

3M offers a full line of abrasives solutions for all applications and materials, see [shop-am.ind.com](http://shop-am.ind.com)

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### 3M™ SCOTCH-BRITE™ HAND PADS

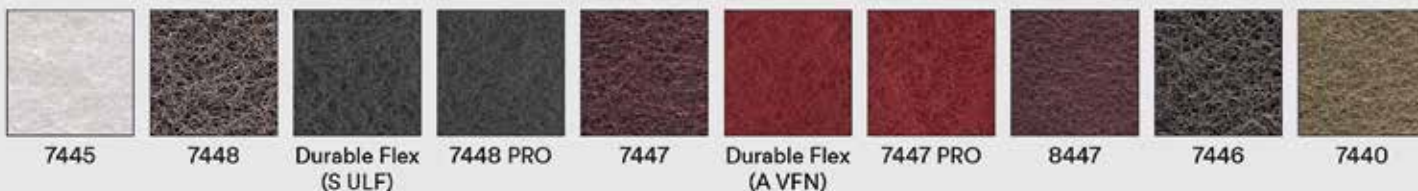
Scotch-Brite™ Hand Pads give you a fast, consistent scuff for everyday surface preparation. Ideal for cleaning parts and scuffing prior to staining and painting. Also, a great alternative to steel wool — similar performance without the rusting or splintering.

#### Scotch-Brite™ Hand Pad Selection Guide

Performance	Blending	Finishing	Cleaning
<b>Premium</b>	7447/7448 PRO	7447/7448 PRO	8447/Durable Flex
<b>Premium</b>	7440, 8447	7440	7447, 7447 PRO
<b>Premium</b>	7446, 7447	7446	8447

Less Aggressive/Finer Finish

More Aggressive/Coarser Finish



DESCRIPTION	SIZE	QUANTITY	MODEL #	ORDER #	PRICE PER BOX
Scotch-Brite™ Heavy Duty Hand Pad 7440	6" X 9"	20/Box	7440	<b>291522</b>	<b>\$75.54</b>
Scotch-Brite™ Light Cleansing Hand Pad 7445, HP-HP, Nepheline Syenite Super Fine, White	6" X 9"	20/Box	7445	<b>166959</b>	<b>\$33.39</b>
Scotch-Brite™ Blending Hand Pad 7446, S MED	6" X 9"	20/Box	7446	<b>24497</b>	<b>\$55.14</b>
Scotch-Brite™ Hand Pad 7447, HP-HP, A/O Very Fine, Maroon	6" X 9"	20/Box	7447	<b>23303</b>	<b>\$28.07</b>
Scotch-Brite™ 7447 PRO Hand Pad	6" X 9"	20/Box	7447 PRO	<b>4653016</b>	<b>\$31.05</b>
Scotch-Brite™ Hand Pad 7448, HP-HP, SiC Ultra Fine, Gray	6" X 9"	20/Box	7448	<b>20441</b>	<b>\$32.50</b>



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# 3M™ FLAP DISCS



3M™ Flap Discs offer an unbeatable system for grinding and blending in one easy step. The construction wears away, exposing fresh mineral to extend disc life and provide consistent cut rates. Great for weld grinding, blending, deburring, rust removal, surface prep and edge grinding on all types of metals. Available in both T29 or T27 constructions with or without the 5/8-11 hub.



769F Flap Disc



Cubitron™ II 967A Flap Disc

3M Precision-Shaped Grain

3M Precision-Shaped Grain in the Cubitron II discs continuously fractures to form sharp points and edges — slicing cleaner, faster, staying cooler and lasting many times longer.

VS.

Conventional Grain

Conventional ceramic abrasive grain is irregular in shape. Instead of a clean, machining action, the grain "plows" through the metal, causing heat build up, slower cutting and shorter life.

3M™ Flap Disc Selection Guide				4-1/2" x 7/8"		4-1/2" x 5/8-11"		7" x 7/8"		7" x 5/8-11"	
Product	Mineral Type	Type of Backing	Performance	T27	T29	T27	T29	T27	T29	T27	T29
3M™ Cubitron™ II Flap Disc 967A	Precision-Shaped Grain	Cloth	Premium	●	●	●	●	●	●	●	●
3M™ Cubitron™ II Flap Disc 969F	Precision-Shaped Grain	Polyester	Premium	●	●	●	●	●	●	●	●
3M™ Flap Disc 769F	Precision-Shaped Grain	Polyester	Advanced	●	●	●	●	●	●	●	●
3M™ Flap Disc 577F	Alumina Zirconia	Polyester Cloth	Good	●	●	●	●	●	●	●	●

DESCRIPTION	GRADE	RPM	QUANTITY	MODEL #	ORDER #	PRICE PER EACH
3M™ Flap Disc 769F, 40+, T27, 4-1/2" x 7/8"	40	13,300	10/Case	05903	4790975	\$4.50
3M™ Flap Disc 769F, 60+, T27, 4-1/2" x 7/8"	60	13,300	10/Case	05904	4807257	\$5.21
3M™ Cubitron™ II Flap Disc 967A, 60+, T27 Quick Change, 4-1/2" x 5/8"-11	60	13,300	10/Case	55606	4676933	\$9.33
3M™ Cubitron™ II Flap Disc 967A, 60+, T27, 4-1/2" x 7/8"	60	13,300	10/Case	55603	4665474	\$8.18

DESCRIPTION	GRADE	RPM	QUANTITY	MODEL #	ORDER #	PRICE PER CASE
3M™ Cubitron™ II Flap Disc 969F, 40+, T27, 4-1/2" x 7/8"	40	13,300	10/Case	64376	4718486	\$87.37
3M™ Cubitron™ II Flap Disc 969F, 80+, T29 Quick Change, 4-1/2" x 5/8"-11	80	13,300	10/Case	64393	4710704	\$108.05



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## 3M™ CUBITRON™ II DEPRESSED CENTER GRINDING WHEELS



- 3M Precision-shaped grain engineered to cut faster than competitive ceramic products, offering significant productivity gains.
- Triangular shaped ceramic grain wears evenly, runs cool, and optimizes mineral breakdown, for extra-long life.
- Reduces changeouts and downtime in robotic and pressure-assisted applications.
- Rigid, reinforced resin-bonded wheel slices through almost all materials including stainless steel, mild steel, and aerospace alloys.
- Wheel must have a maximum operating speed greater than or equal to the maximum speed of the power tool used.
- Must be used with ANSI-approved guard that fits the size of the wheel.



Model #78468-Q

DESCRIPTION	MAX RPM	MODEL #	ORDER #	PRICE PER EACH
3M™ Cubitron™ II Depressed Center Grinding Wheel, T27 4" x 1/4" x 5/8"	15,300	78468-Q	4723714	\$11.88
3M™ Cubitron™ II Depressed Center Grinding Wheel, T27 4-1/2" x 1/4" x 7/8"	13,300	78466-Q	4710673	\$11.52

### QUICK CHANGE

3M™ Cubitron™ II Depressed Center Grinding Wheel, T27 Quick Change, 4-1/2" x 1/4" x 5/8-11	13,300	64320	4710817	\$12.61
3M™ Cubitron™ II Depressed Center Grinding Wheel, T27 Quick Change, 7" x 1/4" x 5/8"-11"	8,500	64319	4717650	\$20.01



Model #64320

## 3M™ CUBITRON™ II CUT-OFF WHEELS



- 3M™ Cubitron™ II cut-off wheels with precision-shaped grain are engineered to cut faster than competitive ceramic products, offering significant productivity gains.
  - Triangular shaped ceramic grain wears evenly, runs cool, and optimizes mineral breakdown, for extra long life.
  - Rigid, reinforced resin-bonded wheel slices through almost all materials including stainless steel, mild steel, and aerospace alloys.
  - Wheel must have a maximum operating speed greater than or equal to the maximum speed of the power tool used.
- **MUST BE USED WITH A WHEEL GUARD THAT FITS THE SIZE OF THE CUT-OFF WHEEL.**



DESCRIPTION	MAX SPEED	MODEL #	ORDER #	PRICE PER EACH
3M™ Cubitron™ II Cut-Off Wheel, T1, 3" x .035" x 3/8", 60 Grit	100 MPS	66514	4755543	\$5.98
3M™ Cubitron™ II Cut-Off Wheel, T1, 6" x .045" x 7/8", 60 Grit	80 MPS	66527	4712212	\$6.71
3M™ Cubitron™ II Cut-Off Wheel, T1, 7" x .045" x 7/8", 60 Grit	80 MPS	66528	4710814	\$9.12

### TYPE 27

3M™ Cubitron™ II Cut-Off Wheel, Type 27, 4-1/2" x .045" x 7/8", 36 Grit	80 MPS	66531	4636308	\$6.84
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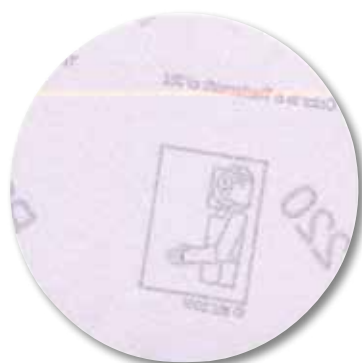
### 3M™ HOOKIT™ GOLD FILM DISC 255L



- Aluminum oxide abrasive offers a fast cut, long life, and professional performance on many surfaces.
- Tear-resistant film backing provides a close-tolerance, consistent finish.
- 3M™ Hookit™ discs are easy to change and reuse, maximizing utility for the life of the disc.
- Open coat construction provides a more aggressive cut.
- Load-resistant coating prevents dust and debris from clogging the disc.

DESCRIPTION	GRADE	QUANTITY	MODEL #	ORDER #	PRICE PER BOX
255L, 5" x NH, D/F 5 HL P80, Die 500FH	80	75/Box	01067	<b>4679212</b>	\$80.32
255L, 5" x NH, D/F 5 HL P120, Die 500FH	120	100/Box	01065	<b>4807781</b>	\$90.42
255L, 5" x NH, 5 Hole, P220, D/F, Die 500FH	220	100/Box	01062	<b>4809094</b>	\$90.42

### 3M™ HOOKIT™ FILM DISC 360L



- Aluminum oxide abrasive offers a fast cut and long life, and performs well on many surfaces.
- Durable film backing is tear-resistant and provides a close-tolerance, consistent finish.
- Open coat construction helps reduce loading and provides a more aggressive cut.
- 3M™ Hookit™ Disc is easy to change and reuse, maximizing utility for the life of the disc.
- Suitable for sanding and finishing on composites, gel coats, fiberglass, and other solid surface materials.

DESCRIPTION	GRADE	QUANTITY	MODEL #	ORDER #	PRICE PER BOX
360L, P320, 5" x NH, Die 500X	320	100/Box	55717	<b>5002900</b>	\$58.00
360L, P400, 5" x NH, D/F 5HL, Die 500FH	400	100/Box	19633	<b>5002902</b>	\$58.00
360L, P600, 5" x NH, Die 500X	600	100/Box	55721	<b>5002903</b>	\$58.00
360L, P800, 5" x NH, Die 500X	800	100/Box	55722	<b>5002904</b>	\$58.00
360L, P1000, 5" x NH, Die 500X	1000	100/Box	55723	<b>5002905</b>	\$58.00

### 3M™ XTRACT™ CUBITRON™ II NET DISCS 710W



**NEW!**

- Precision Shaped Grain technology helps provide fast cut and long life.
- Mesh backing helps with dust extraction allowing 95% to 97% removal of sanding dust.
- Helps provide a cleaner work environment than using traditional discs with dust extraction holes.
- Hook-and-loop backing helps make disc changes quick and easy.
- Ideal for a wide variety of substrates and applications including stock removal and fine finishing.
- Available in a range of grades from 80+ to 320+.

DISC SIZE	GRIT	ORDER #	PRICE PER EACH
5"	80	<b>5131477</b>	\$0.46
5"	120	<b>5131465</b>	\$0.46
5"	150	<b>5131467</b>	\$0.46
5"	180	<b>5131469</b>	\$0.48
5"	220	<b>5131471</b>	\$0.46
5"	240	<b>5131473</b>	\$0.48
5"	320	<b>5131475</b>	\$0.48

DISC SIZE	GRIT	ORDER #	PRICE PER EACH
6"	80	<b>5131478</b>	\$0.75
6"	120	<b>5131466</b>	\$0.75
6"	150	<b>5131468</b>	\$0.75
6"	180	<b>5131470</b>	\$0.75
6"	220	<b>5131472</b>	\$0.75
6"	240	<b>5131474</b>	\$0.75
6"	320	<b>5131476</b>	\$0.75

SOLD IN CASES OF 300 DISCS

SOLD IN CASES OF 300 DISCS

**Featured Applications:**

- Metal fabrication
- Primer sanding
- Gelcoat sanding
- Composite sanding
- Woodworking



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## 3M™ FIBRE DISC 787C FOR STAINLESS STEEL NON-FERROUS METALS



- Optimized for stainless steel and non-ferrous metals like aluminum and titanium.
- Cuts cooler, faster and lasts longer than conventional ceramic discs in applications like weld removal, beveling, edge chamfering and more.
- Made with 3M Precision-Shaped Grain, for outstanding speed and long life.
- Cuts cooler, faster and longer than alumina zirconia (AZ) and conventional ceramic abrasives.

DESCRIPTION	GRADE	QUANTITY	MODEL #	ORDER #	PRICE PER EACH
3M™ Fibre Disc 787C, 36+, 4-1/2" x 7/8", Die 450E	36+	25/Box	89627	4770819	\$4.38
3M™ Fibre Disc 787C, 60+, 4-1/2" x 7/8", Die 450E	60+	25/Box	89636	4770820	\$3.37
3M™ Fibre Disc 787C, 80+, 4-1/2" x 7/8", Die 450E	80+	25/Box	89645	4726499	\$3.24
3M™ Fibre Disc 787C, 120+, 4-1/2" x 7/8", Die 450E	120+	25/Box	89654	4727478	\$3.14
3M™ Fibre Disc 787C, 60+, 5" x 7/8", Die 500P	60+	25/Box	89637	4711428	\$3.21
3M™ Fibre Disc 787C, 36+, 7" x 7/8", Die 700BB	36+	25/Box	89629	4713222	\$4.25
3M™ Fibre Disc 787C, 60+, 7" x 7/8", Die 700BB	60+	25/Box	89638	4721410	\$4.04
3M™ Fibre Disc 787C, 80+, 7" x 7/8", Die 700BB	80+	25/Box	89647	4732449	\$3.80

### TN QUICK CHANGE

3M™ Fibre Disc 787C, TN Quick Change, 4-1/2" 36+	36+	25/Box	89633	4710823	\$4.89
3M™ Fibre Disc 787C, TN Quick Change, 4-1/2" 60+	60+	25/Box	89642	4710824	\$4.73



TN Quick Change

## 3M™ CUBITRON™ II FIBRE DISC 982C

- 3M precision-shaped grain, engineered with ultra-sharp, fast cutting points that wear evenly, run cool, and optimize mineral breakdown to maximize life.
- Best in class for weld prep and removal on carbon steel applications.

DESCRIPTION	GRADE	QTY	MODEL #	ORDER #	PRICE PER EACH
3M™ Cubitron™ II Fibre Disc 982C, 36+, 4-1/2" x 7/8", Die 450E	36+	25/Box	27400	4643927	\$5.13
3M™ Cubitron™ II Fibre Disc 982C, 36+, 5" x 7/8", Die 500P	36+	25/Box	27401	4635387	\$5.67

### TN QUICK CHANGE

3M™ Cubitron™ II Fibre Disc 982C, TN Quick Change, 4-1/2", 60+	60+	25/Box	27639	4769514	\$5.65
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### 3M™ 577F ZIRCONIA BELTS



- Alumina zirconia on a YF weight cloth backing.
- Resin bonded for heat resistance, with a grinding aid for cooler grinding.
- For wet or dry use on backstand, benchtop, slack of belt, portable, flat finishing, centerless and roll grinding equipment.



WIDTH	LENGTH	GRIT	ORDER #	PRICE PER EACH
1/4"	18"	80	4770593	\$1.54
1/4"	24"	120	4770603	\$1.58
1/2"	18"	36	4639695	\$2.36
1/2"	18"	80	4770597	\$1.65
1/2"	18"	120	4644848	\$1.65
1/2"	24"	36	4791157	\$2.14

WIDTH	LENGTH	GRIT	ORDER #	PRICE PER EACH
1/2"	24"	120	4870481	\$1.74
1-1/2"	30"	60	4770653	\$3.31
1-1/2"	30"	80	4770654	\$3.08
1-1/2"	30"	120	4770655	\$3.08
37"	60"	80	4713497	\$127.00
37"	60"	180	4717532	\$127.00

### 3M™ 777F CERAMIC BELTS



- 3M ceramic aluminum oxide blend abrasive grain on a YF weight cloth backing.
- Contains grinding aid which enhances performance on stainless steel and other exotic alloys.
- For wet or dry use on backstand, benchtop, slack of belt, portable, flat finishing, centerless and roll grinding equipment.



WIDTH	LENGTH	GRIT	ORDER #	PRICE PER EACH
1/4"	18"	60	4546276	\$3.04
1/4"	24"	40	4770605	\$2.59
1/4"	24"	60	4770604	\$2.48
1/2"	24"	60	4632934	\$3.01
1/2"	24"	120	4804400	\$2.77
2"	60"	36	4546368	\$14.98
2"	60"	60	4770688	\$12.50

WIDTH	LENGTH	GRIT	ORDER #	PRICE PER EACH
2"	60"	80	640044	\$11.42
2"	60"	120	4770691	\$11.14
3-1/2"	15-1/2"	36	4770740	\$15.63
3-1/2"	15-1/2"	60	4694736	\$12.44
3-1/2"	15-1/2"	80	62675	\$11.37
3-1/2"	15-1/2"	120	4770742	\$11.61
3-1/2"	15-1/2"	180	4770743	\$11.61



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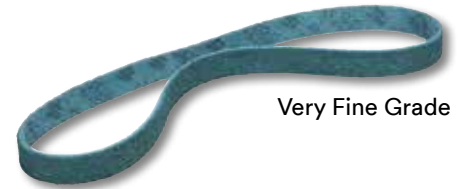
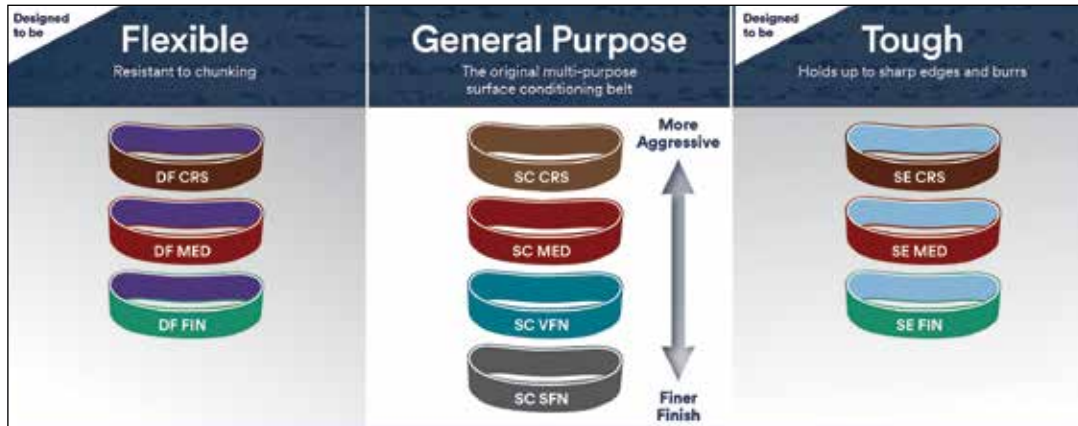
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# 3M™ SCOTCH-BRITE™ SC SURFACE CONDITIONING BELTS



Scotch-Brite™ Surface Conditioning Belts The easiest way to a perfect finish. Choose Scotch-Brite™ Surface Conditioning Belts for cleaning, finishing, blending and deburring. The reinforced backing offers good flexibility whether working on a file belt or backstand. The non-woven material combined with abrasive grain is an ideal way to add a great finish or remove burrs without gouging or undercutting the work piece. Trust Scotch-Brite™ Belts to deliver fantastic finishes.

- Premium Scotch-Brite surface conditioning non-woven web.
- Designed for cleaning, finishing and light deburring.
- For use on portable, benchtop and backstand equipment.



Recommended Backings		File Belt	In-Line Sander	Stroke Sander	Back Stand	Centerless/Cylindrical	Flat Finishing
Scotch-Brite™ DF Surface Conditioning Belt	Low Stretch	◆	□		◆	◆	□
	Scrim	□	◆				
Scotch-Brite™ SC Surface Conditioning Belt	Low Stretch				□	□	◆
	Film Backed			◆			
Scotch-Brite™ SE Surface Conditioning Belt	Scrim	□	□				
	Low Stretch				□	□	□
	Film Backed			□			

WIDTH	LENGTH	GRADE	ORDER #	PRICE PER EACH
1/4"	18"	Medium	4683618	\$3.65
1/4"	24"	Coarse	4712482	\$4.85
1/4"	24"	Medium	4712481	\$4.85
1/2"	12"	Very Fine	4729951	\$4.63
1/2"	18"	Medium	4566715	\$7.27
1/2"	18"	Very Fine	4566713	\$7.27
1/2"	24"	Coarse	4632937	\$9.71
1/2"	24"	Medium	4734712	\$9.25

WIDTH	LENGTH	GRADE	ORDER #	PRICE PER EACH
1-1/2"	30"	Medium	4771046	\$25.65
2"	48"	Medium	4679162	\$25.61
2"	60"	Coarse	4771052	\$33.54
3-1/2"	15-1/2"	Medium	140083	\$28.95
3-1/2"	15-1/2"	Very Fine	4566716	\$30.92
5-3/8"	11-5/8"	Medium	4805147	\$33.99
6"	48"	Medium	295352	\$76.85

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# 3M™ SCOTCH-BRITE™ EXL AND EX2 DEBURRING WHEELS



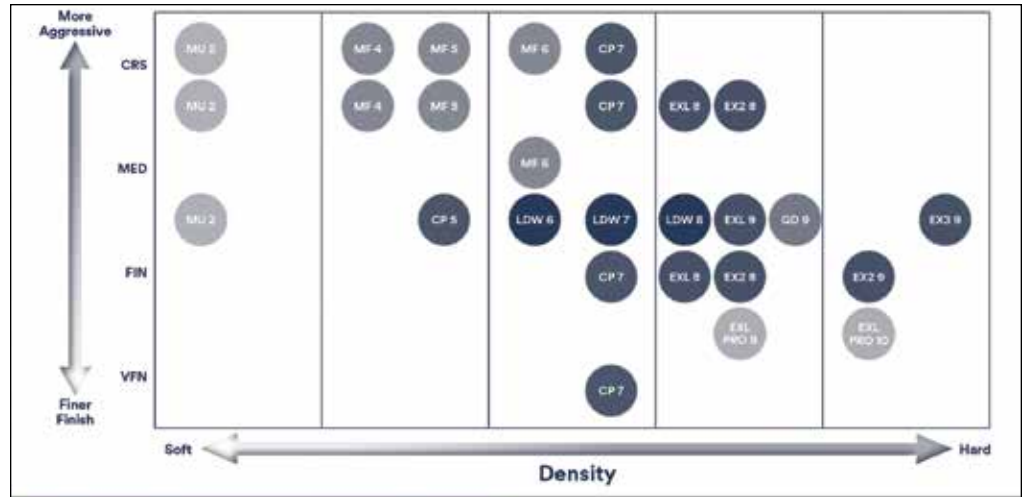
- Versatile wheel offers reliable performance and great value.
- Full line of densities, grades and sizes for any deburring or finishing application.
- Use to clean, finish, blend, deburr or polish all types of metals, composites and glass.
- **Wheels are available in other grades and sizes. If you need a specific wheel not listed, contact your sales representative, or see our website!**



EXL Deburring Wheel



EX2 Deburring Wheel



Mineral Abbreviations (prefix to grade)  
 A: Aluminum Oxide mineral    S: Silicon Carbide mineral

Scotch-Brite™ Convolute Wheel	Application				
	Cleaning	Deburring	Blending	Finishing	Polishing
3M™ General Deburring (GD)		•		•	
EXL/EX2/EX3 Deburring (EXL)		•	•	•	
Metal Finishing (MF)	•		•	•	
Cut and Polish (CP)			•	•	•
Multi-Finishing (MU)	•		•	•	
Light Deburring (LDW)				•	•
EXL-PRO Deburring (EXL PRO)		•			

Wheels	Substrates								
	Stainless Steel	Titanium	High Nickel Alloys	Metal Alloys	Plastics	Composites	Cobalt Chrome	Titanium	Zirconium
Scotch-Brite™ EXL, EX2 Deburring Wheel	x	x	x	x	x	x	x	x	x
Scotch-Brite™ EXL Deburring Wheel	x	x	x	x	x	x	x	x	x
Scotch-Brite™ EXL2 Deburring Wheel	x	x	x	x	x	x	x	x	x
Scotch-Brite™ EXL2P Deburring Wheel	x	x	x	x	x	x	x	x	x
Scotch-Brite™ Light Deburring Wheel	x	x	x	x	x	x	x	x	x

**Featured Applications:**

- Deburring
- Weld Blending
- Finishing



SIZE	GRADE	MAX RPM	ORDER #	PRICE EACH
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**EXL DEBURRING WHEELS**

6" x 1/2" x 1"	9S Fine	6,000	<b>2158841</b>	\$62.73
6" x 1" x 1"	8A Medium	6,000	<b>453470</b>	\$79.45
6" x 1" x 1"	9S Fine	6,000	<b>86559</b>	\$92.00
8" x 1/2" x 3"	9S Fine	4,500	<b>4702582</b>	\$78.17
8" x 1" x 3"	8A Medium	4,500	<b>359484</b>	\$107.72
8" x 1" x 3"	9S Fine	4,500	<b>140039</b>	\$115.04
8" x 2" x 3"	9S Fine	4,500	<b>4771180</b>	\$200.60

**EX2 DEBURRING WHEEL**

8" x 1/2" x 3"	8A Medium	4,500	<b>4687897</b>	\$91.14
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Valid thru 12/31/24 in US only. Specifications and pricing are subject to change without notice. Not responsible for typographical errors. Offers cannot be combined with any other promotional or discount offers. Please see our website for a full listing of our Terms & Conditions.



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Headquarters & NJ Sales Office  
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