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TAPES & ADHESIVES

SCOTCH® HIGH TACK BOX SEALING TAPE 311+

See Page 2

AS LOW AS:
\$1⁹⁹

YOUR GO-TO TAPE
FOR TOUGH ENVIRONMENTS



SCOTCH® SUPER 88 VINYL ELECTRICAL TAPE

See Page 8

66' L X 3/4" W
MFR #7000006092
A&M ITEM #1393 ONLY:
\$11⁰⁷



3M™ DUCT TAPE

See Page 10

AS LOW AS:
\$8⁹⁶



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WE KNOW TAPES & ADHESIVES

A&M Industrial ships thousands of packages each year, so we know how crucial having the right tape on-hand can be. From packaging tapes that ensure a secure seal and the safe, complete delivery of your orders, to the specialty tapes and adhesives your most challenging electrical, assembly, fabrication, and construction applications demand, we can help you select the right 3M™ solution for the job!

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SCOTCH® HIGH TACK BOX SEALING TAPE 311+

Scotch® High Tack Box Sealing Tape 311+ is an all-purpose 2.05 mil acrylic box sealing tape with extreme performance for everyday packaging applications.



Clear

- Adheres to highly recycled corrugated boxes, liner paper and fiberboard.
- Great for everyday packaging applications – box sealing, splicing, tabbing and bag closures.
- Quick and easy application by hand, manual dispensers or 3M-Matic™ Case Sealers.
- Available in 48mm and 72mm widths.

Performs in a broad range of temperatures and can be applied down to 20°F (-6.6°C), making it ideal for the food and beverage industry as well as General Industrial, Biopharmaceuticals, and e-Commerce & Fulfillment Markets. Compare to Uline Models: S-200, S-201, S-423, S-422, S-472, S-471, S-5355, S-445, S-444, S-216.

WIDTH	LENGTH	COLOR	MFR #	A&M #	ROLLS PER CASE	SALE PRICE PER ROLL
1.89" (48 MM)	54.68 YD (50 M)	CLEAR	7100179523	6432393	36	\$4.45
1.89" (48 MM)	109.36 YD (100 M)	CLEAR	7010306820	4658053†	36	\$4.88*
1.89" (48 MM)	999.56 YD (914 M)	CLEAR	7100253856	6240017	6	\$46.73
1.89" (48 MM)	1640.42 YD (1500 M)	CLEAR	7010355076	6432395	6	\$76.02
2.83" (72 MM)	109.36 YD (100 M)	CLEAR	7100253843	6263725	24	\$7.12
1.89" (48 MM)	109.36 YD (100 M)	TAN	7100179459	6432391	36	\$6.67
1.89" (48 MM)	999.56 YD (914 M)	TAN	7010506927	6432390	6	\$43.69
2.83" (72 MM)	109.36 YD (100 M)	TAN	7100179433	4795467	24	\$7.72

*Just \$2.99 when you purchase case quantity (36 rolls) or \$1.99 when you purchase a pallet (60 cases). FREE Shipping when you buy 5 cases or more! †Stocked, Quick-Ship Item.

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3M™ SCOTCH® HIGH TACK BOX SEALING TAPES COMPARISON GUIDE

Product	Tape Class Duty	Adhesive/ Backing	Total Tape Thickness	Elongation at Break	Individual Package Weight	Apply and Seal in Cold Temperature	Shipping Method	Key Features	Custom Printed	Underfill Box	Overfill Box	Recycled Corrugate	Rough Corners	Compatible with 3M-Matic™ Equipment
 311+	Medium Duty	Acrylic/ Polypropylene	2.05 mil	125%	Less than 20 lbs if individualized. Palletized can handle more weight.	As low as 20° F	Palletized Shipments	Performance-grade acrylic Everyday use Best for General Industrial or box sealing scenarios requiring cold temperature application						
 371+		Synthetic Rubber Hot Melt/ Polypropylene	2.1 mil					Quick stick hot melt adhesive Best for General Industrial and Food & Beverage applications requiring quick stick						
 373+	Heavy Duty	Synthetic Rubber Hot Melt/ Polypropylene	2.5 mil	160%	Up to 80 lbs*	As low as 30° F	High-Value Palletized Shipments or Single Parcel Shipments	Quick stick hot melt adhesive Best for Biopharmaceutical markets						
 375+	Ultra-heavy Duty	Hot Melt Rubber-resin/ Polypropylene	3.1 mil		Up to 100 lbs*		Single Parcel Shipments	Quick stick hot melt adhesive Best for eCommerce and Fulfillment markets						

*Box weight testing was conducted in a 3M laboratory setting and limited data set, actual results may vary.

Source: 3M

SCOTCH® BOX SEALING TAPE 371

Scotch® Box Sealing Tape 371 is an industrial grade packing tape that securely closes a wide variety of medium weight box materials. The polypropylene film backing is easy to unwind and resists abrasion, moisture and scuffing. The backing easily conforms around edges and on rough surfaces for a tight seal.

- **High-Performance:** Securely adheres to a variety of surfaces during high-speed automated packaging.
- **A Variety Of Uses:** Ideal for industrial packaging, box sealing, splicing and more.
- **Strong Adhesive:** Made with a polypropylene backing and tough rubber adhesive for a dependable hold.
- **Highly Conformable:** Stays in place around carton edges.
- **Consistent And Smooth Dispensing:** Helps reduce product waste to improve unit costs.
- **Long-Lasting Results:** Provides a good edge tear and resists splitting.
- Meets FDA guidelines for indirect food contact.

WIDTH	LENGTH	COLOR	MFR #	A&M #	ROLLS PER CASE	SALE PRICE PER ROLL
1.89" (48 MM)	54.68 YD (50 M)	CLEAR	7000042510	157464†	36	\$4.70
1.89" (48 MM)	109.36 YD (100 M)	CLEAR	7100011547	4557221	36	\$4.91
1.89" (48 MM)	999.56 YD (914 M)	CLEAR	7000048494	4631458	6	\$48.02
1.89" (48 MM)	1640.42 YD (1500 M)	CLEAR	7000124026	4631459	6	\$78.84
1.89" (48 MM)	1999.13 YD (1828 M)	CLEAR	7100134419	5155667	4	\$96.12
2.83" (72 MM)	999.56 YD (914 M)	CLEAR	7000136741	4032741	4	\$72.05
2.83" (72 MM)	1999.13 YD (1828 M)	CLEAR	7010313359	6431045	2	\$144.17
1.89" (48 MM)	109.36 YD (100 M)	TAN	7010311727	5156146	36	\$6.67
2.83" (72 MM)	109.36 YD (100 M)	TAN	7100088510	4724100	24	\$11.44
2.83" (72 MM)	1640.42 YD (1500 M)	CLEAR	7100133940	5155664	4	\$116.22

†Stocked, Quick-Ship Item.



SCOTCH® HIGH TACK BOX SEALING TAPE 371+

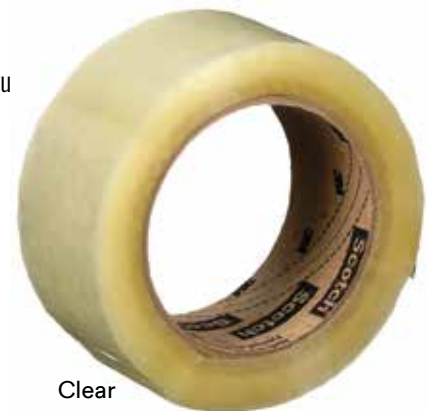


Scotch® High Tack Box Sealing Tape 371+ is an industrial grade packing tape that securely closes a wide variety of medium weight box materials, including recycled fiberboard. The polypropylene film backing is easy to unwind and resists abrasion, moisture and scuffing. The backing easily conforms around edges and on rough surfaces for a tight seal.

- **Instant Seal:** Sticks at the first application to keep cartons closed.
- **High-Performance:** Offers a strong adhesive bond that helps prevent theft and tape failure.
- **Minimizes Rework:** Instant adherence saves processing time and helps prevent the need for repackaging.
- **Strong And Durable:** Keeps high-value palletized shipments secure.
- **Holds Securely On Edges:** Grabs tightly around carton surfaces made from up to 100 percent recycled corrugated cardboard.
- **Multiple Applications:** Can be used by hand, with manual dispensers, or with 3M-Matic™ Case Sealers.
- **Industry Types:** Ideal for e-Commerce and fulfillment, general industrial and the food and beverage markets.

WIDTH	LENGTH	COLOR	MFR #	A&M #	ROLLS PER CASE	SALE PRICE PER ROLL
1.89" (48 MM)	109.36 YD (100 M)	CLEAR	7100288162	6431054	36	\$5.16
1.89" (48 MM)	999.56 YD (914 M)	CLEAR	7100288624	6263507†	6	\$50.41
1.89" (48 MM)	1640.42 YD (1500 M)	CLEAR	7100288305	6431069	6	\$82.78
2.83" (72 MM)	109.36 YD (100 M)	CLEAR	7100288299	6431065	24	\$7.78
2.83" (72 MM)	999.56 YD (914 M)	CLEAR	7100288306	6431066	4	\$75.65
2.83" (72 MM)	1640.42 YD (1500 M)	CLEAR	7100288301	6431068	4	\$122.02

†Stocked, Quick-Ship Item.



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SCOTCH® BOX SEALING TAPE 373

Scotch® Box Sealing Tape 373 is a high performance packing tape that securely closes a wide variety of heavy weight box materials, including recycled fiberboard. The polypropylene film backing is easy to unwind and resists abrasion, moisture and scuffing. The backing easily conforms around edges and on rough surfaces for a tight seal.



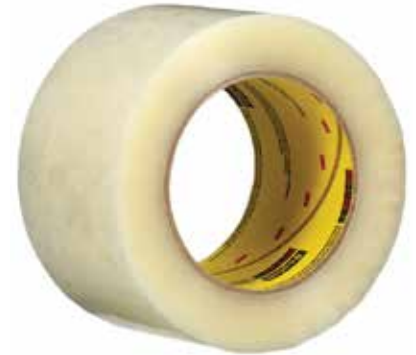
- High performance packaging tape for heavy duty applications on a wide range of materials.
- High edge tear and split resistance ideal for e-Commerce and single parcel shipments.
- Polypropylene backing with synthetic rubber adhesive delivers conformability under stress.
- Easy unwind and smooth dispensing works well on high-speed automated packaging lines.
- Resists abrasion, moisture, chemicals and scuffing for long-lasting performance.
- Excellent adhesion to recycled liner paper and fiberboard.

WIDTH	LENGTH	COLOR	MFR #	A&M #	ROLLS PER CASE	SALE PRICE PER ROLL
0.94" (24 MM)	371.83YD (340 M)	BLUE	7010374446	5157317	8	\$53.63
1.89" (48 MM)	54.68 YD (50 M)	BLUE	7100024277	5156792	36	\$16.45
2.36" (60 MM)	54.68 YD (50 M)	BLUE	7010374416	5157119	16	\$21.76
2.83" (72 MM)	54.68 YD (50 M)	BLUE	7100037712	5156812	24	\$24.67
1.42" (36 MM)	54.68 YD (50 M)	CLEAR	7010312313	5156080	48	\$10.99
1.42" (36 MM)	999.56 YD (914 M)	CLEAR	7100099839	5157023	8	\$141.33
1.89" (48 MM)	54.68 YD (50 M)	CLEAR	7000001197	588649	36	\$15.22
1.89" (48 MM)	109.36 YD (100 M)	CLEAR	7010332229	6431119	24	\$70.69
1.89" (48 MM)	109.36 YD (100 M)	CLEAR	7000123616	5158417	36	\$25.16
1.89" (48 MM)	449.48 YD (411 M)	CLEAR	7010335924	6431125	12	\$72.17
1.89" (48 MM)	999.56 YD (914 M)	CLEAR	7000048657	659528	6	\$188.34
1.89" (48 MM)	1640.42 YD (1500 M)	CLEAR	7010334252	5156452	3	\$282.52
2.83" (72 MM)	54.68 YD (50 M)	CLEAR	7000001200	4692856	24	\$22.84
2.83" (72 MM)	109.36 YD (100 M)	CLEAR	7000123617	5158418	24	\$37.72
2.83" (72 MM)	999.56 YD (914 M)	CLEAR	7000123630	5158422	4	\$282.58
5.67" (144 MM)	999.56 YD (914 M)	CLEAR	7100089860	5155846	2	\$1,794.60
1.89" (48 MM)	54.68 YD (50 M)	GREEN	7000123636	5158425	36	\$16.45
1.89" (48 MM)	999.56 YD (914 M)	GREEN	7010302073	6431122	6	\$205.74
2.83" (72 MM)	54.68 YD (50 M)	GREEN	7010373330	6431117	24	\$24.67
2.83" (72 MM)	999.56 YD (914 M)	GREEN	7100232398	6431128	4	\$234.24
1.89" (48 MM)	54.68 YD (50 M)	ORANGE	7010373654	5157036	36	\$16.45
2.83" (72 MM)	999.56 YD (914 M)	ORANGE	7010373329	6431127	4	\$234.24
0.94" (24 MM)	54.68 YD (50 M)	RED	7010302195	6431123	36	\$17.72
1.42" (36 MM)	54.68 YD (50 M)	RED	7000123631	5158423	48	\$15.22
1.89" (48 MM)	54.68 YD (50 M)	RED	7010412607	6431120	24	\$40.75
1.89" (48 MM)	54.68 YD (50 M)	RED	7000123632	8324	36	\$16.45
1.89" (48 MM)	999.56 YD (914 M)	RED	7100055633	5157723	6	\$205.74
2.83" (72 MM)	54.68 YD (50 M)	RED	7000123633	5158424	24	\$24.67
1.89" (48 MM)	54.68 YD (50 M)	TAN	7000001195	4655360	36	\$15.22
1.89" (48 MM)	109.36 YD (100 M)	TAN	7000123618	4655359	36	\$43.50
1.89" (48 MM)	109.36 YD (100 M)	TAN	7010311103	6431126	24	\$69.97
1.89" (48 MM)	999.56 YD (914 M)	TAN	7000123627	6431121	6	\$188.34
2.83" (72 MM)	54.68 YD (50 M)	TAN	7000001196	5155998	24	\$16.49
2.83" (72 MM)	109.36 YD (100 M)	TAN	7010295176	5156268	24	\$26.05
2.83" (72 MM)	999.56 YD (914 M)	TAN	7100034988	5156794	4	\$282.58
5.67" (144 MM)	54.68 YD (50 M)	TAN	7010312658	5156119	8	\$92.16
1.89" (48 MM)	54.68 YD (50 M)	WHITE	7010334254	5156453	36	\$16.45
1.89" (48 MM)	999.56 YD (914 M)	WHITE	7010312315	5156081	6	\$205.74
2.83" (72 MM)	54.68 YD (50 M)	WHITE	7100043552	5156974	24	\$24.67
2.83" (72 MM)	999.56 YD (914 M)	WHITE	7010312612	6431124	4	\$282.58
11.34" (288 MM)	999.56 YD (914 M)	WHITE	7010335776	6431118	1	\$1,016.20
1.89" (48 MM)	54.68 YD (50 M)	YELLOW	7000123637	5158426	36	\$16.45
1.89" (48 MM)	999.56 YD (914 M)	YELLOW	7010373328	5157160	6	\$205.74
2.83" (72 MM)	999.56 YD (914 M)	YELLOW	7010334649	5156512	4	\$234.24

SCOTCH® HIGH TACK BOX SEALING TAPE 373+

Scotch® High Tack Box Sealing Tape 373+ is a heavy-duty packing tape that securely and reliably closes a wide variety of box materials, including up to 100% recycled corrugate. This packing tape was developed to withstand the shipping stresses of over- and under-packed boxes, and features a unique, high tack adhesive that provides instant stick to secure high-value palletized shipments and single parcels shipments weighing up to 80 pounds.

WIDTH	LENGTH	COLOR	MFR #	A&M #	ROLLS PER CASE	SALE PRICE PER ROLL
1.89" (48 MM)	54.68 YD (50 M)	CLEAR	7100266194	6431106	36	\$7.50
1.89" (48 MM)	109.36 YD (100 M)	CLEAR	7100266182	6431109	36	\$13.63
1.89" (48 MM)	999.56 YD (914 M)	CLEAR	7100266195	6431107	6	\$124.62
1.89" (48 MM)	1640.42 YD (1500 M)	CLEAR	7100266196	6431112	3	\$204.51
2.83" (72 MM)	54.68 YD (50 M)	CLEAR	7100266193	6431111	24	\$11.25
2.83" (72 MM)	109.36 YD (100 M)	CLEAR	7100266181	6431108	24	\$20.45
2.83" (72 MM)	999.56 YD (914 M)	CLEAR	7100266183	6431110	4	\$186.93
1.89" (48 MM)	54.68 YD (50 M)	TAN	7100291773	6431102	36	\$7.50
1.89" (48 MM)	109.36 YD (100 M)	TAN	7100292349	6431105	36	\$15.00
1.89" (48 MM)	999.56 YD (914 M)	TAN	7100291634	6431098	6	\$137.08
2.83" (72 MM)	109.36 YD (100 M)	TAN	7100291767	6431080	24	\$22.50
2.83" (72 MM)	999.56 YD (914 M)	TAN	7100291779	6431103	4	\$205.62



Clear

- **High-Performance:** Keeps a secure seal on both under and overfilled boxes.
- **Tamper-Proof Seal:** Holds a firm seal to keep boxes closed.
- **High-Tack:** Protects high-value palletized and single-carrier shipments.
- **Versatile Application:** Can be used by hand, with manual dispensers, or with 3M-Matic™ Case Sealers.
- **Instant Adherence:** Provides quick tack to keep heavy-weighted boxes secure.
- **Highly-Conformable:** Conforms around edges and on rough surfaces for a tight seal.

SCOTCH® BOX SEALING TAPE 375

Scotch® Box Sealing Tape 375 is a high-performance packing tape that securely closes a wide variety of heavy weight box materials, including recycled fiberboard. The polypropylene film backing is easy to unwind and resists abrasion, moisture and scuffing. The backing easily conforms around edges and on rough surfaces for a tight seal. This 3.1 mil high-performance polypropylene film packaging tape with a synthetic rubber adhesive offers reliability even with the stresses of over or under packed boxes. It is specifically designed for flexibility and conformability under stress and is ideal for e-Commerce and single parcel shipments.

WIDTH	LENGTH	COLOR	MFR #	A&M #	ROLLS PER CASE	SALE PRICE PER ROLL
1.42" (36 MM)	999.56 YD (914 M)	CLEAR	7010373954	5157066	8	\$184.14
1.89" (48 MM)	54.68 YD (50 M)	CLEAR	7000028907	4538942	36	\$17.64
1.89" (48 MM)	503.06 YD (460 M)	CLEAR	7100211243	6431132	6	\$162.94
1.89" (48 MM)	999.56 YD (914 M)	CLEAR	7000048659	5157849	6	\$322.66
1.89" (48 MM)	1640.42 YD (1500 M)	CLEAR	7000123639	5158427	3	\$531.32
2.83" (72 MM)	54.68 YD (50 M)	CLEAR	7000001198	4684845	24	\$26.05
2.83" (72 MM)	449.48 YD (411 M)	CLEAR	7010335172	6431129	4	\$222.07
2.83" (72 MM)	999.56 YD (914 M)	CLEAR	7000001199	4644695	4	\$483.96
2.83" (72 MM)	1640.42 YD (1500 M)	CLEAR	7010374343	5157106	2	\$529.51
3.78" (96 MM)	999.56 YD (914 M)	CLEAR	7010410451	5157293	3	\$658.26
5.67" (144 MM)	999.56 YD (914 M)	CLEAR	7010375955	5157287	2	\$987.40
6" (152.4 MM)	500 YD (457.2 M)	CLEAR	7010375160	6431135	2	\$491.01
1.89" (48 MM)	54.68 YD (50 M)	TAN	7000048658	840381	36	\$17.64
1.89" (48 MM)	999.56 YD (914 M)	TAN	7000148375	6431136	6	\$322.66
2.83" (72 MM)	54.68 YD (50 M)	TAN	7010334256	22387	24	\$26.05
2.83" (72 MM)	999.56 YD (914 M)	TAN	7010312316	5156082	4	\$483.96
5.67" (144 MM)	54.68 YD (50 M)	TAN	7010373571	5157196	8	\$134.70
11.34" (288 MM)	999.56 YD (914 M)	CLEAR	7010312419	5156096	1	\$1,289.61

†Stocked, Quick-Ship Item.



Clear

Tan

- High-performance packaging tape for heavy duty applications on a wide range of materials.
- High edge tear and split resistance ideal for e-Commerce and single parcel shipments.
- Polypropylene backing with synthetic rubber adhesive delivers conformability under stress.
- Easy unwind and smooth dispensing works well on high-speed automated packaging lines.
- Resists abrasion, moisture, chemicals and scuffing for long-lasting performance.
- Excellent adhesion to recycled liner paper and fiberboard.

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SCOTCH® HIGH TACK BOX SEALING TAPE 375+



Clear

Scotch® High Tack Box Sealing Tape 375+ is a high-performance packing tape that securely closes a variety of heavy weight box materials, including recycled fiberboard. The strong adhesive securely seals packages to help prevent tampering and tape failure during moving, shipping and delivery. The polypropylene film backing is easy to unwind and resists abrasion, moisture, scuffing and edge tear.

- **Ultra Heavy-Duty:** Extreme strength hot melt tape that holds firm on the toughest commutes.
- **Use Less Tape:** Made with a heavy-duty hot-melt adhesive allowing for less product to be used.
- **Tamper-Proof Seal:** Protects high-value items.
- **Increased Productivity:** Easy product dispensing helps keep high-speed automated packaging lines running smoothly.
- **High-Tack:** Provides a strong hold for under & overfilled boxes.
- **Instant Adherence:** Offers quick tack to keep heavy-weighted boxes up to 100 pounds secure.
- **Heavy-Duty:** Handles the stressors of third-party carrier shipping.
- **Versatile Application:** Can be used by hand, with manual dispensers, or with 3M-Matic™ Case Sealers.
- **A Variety Of Industries:** For e-Commerce and fulfillment, biopharmaceuticals, food and beverage, and general industrial.

WIDTH	LENGTH	COLOR	MFR #	A&M #	ROLLS PER CASE	SALE PRICE PER ROLL
1.89" (48 MM)	54.68 YD (50 M)	CLEAR	7100215092	6431115†	36	\$18.52
1.89" (48 MM)	999.56 YD (914 M)	CLEAR	7100215511	6431100	6	\$338.81
1.89" (48 MM)	1640.42 YD (1500 M)	CLEAR	7100216427	6431114	3	\$557.85
2.83" (72 MM)	54.68 YD (50 M)	CLEAR	7100215467	6431116	24	\$27.32
2.83" (72 MM)	999.56 YD (914 M)	CLEAR	7100216187	6431113	4	\$508.16
2.83" (72 MM)	1640.42 YD (1500 M)	CLEAR	7100216845	6432396	2	\$601.94
1.89" (48 MM)	54.68 YD (50 M)	TAN	7100280079	6431131	36	\$18.52
1.89" (48 MM)	999.56 YD (914 M)	TAN	7100280090	6431133	6	\$338.80
2.83" (72 MM)	54.68 YD (50 M)	TAN	7100279675	6431130	24	\$27.35
2.83" (72 MM)	999.56 YD (914 M)	TAN	7100280098	6431134	4	\$508.16

†Stocked, Quick-Ship Item.

3M™ VALUE MASKING TAPE 101+



Tan

- Adhesive type: rubber
- Color: tan
- Maximum operating temperature: 150°F (66°C)
- Tensile strength: 22 lb/in (38.5 N/cm)
- Adhesion to steel: 34 oz/in (3.7 N/cm)
- Elongation: 9%
- Thickness: 0.13 mm (5.1 mil)
- Intended for light-duty indoor use, ideal for marking, temporary holding, wrapping, sealing and masking.
- Sticks instantly to paper, metal, wood, plastic, glass and other clean surfaces.

WIDTH	LENGTH	MFR #	A&M #	ROLLS PER CASE	SALE PRICE PER ROLL
36 MM	55 M (108.45)	7100293676	6431138	24	\$4.54
48 MM	55 M (108.45)	7100293677	6431139	24	\$6.06
72 MM	55 M (108.45)	7100293678	6431140	12	\$9.05

3M™ SPECIALTY HIGH TEMPERATURE MASKING TAPE 501+



Purple

- Adhesive type: rubber
- Color: purple
- Maximum operating temperature: 300°F (149°C)
- Tensile strength: 31 lb/in (54.3 N/cm)
- Adhesion to steel: 37 oz/in (4 N/cm)
- Elongation: 11%
- Thickness: 0.185 mm (7.3 mil)
- Sticks securely through multiple or extended process cycles and up to 300°F (149°C) for 30 minutes.

WIDTH	LENGTH	MFR #	A&M #	ROLLS PER CASE	SALE PRICE PER ROLL
18 MM	55 M (108.45)	7100086193	6108648	48	\$7.99
24 MM	55 M (108.45)	7100086194	4835550	36	\$10.00
36 MM	55 M (108.45)	7100086190	4826498†	24	\$14.97
48 MM	55 M (108.45)	7100086764	4720950	24	\$19.97
72 MM	55 M (108.45)	7100086191	6431166	12	\$29.97
100 MM	55 M (108.45)	7100088493	6431155	8	\$39.93

†Stocked, Quick-Ship Item.

3M™ GENERAL USE MASKING TAPE 201+

- Adhesive type: rubber
- Color: tan
- Maximum operating temperature: 200°F (93°C)
- Tensile strength: 19 lb/in (33.3 N/cm)
- Adhesion to steel: 25 oz/in (2.7 N/cm)
- Elongation: 8%
- Thickness: 0.11 mm (4.4 mil)
- Intended for light- to medium-duty indoor use, ideal for wrapping electrical cords, air hoses and PVC pipes as well as masking and labeling.
- Can be used on a variety of surfaces such as wood, plastic, glass, metal and painted surfaces.



Tan

WIDTH	LENGTH	MFR #	A&M #	ROLLS PER CASE	SALE PRICE PER ROLL
12 MM	55 M (108.45')	7000124879	5158139	72	\$2.37
18 MM	55 M (108.45')	7000124880	4652916	48	\$3.15
24 MM	55 M (108.45')	7000144751	4652918	36	\$3.94
36 MM	55 M (108.45')	7000124882	4652921	24	\$5.93
48 MM	55 M (108.45')	7000144752	5529984†	24	\$7.89
72 MM	55 M (108.45')	7000124884	4816238	12	\$11.83
96 MM	55 M (108.45')	7000124885	5158141	8	\$15.78
115 MM	55 M (108.45')	7100114943	6431143	8	\$19.74
144 MM	55 M (108.45')	7100031484	5157011	8	\$23.64
1490 MM	55 M (108.45')	7000124886	5158142	1	\$245.55
24 MM	55 M (108.45')	7000148416	5098790	36	\$4.24
36 MM	55 M (108.45')	7000148417	5156215	24	\$6.39
48 MM	55 M (108.45')	7000148418	5156216	24	\$8.48

†Stocked, Quick-Ship Item.

3M™ PERFORMANCE MASKING TAPE 301+

- Adhesive type: rubber
- Color: yellow
- Maximum operating temperature: 225°F (107°C)
- Tensile strength: 20 lb/in (35 N/cm)
- Adhesion to steel: 33 oz/in (3.6 N/cm)
- Elongation: 11%
- Thickness: 0.14 mm (5.4 mil)
- Sticks confidently to most surfaces while removing cleanly and ideal for paint masking applications.



Yellow

WIDTH	LENGTH	MFR #	A&M #	ROLLS PER CASE	SALE PRICE PER ROLL
12 MM	55 M (108.45')	7000124887	4735881	72	\$2.96
18 MM	55 M (108.45')	7000124888	4652931	48	\$4.44
24 MM	55 M (108.45')	7000124889	4652932	36	\$5.93
36 MM	55 M (108.45')	7000124890	4652935	24	\$8.89
48 MM	55 M (108.45')	7000124891	4652937†	24	\$11.84
72 MM	55 M (108.45')	7000124892	5158143	12	\$17.78
96 MM	55 M (108.45')	7000124893	5158144	8	\$23.73
1490 MM	55 M (108.45')	7000124905	6431144	1	\$368.82
24 MM	55 M (108.45')	7000148419	5156217	36	\$6.28
36 MM	55 M (108.45')	7000148420	5156218	24	\$9.48
48 MM	55 M (108.45')	7000148421	5156219†	24	\$12.64

†Stocked, Quick-Ship Item.

3M™ HIGH PERFORMANCE GREEN MASKING TAPE 401+

WIDTH	LENGTH	MFR #	A&M #	ROLLS PER CASE	SALE PRICE PER ROLL
6 MM	55 M (108.45')	7000124906	5158148	96	\$2.44
12 MM	55 M (108.45')	7000124894	4728090	48	\$4.91
18 MM	55 M (108.45')	7000124895	4652938	48	\$7.34
24 MM	55 M (108.45')	7000124896	4652941	24	\$9.78
36 MM	55 M (108.45')	7000124897	4652942†	16	\$14.66
48 MM	55 M (108.45')	7000124898	4652945	12	\$19.53
72 MM	55 M (108.45')	7000124899	4680287	8	\$28.75
96 MM	55 M (108.45')	7000124900	5158145	8	\$38.31
1490 MM	55 M (108.45')	7000124901	5158146	1	\$608.35
24 MM	55 M (108.45')	7000148422	5156220*	24	\$10.49
36 MM	55 M (108.45')	7000148423	5156221*	16	\$15.70
48 MM	55 M (108.45')	7000148424	5156222*	12	\$20.94

†Stocked, Quick-Ship Item. *Individually Wrapped Rolls Per Case, Conveniently Packaged.



Green

- Adhesive type: natural/synthetic rubber blend
- Color: green
- Maximum operating temperature: 250°F (121°C)
- Tensile strength: 24 lb/in (42 N/cm)
- Adhesion to steel: 35 oz/in (3.8 N/cm)
- Elongation: 14%
- Thickness: 0.16 mm (6.3 mil)
- Ideal for high-temperature paint baking and resists paint bleed through for sharp paint lines. Stays in place around corners and sticks to irregular surfaces.

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SCOTCHBLUE™ ORIGINAL PAINTER'S TAPE 2090



Blue

- Adhesive Type: acrylic
- Color: blue
- Maximum operating temperature: 300°F (149°C)
- Tensile strength: 28 lb/in
- Adhesion to steel: 17 oz/in
- Elongation: 6%
- Thickness: (4.9 mil)
- Days clean removal: 14
- Sticks securely through multiple or extended process cycles and up to 300°F (149°C) for 30 minutes.

INDIVIDUAL ROLLS

WIDTH	LENGTH	CATALOG ID	MATERIAL #	A&M #	ROLLS PER CASE	SALE PRICE PER ROLL
0.70"	60 YD	2090-18EC	7100187170	6432151	32	\$3.70
0.94"	60 YD	2090-24EC	7100186979	6432152†	24	\$4.93
0.94"	60 YD	2090-24AP	7100185227	4806816†	36	\$4.93
1.41"	60 YD	2090-36EC	7100187348	5114938†	16	\$7.41
1.88"	60 YD	2090-48MP	7100186415	4563376†	24	\$9.88
2.83"	60 YD	2090-72NC	7100185142	4826028	12	\$14.75

†Stocked, Quick-Ship Item.

PACKAGES

WIDTH	LENGTH	CATALOG ID	MATERIAL #	A&M #	ROLLS PER PACK	SALE PRICE PER PACK
0.94"	60 YD	2090-24EP6	7100188447	5155739†	6/PACK	\$29.34
0.94"	60 YD	2090-24AP9	7100185189	5155724	9/PACK	\$43.04
1.41"	60 YD	2090-36AP3	7100195689	5531858†	3/PACK	\$23.15
1.41"	60 YD	2090-36EP4	7100188444	6432154	4/PACK	\$29.34
1.41"	60 YD	2090-36AP6	7100185196	4666830	6/PACK	\$43.04
1.88"	60 YD	2090-48EP3	7100188352	5859073†	3/PACK	\$29.34

†Stocked, Quick-Ship Item.

SCOTCH® SUPER 33+™ VINYL ELECTRICAL TAPE



Black

- Color: black
- Stretch and flexibility to conform to odd shapes and create tight seals for electrical connections and critical applications.
- Highly resistant to abrasion, acids, corrosion and varying weather conditions.
- Provides excellent insulation and adhesion in all weather conditions with long-lasting performance between 0°F and 221°F (-18°C and 105°C).
- Compatible with rubber and synthetic splicing compounds.
- Long-lasting harnessing of wires and cables.
- CSA and VDE Certified, UL 510 Listed, IEC 60454-3-1-7/F-PVCP/90 and RoHS 2015/863/EU Compliant.

WIDTH	LENGTH	MFR #	A&M #	ROLLS PER CASE	SALE PRICE PER ROLL
3/4"	20 FT	7000058432	4659902	100	\$4.09
3/4"	76 FT	7100201470	5003446†	100	\$9.88
1-1/2"	36 YD	7000031512	4570878	50	\$34.17
2"	66 FT	7000058137	6432158	24	\$26.69

†Stocked, Quick-Ship Item.

SCOTCH® SUPER 88 VINYL ELECTRICAL TAPE

Heavy Duty



Black

- Color: black
- Thicker backing for extra padding, increased durability, less wraps.
- Resistant to UV rays, abrasion, moisture, alkalis, acids and corrosion.
- Provides insulation and excellent adhesion to steel in all weather conditions with excellent hot and cold weather performance between 0°F and 221°F (-18°C and 105°C).
- Compatible with solid dielectric cable insulations, as well as epoxy and polyurethane resins.
- Great protective jacketing for high-voltage cable splices and repairs.
- CSA and VDE Certified, UL 510 Listed, IEC 60454-3-1-7/F-PVCP/90 and RoHS 2015/863/EU Compliant.

WIDTH	LENGTH	MFR #	A&M #	ROLLS PER CASE	SALE PRICE PER ROLL
3/4"	36 YD	7000058434	5157469	12	\$17.85
3/4"	66 FT	7000006092	1393†	100	\$11.07
1-1/2"	44 FT	7000058433	408884	10	\$14.66
2"	36 YD	7000006093	4653890	12	\$48.44

†Stocked, Quick-Ship Item.

SCOTCH® 35 PROFESSIONAL GRADE VINYL ELECTRICAL TAPE

- Suitable for harsh indoor & weather protected outdoor uses between 14°F to 221°F (-10°C and 105°C).
- More permanent phase identification, color coding of motor leads and piping systems.
- Long-lasting, fade-resistant marking for safety areas & equipment.
- Ideal for marking and identifying cables on cell sites – easily identified insulation for electrical wiring.
- CSA and VDE Certified, UL 510 Listed, IEC 60454-3-1-6/F-PVCP/90 and RoHS 2015/863/EU Compliant.



Brown

WIDTH	LENGTH	COLOR	MFR #	A&M #	ROLLS PER CASE	SALE PRICE PER ROLL
1/2"	20 FT	BLUE	7000132637	5156717	10	\$2.85
1/2"	20 FT	BROWN	7000132638	5156718	10	\$2.85
1/2"	20 FT	GRAY	7000132640	5156720	10	\$2.85
1/2"	20 FT	GREEN	7000132639	5156719	10	\$2.85
1/2"	20 FT	ORANGE	7000058438	8254	10	\$2.85
1/2"	20 FT	RED	7000132636	5156716	10	\$2.85
1/2"	20 FT	VIOLET	7100067890	5156836	10	\$2.85
1/2"	20 FT	WHITE	7000058436	5157471	10	\$2.85
1/2"	20 FT	YELLOW	7000058435	5157470	10	\$2.85
3/4"	66 FT	BLUE	7000006095	40281†	10	\$9.21

†Stocked, Quick-Ship Item.

WIDTH	LENGTH	COLOR	MFR #	A&M #	ROLLS PER CASE	SALE PRICE PER ROLL
3/4"	66 FT	BROWN	7000031580	43352	10	\$9.21
3/4"	66 FT	GRAY	7000006099	113435	10	\$9.21
3/4"	66 FT	GREEN	7000006098	41225	10	\$9.21
3/4"	66 FT	ORANGE	7000031581	6432159	10	\$9.21
3/4"	66 FT	RED	7000006094	38602†	10	\$9.21
3/4"	66 FT	VIOLET	7000058437	65376	10	\$9.21
3/4"	66 FT	WHITE	7000006097	39790†	10	\$9.21
3/4"	66 FT	YELLOW	7000006096	40772†	10	\$9.21
3/4"	66 FT	PINK	7010411602	6432160	10	\$9.21
3/4"	66 FT	MULTI	7010297490	6432161	50	\$25.04

†Stocked, Quick-Ship Item.

SCOTCH® 130C LINER-LESS RUBBER SPLICING TAPE

- Color: black
- Primary insulation for splicing all types of solid dielectric insulated cables through 69 kV.
- Rated for 194°F (90°C) operating temperature and overload temperatures up to 266°F (130°C).
- Excellent physical and electrical properties.
- Compatible with solid dielectric cable insulation.
- Self-fusing material provides immediate moisture seals and void-free build-ups.
- Provides extra padding and high conformability.
- Weather resistant.
- High thermal conductivity which provide excellent thermal dissipation of splice heat.
- RoHS 2015/863/EU Compliant.



Black

WIDTH	LENGTH	MFR #	A&M #	ROLLS PER CASE	SALE PRICE PER ROLL
3/4"	30 FT	7000006085	113496	24	\$27.39
1"	30 FT	7000006090	4833464†	12	\$35.88
1.5"	30 FT	7000006086	113620†	24	\$54.77
2"	30 FT	7000006091	295591†	12	\$73.00

†Stocked, Quick-Ship Item.

3M™ TEMFLEX™ 165 GENERAL USE VINYL ELECTRICAL TAPE

- Good stretch and flexibility for insulating and sealing.
- Suitable for moderate indoor & weather protected outdoor uses between 32°F to 194°F (0°C and 90°C).
- Ideal for color coding for phase identification.
- Electrical insulation rated up to 600 volts.
- CSA and VDE Certified, UL 510 Listed, IEC 60454-3-1-5/F-PVCP/90 and RoHS 2015/863/EU Compliant.



Black

WIDTH	LENGTH	COLOR	MFR #	A&M #	ROLLS PER CASE	SALE PRICE PER ROLL
3/4"	60 FT	BLACK	7100169254	6432162	100	\$1.72
3/4"	60 FT	BLUE	7100169429	6432163	100	\$1.97
3/4"	60 FT	BROWN	7100169191	6432164	100	\$1.97
3/4"	60 FT	GREEN	7100169430	6432165	100	\$1.97
3/4"	60 FT	GREY	7100169192	6432166	100	\$1.97
3/4"	60 FT	ORANGE	7100169433	6432167	100	\$1.97
3/4"	60 FT	PURPLE	7100169434	6432168	100	\$1.97
3/4"	60 FT	RED	7100169492	6432169	100	\$1.97
3/4"	60 FT	WHITE	7100169491	6432170	100	\$1.97
3/4"	60 FT	YELLOW	7100169490	6432171	100	\$1.97

†Stocked, Quick-Ship Item.

3M™ TEMFLEX™ 175 GENERAL USE VINYL ELECTRICAL TAPE

- Color: black
- Better adhesion and stretch than 3M™ Temflex™ 165.
- Suitable for moderate uses in a wider temperature range between 19°F to 194°F (-7°C and 90°C).
- Electrical insulation for wire rated up to 600 volts.
- CSA Certified, UL 510 Listed, IEC 60454-3-1-5/F-PVCP/90 and RoHS 2015/863/EU Compliant.



Black

WIDTH	LENGTH	COLOR	MFR #	A&M #	ROLLS PER CASE	SALE PRICE PER ROLL
3/4"	60 FT	BLACK	7100188506	5475539	100	\$2.23

†Stocked, Quick-Ship Item.

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3M™ HEAVY DUTY DUCT TAPE 3939



Silver

- **High Strength Construction:** Designed for use in heavy-duty maintenance, repair and construction applications.
- **Clean Removal:** Cleanly peels off of opaque, non-glass, indoor surfaces for up to one month.
- **Reliable Hold:** The adhesive bonds immediately and holds for up to one year indoors without deterioration.

- **All-Purpose Backing:** Strong polyethylene backing resists water, wear and abrasion.
- **Water-Tight Seal:** Forms a tight, moisture-resistant seal in many containment situations.
- **Maximum Conformability:** Easily sticks to irregular surfaces & tight spaces without lifting.

WIDTH	LENGTH	COLOR	MFR #	A&M #	ROLLS PER CASE	SALE PRICE PER ROLL
0.94"	60 YD	SILVER	7000048814	5157901	36	\$10.50
1.88"	60 YD	SILVER	7000028933	458572†	24	\$20.59
2.83"	60 YD	SILVER	7000048815	5157902	12	\$31.50
3.78"	60 YD	SILVER	7100022015	5156931	12	\$41.99

†Stocked, Quick-Ship Item.

3M™ DUCT TAPE



Silver



Black



Black

3M™ All Purpose Duct Tape DT8

- Conformable with instant bond.
- Unique design offers high instant adhesion coupled with maximum conformability.
- Ideal for contoured surfaces and quick labeling.
- Good tensile strength for light-duty bundling.
- Use for poly abatement, quick repairs, splicing, temporary holding and fast attachments.

3M™ Heavy Duty Duct Tape DT11

- Versatility with holding power
- Good holding power with a broad attribute performance make this the go-to choice.
- Sticks immediately and stays on irregular, hard-to-bond surfaces without lifting — even on most plastics.
- Water-resistant polyethylene backing resists wear and light abrasion — good for securing temporary floor coverings.
- Moisture-resistant seal in many containment situations, such as pipe sealing and attaching heavy poly draping.
- Low-tack roll edges so rolls stay cleaner.

3M™ Super Duty Duct Tape DT17

- Super thick for super tough jobs — ultra-thick, water-resistant backing resists wear and abrasion while still tearing easily by hand.
- Aggressive rubber adhesive grips instantly to a variety of surfaces including metal, glass, plastic and sealed concrete.
- Excellent for repairing, seaming, extra-strength bundling and helps in protecting metal parts and surfaces against sandblast over spray.
- Superior strength for the most demanding applications.
- Low-tack roll edges so rolls stay cleaner.

DESCRIPTION	THICKNESS	WIDTH	LENGTH	COLOR	MFR #	A&M #	ROLLS PER CASE	SALE PRICE PER ROLL
3M™ ALL PURPOSE DUCT TAPE DT8	8 MIL	1.88" (48 MM)	60 YD (54.8 M)	SILVER	7100158345	4699682†	24	\$8.96
	8 MIL	1.88" (48 MM)	60 YD (54.8 M)	BLACK	7100174104	6432155†	24	\$8.96
3M™ HEAVY DUTY DUCT TAPE DT11	11 MIL	1.88" (48 MM)	60 YD (54.8 M)	SILVER	7100158346	6432156	24	\$16.08
	11 MIL	1.88" (48 MM)	60 YD (54.8 M)	BLACK	7100158377	6432157	24	\$16.08
3M™ SUPER DUTY DUCT TAPE DT17	17 MIL	1.88" (48 MM)	35 YD (32 M)	BLACK	7100158390	4699681†	24	\$14.73

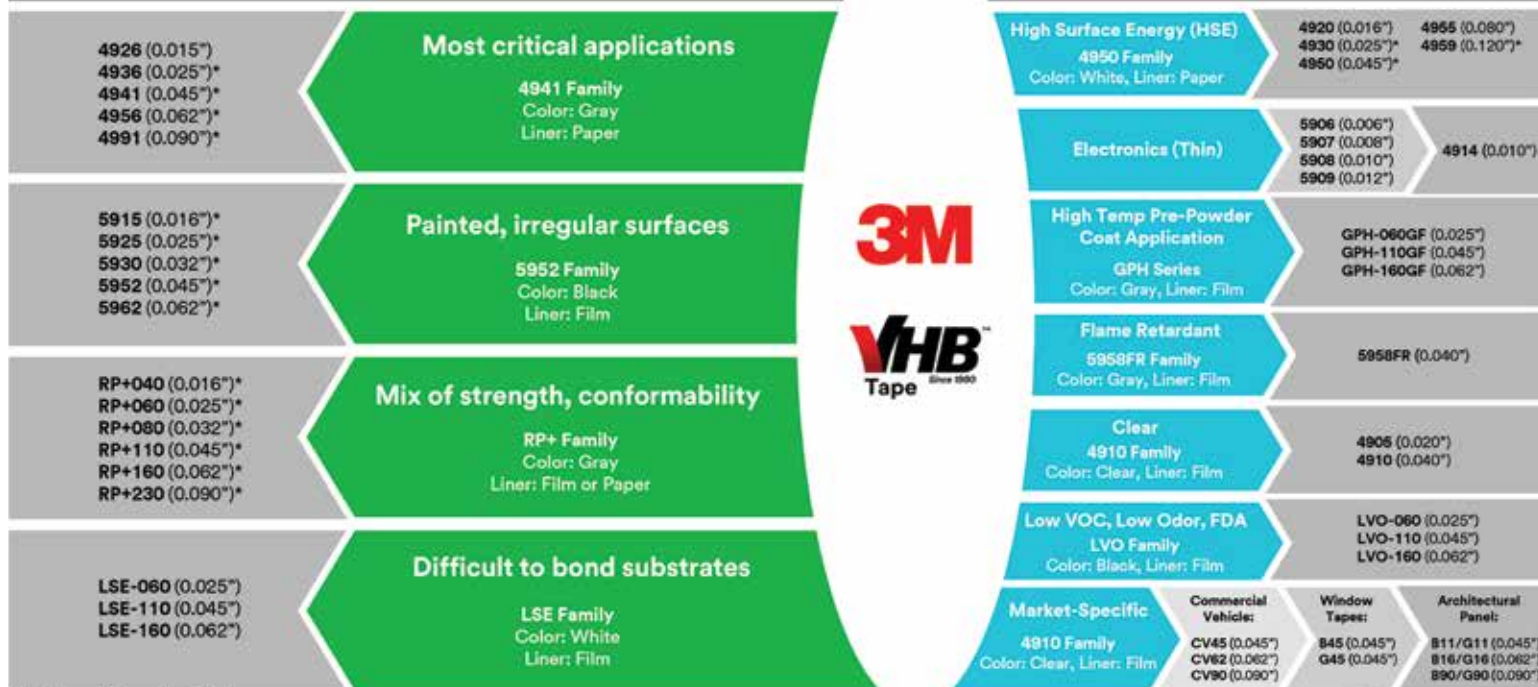
†Stocked, Quick-Ship Item.

3M™ VHB™ Tape Go-to portfolio

Covering a majority of applications

Specialty tapes

For unique application needs



All thicknesses in thousands of an inch.

Please consult the Surface Preparation and Application technical bulletin for full details on correct tape application.

*Indicates availability of alternate color or liner.

Source: 3M

3M™ VHB™ TAPE 5952

3M™ VHB™ Tape 5952 is a proven high-strength alternative to screws, rivets, welds and other forms of traditional fastening methods. The combination of strength, conformability and adhesion makes the 5952 family one of the most capable and well-rounded 3M™ VHB™ Tapes.

APPLICATIONS:

Mounting & trim attachment, tv stand decorative trim attachment, bonding glass to a metal clothes washer door, commercial vehicle roof vent attachment, bonding panels to metal frames, gasket assembly, panel to frame/stiffener to panel assembly, interior rail car construction



Black

- Color: black
- Total tape thickness without liner: 45 mil (1.1 mm)

WIDTH	LENGTH	MFR #	A&M #	ROLLS PER CASE	SALE PRICE PER ROLL
FILM LINER					
0.25"	36 YD	7010535861	6432492	36	\$53.38
0.375"	72 YD	7010535780	6432499	24	\$170.61
0.5"	36 YD	7000028971	5157574	18	\$91.53
0.5"	36 YD	7000124124	5158188	4	\$105.24
0.5"	72 YD	7010535655	6432496	18	\$183.03
0.5"	108 YD	7010535562	6432495	18	\$274.55
0.5"	984 YD	7010335040	6432477	18	\$2,501.47
0.75"	36 YD	7000144712	5156202	3	\$140.75
0.75"	36 YD	7000028997	5157577	12	\$122.39
0.75"	72 YD	7010535629	6432484	12	\$244.81
1"	36 YD	7000124123	4766837	2	\$175.40
1"	36 YD	7000042794	4733546	9	\$152.55
1.5"	36 YD	7010536020	6432487	6	\$228.82
2.25"	36 YD	7010535916	6432480	4	\$343.24
3"	36 YD	7010536010	6432481	3	\$457.65
3.75"	36 YD	7010536064	6432490	2	\$572.07

WIDTH	LENGTH	MFR #	A&M #	ROLLS PER CASE	SALE PRICE PER ROLL
FILM LINER					
5"	36 YD	7010535879	6432485	1	\$762.76
9"	36 YD	7010535863	6432482	1	\$1,372.96
10"	36 YD	7010535937	6432486	1	\$1,525.51
10.5"	36 YD	7010535704	6432479	1	\$1,601.79
12"	36 YD	7010536052	6432478	1	\$1,830.62
12"	36 YD	7010511030	6432491	1	\$1,830.62
16"	36 YD	7010511031	6432488	1	\$2,440.82
24"	36 YD	7100167381	6432494	1	\$3,660.70
27.5"	36 YD	7010535894	6432476	1	\$4,157.03
47"	72 YD	7010535627	6432483	1	\$14,339.87
PAPER LINER					
0.25"	72 YD	7100189231	6432498	36	\$103.23
0.3"	72 YD	7100189169	6432497	30	\$123.87
0.5"	72 YD	7010535581	6432489	18	\$176.98
2"	144 YD	7010535599	6432493	4	\$1,180.08

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3M™ VHB™ TAPE 4941

The 4941 family of 3M™ VHB™ Tapes utilizes multi-purpose acrylic adhesive on both sides of a conformable, foam core. The combination of strength, conformability and adhesion makes this family one of the most capable and well-rounded 3M™ VHB™ Tapes. It is specifically designed for good adhesion to metals, glass and other medium to high surface energy materials. Applications for this tape include stiffener bonding, sealing polycarbonate lens over LCD, windows to painted control panels and mounting vinyl wiring ducts and conduit channels.



- Color: gray
- Total tape thickness without liner: 45 mil (1.1 mm)

WIDTH	LENGTH	MFR #	A&M #	ROLLS PER CASE	SALE PRICE PER ROLL
PAPER LINER 4941					
0.5"	36 YD	7000123502	5158377	18	\$105.59
0.5"	36 YD	7000123488	4746524	4	\$121.43
0.62"	36 YD	7000142786	5156185	14	\$123.21
0.75"	36 YD	7000048597	4618303	12	\$141.25
0.75"	36 YD	7000123489	4619375	3	\$162.42
0.75"	36 YD	7000143430	6432511	12	\$141.25
0.75"	72 YD	7010535638	6432501	12	\$282.47
0.85"	36 YD	7010373115	5157141	12	\$160.26
0.87"	36 YD	7010373824	5157050	12	\$158.62
1"	36 YD	7000123490	5158370	2	\$202.40
1"	36 YD	7000048598	4708726	9	\$175.99
1.37"	36 YD	7010302229	5156303	6	\$241.99
1.5"	36 YD	7010373143	5157144	6	\$264.04
1.53"	36 YD	7010333949	6432508	6	\$269.29
1.75"	36 YD	7010535899	6432502	5	\$308.03
2"	36 YD	7010334342	5156463	6	\$352.00
3"	36 YD	7000123926	5158335	3	\$528.06
9"	36 YD	7010536076	6432500	1	\$1,584.19
12"	36 YD	7000029042	5157580	1	\$2,111.99

APPLICATIONS:

Commercial vehicle roof vent attachment, exterior rail car construction, stack unit support bracket bonding, wall & door panel attachment, gasket assembly, panel to frame/stiffener to panel assembly, rail car bonding metal stiffeners, bus body side panel bonding, trim fairing bonding on truck cab exteriors, abs support structure bonding, roof bow bonding on truck bodies, channel stiffener bonding on truck bodies, truck body nameplate bonding, bonding muntin bars to glass, nameplate attachment on commercial vehicles, extruded plastic channel bonding, mounting & trim attachment, rail car light cover attachment, aluminum floor bonding, bonding door kick & seal plate, trim & molding attachment, commercial vehicle trim attachment, side panel bonding on commercial trailers and more.

WIDTH	LENGTH	MFR #	A&M #	ROLLS PER CASE	SALE PRICE PER ROLL
PAPER LINER 4941 (CONTINUED)					
19"	36 YD	7010334451	5156476	7	\$193.43
24"	36 YD	7010535672	6432513	1	\$4,224.52
36"	36 YD	7010535575	6432510	1	\$6,336.79
48"	36 YD	7000143429	6432505	1	\$8,447.94
FILM LINER 4941F					
0.25"	36 YD	7100269606	6432507	36	\$43.22
0.5"	36 YD	7000028909	5157553	4	\$122.13
0.5"	36 YD	7000124127	5158190	18	\$106.20
0.5"	72 YD	7100269891	6432504	18	\$172.82
0.75"	36 YD	7010334382	5156465	3	\$163.34
0.75"	36 YD	7000048734	5157882	12	\$142.04
0.8125"	36 YD	7010535774	6432509	11	\$153.88
0.875"	36 YD	7000143431	6432512	12	\$159.52
0.9375"	36 YD	7010535949	6432515	9	\$170.92
1"	36 YD	7000123670	5158433	2	\$177.01
1"	36 YD	7000048646	6432506	9	\$177.01
1.5"	36 YD	7010374044	5157082	6	\$265.52
2"	144 YD	7010535802	6432514	4	\$1,416.13
48"	36 YD	7010535686	6432503	1	\$8,496.81

3M™ VHB™ TAPE LSE SERIES



- Color: white
- Double-coated, 100% closed-cell acrylic foam tape.
- Multi-material bonding for high, medium or low surface energy substrates including many metals (e.g. stainless steel), composites and plastics (e.g. PP, PA).
- Enables bonding of many LSE substrates without primer, ideal for plastics processing, transportation and signage.
- Good low temperature, with high initial tack.
- For indoor and outdoor applications.

WIDTH	MIL	THICKNESS	MFR #	A&M #	ROLLS PER CASE	SALE PRICE PER ROLL
0.5"	25	0.60 MM	7100218845	6432221	18	\$44.90
0.75"	25	0.60 MM	7100219926	4822003	12	\$60.06
1"	25	0.60 MM	7100218843	6432222	9	\$74.84
0.5"	45	1.10 MM	7100218846	6432223	18	\$47.26
0.75"	45	1.10 MM	7100218847	6432224	12	\$63.22
1"	45	1.10 MM	7100218848	4819051	9	\$78.78
0.5"	62	1.60 MM	7100218844	6432225	18	\$49.63
0.75"	62	1.60 MM	7100218834	6432226	12	\$66.38
1"	62	1.60 MM	7100218752	6432227	9	\$82.72

3M™ VHB™ TAPE RP+

The 3M™ VHB™ Tape RP+ Family is a new permanent bonding solution in the 3M™ VHB™ Tape portfolio that can replace traditional mechanical fasteners in many general purpose applications. This solution is a gray, conformable acrylic adhesive that provides immediate handling strength and long-term strength and durability indoors and outside. When special features aren't required for an application, 3M™ VHB™ Tape RP+ Family can meet many bonding needs — it was designed to be the right product, with the right performance, at the right price for you.

- Fast and easy-to-use permanent bonding method provides high strength and long-term durability.
- Virtually invisible fastening keeps surfaces smooth.
- Can replace mechanical fasteners (rivets, welding, screws) or liquid adhesives in general purpose applications.
- Gray, multi-purpose adhesive and conformable acrylic foam core for good performance in a variety of applications.
- Eliminate drilling, grinding, refinishing, screwing, welding and clean-up.
- Creates a permanent seal against water, moisture and more.
- Pressure sensitive adhesive bonds on contact to provide immediate handling strength.
- Allows the use of thinner, lighter weight and dissimilar materials.



Gray

PRODUCT	WIDTH	LENGTH	THICKNESS	MIL	MFR #	A&M #	ROLLS PER CASE	SALE PRICE PER ROLL
PAPER LINER								
RP+040	0.5" (12.7 MM)	36 YD	0.4 MM	16	7100273412	6432196	18	\$38.37
RP+040	1" (25.4 MM)	36 YD	0.4 MM	16	7100273161	6432197	9	\$63.96
RP+040	22" (0.56 M)	36 YD	0.4 MM	16	7100273446	6432198	1	\$1,535.08
RP+040	44" (1.12 M)	36 YD	0.4 MM	16	7100273427	6432199	1	\$3,070.17
RP+060	0.5" (12.7 MM)	36 YD	0.6 MM	25	7100273403	6432200	18	\$38.37
RP+060	1" (25.4 MM)	36 YD	0.6 MM	25	7100273253	6432201	9	\$63.96
RP+060	22" (0.56 M)	36 YD	0.6 MM	25	7100273445	6432202	1	\$1,535.08
RP+060	44" (1.12 M)	36 YD	0.6 MM	25	7100273408	6432203	1	\$3,070.17
RP+080	0.5" (12.7 MM)	36 YD	0.8 MM	32	7100273397	6432204	18	\$38.37
RP+080	1" (25.4 MM)	36 YD	1.1 MM	32	7100273261	6432205	9	\$63.96
RP+080	22" (0.56 M)	36 YD	0.8 MM	32	7100273401	6432206	1	\$1,535.08
RP+080	44" (1.12 M)	36 YD	0.8 MM	32	7100273425	6432207	1	\$3,070.17
RP+110	0.5" (12.7 MM)	36 YD	1.1 MM	45	7100273411	6432208	18	\$38.37
RP+110	0.75" (19.05 MM)	36 YD	1.6 MM	45	7100273444	6432209	12	\$51.33
RP+110	1" (25.4 MM)	36 YD	1.1 MM	45	7100273258	6432210	9	\$63.96
RP+110	22" (0.56 M)	36 YD	1.1 MM	45	7100273437	6432211	9	\$1,535.08
RP+110	44" (1.12 M)	36 YD	1.6 MM	45	7100273406	6432212	1	\$3,070.17
RP+160	0.5" (12.7 MM)	36 YD	2.3 MM	62	7100273399	6432213	18	\$38.37
RP+160	1" (25.4 MM)	36 YD	1.6 MM	62	7100273248	6432214	9	\$63.96
RP+160	22" (0.56 M)	36 YD	1.6 MM	62	7100273428	6432215	1	\$1,535.08
RP+160	44" (1.12 M)	36 YD	2.3 MM	62	7100273419	6432216	1	\$3,070.17
RP+230	0.5" (12.7 MM)	36 YD	2.3 MM	90	7100273132	6432217	18	\$52.71
RP+230	1" (25.4 MM)	36 YD	2.3 MM	90	7100273254	6432218	9	\$105.40
RP+230	22" (0.56 M)	36 YD	2.3 MM	90	7100273410	6432219	1	\$1,535.08
RP+230	44" (1.12 M)	36 YD	2.3 MM	90	7100273431	6432220	1	\$3,070.17



To join a variety of materials for high impact visual combinations throughout a refrigerator, 3M™ VHB™ Tape bonds painted and unpainted metal, HSE and LSE plastics, ceramics and more.



3M™ VHB™ Tapes bond panel stiffeners on contact to pre-painted metal cabinetry. Unlike welding, applying the tape does not damage the finish.



For assembly efficiency, die-cut pieces of 3M™ VHB™ Tape bond components on a laptop.

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CT Regional Office
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PA Regional Office
Stroudsburg, PA
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3M™ VHB™ TAPE RP+

(Continued)



Gray

- Fast and easy-to-use permanent bonding method provides high strength and long-term durability.
- Virtually invisible fastening keeps surfaces smooth.
- Can replace mechanical fasteners (rivets, welding, screws) or liquid adhesives.
- Gray, multi-purpose adhesive and conformable acrylic foam core for good performance in a variety of applications.
- Eliminate drilling, grinding, refinishing, screwing, welding and clean-up.
- Creates a permanent seal against water, moisture and more.
- Pressure sensitive adhesive bonds on contact to provide immediate handling strength.
- Allows the use of thinner, lighter weight and dissimilar materials.

PRODUCT	WIDTH	LENGTH	THICKNESS	MIL	MFR #	A&M #	ROLLS PER CASE	SALE PRICE PER ROLL
FILM LINER								
RP+040	0.5" (12.7 MM)	36 YD	.4 MM	16	7100273169	6432172	18	\$38.37
RP+040	1" (25.4 MM)	36 YD	.4 MM	16	7100273152	6432173	9	\$63.96
RP+040	22" (0.56 M)	36 YD	.4 MM	16	7100273423	6432174	1	\$1,535.08
RP+040	44" (1.12 M)	36 YD	.4 MM	16	7100273154	6432175	1	\$3,070.17
RP+060	0.5" (12.7 MM)	36 YD	.6 MM	25	7100273404	6432176	18	\$38.37
RP+060	1" (25.4 MM)	36 YD	.6 MM	25	7100273260	6432177	9	\$63.96
RP+060	22" (0.56 M)	36 YD	.6 MM	25	7100273435	6432178	1	\$1,535.08
RP+060	44" (1.12 M)	36 YD	.6 MM	25	7100273426	6432179	1	\$3,070.17
RP+080	0.5" (12.7 MM)	36 YD	.8 MM	32	7100273447	6432180	18	\$38.37
RP+080	1" (25.4 MM)	36 YD	.8 MM	32	7100273255	6432181	9	\$63.96
RP+080	22" (0.56 M)	36 YD	.8 MM	32	7100273430	6432182	1	\$1,535.08
RP+080	44" (1.12 M)	36 YD	.8 MM	32	7100273407	6432183	1	\$3,070.17
RP+110	0.5" (12.7 MM)	36 YD	1.1 MM	45	7100273398	6432184	18	\$38.37
RP+110	1" (25.4 MM)	36 YD	1.1 MM	45	7100273262	6432185	9	\$63.96
RP+110	22" (0.56 M)	36 YD	1.1 MM	45	7100273429	6432186	1	\$1,535.08
RP+110	44" (1.12 M)	36 YD	1.1 MM	45	7100273424	6432187	1	\$2,814.40
RP+160	0.5" (12.7 MM)	36 YD	1.6 MM	62	7100273400	6432188	18	\$38.37
RP+160	1" (25.4 MM)	36 YD	1.6 MM	62	7100273259	6432189	9	\$63.96
RP+160	22" (0.56 M)	36 YD	1.6 MM	62	7100273402	6432190	1	\$1,535.08
RP+160	44" (1.12 M)	36 YD	1.6 MM	62	7100273414	6432191	1	\$3,070.17
RP+230	0.5" (12.7 MM)	36 YD	2.3 MM	90	7100273131	6432192	18	\$38.37
RP+230	1" (25.4 MM)	36 YD	2.3 MM	90	7100273252	6432193	9	\$79.02
RP+230	22" (0.56 M)	36 YD	2.3 MM	90	7100273409	6432194	1	\$1,535.08
RP+230	44" (1.12 M)	36 YD	2.3 MM	90	7100273393	6432195	1	\$3,070.17

CHOOSING THREADLOCKERS AND SURFACE PREPARATION FOR 3M™ ADHESIVES

Structural adhesives depend on the interfacial relationship of the adhesive and the substrate. To optimize performance, substrate surface preparation is critical. Bonds of high strength on metals, plastics, etc. can be obtained after removal of grease and loose surface deposits. Surfaces are prepared by one of the following procedures (listed in order of increasing effectiveness):

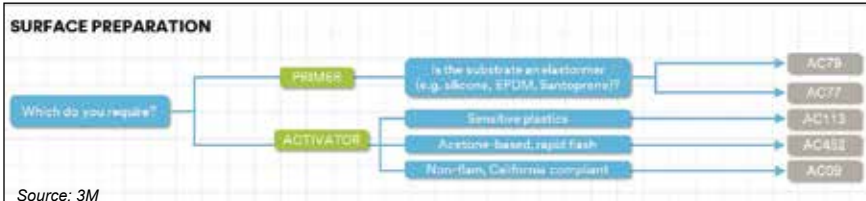
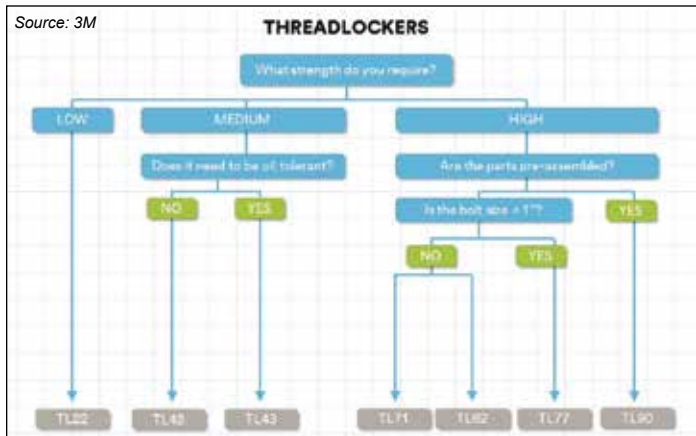
- 1.) Degrease only.
- 2.) Degrease, abrade and solvent clean.
- 3.) Degrease and chemically pre-treat.

After cleaning, care must be taken to avoid contaminating the pretreated surfaces prior to bonding. Contamination may be caused by finger marking, or by cloths which are not perfectly clean, or by using sub-standard degreasing or chemical solutions.

It is good practice to bond the surfaces as soon as possible after completion of the pretreatment when surface properties are at their best.



SCAN TO LEARN MORE
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3M™ SCOTCH-WELD™ ANAEROBIC ADHESIVES – THREADLOCKERS

PRODUCT	KEY FEATURES	TYPICAL VISCOSITY (Cp)	TEMP. RANGE	TIME TO HANDLING	FULL CURE	SIZE	MFR #	A&M #	SALE PRICE
TL22 (PURPLE)	SCREWLOCK - LOW REMOVAL TORQUE FASTENERS LESS THAN A 1/4" (6 MM)	1,200	-65° TO 300°F (-54° TO 149°C)	<30 MINUTES	24 HOURS	50 ML BOTTLE	7100039159	6483100	\$48.51
TL42 (BLUE)	NUTLOCK - MEDIUM STRENGTH, GENERAL PURPOSE	1,200	-65° TO 300°F (-54° TO 149°C)	<30 MINUTES	24 HOURS	1 ML PIPETTE	7100064043	5159042	\$2.44
						10 ML BOTTLE	7100039190	5159081	\$16.97
						50 ML BOTTLE	7100039193	5159083	\$48.51
						250 ML BOTTLE	7100039192	5159082	\$144.23
						1 LITER BOTTLE	7010310189	5158919	\$410.20
TL43 (BLUE)	OIL TOLERANT, MEDIUM STRENGTH, GENERAL PURPOSE	10,000-18,000	-65° TO 300°F (-54° TO 149°C)	<30 MINUTES	24 HOURS	10 ML BOTTLE	7100039219	6483104	\$19.25
						50 ML BOTTLE	7100039222	6483092	\$48.51
						250 ML BOTTLE	7100039221	6483105	\$144.18
TL71 (RED)	PERMANENT STUDLOCK FOR BOLTS AND STUDS UP TO 1" (25 MM)	500	-65° TO 400°F (-54° TO 204°C)	<30 MINUTES	24 HOURS	10 ML BOTTLE	7100039197	5159087	\$17.46
						50 ML BOTTLE	7100039231	5159089	\$48.51
						250 ML BOTTLE	7100039230	5159088	\$144.18
TL90 (GREEN)	PENETRATING ADHESIVE FOR PRE-ASSEMBLED FASTENERS AND POROSITY SEALING OF WELDS	20	-65° TO 300°F (-54° TO 149°C)	<30 MINUTES	24 HOURS	10 ML BOTTLE	7100039234	6483766	\$17.46
						50 ML BOTTLE	7100039236	6483093	\$48.51
						250 ML BOTTLE	7100039235	6483068	\$162.12



TL-43



AC649

3M™ SCOTCH-WELD™ ANAEROBIC ADHESIVES – ACTIVATORS

AC649 (GREEN)	ACETONE-BASED GREEN PRIMER FOR INACTIVE OR VERY COLD SURFACES 30-DAY PART LIFE FOR PRE-APPLICATION CALIFORNIA COMPLIANT	<3	N/A	<5 MINUTES	24 HOURS	8 FL. OZ. BOTTLE	7010367620	6483428	\$59.18
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3M™ SCOTCH-WELD™ INSTANT ADHESIVE PRIMERS & ACTIVATORS

PRODUCT	KEY FEATURES	TYPICAL VISCOSITY (Cp)	TIME TO HANDLING	FULL CURE	SIZE	MFR #	A&M #	SALE PRICE
AC77	INSTANT ADHESIVE PRIMER FOR PLASTICS SUCH AS POLYETHYLENE, POLYPROPYLENE AND POLYACETAL	<3	1-5 SEC.	24 HOURS	2 FL. OZ. BOTTLE	7100039260	6483064	\$24.07
					1 GALLON CAN	7100190206	6483319	\$305.72
AC79	INSTANT ADHESIVE PRIMER FOR ELASTOMERS SUCH AS SILICONE, VOC COMPLIANT	2	1-5 SEC.	24 HOURS	2 FL. OZ. BOTTLE	7100039262	6483065	\$21.18
					8 FL. OZ. BOTTLE	7100039264	6483096	\$54.52
					4 LITER CAN	7100039265	6483772	\$436.57
AC113	INSTANT ADHESIVE, GENERAL PURPOSE ACCELERATOR, WILL NOT ATTACK PLASTICS	<3	1-5 SEC.	24 HOURS	8 FL. OZ. BOTTLE	7100079891	6483286	\$22.13
SURFACE ACTIVATOR	CLEAR, COLORLESS ORGANIC-BASED LIQUID HELPS SPEED CURING AND PRIME SURFACES; COMES WITH BRUSH AND SPRAY PUMP	<10	1-5 SEC.	24 HOURS	2 FL. OZ. BOTTLE	7000046525	4664958	\$27.61



AC77



Surface Activator

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CT Regional Office
Middletown, CT
800.771.1233

PA Regional Office
Stroudsburg, PA
855.207.0400



3M™ SCOTCH-WELD™ FLEXIBLE EPOXIES



For all 5 gallon pails,
price shown is per gallon.



PRODUCT (COLOR)	KEY FEATURES	MIX RATIO (VOLUME) B:A	APPROX. VISCOSITY AT 75°F (24°C) (Cp)	APPROX. MIXED WORK LIFE AT 75°F (24°C)	APPROX. TIME TO HANDLING STRENGTH AT 75°F (24°C)	FLOATING ROLLER PEEL PLI (N/CM) AT 75°F (24°C)	OVERLAP SHEAR: PSI (MPa)			SIZE	MFR #	A&M #	SALE PRICE
							-67°F (-55°C)	75°F (24°C)	180°F (82°C)				
DP100 PLUS (CLEAR)	COLORLESS	1:1	8,500	4 MINUTES	20 MINUTES	55 (98)	3,000 (21)	3,500 (24)	200 (1)	48.5 ML	7100148750	6483224	\$33.44
										200 ML	7100069498	5132999	\$94.79
DP105 (CLEAR)	COLORLESS	1:1	6,500	5 MINUTES	20 MINUTES	50 (89)	3,500 (24)	2,000 (14)	150 (1)	48.5 ML	7100148733	6483212	\$37.63
										200 ML	7010309884	5133120	\$117.32
DP110 (GRAY)	GENERAL PURPOSE FLEXIBLE BONDS	1:1	55,000	8 MINUTES	20 MINUTES	40 (71)	2,700 (19)	3,500 (24)	250 (2)	48.5 ML	7100148777	6483196	\$34.51
										200 ML	7000121312	5132946	\$97.74
DP110 (TRANSLUCENT)	GENERAL PURPOSE FLEXIBLE BONDS	1:1	50,000	8 MINUTES	20 MINUTES	40 (71)	2,500 (17)	2,500 (17)	200 (1)	48.5 ML	7100148762	4787219	\$34.51
										200 ML	7000148270	5132775	\$97.74
										400 ML	7000148269	5132774	\$176.15
DP125 (GRAY)	HIGH PERFORMANCE VERY FLEXIBLE BONDS	1:1	52,500	25 MINUTES	2.5 HOURS	90 (160)	3,400 (23)	4,300 (30)	400 (3)	48.5 ML	7100148735	6483221	\$37.63
										200 ML	7000121264	62779	\$117.32
DP125 (TRANSLUCENT)	HIGH PERFORMANCE VERY FLEXIBLE BONDS	1:1	15,000	25 MINUTES	2.5 HOURS	85 (151)	4,000 (28)	2,500 (17)	150 (1)	48.5 ML	7100148734	6483205	\$37.63
										400 ML	7000121262	5132974	\$215.38
DP190 (TRANSLUCENT)	HIGH PERFORMANCE VERY FLEXIBLE BONDS	1:1	10,000	80 MINUTES	6 HOURS	60 (107)	3,500 (24)	1,200 (8)	150 (1)	48.5 ML	7100148752	6483207	\$34.51
										48.5 ML	7010410438	445384	\$34.51
										200 ML	7000121314	5132947	\$97.74
DP190 (GRAY)	HIGH PERFORMANCE SLIGHTLY FLEXIBLE BONDS	1:1	80,000	90 MINUTES	10 HOURS	50 (89)	1,500 (10)	2,500 (17)	400 (3)	400 ML	7100076722	4814820	\$176.15
										41.5 ML DUO-PAK	7100262036	6483784	\$30.13
2216 B/A (GRAY)	HIGH PERFORMANCE VERY FLEXIBLE BONDS	2:3	80,000	90 MINUTES	10 HOURS	50 (89)	3,000 (21)	3,200 (22)	400 (3)	2 OZ. TUBE KIT	7000000812	5133168	\$76.45
										PINT KIT	7000046358	54895	\$261.84
										QUART KIT	7000000815	412454	\$349.17
2216 B/A (TRANSLUCENT)	GENERAL PURPOSE BONDS	1:1	10,000	2 HOURS	14 HOURS	70 (125)	3,000 (21)	1,700 (12)	140 (1)	2 OZ. TUBE KIT	7000046479	428197	\$77.80
										QUART KIT	7000000861	428198	\$418.05
										GALLON KIT	7000046480	5132863	\$1,372.98
2216NS B/A (TAN)	HIGH PERFORMANCE NON-SAG	2:3	350,000	2 HOURS	10 HOURS	50 (89)	2,000 (14)	2,500 (17)	400 (3)	5 GAL. PAIL A	7010367414	5133024	\$788.85 PER GALLON
										5 GAL. PAIL B	7010309882	5133119	\$647.31 PER GALLON

3M™ SCOTCH-WELD™ PRIMER



3901

PRODUCT	KEY FEATURES	VISCOSITY	COLOR	DRY TIME (24°C-33°C)	DRY TIME (88°C)	SIZE	MFR #	A&M #	SALE PRICE
METAL PRIMER 3901	IMPROVES METAL AND GLASS ADHESION AND INCREASES ENVIRONMENTAL RESISTANCE	5	RED	1 HOUR	30 MINUTES	0.5 PINT	7000000907	6483640	\$131.15

3M™ SCOTCH-WELD™ RIGID EPOXIES



DP100

DP270

PRODUCT (COLOR)	KEY FEATURES	MIX RATIO (VOLUME) B:A	APPROX. VISCOSITY AT 75°F (24°C) (Cp)	APPROX. MIXED WORK LIFE AT 75°F (24°C)	APPROX. TIME TO HANDLING STRENGTH AT 75°F (24°C)	FLOATING ROLLER PEEL PLI (N/CM) AT 75°F (24°C)	OVERLAP SHEAR: PSI (MPa)			SIZE	MFR #	A&M #	SALE PRICE
							-67°F (-55°C)	75°F (24°C)	180°F (82°C)				
DP100 (CLEAR)	GENERAL PURPOSE RIGID BONDS	1:1	13,000	5 MINUTES	20 MINUTES	2 (4)	900 (6)	1,500 (10)	300 (2)	48.5ML	7100148763	4750457	\$26.12
										200ML	7100075490	5132767	\$76.22
										400ML	7000121318	5132945	\$143.67
DP100FR (CREAM)	FLAME RETARDANT UL94 V-0 RATING	1:1	80,000	6 MINUTES	20 MINUTES	2 (4)	1,250 (9)	2,200 (15)	800 (6)	48.5ML	7100148760	6483214	\$43.90
										200ML	7000148268	5132773	\$129.28
DP100NS (TRANSLUCENT)	GENERAL PURPOSE NON-SAG	1:1	95,000	5 MINUTES	20 MINUTES	2 (4)	900 (6)	1,500 (10)	300 (2)	48.5ML	7100148744	6483209	\$33.41
										200ML	7100014024	5133066	\$94.79
DP270 (BLACK)	RIGID POTTING COMPOUND NON-CORROSIVE	1:1	12,000	60 MINUTES	3 HOURS	2 (4)	1,200 (8)	2,500 (17)	300 (2)	48.5ML	7100148745	6483152	\$29.39
										200ML	7000121252	5132967	\$93.72
										400ML	7100082565	5133252	\$160.94
DP270 (CLEAR)	RIGID POTTING COMPOUND NON-CORROSIVE	1:1	12,000	60 MINUTES	3 HOURS	2 (4)	1,200 (8)	2,500 (17)	300 (2)	48.5ML	7100148730	6483167	\$29.39
1751 B/A (GRAY)	EXCELLENT VOID FILLER RIGID BONDS	3:2	700,000	45 MINUTES	10 HOURS	4 (7)	1,400 (10)	2,000 (14)	500 (3)	GALLON KIT	7000046339	5132853	\$1,142.08
1838 B/A (GREEN)	MULTI-PURPOSE	4:5	400,000	60 MINUTES	8 HOURS	4 (7)	1,500 (10)	3,000 (21)	500 (3)	QUART KIT	7000046340	4670858	\$323.45
1838L B/A (TRANSLUCENT)	MULTI-PURPOSE RIGID BONDS	1:1	10,000	60 MINUTES	8 HOURS	4 (7)	2,000 (14)	2,500 (17)	300 (2)	QUART KIT	7000036224	5132805	\$457.16
2158 B/A (GRAY)	MULTI-PURPOSE RIGID BONDS	1:1	375,000	2 HOURS	10 HOURS	3 (5)	1,500 (10)	2,000 (14)	400 (3)	GALLON KIT	7010330060	5133184	\$1,121.06

3M™ SCOTCH-WELD™ HEAT-CURED EPOXIES



2214

PRODUCT (COLOR)	KEY FEATURES	APPROX. VISCOSITY AT 75°F (24°C) (Cp)	CURING CONDITIONS		FLOATING ROLLER PEEL PLI (N/CM) AT 75°F (24°C)	OVERLAP SHEAR: PSI (MPa)				SIZE	MFR #	A&M #	SALE PRICE
			TIME (MIN.)	TEMP F°		-67°F (-55°C)	75°F (24°C)	180°F (82°C)	250°F (121°C)				
1386 (CREAM)	HIGH TEMPERATURE STRENGTH IMPACT RESISTANCE	150,000	60	350 (177)	10 (18)	3,000 (21)	5,500 (38)	4,500 (31)	2,500 (17)	1 QUART	7000046326	5132855	\$338.94
1469 (CREAM)	HIGH TEMPERATURE STRENGTH LOW VISCOSITY	60,000	120	350 (177)	2 (4)	3,150 (22)	3,700 (26)	3,700 (26)	3,600 (25)	1 QUART	7000046328	5132858	\$495.50
2214 HI-TEMP NEW FORMULA (GRAY)	HIGH TEMP STRENGTH ENVIRONMENTAL RESISTANCE	PASTE	60	250 (121)	2 (4)	2,000 (14)	2,500 (17)	2,000 (14)	2,000 (14)	6 OZ. CART	7000046474	5132868	\$115.32
2214 NON-METALLIC FILLED (CREAM)	HIGH TEMPERATURE STRENGTH HIGHER INSULATION VALUE	PASTE	40	250 (121)	7 (12)	3,000 (21)	2,200 (15)	2,000 (14)	400 (3)	6 OZ. CART	7000121273	5132971	\$107.12
2214 REGULAR (GRAY)	HIGH TEMP STRENGTH LOW TEMP CURING	PASTE	40	250 (121)	5 (9)	3,000 (21)	2,500 (17)	2,000 (14)	800 (6)	6 OZ. CART	7000000811	4728075	\$103.82
										1 QUART	7000046356	3880	\$367.42
2290 (AMBER)	LOW SOLIDS LIQUID COATING FOR METAL LAMINATIONS	60	30 - 60	350 (177)	5 (9)	5,000 (34)	5,000 (34)	3,500 (24)	1,200 (8)	GALLON	7000000897	5133156	\$452.48

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3M™ SCOTCH-WELD™ TOUGHENED EPOXIES



For all 5 gallon pails & 55 gallon drums, price shown is per gallon.

DP405



PRODUCT (COLOR)	KEY FEATURES	MIX RATIO (VOLUME) B:A	APPROX. VISCOSITY AT 75°F (24°C) (Cp)	APPROX. MIXED WORK LIFE AT 75°F (24°C)	APPROX. TIME TO HANDLING STRENGTH AT 75°F (24°C)	FLOATING ROLLER PEEL PLI (N/CM) AT 75°F (24°C)	OVERLAP SHEAR: PSI (MPa)			SIZE	MFR #	A&M #	SALE PRICE
							-67°F (-55°C)	75°F (24°C)	180°F (82°C)				
DP405 (BLACK)	TOUGH DURABLE BONDS, HIGH IMPACT RESISTANCE	2:1	70,000	4 MINUTES	15 MINUTES	40 (71)	4,500 (31)	4,500 (31)	600 (4)	50 ML	7100148728	6483220	\$50.77
DP420 (BLACK)	TOUGH DURABLE BONDS, HIGH IMPACT RESISTANCE	2:1	30,000	20 MINUTES	2 HOURS	75 (133)	4,500 (31)	4,500 (31)	1,250 (9)	50 ML	7100148731	6483204†	\$50.77
										200 ML	7100007956	5132879	\$141.70
										400 ML	7100077148	5133282	\$247.17
										GALLON KIT	7000046381	6483589	\$2,628.90
DP420 (OFF-WHITE)	TOUGH DURABLE BONDS HIGH IMPACT RESISTANCE	2:1	30,000	20 MINUTES	2 HOURS	70 (125)	4,500 (31)	4,500 (31)	450 (3)	50 ML	7100148736	6483213	\$48.07
										200 ML	7100077136	5133281	\$134.45
										400 ML	7100002516	4759951	\$226.11
DP420LH (OFF-WHITE)	TOUGH DURABLE BONDS, LOW HALOGEN	2:1	30,000	20 MINUTES	2 HOURS	70 (125)	4,500 (31)	4,500 (31)	1,250 (9)	200 ML	7010329550	5133080	\$140.67
										400 ML	7100075336	6483131	\$236.52
DP420NS (BLACK)	TOUGH DURABLE BONDS, NON-SAG	2:1	180,000	20 MINUTES	2 HOURS	60 (107)	4,500 (31)	4,500 (31)	1,250 (9)	50 ML	7100148758	6483156	\$50.77
										200 ML	7100036943	4653248	\$141.70
										400 ML	7100010680	5133108	\$211.08
DP460 (BLACK)	TOUGH DURABLE BONDS	2:1	30,000	60 MINUTES	4 HOURS	80 (142)	4,500 (31)	4,500 (31)	700 (5)	5 GAL. PAIL A	7000121271	6483514	\$1,644.95 PER GALLON
										5 GAL. PAIL B	7000121265	6483506	\$410.54 PER GALLON
DP460 (OFF-WHITE)	TOUGH DURABLE BONDS	2:1	30,000	60 MINUTES	4 HOURS	80 (142)	4,500 (31)	4,500 (31)	700 (5)	50 ML	7100148768	6483216	\$48.23
										200 ML	7000121321	5132944	\$134.45
										400 ML	7100082563	5133251	\$226.11
										QUART KIT	7000000874	5133147	\$416.22
DP460NS (OFF-WHITE)	TOUGH DURABLE BONDS, NON-SAG	2:1	125,000	60 MINUTES	4 HOURS	70 (125)	3,600 (25)	4,900 (34)	4,650 (32)	50 ML	7100148751	6483206	\$49.26
										200 ML	7100069441	5133003	\$140.46
										400 ML	7100076677	5133229	\$239.76
LSB60 (GRAY)	TOUGH DURABLE BONDS, HIGH IMPACT RESISTANCE	1:1	30,000	90 MINUTES	5 HOURS	15 (27)	3,400 (23)	4,500 (31)	900 (6)	400 ML	7000046487	5132860	\$151.53
LSB60NS (GRAY)	TOUGH DURABLE BONDS, NON-SAG, HIGH IMPACT RESISTANCE	1:1	60,500	90 MINUTES	5 HOURS	10(18)	3,800 (26)	4,500 (31)	800 (6)	5 GAL. PAIL A	7100079533	5133036	\$324.06 PER GALLON
										5 GAL. PAIL B	7100079534	5133035	\$324.06 PER GALLON
LSB360NS (GREEN)	TOUGH DURABLE BONDS, NON-SAG, LONG WORK LIFE, BONDS OILY METALS	1:1	60,500	10 HOURS	16 HOURS	30 (53)	4,000 (28)	4,000 (28)	800 (6)	55 GAL. DRUM A	7010330243	6483725	\$302.02 PER GALLON
										55 GAL. DRUM B	7010299359	6483699	\$233.13 PER GALLON

†Stocked, Quick-Ship Item.

3M™ SCOTCH-WELD™ ADHESIVE SELECTION GUIDE

Step 1) Select most difficult substrate.

Step 2) Determine key attribute.

Step 3) Select product family: work with your A&M Industrial representative for product selection assistance.

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TAPES GUIDE NOW



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SUBSTRATE	ATTRIBUTES	KEY PRODUCTS	PRODUCT FAMILIES
Plastics/Paints/Coatings/Nylon	Polycarbonate & low surface energy materials High temperature resistance	DP6010 DP610NS	• LSE Acrylic • Plastic & Rubber CA
Plastic & Rubber	General purpose Low surface energy	DP870NS PR100 DP25	• Low Odor Acrylic • MMA Acrylic • Flexible Epoxy • Flexible Urethane • Plastic PUR • Plastic & Rubber CA
Metals	General purpose High temperature strength and solvent resistance	3214 Regular DP420NS DP6407NS	• Plastic & Rubber CA • Flexible Epoxy
Oily Metals	Aluminum and Stainless Steel All other metals	DP640NS DP640TNS	• Heat-cured Epoxy • Toughened Epoxy • MMA Acrylic • MMA Acrylic
Composites	Epoxy-based Fiberglass (GFR)	DP610NS DP420NS	• Toughened Epoxy • Flexible Epoxy • Toughened CA
Concrete/Stone/Ceramics/Glass	Outdoor variable temperature Indoor constant temperature	DP25 DP100	• MMA Acrylic • Low Odor Acrylic • Toughened Epoxy • Plastic PUR • Toughened CA
Wood	Outdoor variable temperature Indoor constant temperature	TE230 3214 DP270	• Flexible Epoxy • Flexible Urethane • Toughened Epoxy • Plastic PUR
Electronics Potting	Outdoor variable temperature Indoor constant temperature	3214 DP270	• Wood PUR • Rigid Epoxy • Flexible Epoxy • Semi-rigid Urethane • Surface Insulative CA

3M™ SCOTCH-WELD™ STANDARD MMA ACRYLICS



DP805



DP8407

PRODUCT (COLOR)	KEY FEATURES	MIX RATIO (VOLUME) B:A	APPROX. VISCOSITY AT 75°F (24°C) (Cp)	APPROX. MIXED WORK LIFE AT 75°F (24°C)	APPROX. TIME TO HANDLING STRENGTH AT 75°F (24°C)	FLOATING ROLLER PEEL PLI (N/CM) AT 75°F (24°C)	OVERLAP SHEAR: PSI (MPa)			SIZE	MFR #	A&M #	SALE PRICE
							-20°F (-29°C)	75°F (24°C)	180°F (82°C)				
DP805 (OFF-WHITE)	FAST STRENGTH BUILD MINIMAL SURFACE PREP	1:1	110,000	3 MINUTES	10 MINUTES	35 (62)	2,500 (17)	3,500 (24)	2,200 (15)	48.5 ML	7010410436	6483666	\$49.08
										200 ML	7010367390	5133026	\$181.27
DP820 (LIGHT YELLOW)	TOUGH DURABLE BONDS, MINIMAL SURFACE PREP	1:1	55,000	15 MINUTES	40 MINUTES	20 (36)	3,100 (21)	3,150 (22)	1,900 (13)	48.5 ML	7010412194	6483058	\$59.36
										200 ML	7010329704	5133078	\$192.67
DP8405NS (GREEN)	HIGH IMPACT	10:1	70,000	5 MINUTES	15 MINUTES	50 (89)	2,600 (18)	4,100 (28)	900 (6)	45 ML	7100009688	5133109	\$19.47
8405NS (GREEN)	ADHESION TO MOST PLASTICS	10:1	70,000	5 MINUTES	15 MINUTES	50 (89)	2,600 (18)	4,100 (28)	900 (6)	490 ML	7100011056	5132928	\$94.32
DP8407NS (GRAY)	HIGH IMPACT	10:1	20,000	7 MINUTES	24 MINUTES	50 (89)	3,400 (23)	4,500 (31)	1,400 (10)	45 ML	7100179482	4815604	\$22.51
8407NS (GRAY)	ADHESION TO MOST PLASTICS	10:1	20,000	7 MINUTES	24 MINUTES	50 (89)	3,400 (23)	4,500 (31)	1,400 (10)	490 ML	7100179480	6483233	\$110.97
										1 GAL. PAIL	7100179264	6483277	\$1,495.72
DP8410NS (GREEN)	HIGH IMPACT	10:1	70,000	10 MINUTES	25 MINUTES	50 (89)	3,600 (25)	4,100 (28)	800 (6)	45 ML	7100024055	5133086	\$19.10
8410NS (GREEN)	ADHESION TO MOST PLASTICS	10:1	70,000	10 MINUTES	25 MINUTES	50 (89)	3,600 (25)	4,100 (28)	800 (6)	490 ML	7100024045	5133085	\$94.32
DP8425NS (GREEN)	HIGH IMPACT	10:1	70,000	25 MINUTES	50 MINUTES	50 (89)	3,800 (26)	3,700 (26)	800 (6)	45 ML	7100078165	5133201	\$19.10
8425NS (GREEN)	ADHESION TO MOST PLASTICS	10:1	70,000	25 MINUTES	50 MINUTES	50 (89)	3,800 (26)	3,700 (26)	800 (6)	490 ML	7100078166	5133202	\$94.32

3M™ SCOTCH-WELD™ LOW SURFACE ENERGY AND NYLON BONDER ACRYLICS



DP8005



DP8010

PRODUCT (COLOR)	KEY FEATURES	MIX RATIO (VOLUME) B:A	APPROX. VISCOSITY AT 75°F (24°C) (Cp)	APPROX. MIXED WORK LIFE AT 75°F (24°C)	APPROX. TIME TO HANDLING STRENGTH AT 75°F (24°C)	FLOATING ROLLER PEEL PLI (N/CM) AT 75°F (24°C)	OVERLAP SHEAR: PSI (MPa)			SIZE	MFR #	A&M #	SALE PRICE
							-20°F (-29°C)	75°F (24°C)	150°F (66°C)				
DP8005 (BLACK)	BONDS LOW SURFACE ENERGY MATERIALS	10:1	25,000	3 MINUTES	3 HOURS	N/A	875 (6)	2,000 (14)	475 (3)	45 ML	7100089475	4712486	\$61.12
										490 ML	7100089476	6483183	\$446.67
DP8005 (OFF-WHITE)	BONDS LOW SURFACE ENERGY MATERIALS	10:1	25,000	3 MINUTES	3 HOURS	N/A	750 (5)	2,200 (15)	500 (3)	45 ML	7100088846	6483141	\$61.12
										490 ML	7100090196	6483151	\$369.85
DP8010 8010 (BLUE)	BONDS LOW SURFACE ENERGY MATERIALS	10:1	20,000	10 MINUTES	1 HOUR	N/A	2,700 (19)	2,700 (19)	500 (3)	45 ML	7100036717	5132834	\$66.73
										490 ML	7100036719	5132835	\$434.87
										1 GAL. PAIL A	7100050479	6483120	\$2,280.65
DP8910NS 8910NS (BLACK)	BONDS NYLON AND METAL	10:1	45,000	10 MINUTES	16 MINUTES	10 (18)	2,175 (15)	3,190 (22)	1,595 (11)	45 ML	7100246046	6483305	\$27.01
										490 ML	7100246043	6483358	\$133.15

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3M™ SCOTCH-WELD™ LOW ODOR ACRYLICS



DP8705NS



DP8710NS

PRODUCT (COLOR)	KEY FEATURES	MIX RATIO (VOLUME) B:A	APPROX. VISCOSITY AT 75°F (24°C) (Cp)	APPROX. MIXED WORK LIFE AT 75°F (24°C)	APPROX. TIME TO HANDLING STRENGTH AT 75°F (24°C)	FLOATING ROLLER PEEL PLI (N/CM) AT 75°F (24°C)	OVERLAP SHEAR: PSI (MPa)			SIZE	MFR #	A&M #	SALE PRICE
							-20°F (-29°C)	75°F (24°C)	180°F (82°C)				
DP8705NS (BLACK)	LOW ODOR FAST RATE OF STRENGTH BUILD	10:1	80,000	5 MINUTES	6 MINUTES	34 (60)	4350 (30) AT -40°C	2320 (16)	580 (4)	45 ML	7100245036	6483361	\$22.51
										490 ML	7100245039	6483355	\$110.97
DP8710NS (BLACK)	LOW ODOR FAST RATE OF STRENGTH BUILD	10:1	80,000	10 MINUTES	13 MINUTES	34 (60)	4350 (30) AT -40°C	2320 (16)	580 (4)	45 ML	7100233349	6483324	\$22.51
										490 ML	7100233348	6483323	\$110.97
DP8725NS (BLACK)	LOW ODOR FAST RATE OF STRENGTH BUILD	10:1	80,000	23 MINUTES	25 MINUTES	34 (60)	4350 (30) AT -40°C	2320 (16)	580 (4)	45 ML	7100244858	6483354	\$22.51
										490 ML	7100244480	6483359	\$110.97
DP810 (BLACK)	TOUGH DURABLE BOND, HIGH IMPACT RESISTANCE	1:1	20,000	10 MINUTES	20 MINUTES	30 (53)	1,200 (8)	3,600 (25)	500 (3)	48.5 ML	7100148732	6483217	\$35.21
										200 ML	7100142848	5133219	\$157.97
										1 GALLON PAIL A	7000046401	6483585	\$774.74
										1 GALLON PAIL B	7000046385	6483572	\$1,307.82
DP810 (TAN)	TOUGH DURABLE BOND, HIGH IMPACT RESISTANCE	1:1	20,000	10 MINUTES	20 MINUTES	30 (53)	1,200 (8)	3,600 (25)	500 (3)	48.5 ML	7100148757	6483153	\$41.93
										200 ML	7000121267	5132975	\$162.66
										400 ML	7000121266	5132976	\$292.71
DP810NS (TAN)	TOUGH DURABLE BONDS, NON-SAG	1:1	95,000	10 MINUTES	20 MINUTES	20 (36)	1,200 (8)	4,000 (28)	500 (3)	48.5 ML	7100148748	4946393	\$41.93
										200 ML	7100069365	4946394	\$162.66
										400 ML	7100069366	4946395	\$292.71
DP8805NS (GREEN)	LOW ODOR FAST RATE OF STRENGTH BUILD	10:1	80,000	5 MINUTES	7 MINUTES	30 (53)	800 (5)	3,600 (25)	900 (6)	45 ML	7100098631	6483184	\$24.06
										490 ML	7100097636	4737240	\$119.92
DP8810NS (GREEN)	LOW ODOR FAST RATE OF STRENGTH BUILD	10:1	80,000	10 MINUTES	18 MINUTES	30 (53)	900 (6)	3,600 (25)	800 (6)	45 ML	7100097574	4946418	\$24.31
										490 ML	7100075409	4946420	\$119.92
DP8810NS (GRAY)	LOW ODOR FAST RATE OF STRENGTH BUILD	10:1	80,000	10 MINUTES	18 MINUTES	30 (53)	900 (6)	3,600 (25)	800 (6)	45 ML	7100097474	6483136	\$24.31
										490 ML	7010329557	6483676	\$119.92
DP8825NS (GREEN)	LOW ODOR FAST RATE OF STRENGTH BUILD	10:1	80,000	25 MINUTES	44 MINUTES	20 (36)	1,000 (7)	3,000 (21)	800 (6)	45 ML	7100067297	5133290	\$24.31
										490 ML	7100068120	5133126	\$119.92

3M™ SCOTCH-WELD™ FLEXIBLE ACRYLICS



8610

PRODUCT (COLOR)	KEY FEATURES	MIX RATIO (VOLUME) B:A	APPROX. VISCOSITY AT 75°F (24°C) (Cp)	APPROX. MIXED WORK LIFE AT 75°F (24°C)	APPROX. TIME TO HANDLING STRENGTH AT 75°F (24°C)	FLOATING ROLLER PEEL PLI (N/CM) AT 75°F (24°C)	OVERLAP SHEAR: PSI (MPa)			SIZE	MFR #	A&M #	SALE PRICE
							40°F -40°C	75°F (24°C)	180°F (82°C)				
DP8610NS (BLACK)	VERY FLEXIBLE AND NO READ THROUGH ON THIN METALS	10:1	130,000	10 MINUTES	18 MINUTES	57 (100)	3,480 (24)	1,015 (7)	290 (2)	45 ML	7100233359	6483787	\$22.51
										490 ML	7100232802	6483341	\$110.97
DP8625NS (BLACK)	VERY FLEXIBLE AND NO READ THROUGH ON THIN METALS	10:1	130,000	23 MINUTES	28 MINUTES	57 (100)	3,480 (24)	1,015 (7)	290 (2)	45 ML	7100244478	6483366	\$22.51
										490 ML	7100244477	6483797	\$110.97

3M™ EPX APPLICATORS & NOZZLES



EPX PLUS II APPLICATOR

DESCRIPTION	MFR #	A&M #	CASE QTY.	SALE PRICE PER ROLL
EPX PLUS II APPLICATOR	7100148764	4657104†	10	\$137.41
1:1/2:1 SHARED PLUNGER	7010415317	6483663	10	\$15.70
10:1 PLUNGER	7010329933	5859056	10	\$15.35
MIXING NOZZLE: SQUARE GREEN, 48.5ML/50ML	7100104991	4750458	36	\$3.92
MIXING NOZZLE: HELICAL WHITE, 48.5ML/50ML	7100148766	6483225	72	\$3.91
MIXING NOZZLE: SQUARE ORANGE, 45ML	7100007806	4701190	36	\$1.76

†Stocked, Quick-Ship Item.

Replacement Plunger Options		Replacement Nozzle Options	
1:1/2:1 Shared Plunger	✓	3M™ Scotch-Weld™ EPX Mixing Nozzle	✓
10:1 Plunger	✓	3M™ EPX Mixing Nozzle	✓
3M™ Scotch-Weld™ EPX Plus II Applicator*	✓	3M™ Scotch-Weld™ EPX Mixing Nozzle	✓

3M™ MULTI-PURPOSE ADHESIVES

- Color: clear
- Flammable.



For all 5 gallon pails & 52 or 54 gallon drums, price shown is per gallon.

SIZE	SOLIDS WEIGHT PERCENT*	KEY CHARACTERISTICS	ADHESIVE STRENGTH	APPLICATION METHOD	BONDING RANGE†	HEAT RESISTANCE (SAFT)	SPRAY PATTERN	VOC CONTENT	MFR #	A&M #	SALE PRICE
MULTI-PURPOSE 27											
16 OZ.** AEROSOL	21%	FAST TACK, FOR LIGHTWEIGHT APPLICATIONS, MIST SPRAY PATTERN	LOW	SPRAY	15 SEC–10 MIN	140°F	MIST	59%	7000028596	4835991	\$11.17
GENERAL PURPOSE 60 CA (LOW VOC)											
54 GAL	43%	HIGH SOLIDS, FOR INCREASED COVERAGE. HIGH TACK GENERAL PURPOSE ADHESIVE	MEDIUM	BRUSH/ROLL/ SPRAY	1–60 MIN	170°F	PEBBLE	80 g/L	7010366375	5132818	\$73.08 PER GALLON
HOLDFAST 70											
52 GAL	26%	EXTREMELY VERSATILE AND FAST TACKING. UNIQUE WIDE WEB SPRAY PATTERN WITH HEAVY BODY AND LOW SOAK-IN. BONDS POLYSTYRENE WITHOUT DEGRADING SURFACE	MEDIUM	BRUSH/ROLL/ SPRAY	1–60 MIN	190°F	WEB	554 g/L	7010366348	6483440	\$60.54 PER GALLON
SUPER 77™											
24 OZ.** AEROSOL	25%	LOW SOAK-IN FOR LONG LASTING BOND, HIGH COVERAGE AND AGGRESSIVE TACK. BONDS QUICKLY IN 15 SECONDS	LOW	SPRAY	15 SEC–15 MIN	150°F	MIST	51%	7000000931	25022†	\$20.99
5 GAL	36%		LOW	BRUSH/ROLL/ SPRAY	15 SEC–15 MIN	150°F	MIST	504 g/L	7000000919	5133143	\$110.16 PER GALLON
SUPER 77™ CA MULTI-PURPOSE (LOW VOC)											
24 OZ.** AEROSOL	19%	AGGRESSIVE TACK, QUICK BONDING, LONG BONDING RANGE	LOW	SPRAY	15 SEC–30 MIN	205°F	MIST	<25%	7100014109	4835232	\$20.99
FASTBOND™ 49											
5 GAL	55%	FAST TACKING, HIGH PERFORMANCE, PRESSURE SENSITIVE ADHESIVE FOR LIGHTWEIGHT MATERIALS; LOW VOC AND GREENGUARD CERTIFIED; UL MAGW2 COMPONENT RECOGNITION	LOW	BRUSH/ROLL/ SPRAY	5 MIN–8 HR	—	MIST	5 g/L	7000046566	4690705	\$88.87 PER GALLON

*Approximate Solids Weight Percent listed. †Bonding Range between two surfaces listed. **Net weight A&M #4835991 = 13.5 OZ, net weight A&M #25022 = 16.75 OZ, net weight A&M #4835232 = 18 OZ. †Stocked, Quick-Ship Item.



Super 77™ Aerosol

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New England Regional Office
West Lebanon, NH
800.225.6711

Northern NJ Regional Office
Fair Lawn, NJ
800.622.1363

CT Regional Office
Middletown, CT
800.771.1233

PA Regional Office
Stroudsburg, PA
855.207.0400



3M™ HEAVY-DUTY ADHESIVES

Neoprene
Contact 10
1 QtFor all 5 gallon pails, price
shown is per gallon.

SIZE	SOLIDS WEIGHT PERCENT*	KEY CHARACTERISTICS	ADHESIVE STRENGTH	APPLICATION METHOD	BONDING RANGE†	FLAMMABILITY	HEAT RESISTANCE (SAFT)	SPRAY PATTERN	VOC CONTENT	COLOR	MFR #	A&M #	SALE PRICE
NEOPRENE CONTACT 5													
5 GAL	19%	HIGH PERFORMANCE CONTACT ADHESIVE, FAST DRYING	HIGH	SPRAY	10-60 MIN	FLAMMABLE	300°F	WEB	636 g/L	LIGHT YELLOW	7010367231	6483653	\$78.37 PER GALLON
NEOPRENE CONTACT 10													
1 QT	23%	BRUSHABLE AND ROLLABLE WITH HIGHER COVERAGE	HIGH	BRUSH/ROLL	10-60 MIN	FLAMMABLE	300°F	WEB	589 g/L	LIGHT YELLOW	7100011456	4671327	\$44.68
1 GAL											7000144610	55651	\$140.69
5 GAL											7000121218	4782951	\$99.34 PER GALLON
HEAVY DUTY 20													
16 OZ.** AEROSOL	17%	FAST GRAB. VARIABLE WIDTH SPRAY PATTERN; STRONG BONDS TO A VARIETY OF SUBSTRATES	HIGH	SPRAY	1-30 MIN	FLAMMABLE	210°F	WEB	52%	CLEAR	7100179437	6483192	\$12.14
HI-STRENGTH 90													
5 GAL	23%	HIGH STRENGTH. HIGH TEMPERATURE RESISTANCE	HIGH	BRUSH/ROLL/ SPRAY	1-10 MIN	FLAMMABLE	250°F	WEB	356 g/L	CLEAR	7100004706	5133057	\$110.12 PER GALLON
24 OZ.** AEROSOL	23%		HIGH	SPRAY	1-10 MIN	FLAMMABLE	210°F	WEB	55%	CLEAR	7000023924	4835057	\$27.32
HI-STRENGTH 90CA (LOW VOC)													
24 OZ.** AEROSOL	23%	HIGH STRENGTH	HIGH	SPRAY	1-30 MIN	FLAMMABLE	200°F	WEB	<25%	CLEAR	7000121418	4694854	\$27.32
HI-STRENGTH LAMINATING 92													
5 GAL	34%	HIGH STRENGTH. HIGH TEMPERATURE RESISTANCE; VERSATILE, HIGH-TACK ADHESIVE	HIGH	SPRAY	1-20 MIN	FLAMMABLE	250+°F	WEB	244 g/L	CLEAR/ RED	7010299395	5133197	\$68.44 PER GALLON
HI-STRENGTH 94ET (LOW VOC)													
5 GAL	25%	BONDS LAMINATES, WOODS, AND PARTICLE BOARD; MEETS CARB / OTC VOC REQUIREMENTS; HELPS CONTRIBUTE TO LEED® CREDITS	HIGH	SPRAY	1-60 MIN	FLAMMABLE	210°F	PEBBLE	<80 g/L	CLEAR	7100022993	4717268	\$72.01 PER GALLON
24 OZ.** AEROSOL	21%								<20	CLEAR	7000121417	4768423	\$18.73
HI-STRENGTH POSTFORMING 94CA (LOW VOC)													
5 GAL	34%	HIGH SOLIDS FOR INCREASED COVERAGE. NON-TELEGRAPHING SPRAY PATTERN WITH POST-FORMABLE STRENGTH. LOW VOC, GREENGUARD™ CERTIFIED AND MEETS CALIFORNIA AND OTC STATE VOC REQUIREMENTS	HIGH	BRUSH/ROLL/ SPRAY	1-15 MIN	FLAMMABLE	210°F	PEBBLE	30 g/L	CLEAR	7100139494	5132901	\$72.01 PER GALLON
FASTBOND™ CONTACT ADHESIVE 30NF													
1 QT	49%	NON-FLAMMABLE WATER-BASED CONTACT ADHESIVE; EXTREMELY HIGH STRENGTH, HIGH TEMPERATURE RESISTANT. MEETS MIL-A-24179A, TYPE I, GREEN-GUARD CERTIFIED, SCAQMD 1168, LEED® COMPLIANT	HIGH	BRUSH/ROLL/ SPRAY	30 MIN-4 HR	NON-FLAMMABLE	300°F	PEBBLE	<+ 80 g/L	NEUTRAL	7000046567	82642	\$51.09
1 GAL											7000046568	287977	\$155.90
5 GAL											7000000917	5133144	\$108.24 PER GALLON
FASTBOND™ 2000NF													
5 GAL	49%	WATER DISPERSED, ACTIVATED ADHESIVE. IMMEDIATE BONDING AND HANDLING STRENGTH WITH-OUT FORCED DRYING. GREENGUARD CERTIFIED	HIGH	CO-SPRAY	2 MIN-2 HR	NON-FLAMMABLE	300°F	PEBBLE	<+ 80 g/L	NEUTRAL	7000121398	6483519	\$123.98 PER GALLON
5 GAL										BLUE	7000046569	6483594	\$123.98 PER GALLON
5 GAL										LIGHT ORANGE	7000121396	6483517	\$123.98 PER GALLON

*Approximate Solids Weight Percent listed. †Bonding Range between two surfaces listed. **Net weight A&M #6483192 = 15.7 OZ, net weight A&M #4835057 = 17.6 OZ, net weight A&M #4694854 = 19 OZ, net weight A&M #4768423 = 19.8 OZ

3M™ FOAM & FABRIC ADHESIVES



For all 5 gallon pails, price shown is per gallon.

Foam & Fabric 24 Aerosol



Foam Fast 74CA Aerosol



Fastbond™ Foam Adhesive 100NF



SIZE	SOLIDS WEIGHT PERCENT*	KEY CHARACTERISTICS	ADHESIVE STRENGTH	APPLICATION METHOD	BONDING RANGE†	FLAMMABILITY	HEAT RESISTANCE (SAFT)	SPRAY PATTERN	VOC CONTENT	COLOR	MFR #	A&M #	SALE PRICE
FOAM & FABRIC 24													
16 OZ.** AEROSOL	17%	AGGRESSIVE TACK. FOAM-TEARING STRENGTH. VARIABLE WIDTH LACE SPRAY PATTERN	MEDIUM	SPRAY	30 SEC-30 MIN	FLAMMABLE	170°F	WEB	53%	ORANGE	7100179450	6483256	\$11.54
FOAM FAST 74CA													
24. OZ.** AEROSOL	23%	EXTREMELY FAST TACK. SOFT NON-DIMPLING GLUE LINE. IMMEDIATE FOAM TEARING STRENGTH	MEDIUM	SPRAY	30 SEC-15 MIN	FLAMMABLE	200°F	WEB	<25%	ORANGE	7000023925	27899†	\$31.31
FOAM FAST 74CA (LOW VOC)													
24. OZ.** AEROSOL	23%	EXTREMELY FAST TACK. SOFT NON-DIMPLING GLUE LINE. IMMEDIATE FOAM TEARING STRENGTH	MEDIUM	SPRAY	30 SEC-15 MIN	FLAMMABLE	200°F	WEB	<25%	ORANGE	7100014108	5133058	\$31.31
										CLEAR	7100014104	5114666	\$31.31
FASTBOND™ FOAM ADHESIVE 100NF													
5 GAL	47%	ONE-PART, FAST SETTING FOAM & FABRIC ADHESIVE. GREENGUARD CERTIFIED. CAN BE ACTIVATED FOR IMMEDIATE BONDING	MEDIUM	SPRAY	1-20 MIN	NON-FLAMMABLE	—	PEBBLE	OG / L	NEUTRAL	7100005048	5133221	\$128.54 PER GALLON
										LAVENDER	7000121392	5132957	\$128.54 PER GALLON

*Approximate Solids Weight Percent listed. †Bonding Range between two surfaces listed. **Net weight A&M #6483256 = 13.8 OZ, net weight A&M #27899=16.9 OZ, net weight A&M #5133058 & #5114666 = 19 OZ.

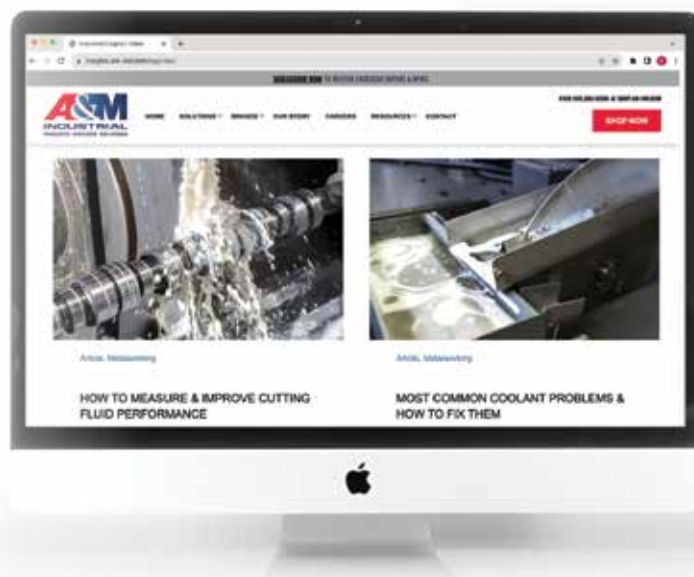
†Stocked, Quick-Ship Item.

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3M™ DURABLE FLOOR MARKING TAPE 971



Use color-coding to organize and optimize warehouses, factories, and distribution centers according to modern 5S principles



Rubber adhesive provides a strong bond and residue-free removal



Heavy-duty vinyl backing and rubber adhesive are ideal for high-traffic areas

- Stands up to your ever changing conditions, providing the flexible floor marking you need for tough, high-traffic conditions.

SIZE	COLOR	3M #	A&M #	CASE QTY	SALE PRICE PER ROLL
2" X 36 YDS	YELLOW	7100249185	6466494	6	\$67.41
3" X 36 YDS		7100253513	6466495	4	\$101.12
4" X 36 YDS		7100253142	6488615	3	\$134.83
24" X 36 YDS	YELLOW, LINERED	7100248469	6488568	1	\$808.95
2" X 36 YDS	BLUE	7100253141	6488552	6	\$67.41
3" X 36 YDS		7100253517	6488556	4	\$101.12
4" X 36 YDS		7100254036	6488557	3	\$134.83
24" X 36 YDS	BLUE, LINERED	7100259598	6488605	1	\$808.95
2" X 36 YDS	RED	7100259699	6488612	6	\$67.41
3" X 36 YDS		7100260624	6488607	4	\$101.12
4" X 36 YDS		7100259700	6488606	3	\$134.83
24" X 36 YDS	RED, LINERED	7100259750	6488567	1	\$808.95
2" X 36 YDS	WHITE	7100251995	6488617	6	\$67.41
3" X 36 YDS		7100251992	6488559	4	\$101.12
4" X 36 YDS		7100251993	6488616	3	\$134.83
24" X 36 YDS	WHITE, LINERED	7100248651	6488565	1	\$808.95
2" X 36 YDS	ORANGE	7100260621	6488604	6	\$67.41
3" X 36 YDS		7100260043	6488618	4	\$101.12
4" X 36 YDS		7100260625	6488551	3	\$134.83
24" X 36 YDS	ORANGE, LINERED	7100260619	6488569	1	\$808.95
2" X 36 YDS	GREEN	7100254034	6488613	6	\$67.41
3" X 36 YDS		7100254037	6488610	4	\$101.12
4" X 36 YDS		7100254033	6488611	3	\$134.83
24" X 36 YDS	GREEN, LINERED	7100259749	6488566	1	\$808.95

Request A 3M™ Tapes & Adhesives Assessment

A&M Industrial can observe your current tape and adhesive applications, and provide your company with expert level guidance that increases both your efficiency and productivity.

Our team can help you:

- Identify the right tape or adhesive for your application.
- Provide data and vendor recommendations that contribute towards informed decision-making and continuous improvement initiatives.
- Demonstrate clear and measurable cost reductions.
- Eliminate inefficiencies & safety issues.



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