

DTF Transfers HEAT PRESS INSTRUCTIONS



DTF transfers can be pressed on a large variety of materials, it's important to match the Time & Temperature to the type of fabric you are working with.

DTF transfers can be applied to the following materials:



100% Cotton



100% Polyester



Poly/Cotton Blends



Leather



Nylon

⇒ Pre-Press is **OPTIONAL**

- Pre-Pressing your garment for 5 sec helps to remove moisture and iron-out wrinkles. Use a parchment paper.



⇒ **PRESSING PARAMETERS:**

- **310F @ 15sec** => Cotton 100%
- **295F @ 10sec** => Polyester 100%
- **300F @ 10sec** => Poly/Cotton Blends
- **265F @ 10sec** => Lycra/Spandex & Nylon
- **300F @ 15sec** => Leather materials



⇒ **PRESSURE: Medium 45psi**

- Make sure you use Med-Hard pressure for good adhesion

⇒ **Peel: WARM**

- Wait 5sec and PEEL the carrier



⇒ **Post-Press is RECOMMENDED**

- Press for 5sec after peel using Parchment paper



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