100-LMB-28	
4	5	bearing	UCP205	
5	10	screw	M10*55	配平弹垫及螺母
6	3	adjustable sprocket	HB100-DZ-9	
7	3	nuts	HB100-LMZ-19	
8	1	cover	HB100-LMBJ-8	
9	4	solenoid	VT307-5G1-N01	
10	4	fitting	KQ2L11-34AS	
11	若干	rubber pipe	Φ 10	
12	4	tool mount1	HB100-LMB-8	
13	4	tool mount2	HB100-LMB-18	
14	4	tool mount3	HB100-LMB-19	
15	1	striker pole	HB100-JJB-30	
16	4	handle screw	M8*21	
17	若干	chain	12A	
18	若干	pipe	TIUB11BU-X3	
19	若干	pipe	TU0425BU	
20	4	chain connector	HB100-1-32	

HB100 part list

Name	Gantry				
Part	HB100-2	Item	HB100-2-5	Date	2020. 1. 20

Assembly

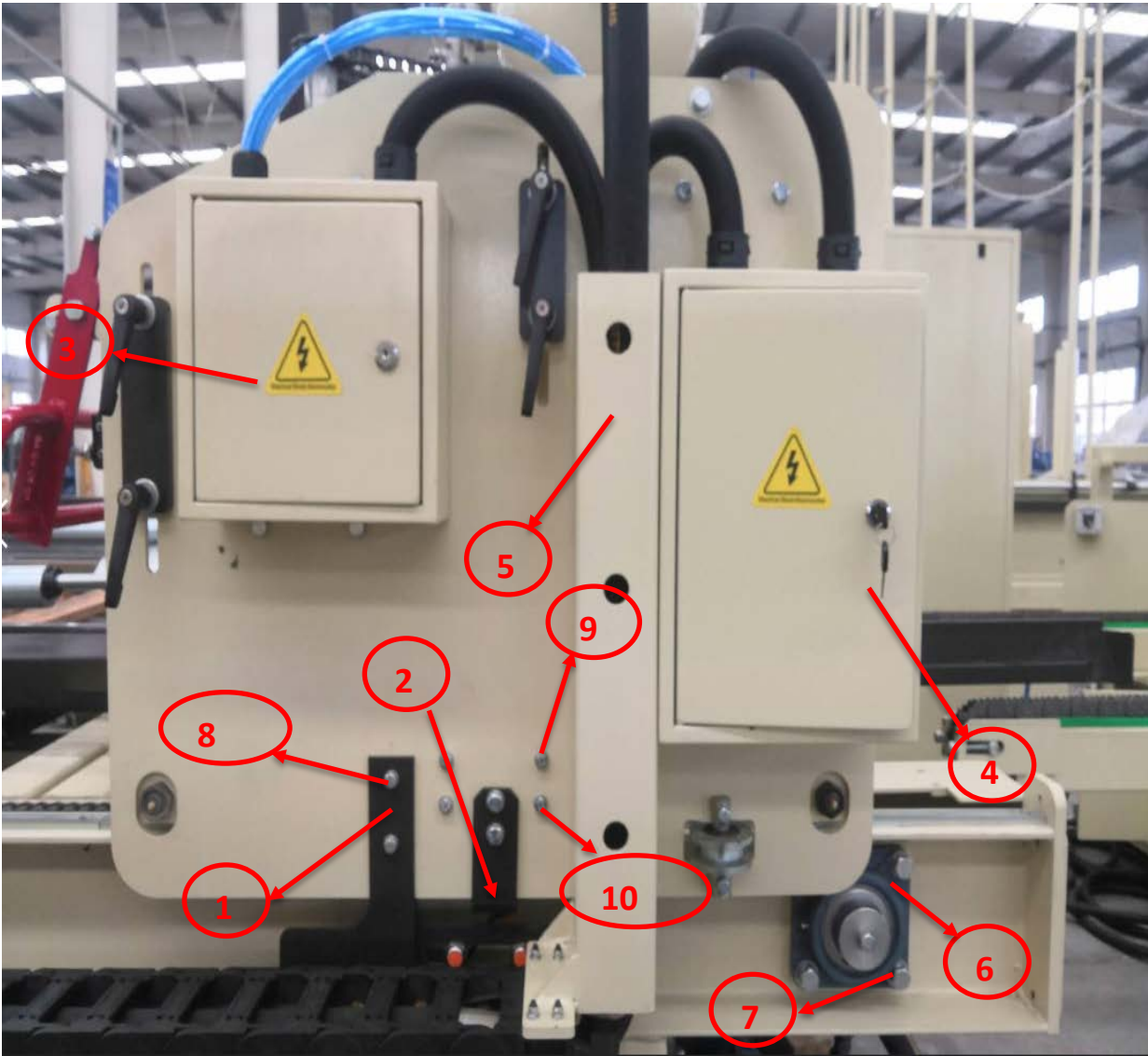


HB100 GANTRY				
ITEM	QTY	PART NAME	DESCRIPTION	NOTES
1	4	90° connetor	1/2'	
2	4	double nipple	1/2'	
3	4	valve	1/2'	
4	4	connector	1/2'	
5	1	main air hose	5.8米	

HB100 part list

Name	Gantry				
Part	HB100-3	Item	HB100-3-5	Date	2020. 1. 20

Assembly

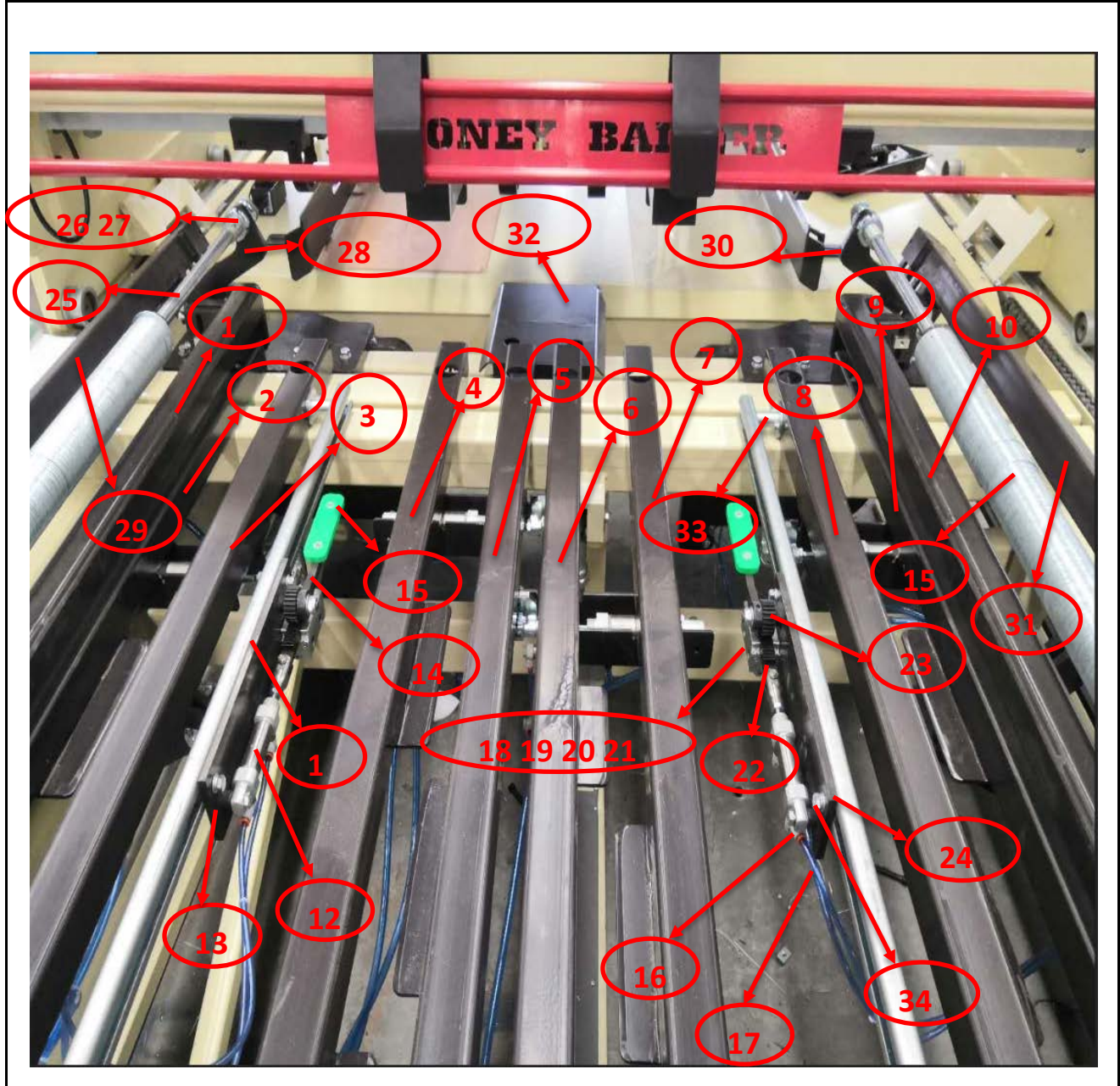


HB100 GANTRY				
ITEM	QTY	PART NAME	DESCRIPTION	NOTES
1	1	L shape plate	HB100-LMBJ-13	
2	2	gantry limit	HB100-LMB-10	
3	1	air carbint	HB100-LMBJ-22	
4	1	electric carbint	HB100-LMBJ-5	
5	1	pipe	HB100-LMB-11	
6	2	bearing	UCF210	
7	8	screw	M14*45	配平弹垫
8	2	screw	M8*25	配平弹垫
9	2	screw	M8*40	配平弹垫
10	2	screw	M10*45	配平弹垫

HB100 parts list

Name	platform				
Part	HB100-3	Item	HB100-3-1	Date	2020. 1. 20

Assembly diagram



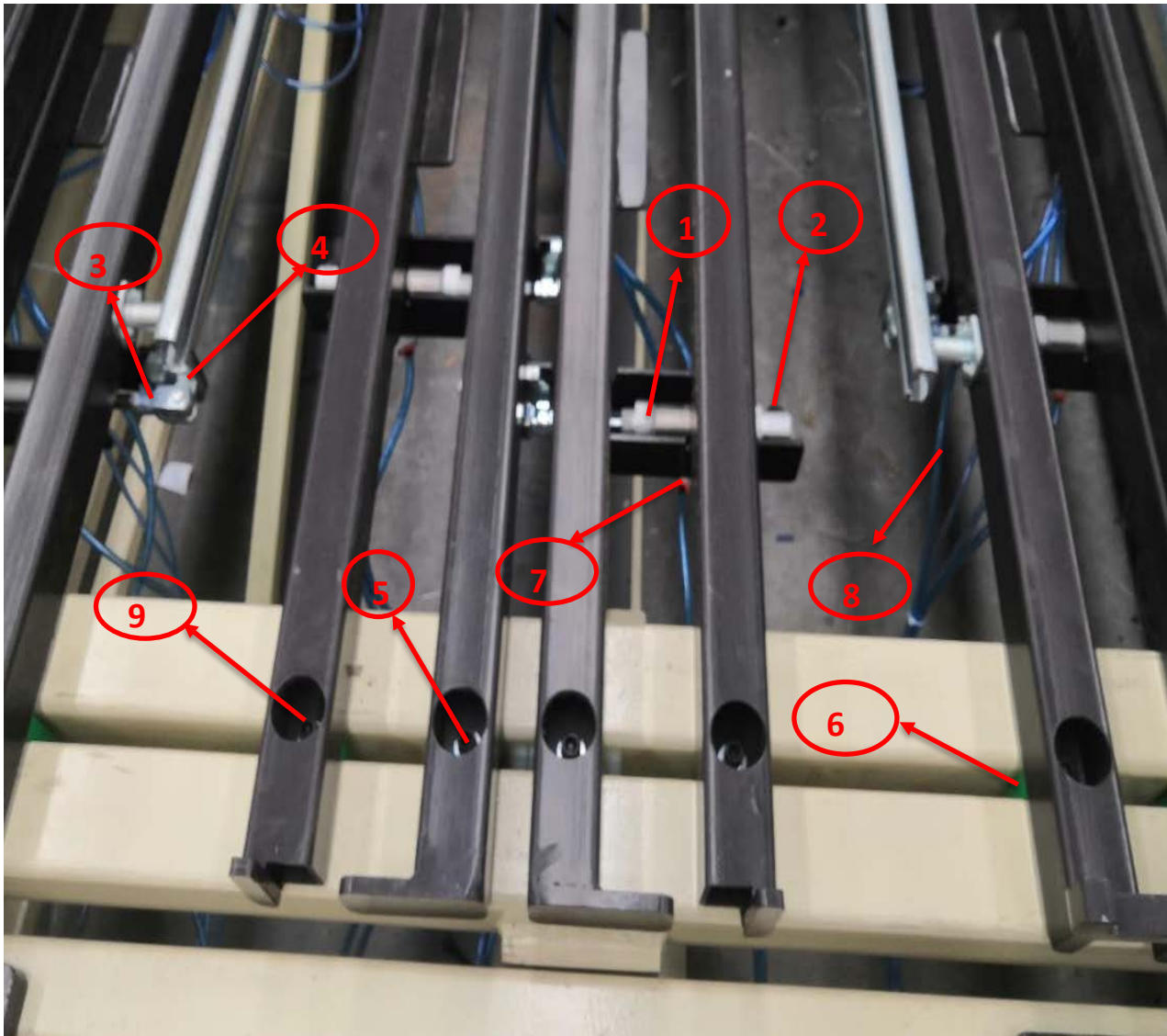
HB100 PLATFORM				
ITEM	QTY	PART NAME	DESCRIPTION	NOTES
1	1	up bar	HB100-JJB-16	
2	1	stringer clamp 6-1	HB100-JJB-09	
3	1	stringer clamp 7	HB100-JJB-10	
4	1	stringer clamp 5	HB100-JJB-08	
5	1	stringer clamp 2	HB100-JJB-12	
6	1	stringer clamp 4	HB100-JJB-07	
7	1	stringer clamp 3	HB100-JJB-06	
8	1	stringer clamp 8	HB100-JJB-11	
9	1	stringer clamp 1-1	HB100-JJB-04	
10	1	up bar 1	HB100-JJB-14	
11	2	C steel	长1300mm	
12	2	air cylinder	CDM2E20TN-30Z	
13	1	flipper base	HB100-9-04	
14	2	flipper	HB100-2D-21	
15	2	gear block	HB100-2D-21-1	
16	4	fitting	AS2201F-N01-07SA	
17	若干	pipe	TIUB07BU	
18	2	gear guide	HB100-2D-19	
19	2	cover1	HB100-2D-56	
20	2	cover1	HB100-2D-35	
21	2	board	HB100-2D-40	
22	2	teeth M1.5	HB100-2D-20	

23	2	wheel gear M1.5	HB100-2D-21	
24	1	flipper base	HB100-9-03	
25	2	shaft	HB100-DZ-2	
26	4	shaft fixed	HB100-JJZ-18	
27	8	nut	M27*1.5	
28	2	"J" bar left	HB100-JJB-19	
29	1	hold down bar	HB100-JJB-27	
30	2	"J" bar right	HB100-JJB-18	
31	1	hold down bar	HB100-JJB-26	
32	1	joint bridge	HB100-LMBJ-17	
33	4	spacer	HB100-JJZ-10	
34	4	screw	外六M8*25	配平弹垫

HB100 part list

Name	Platform				
Part	HB100-3	Item	HB100-3-2	Date	2020. 1. 20

Assembly diagram

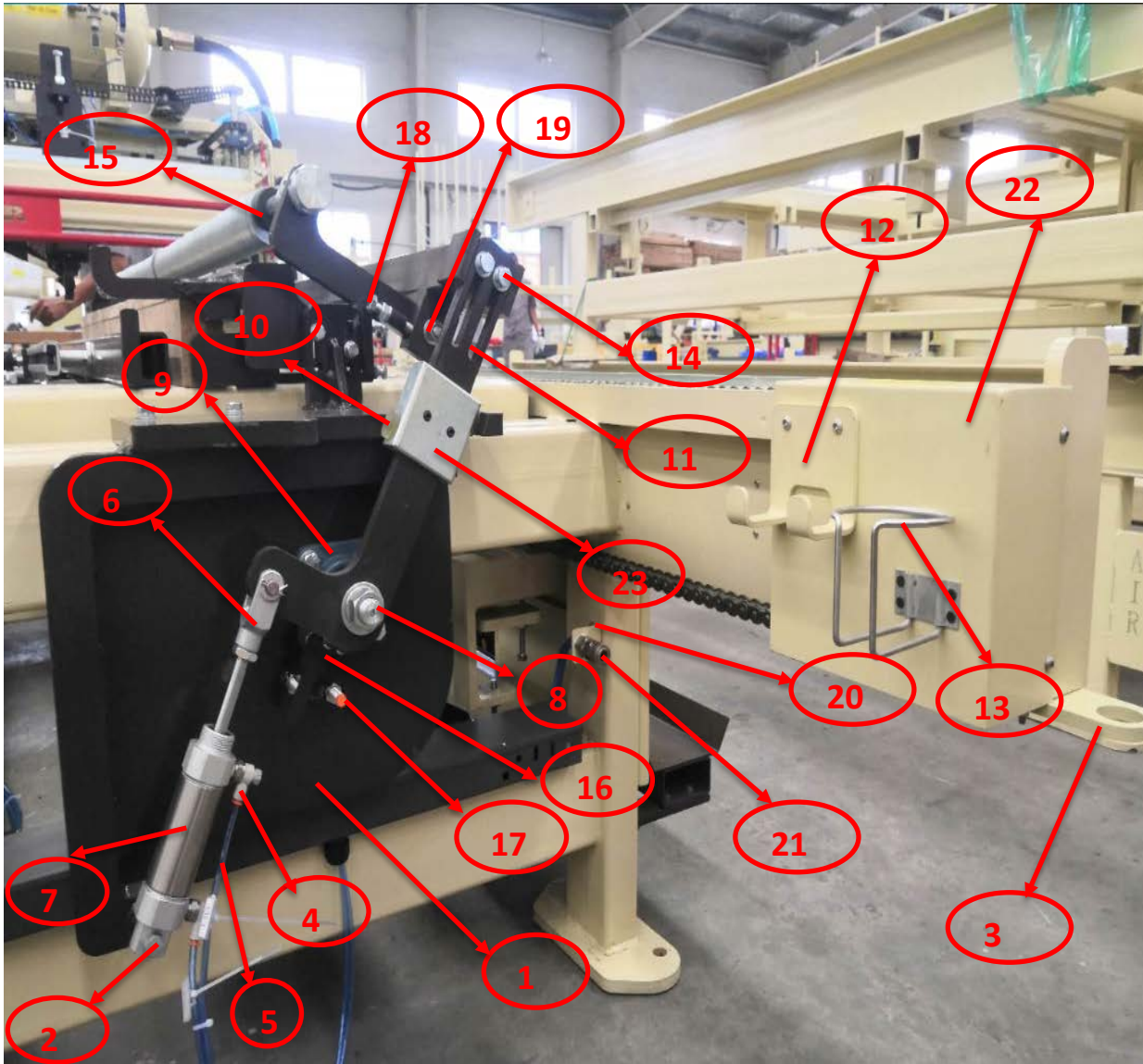


HB100 Platform				
ITEM	QTY	PART NAME	DESCRIPTION	NOTES
1	8	air cylinder	CDM2E32TN-50Z	
2	8	sayta	轴10长20	
3	8	Y connector	GKM10-20	
4	8	ear base	HB100-JJB-05	
5	8	screw	内六M8*80	配平弹垫
6	16	plastic block	HB100-DZ-13	
7	16	adjustable valve	AS2201F-N01-09SA	
8	若干	pipe	TIUB09BU	
9	8	screw	内六M8*70	配平垫自锁螺母

HB100 part list

Name	Platform				
Part	HB100-3	Item	HB100-3-3	Date	2020. 1. 20

Assembly diagram

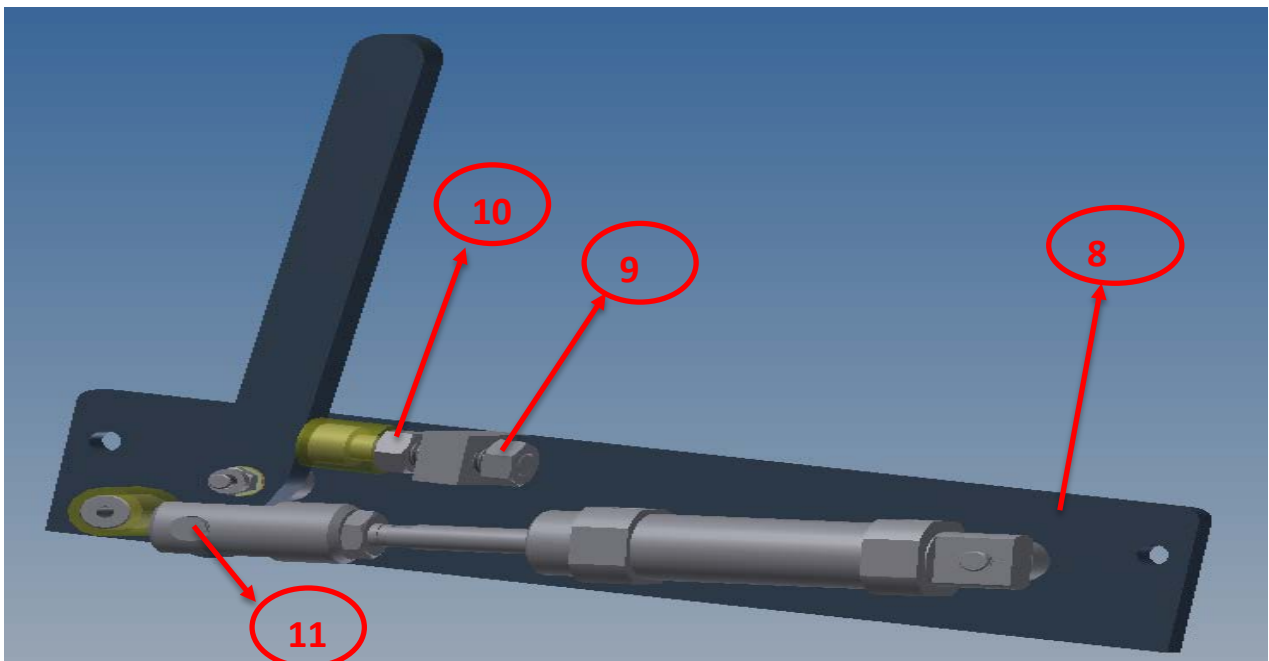
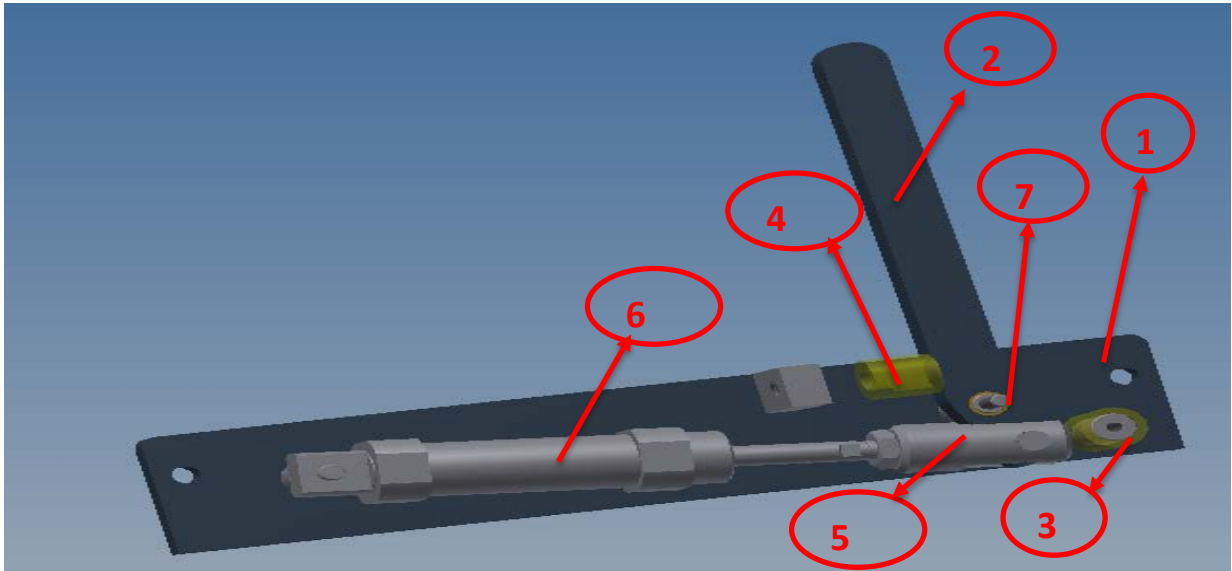


HB100 Platform				
ITEM	QTY	PART NAME	DESCRIPTION	NOTES
1	2	hold down base 1	HB100-JJB-13	
2	4	cylinder shaft	HB100-JJZ-21	
3	3	hook	HB100-JJB-44	
4	8	adjustable valve	AS2201F-N02-07SA	
5	若干	pipe	TIUB07BU	
6	4	Y connector	Y-040B	
7	4	air cylinder	CDM2E40TN-50Z	
8	4	rotary shaft	HB100-JJZ-4	
9	4	bearing	UCF205	
10	8	cushion block	HB100-JJZ-9	
11	4	Lever 6	HB100-JJB-17	
12	1	hooker1	HB100-LMBJ-11	
13	1	cup holder		
14	8	screw	外六M10*30	配平弹垫
15	6	sleeve	直径20	
16	2	detector	HB100-LMBJ-28	
17	4	magnetic switch	IGS243	
18	4	screw	外六M8*45	配螺母及弹垫
19	4	screw	外六M12*45	配平垫自锁螺母
20	2	air connector	HB100-LMBJ-20	
21	3	connector (f)	配13气管	
22	1	protector of sprocket	HB100-LMBJ-7	
23	4	buffer	HB100-JJZ-8	

HB100 parts list

Name	Flipper				
Part	HB100-3	Item	HB100-3-4	Date	2020. 1. 20

Assembly diagram

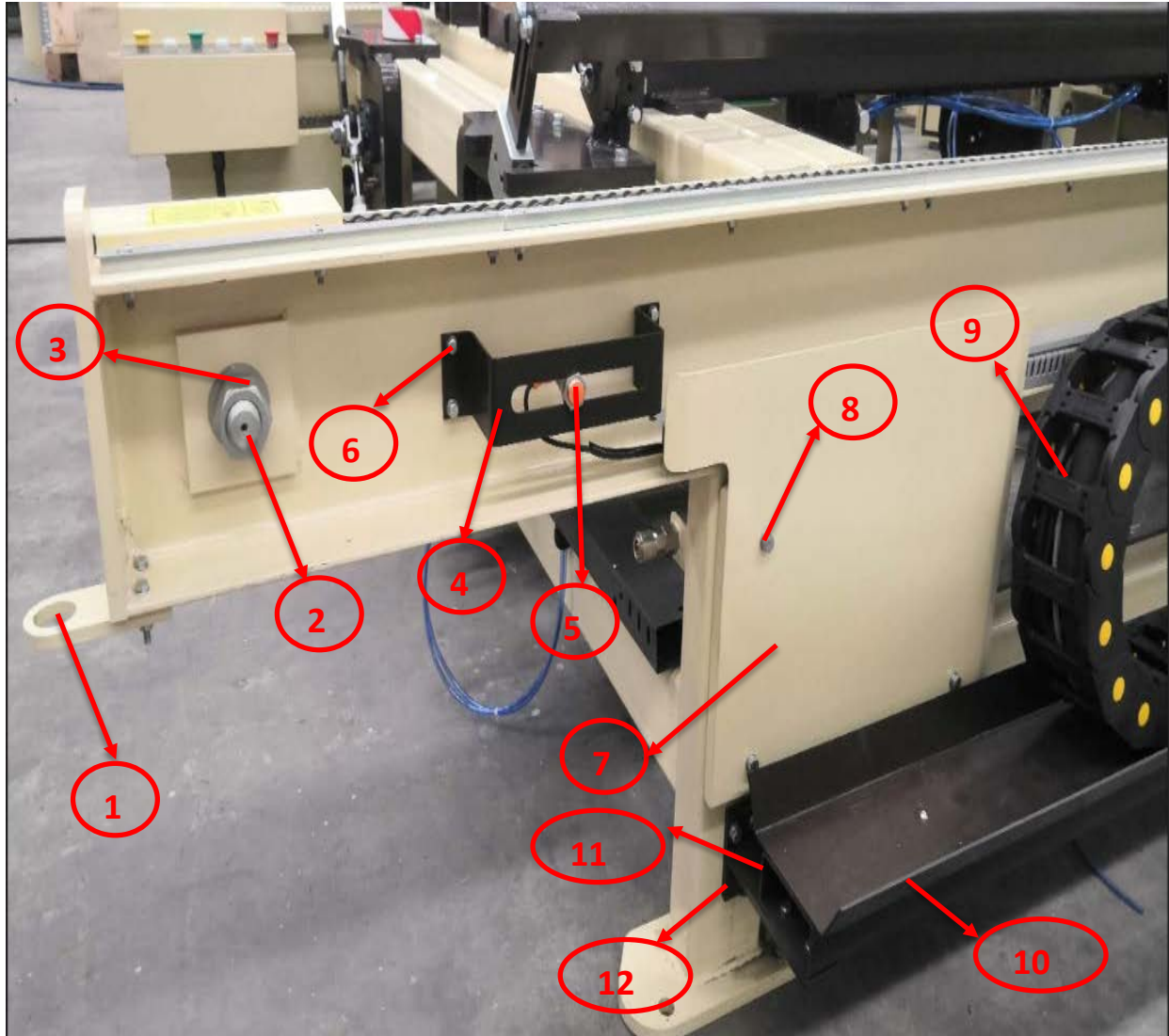


HB100 Flipper				
ITEM	QTY	PART NAME	DESCRIPTION	NOTES
1	1	flipper board	HB100-JJB-22	
2	2	stopper	HB100-JJB-24	
3	2	buffer	HB100-JJZ-23	
4	2	buffer	HB100-JJZ-22	
5	2	Y connector	HB100-JJZ-24	
6	2	air cylinder	CDM2E25TN-30Z	
	4	adjustable	AS2201F-N01-07SA	
7	2	bush	1012	
8	1	nut	HB100-JJB-23	
9	2	screw	内六M10*45	
10	4	nut	M10	
11	2	首板定位销	HB100-JJZ-25	

HB100 parts list

Name	platform				
Part	HB100-3	Item	HB100-3-5	Date	2020. 1. 20

Assembly diagram

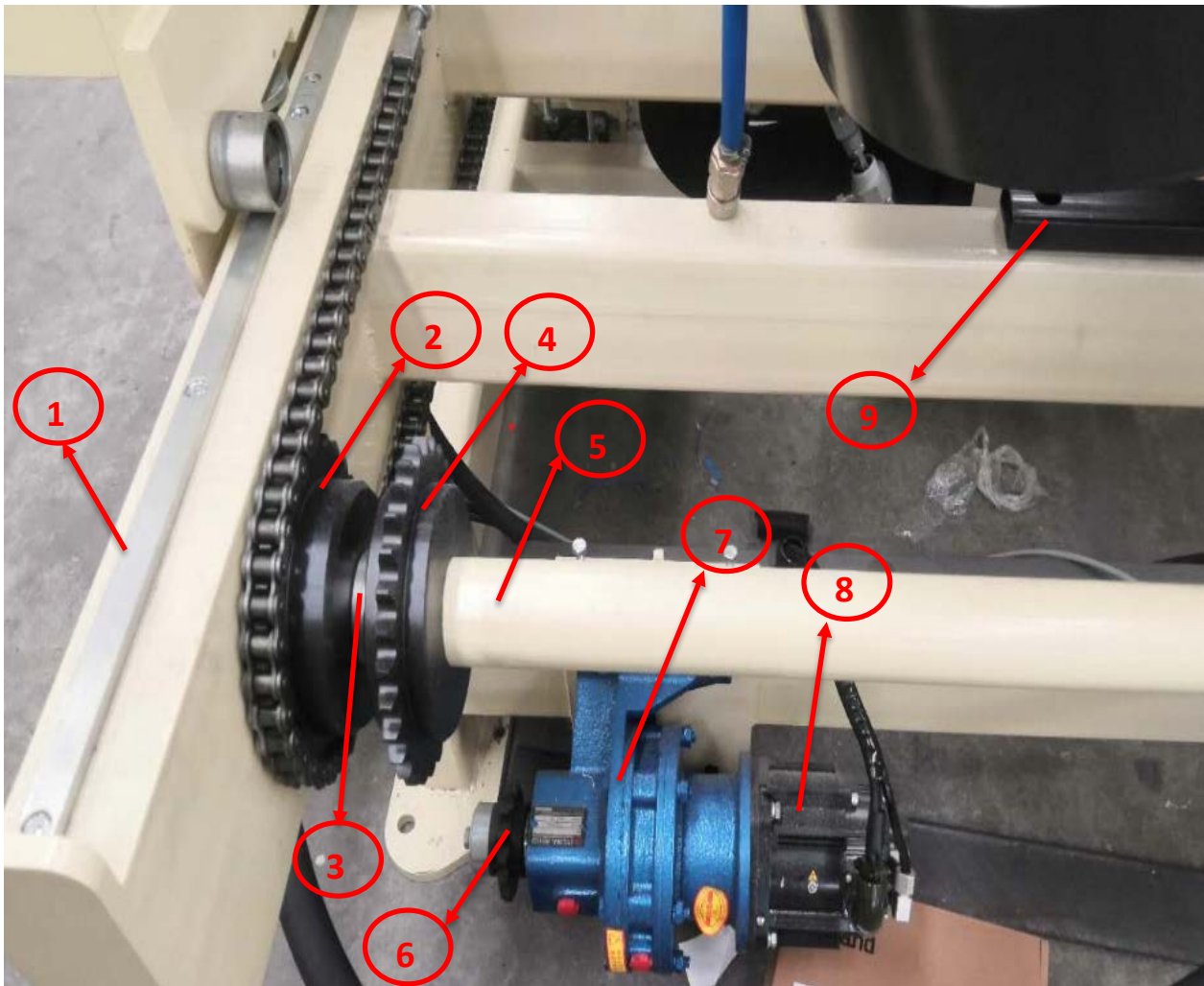


HB100 PLATFORM				
ITEM	QTY	PART NAME	DESCRIPTION	NOTES
1	3	Hooker	HB100-JJB-44	
2	2	driven shaft	HB100-JJZ-7	
3	2	nut	M30	
4	2	support	HB100-LMBJ-25	
5	3	proximity switch	IGS238	
6	8	screw	M6*16	带平弹垫
7	1	protect board	HB100-LMBJ-26	
8	3	screw	M8*30	带平弹垫
9	1	E-track	内45*90*R150*4000	
10	2	support board	HB100-LMBJ-1	
11	1	steel J 100x50x3-2500	HB100-JJB-37	
12	1	weld support	HB100-JJB-38	

HB100 parts list

Name	Platform				
Part	HB100-3	Item	HB100-3-6	Date	2020. 1. 20

Assembly diagram

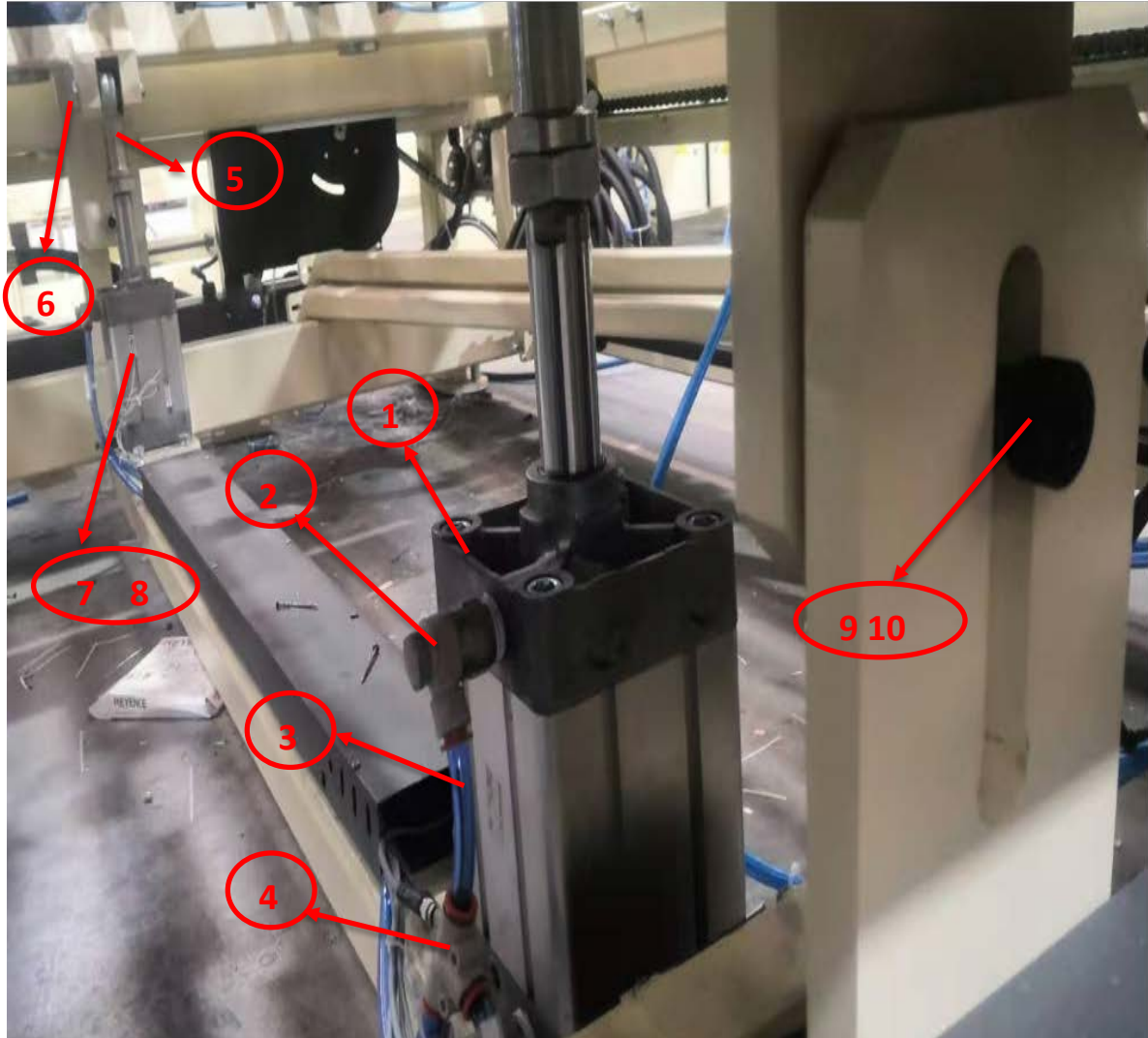


HB100 PLATFORM				
ITEM	QTY	PART NAME	DESCRIPTION	NOTES
1	12	rail way	HB100-JJB-39	
2	1	sprocket	HB100-DZ-5	
3	1	spacer1	HB100-JJZ-17	
4	1	driven wheel	HB100-DZ-7	
5	1	shaft	HB100-JJZ-6	
6	1	sprocket	HB100-DZ-8	
7	1	gearbox	BWD11-D90S	
8	1	servo motor	SGM7G-13AFC61	
9	1	board	HB100-JJB-50	

HB100 parts list

Name	Platform				
Part	HB100-3	Item	HB100-3-7	Date	2020. 1. 20

Assembly diagram

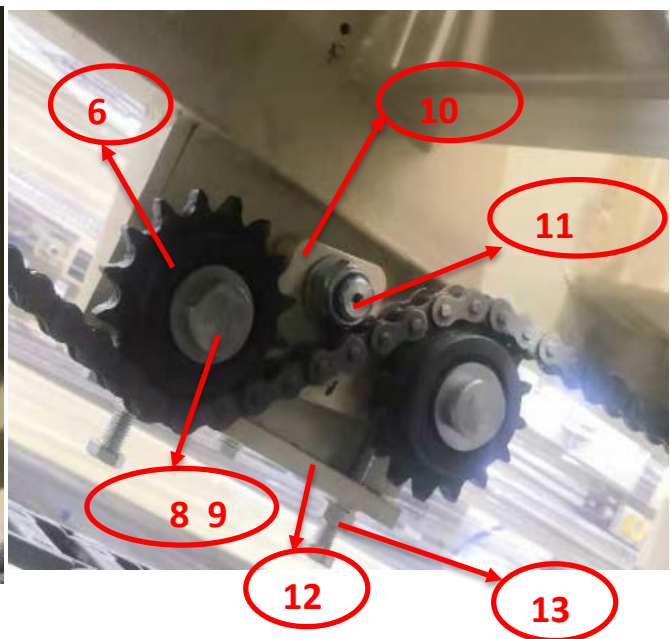
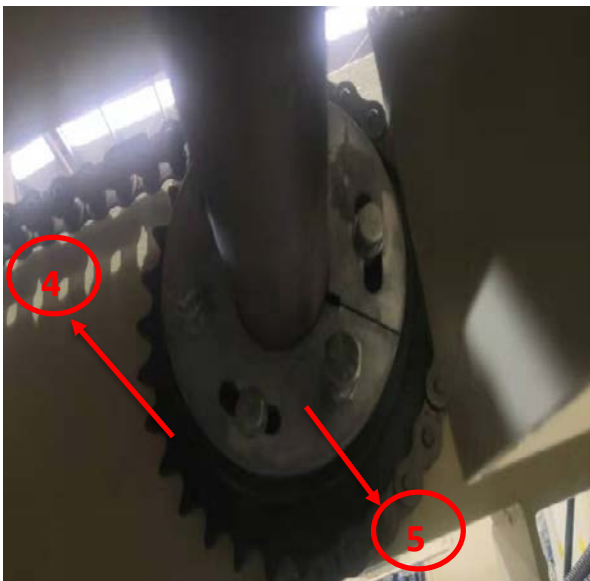
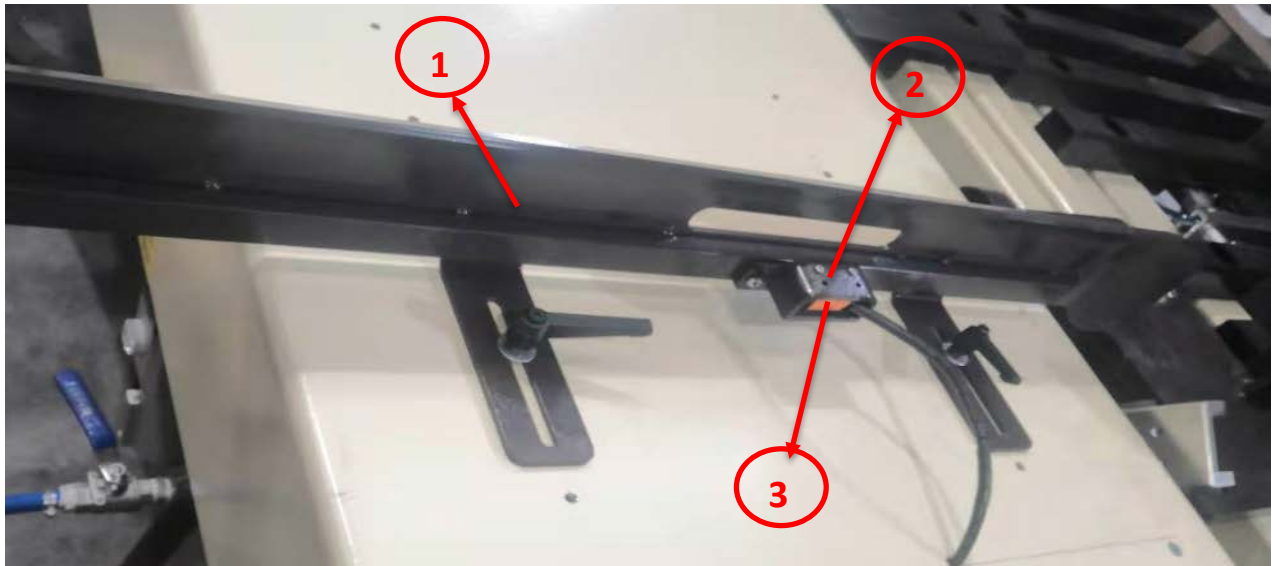


HB100 BOTTOM				
ITEM	QTY	PART NAME	DESCRIPTION	NOTES
1	2	air cylinder	MDB1B100TN-75Z	
2	4	adjustable valve	AS4201F-N04-11SA	
3	若干	pipe	TIUB11BU	
4	2	fitting	KQ2T11-00A	
5	2	connector	KJ26D	
6	2	pin	HB100-JJZ-5	
7	4	magnetic switch	M9NSAPC	
8	4	switch base		
9	2	sayda	Φ 16-45	配自锁螺母
10	2	bush	1620	

HB100 parts list

Name	Platform				
Part	HB100-3	Item	HB100-3-8	Date	2020. 1. 20

Assembly diagram

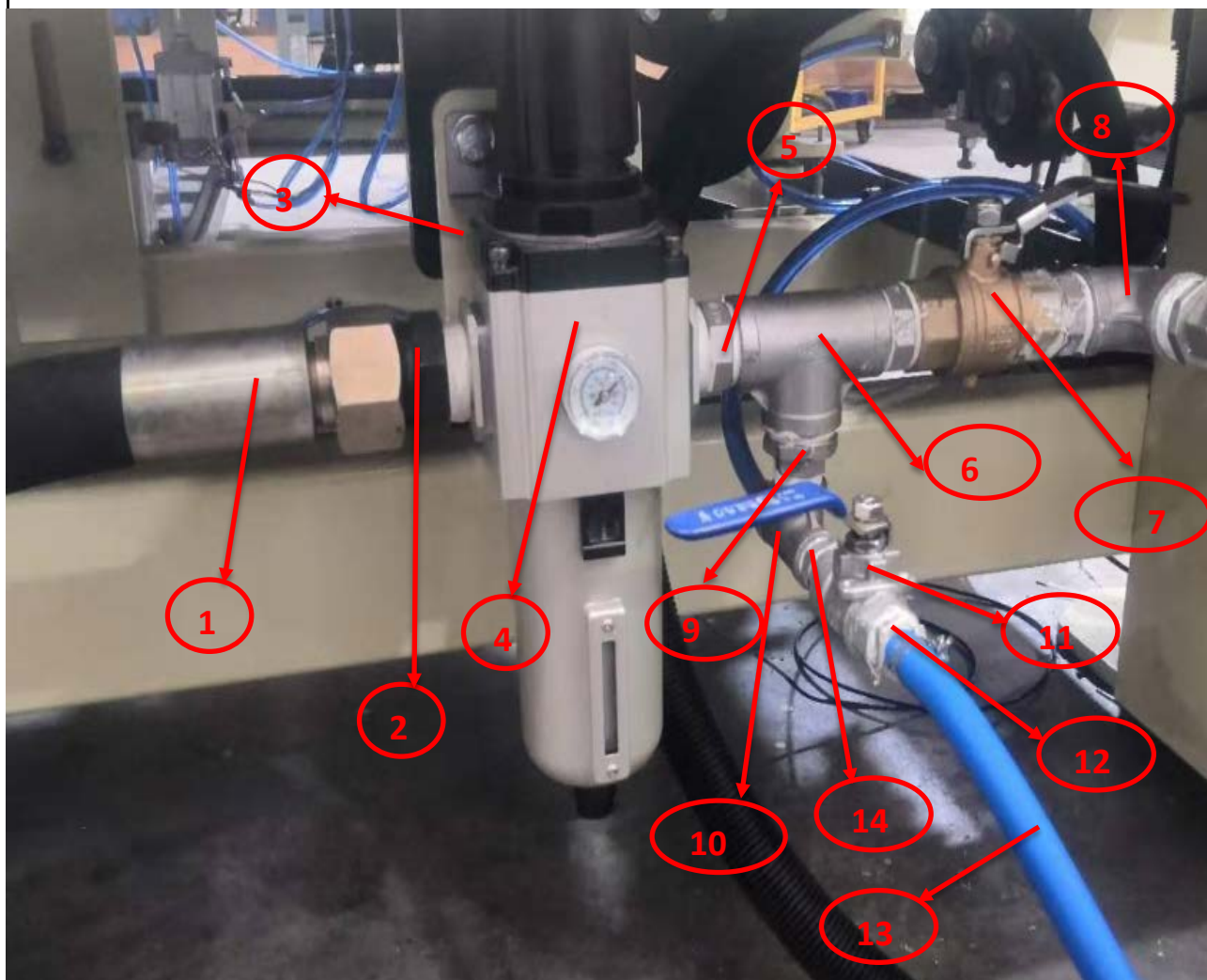


HB100 Platform				
ITEM	QTY	PART NAME	DESCRIPTION	NOTES
1	1	pole	HB100-JJB-31	
2	1	support 2	HB100-LMBJ-24	
3	1	photo eye	06H204	
4	1	sprocket 1	HB100-DZ-5	
5	1	handle	HB100-DZ-17	
6	4	tension sprocket	HB100-DZ-11	
7	4	bearing	6205	
8	4	shaft	HB100-JJZ-14	
9	4	spacer	HB100-JJZ-26	
10	2	board	HB100-JJB-25	
11	2	shaft	HB100-JJZ-15	
12	2	adjustable strip	HB100-JJB-42	
13	4	screw	M12*80	配平弹垫及螺母

HB100 parts list

Name	Platform				
Part	HB100-3	Item	HB100-3-9	Date	2020. 1. 20

Assembly diagram

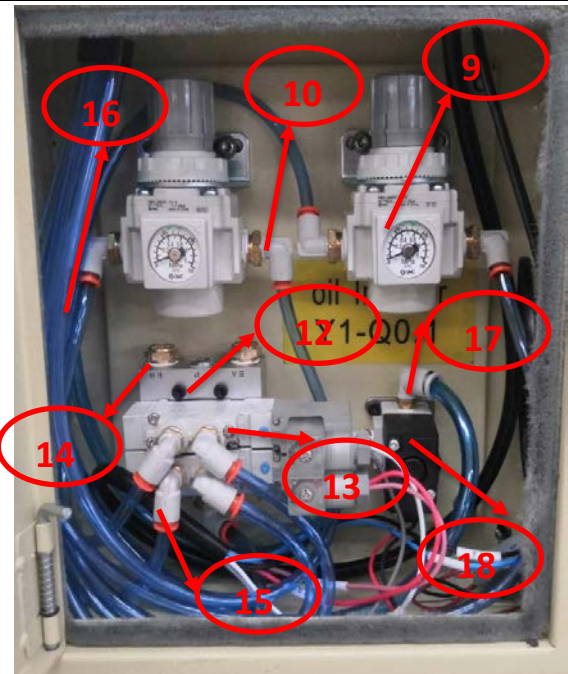
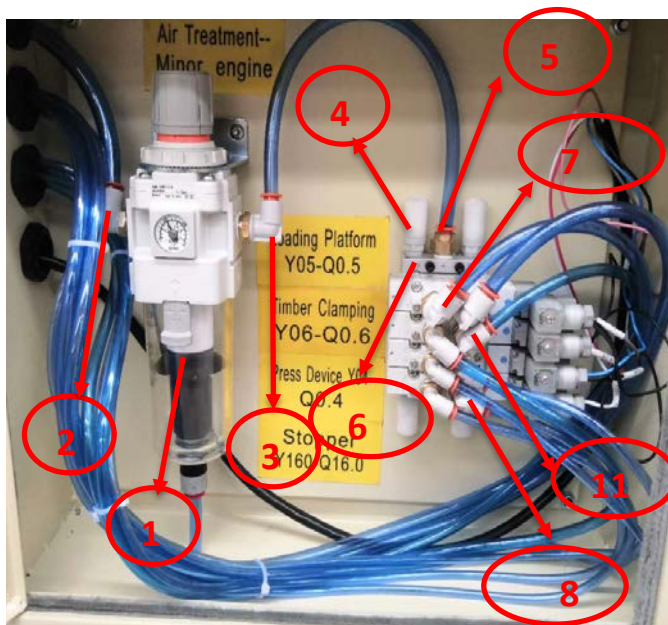


HB100 PLATFORM				
ITEM	QTY	PART NAME	DESCRIPTION	NOTES
1	1	Main air hose	长5.8米	
2	1	connector	M42*2 转1寸	
3	1	filter fixed board	HB100-JJB-47	
4	3	filter	1寸	
5	3	connector	GAFR600-25S	
6	1	fitting	1寸	
7	1	discharge valve	1寸	
8	1	90° fitting	1寸	
9	1	补芯	1寸转1/2	
10	1	fitting	1/2寸	
11	1	fitting	1/2寸	
12	1	connector	1/2寸	
13	若干	rubber hose	φ 10	
14	2	fitting	1/2寸	

HB100 Parts list

Name	Platform				
Part	HB100-3	Item	HB100-3-10	Date	2020. 1. 20

Assembly diagram



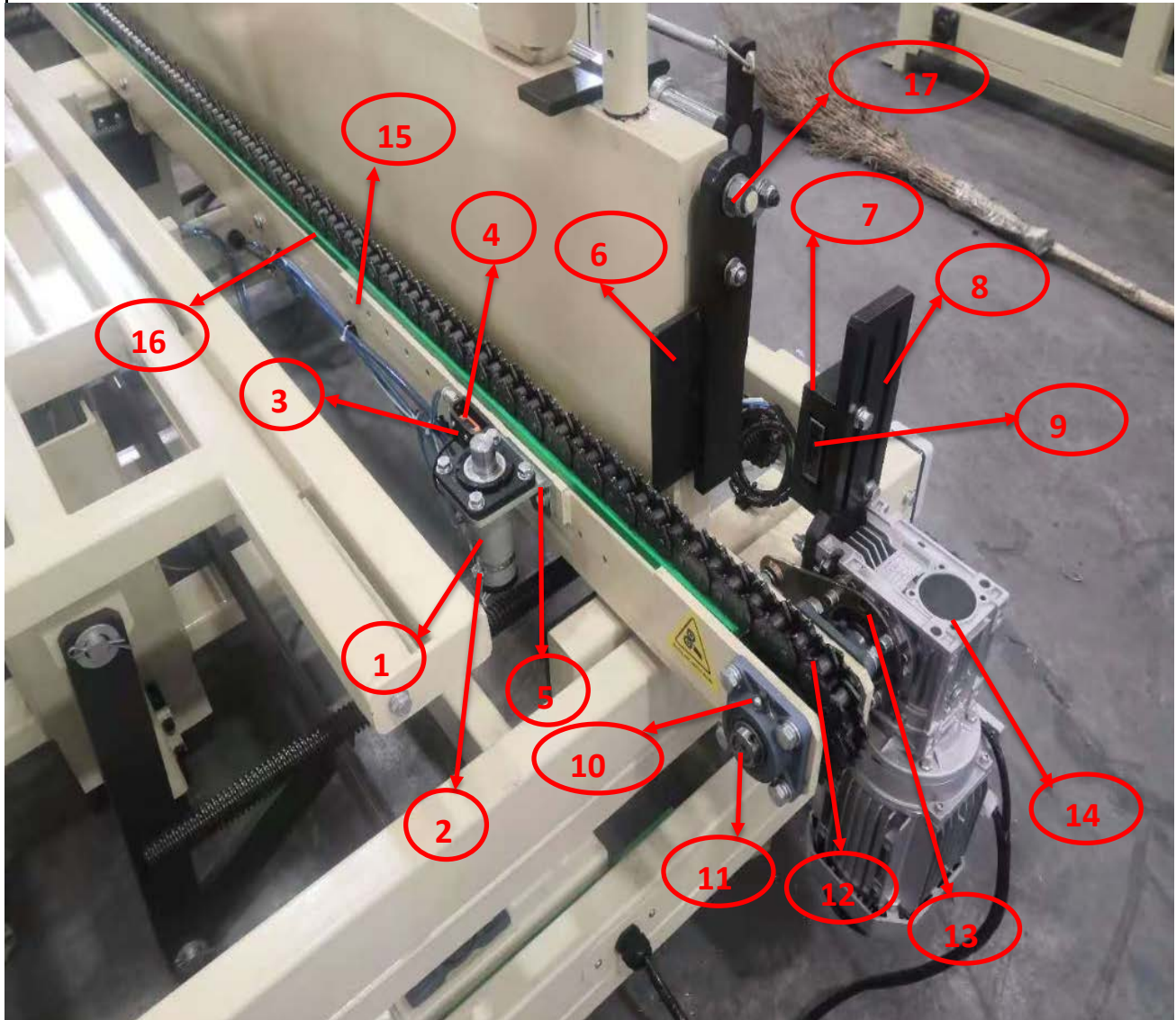
HB100 air carbinet				
ITEM	QTY	PART NAME	DESCRIPTION	NOTES
1	1	air filter	AW40-N03BCE-Z-B	
2	1	fitting	KQ2L13-36AS	
3	1	fitting	KQ2L11-36AS	
4	4	muffler	AN20-N02	
5	1	fitting	KQ2H11-35AS	
6	1	valve terminal	SS5Y7-20-04-00N	
7	2	fitting	KQ2L11-35AS	
8	4	fitting	KQ2L07-35AS	
9	2	adjust pressure valve	AR25-N02BE-YZ	
10	4	fitting	KQ2L07-35AS	
11	2	fitting	KQ2L09-35AS	
12	1	valve terminal	SS5Y5-20-02-00N	
13	2	solenoid valve	SY5120-5DZ-01N	
14	4	muffler	BSLM02	
15	4	fitting	KQ2L07-35AS	
16	若干	arr hose	TIUB07BU	
17	2	fitting	KQ2L08-01AS	
18	1	solenoid valve	VT307-5G1-01-F	
19	1	push button box	HB100-LMBJ-6	
20	1	operate board	SFWL-HB100-E-020	

21	1	push button	ZB2BC5C	
22	3	push button	ZB2BA3C	
23	1	push button	ZB2BC3C	
24	1	emmergency push button	ZB2BS54C	

HB100 parts list

Name	stacker				
Part	HB100-4	Item	HB100-4-1	Date	2020. 1. 20

Assembly diagram

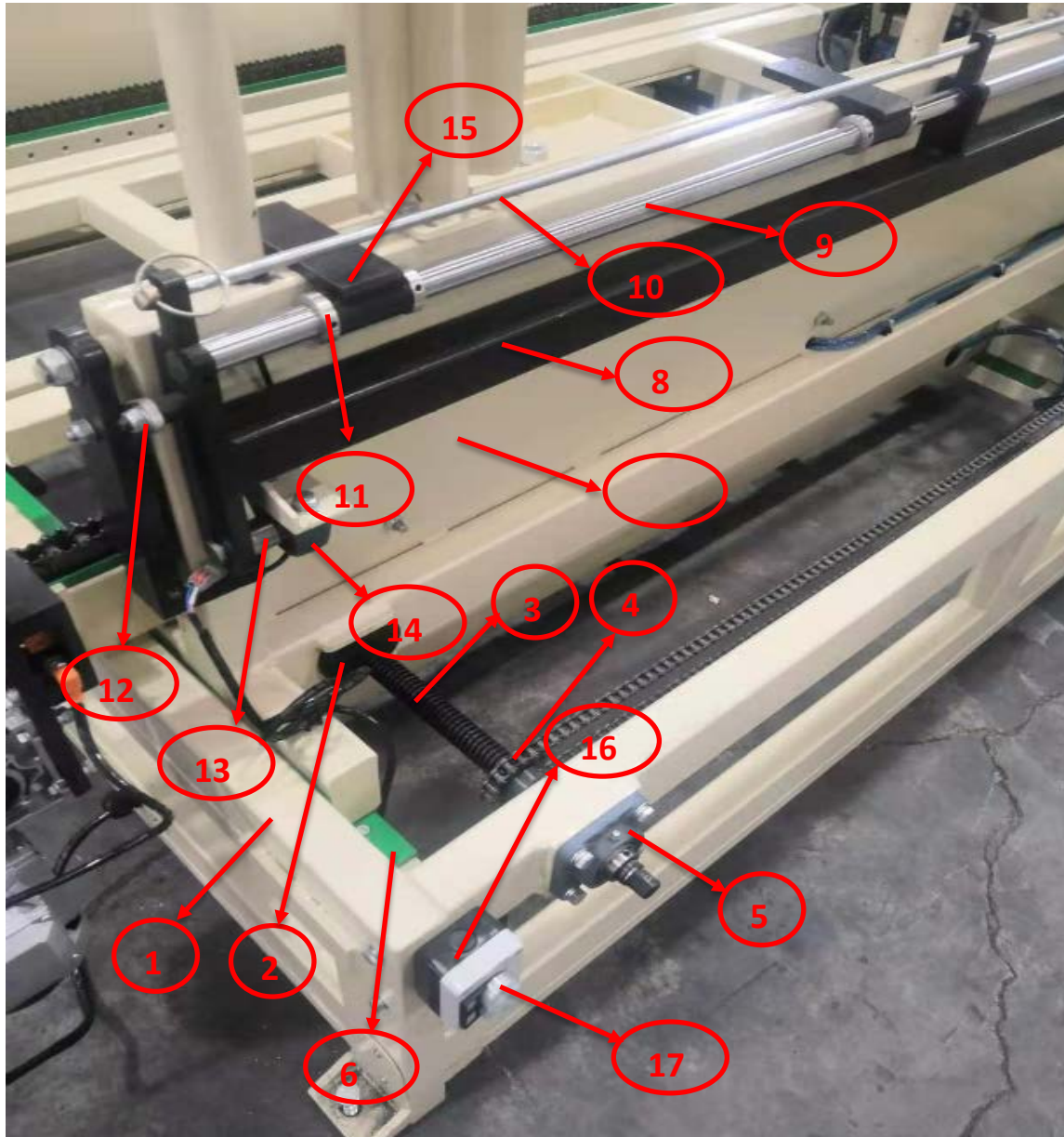


HB100 STACKER				
ITEM	QTY	PART NAME	DESCRIPTION	NOTES
1	2	air cylinder	RSDG40TN-25D	
2	2	magnetic switch	M9NSAPCS	
3	1	support	06H204GD-01	
4	1	photo eye	06H204	
5	1	flange	HB100-MDB-11	
6	1	pallet block board	HB100-MDB-14	
7	1	protector1	HB100-MDB-22	
8	1	protector2	HB100-MDB-23	
9	1	photo eye	05H04	
10	4	bearing	UCF204	
11	2	shaft	HB100-MDZ-2	
12	2	drive sprocket	HB100-MDD-8	
13	2	torque arm	RV50减速机	
14	2	gear box	RV50	配电机0.75KW
15	1	support of chain	HB100-MDB-3	
16	2	guide way of chain	HB100-MDD-1	
17	1	locknut	M16	

HB100 Parts list

Name	Stacker				
Part	HB100-4	Item	HB100-4-2	Date	2020. 1. 20

Assmbly diagram



HB100 STACKER				
ITEM	QTY	PART NAME	DESCRIPTION	NOTES
1	1	Stacker frame	HB100-MDB-1	
2	6	adjustable nut	HB100-MDZ-5	
3	2	adjustable screw 1	HB100-MDZ-11	
4	6	sprocket 2	HB100-2-48-3	
5	6	BearingUCF205	UCF205	
6	2	wear-resisting plate 4	HB100-MDD-3	
7	1	stacker side	HB100-MDB-2	
8	1	stacker support pole	HB100-MDB-15	
9	2	shaft	HB100-MDD-11	
10	2	limit pole	HB100-MDD-12	
11	20	limit spacer	HB100-MDZ-6	
12	2	rotating shaft 2 weld	HB100-MDZ-10	
13	4	rotating shaft1	HB100-MDZ-3	
14	4	Bearing	UCPA204	
15	6	pallet support1 weld	HB100-MDB-7	
16	1	box	XALB02C	施耐德
17	2	push button	ZB2BA3C	施耐德

HB100 parts list

Name	stacker				
Part	HB100-4	Item	HB100-4-3	Date	2020. 1. 20

Assembly Diagram

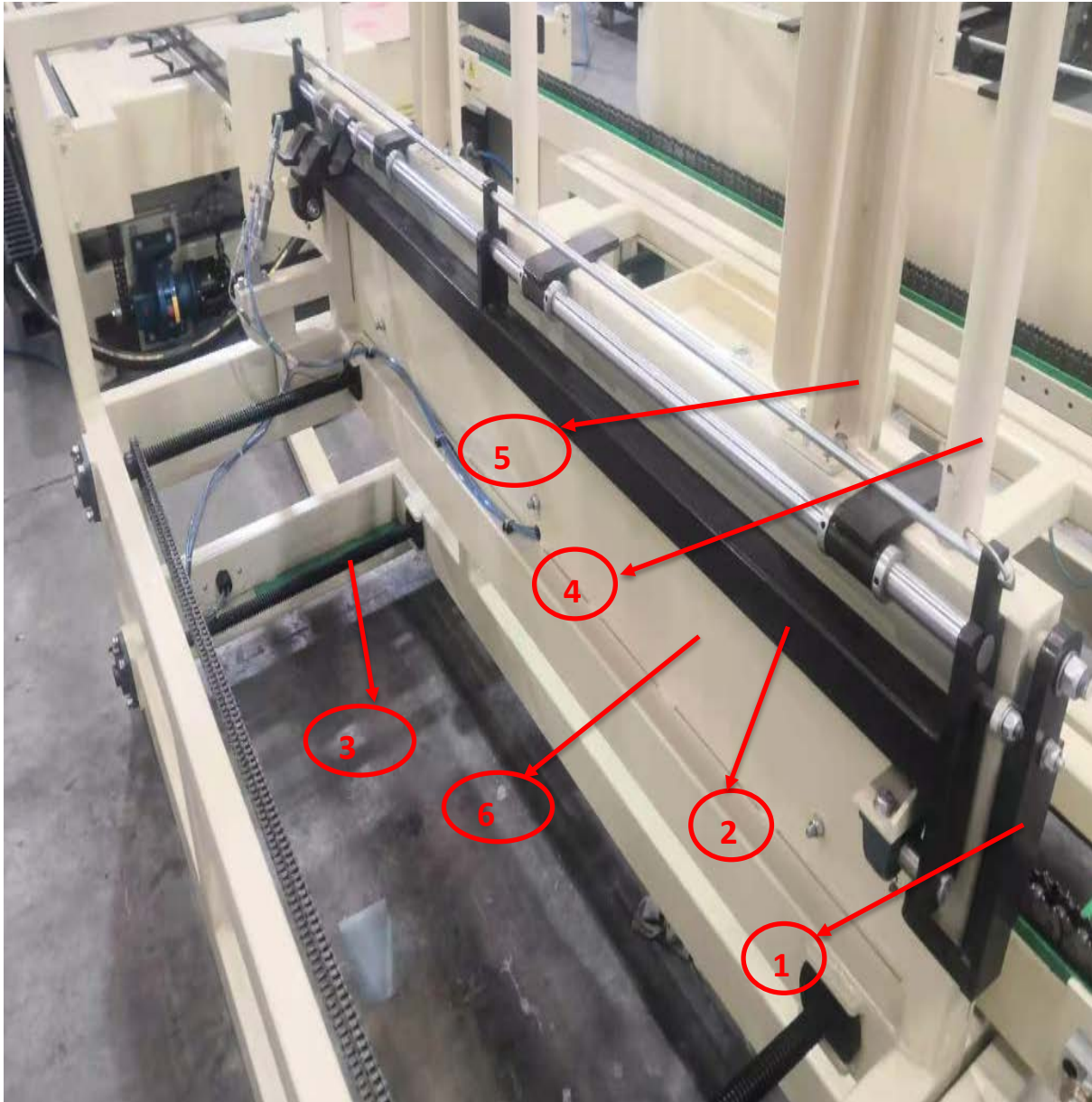


HB100 STACKER				
ITEM	QTY	PART NAME	DESCRIPTION	NOTES
1	2	adjustable screw 2	HB100-MDZ-12	
2	4	Pallet support 2 weld	HB100-MDB-6	
3	2	Y connector	GKM10-20	
4	2	air cylinder	MDBB125TN-350Z	
5	4	adjustable valve	AS2201F-N01-07SA	
6	2	air cylinder base	CM-E032B	
7	2	magnetic switch	M9NSAPCS	

HB100 Part list

Name	Stacker				
Part	HB100-4	Item	HB100-4-4	Date	2020. 1. 20

Assembly diagram

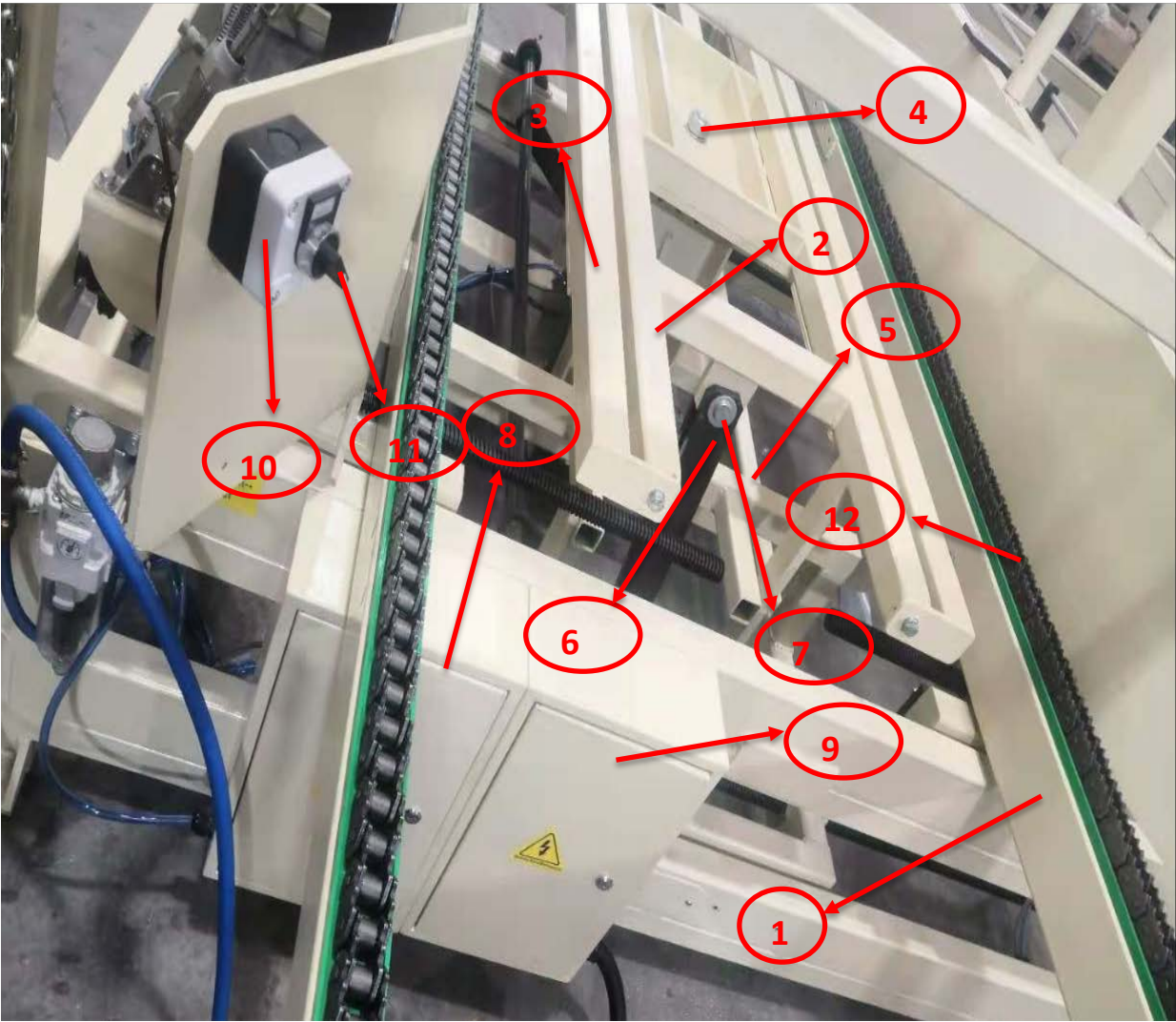


HB100 BOTTOM				
ITEM	QTY	PART NAME	DESCRIPTION	NOTES
1	1	pallet block 1	HB100-MDB-17	
2	1	support bar	码垛拖杆焊接1	
3	1	adjustable screw 2	HB100-MDZ-14	
4	6	pallet block pole1	HB100-MDB-25	
5	4	pallet block	HB100-MDBJ-3	
6	2	stacker side	HB100-MDB-8	

HB100 Part list

Name	Stacker				
Part	HB100-4	Item	HB100-4-5	Date	2020. 1. 20

Assembly diagram

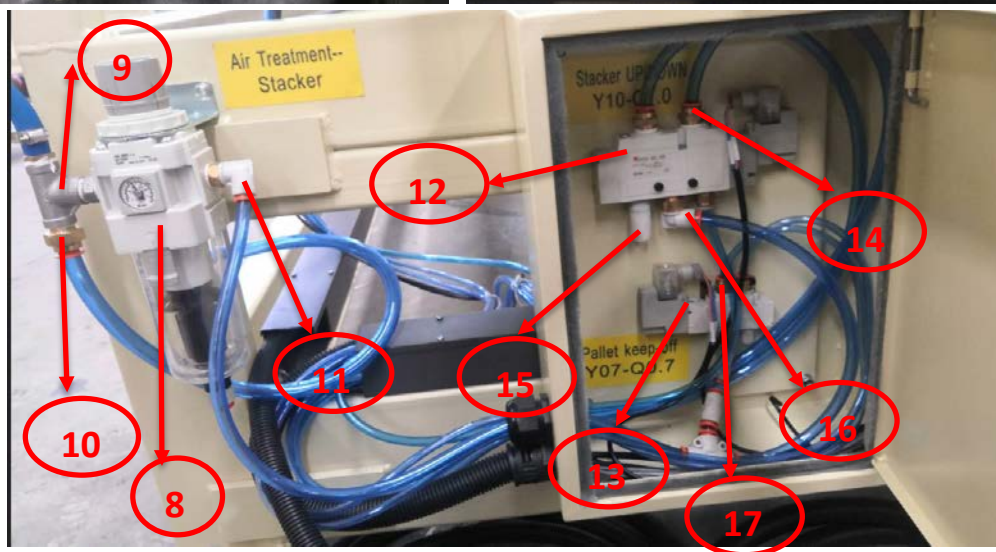
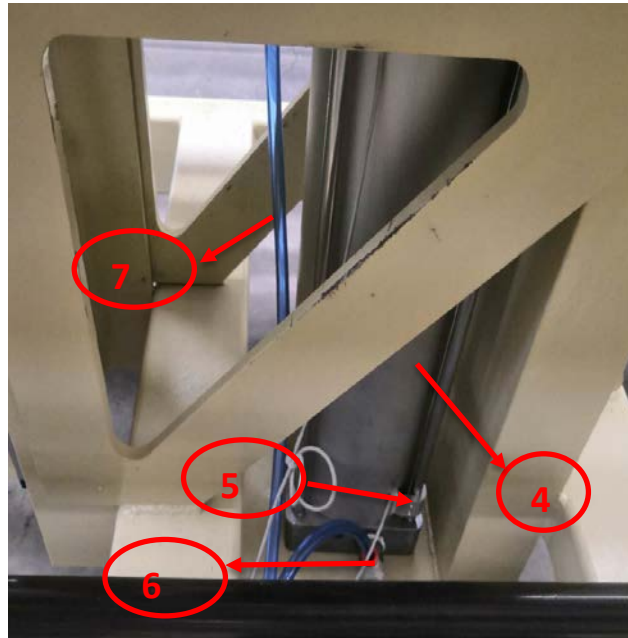
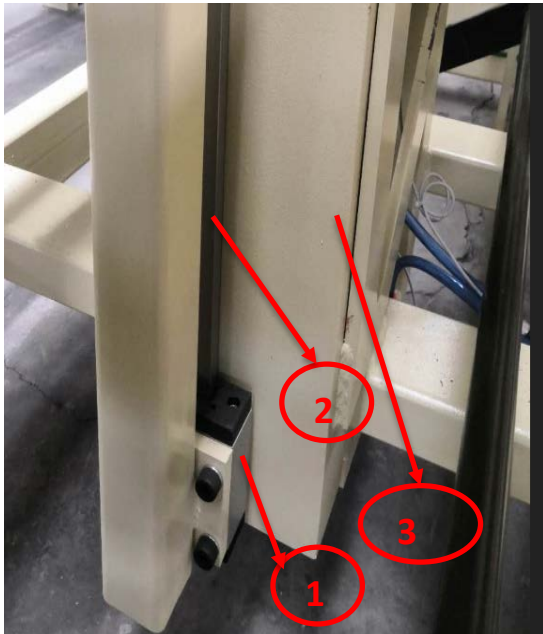


HB100 STACKER				
ITEM	QTY	PART NAME	DESCRIPTION	NOTES
1	1	chain support 1	HB100-MDB-5	
2	1	stacker frame	HB100-MDB-19	
3	2	extension frame	HB100-MDB-27	
4	1	nut	M27*2	
5	1	bottom	HB100-MDB-18	
6	4	connect bar 1	HB100-MDB-9	
7	4	pin	Φ 20*55	
8	1	electric carbinet1	HB100-MDBJ-2	
9	1	electric carbinet	HB100-MDBJ-1	
10	1	box	XALB01C	
11	1	rotory switch	ZB2BD5C	
12	若干	teeth chain	12A	

HB100 Parts list

Name	Stacker				
Part	HB100-4	Item	HB100-4-6	Date	2020. 1. 20

Assembly diagram

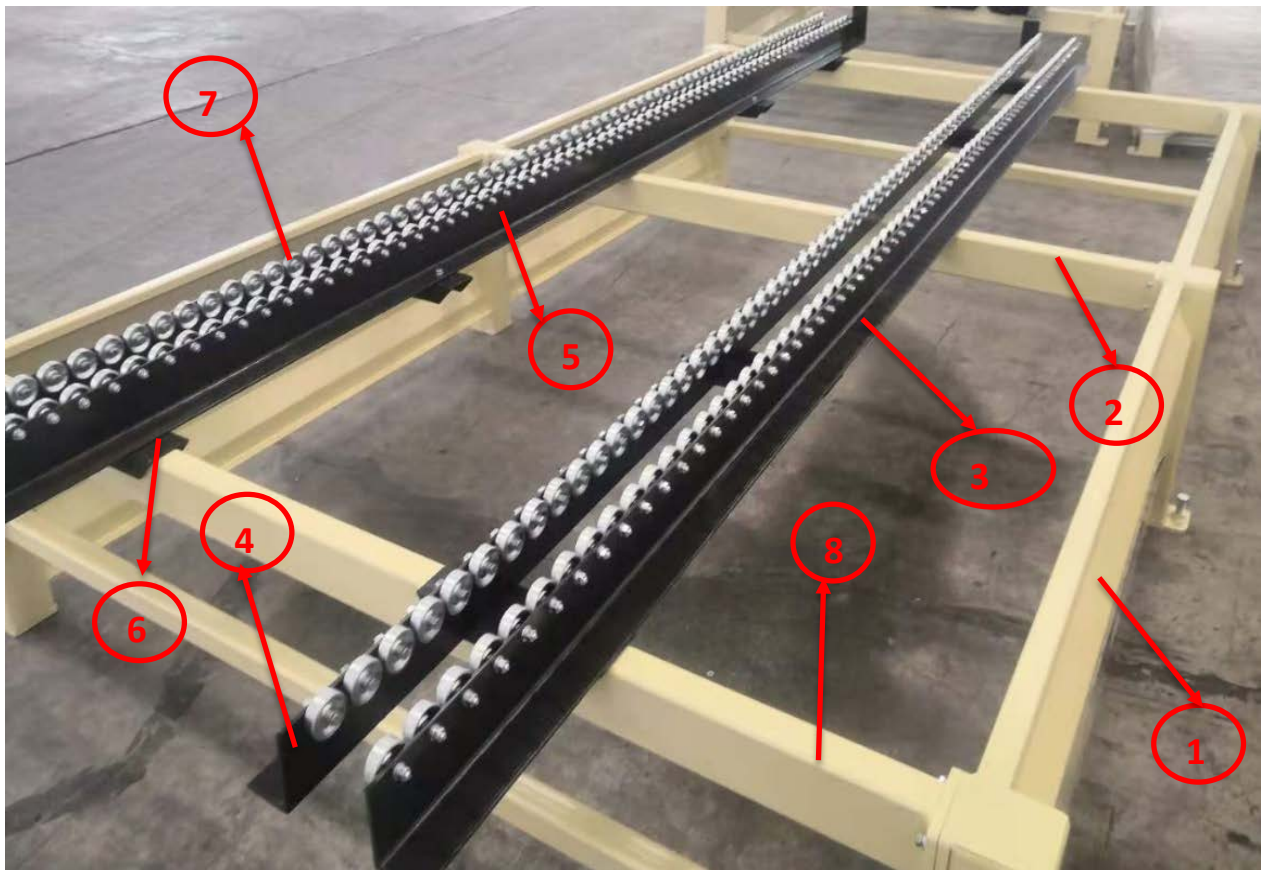


HB100 STACKER				
ITEM	QTY	PART NAME	DESCRIPTION	NOTES
1	1	slider	TS-01-30	
2	1	rail way	TW-01-30	
3	1	bottom support	HB100-MDB-18	
4	1	air cylinder	MDBB125TN-350Z	
5	2	switch base	BS5-125	
6	2	adjustable valve	AS4201F-N04-11SA	
7	若干	air pipe	TIUB11BU	
8	1	air filter	AW40-N03BCE-Z-B	
9	1	fitting	3/8"	
10	1	fitting	KQ2H13-36AS	
11	1	fitting	KQ2L11-36AS	
12	1	solenoid valve	SY9120-5DZ-03N	
13	1	solenoid valve	SY7120-5DZ-01	
14	2	fitting	KQ2L11-36AS	
15	2	muffler	AN20-N02	
16	1	fitting	KQ2L11-35AS	
17	2	fitting	KQ2H07-35AS	

HB100 part list

Name	outfeed conveyor				
Part	HB100-4	Item	HB100-5-1	Date	2020. 1. 20

Assembly



HB100 outfeed conveyor				
ITEM	QTY	PART NAME	DESCRIPTION	NOTES
1	2	side	HB100-3-7	
2	1	joint	HB100-3-6	
3	1	supporter	HB100-3-5	
4	1	supporter	HB100-3-2	
5	1	supporter	HB100-3-1	
6	1	supporter	HB100-3-4	
7	288	roller	外径 Φ 50	
8	2	joint	HB100-3-3	
9				
10				
11				
12				
13				
14				
15				
16				
17				