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Product Approval
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[Product Approval Menu](#) > [Product or Application Search](#) > [Application List](#) > **Application Detail**

► OFFICE OF THE
SECRETARY

FL #	FL27000-R3										
Application Type	Revision										
Code Version	2023										
Application Status	Approved										
Comments											
Archived	☐										
Product Manufacturer	Mr-Glass Doors & Windows Manufacturing, LLC										
Address/Phone/Email	8051 NW 79th Place Medley, FL 33166 (305) 470-8284 ulises@mrglasswindows.com										
Authorized Signature	Ulises Senaris ulises@mrglasswindows.com										
Technical Representative	Augusto Arias										
Address/Phone/Email	8120 NW 84th St Medley, FL 33166 (305) 470-8284 aarias@mrglasswindows.com										
Quality Assurance Representative											
Address/Phone/Email											
Category	Panel Walls										
Subcategory	Storefronts										
Compliance Method	Evaluation Report from a Florida Registered Architect or a Licensed Florida Professional Engineer ☐ Evaluation Report - Hardcopy Received										
Florida Engineer or Architect Name who developed the Evaluation Report	Jalal Farooq										
Florida License	PE-81223										
Quality Assurance Entity	Keystone Certifications, Inc.										
Quality Assurance Contract Expiration Date	04/30/2035										
Validated By	Abel Carrasco, PE ☒ Validation Checklist - Hardcopy Received										
Certificate of Independence	FL27000_R3_COI_SS - Certificate of Independence.pdf										
Referenced Standard and Year (of Standard)	<table> <thead> <tr> <th>Standard</th><th>Year</th></tr> </thead> <tbody> <tr> <td>AAMA 501</td><td>2015</td></tr> <tr> <td>TAS-201</td><td>1994</td></tr> <tr> <td>TAS-202</td><td>1994</td></tr> <tr> <td>TAS-203</td><td>1994</td></tr> </tbody> </table>	Standard	Year	AAMA 501	2015	TAS-201	1994	TAS-202	1994	TAS-203	1994
Standard	Year										
AAMA 501	2015										
TAS-201	1994										
TAS-202	1994										
TAS-203	1994										
Equivalence of Product Standards											
Certified By	Florida Licensed Professional Engineer or Architect FL27000_R3_Equiv_SS -Equiv Ltr 501-15.pdf										

Sections from the Code

Product Approval Method

Method 1 Option D

Date Submitted

08/01/2023

Date Validated

08/01/2023

Date Pending FBC Approval

08/03/2023

Date Approved

10/17/2023

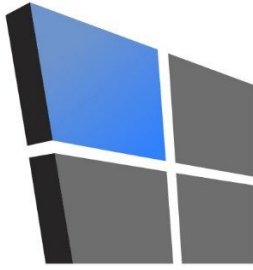
Summary of Products

FL #	Model, Number or Name	Description
27000.1	Series MG5000 Aluminum Window Wall System	Large missile impact resistant aluminum window wall system.
Limits of Use Approved for use in HVHZ: Yes Approved for use outside HVHZ: Yes Impact Resistant: Yes Design Pressure: +130/-130 Other: See drawing 18-46F for span vs load combinations and installation details		Installation Instructions FL27000_R3_II_SS - MG5000_WW (LMI)-DWG 18-46F 2023.pdf Verified By: Jalal Farooq PE # 81223 Created by Independent Third Party: Yes Evaluation Reports FL27000_R3_AE_SS - MG5000_WW (LMI)-PAE 2023.pdf Created by Independent Third Party: Yes

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Product Approval Accepts:



AL-FAROOQ CORPORATION

CONSULTING ENGINEERS & PRODUCT DEVELOPMENT

August 11, 2020

Product Approval Administrator
Building Codes & Standards Section
Department of Business & Professional Regulations
1940 North Monroe Street, Suite 90
Tallahassee, FL 32399-2100

To whom it may concern,

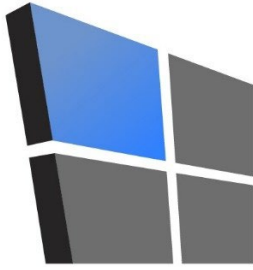
As the design engineer retained to prepare the product approval(s) associated with this letter as shown below on this same web page, I do hereby declare that I do not have and will not have any financial interest in any company manufacturing or distributing the referenced product(s), nor do I have or will have any financial interest with any other entity involved in the approval process of the referenced product(s).

Sincerely,



Sealed 8-11-2020

Jalal Farooq, P.E.
CFO



AL-FAROOQ CORPORATION

CONSULTING ENGINEERS & PRODUCT DEVELOPMENT

August 12, 2020

Product Approval Administrator
Building Codes & Standards Section
Department of Business & Professional Regulations
1940 North Monroe Street, Suite 90
Tallahassee, FL 32399-2100

Ref: Engineer's Statement of Equivalency

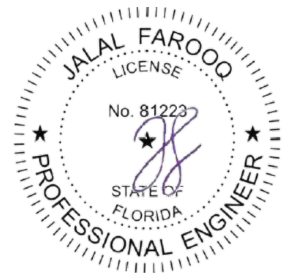
To whom it may concern,

As the design engineer retained to prepare the product approval(s) associated with this letter as shown in the summary of products section below, the purpose of this letter is to state that some reference standards have changed. For the scope contained within the subject product approval, the requirements of required items within the new reference standard(s) is still met because:

- AAMA 501-05 is no longer applicable, and instead the reference standard is AAMA 501-15. A comparison of the older standard with the newer standard shows that they are equivalent, as relevant and applicable.

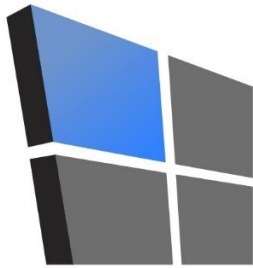
If you have any questions, please feel free to call our office.

Sincerely,



8-28-2020

Jalal Farooq, P.E.
CFO



AL-FAROOQ CORPORATION

CONSULTING ENGINEERS & PRODUCT DEVELOPMENT

PRODUCT APPROVAL EVALUATION RULE CHAPTER #61G20-3 • METHOD 1 OPTION D

FL 27000

Date: 07/21/2023

Detailed Product Description:

Manufacturer: MR-GLASS DOORS & WINDOWS MANUFACTURING, LLC.

Manufacturer Address: 8051 NW 79TH PLACE, MEDLEY, FL 33166

Model Name: SERIES "MG5000" ALUMINUM WINDOW WALL SYSTEM

Maximum Load: +130PSF, -130 PSF (Large Missile Impact)

Installation Drawings # 18-46F

This product complies with the High Velocity Hurricane Zone (HVHZ) testing requirements.

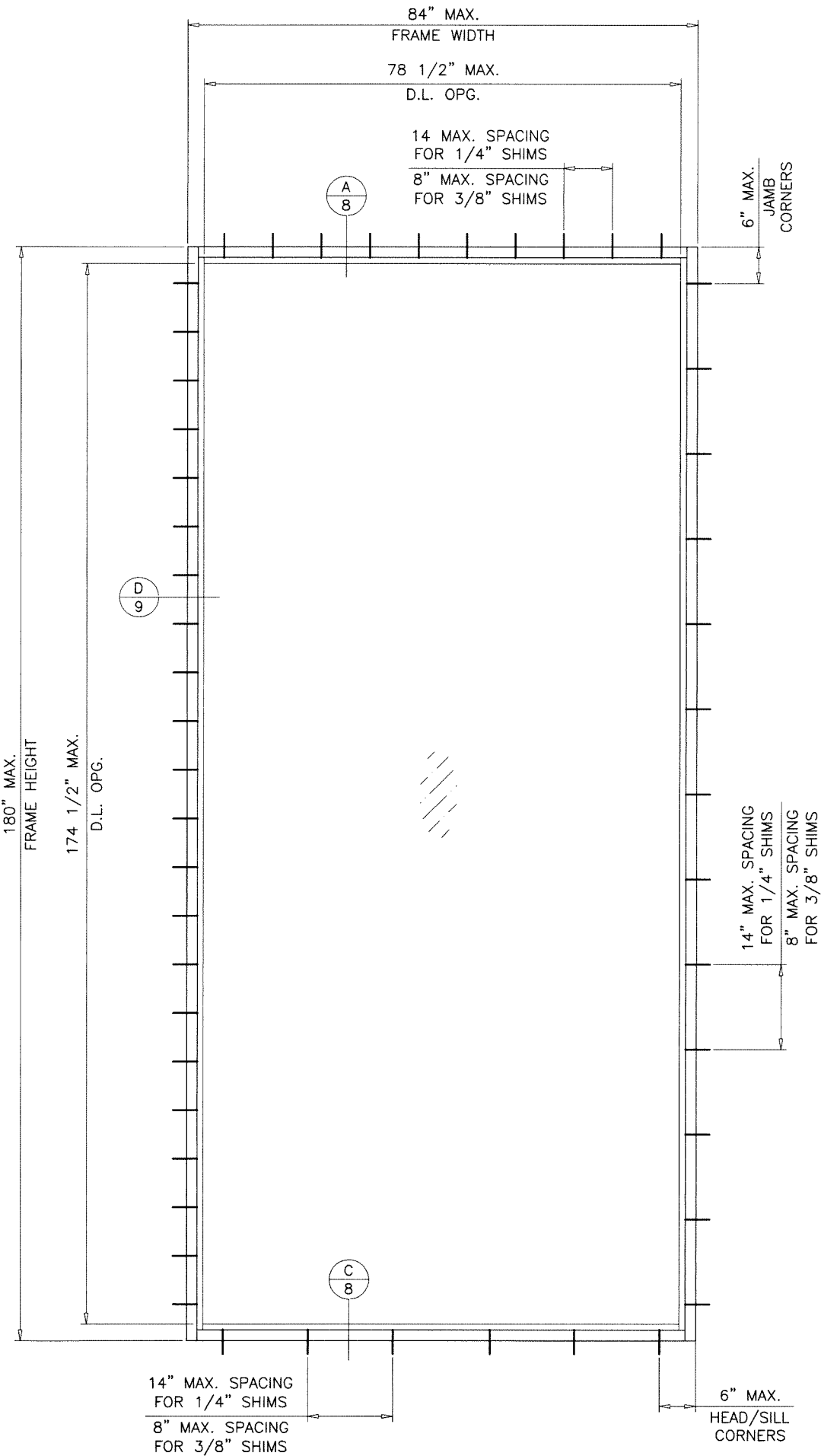
For maximum sizes, combination of span vs loads and anchor type refer to installation drawings.

Comparative analysis used ☒ Yes ☐ No

Mandatory Tests (Tested in accordance with AAMA 501/101/I.S.2/NAFS/TAS-202)

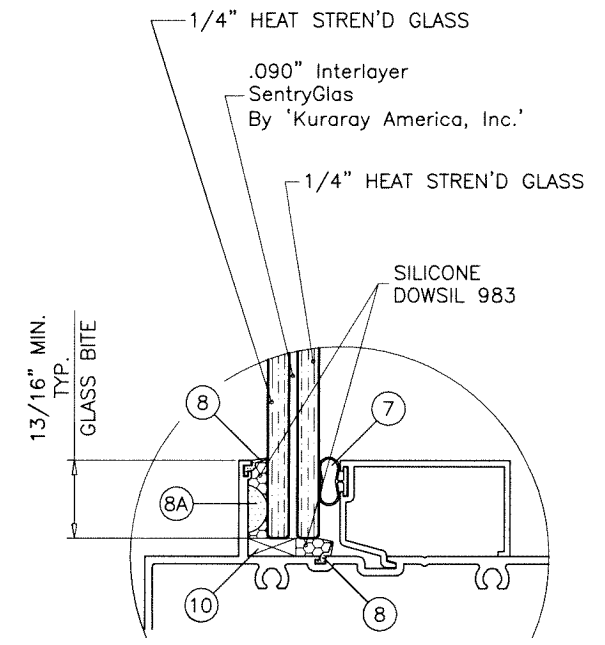
TEST	DESCRIPTION	TEST LOCATION	TEST REPORT DATE	TEST REPORT #	Test Sealed by
ASTM E283	Air Infiltration Leakage	Fenestration Testing Laboratory, Inc.	12/19/2007 03/24/2016 08/16/2017 06/19/2020	FTL-5447 FTL-8372 FTL-9605 FTL-12112	Michael R. Wenzel, P.E. Idalmis Ortega, P.E. Idalmis Ortega, P.E. Idalmis Ortega, P.E.
		Blackwater Technical Services Inc.	05/17/2018 12/18/2020	BT-ESW-18-004 BT-ESW-20-036A	Constantin Bortes, P.E. Michael D. Caldwell, P.E.
ASTM E331 OR ASTM 547 & TAS 202	Water Penetration	Fenestration Testing Laboratory, Inc.	12/19/2007 03/24/2016 08/16/2017 06/19/2020	FTL-5447 FTL-8372 FTL-9605 FTL-12112	Michael R. Wenzel, P.E. Idalmis Ortega, P.E. Idalmis Ortega, P.E. Idalmis Ortega, P.E.
		Blackwater Technical Services Inc.	12/18/2020	BT-ESW-20-036A	Michael D. Caldwell, P.E.
ASTM E330 & TAS 202	Uniform Static Air Press.	Fenestration Testing Laboratory, Inc.	12/19/2007 03/24/2016 08/16/2017 06/19/2020	FTL-5447 FTL-8372 FTL-9605 FTL-12112	Michael R. Wenzel, P.E. Idalmis Ortega, P.E. Idalmis Ortega, P.E. Idalmis Ortega, P.E.
		Blackwater Technical Services Inc.	05/17/2018 01/12/2023	BT-ESW-18-004 BT-ESW-22-023	Constantin Bortes, P.E. Michael D. Caldwell, P.E.
ASTM F588	Forced Entry	Fenestration Testing Laboratory, Inc.	06/19/2020	FTL-12112	Idalmis Ortega, P.E.
		Blackwater Technical Services Inc.	12/18/2020	BT-ESW-20-036A	Michael D. Caldwell, P.E.

Supplemental Tests (Tested in accordance with TAS-201 and TAS-203)					
TEST	DESCRIPTION	TEST LOCATION	TEST REPORT DATE	TEST REPORT #	Test Sealed by
FBC 1626.2 (TAS 201 & 203) ANSI Z97.1	Large Missile Impact & Cyclic	Fenestration Testing Laboratory, Inc.	12/19/2007 03/24/2016 08/16/2017 06/19/2020	FTL-5447 FTL-8372 FTL-9605 FTL-12112	Michael R. Wenzel, P.E. Idalmis Ortega, P.E. Idalmis Ortega, P.E. Idalmis Ortega, P.E.
		Blackwater Technical Services Inc.	05/17/2018 12/18/2020 01/12/2023	BT-ESW-18-004 BT-ESW-20-036A BT-ESW-22-023	Constantin Bortes, P.E. Michael D. Caldwell, P.E. Michael D. Caldwell, P.E.
Under the limitations of the attached installation drawings, to the best of my knowledge and ability, the above product conforms to the requirements of the 2023 Florida Building Code.					
Evaluation Report Engineer:					
Jalal Farooq Al-Farooq Corporation			PE # 81223 EB # 3538		
			Sealed: 7/21/2023		

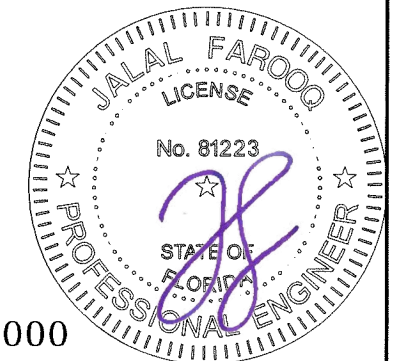


TYPICAL ELEVATION
SINGLE (O) PANEL

MAXIMUM DESIGN LOAD RATING = + 70.0 PSF
- 70.0 PSF
(ONLY FOR SINGLE UNITS SHOWN IN THIS SHEET OR SMALLER)



GLASS TYPE 'B1'



Sealed: 7/21/2023

FL #27000

af c
AL-FAROOQ CORPORATION
ENGINEERS & PRODUCT DEVELOPMENT
9360 SUNSET DRIVE, SUITE 220
MIAMI, FLORIDA 33173 (C.A.N. 3538)
TEL. (305) 264-8100 FAX. (305) 262-6978

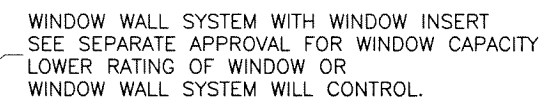
SERIES M65000 ALUM WINDOW WALL SYSTEM (L.M.I.)
MR-GLASS DOORS & WINDOWS MANUFACTURING, LLC
8051 N.W. 79th Place
Medley, FL 33166
Tel. (305) 764-3963 Fax. (305) 470-8285

revisions:	
no	by description

date: 04-20-18	scale: 1/2"=1'-0"	dr. by: TARIQ	chk. by:
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drawing no.
18-46F
sheet 1.1 of 12

STORE \ 18-46F-MG



1/4" HEAT STREN'D GLASS

.090" Interlayer
SentryGlas
By 'Kuraray America, Inc.'

1/4" HEAT STREN'D GLASS

SILICONE
DOWSIL 983

13/16" MIN.
TYP.
GLASS BITE

7

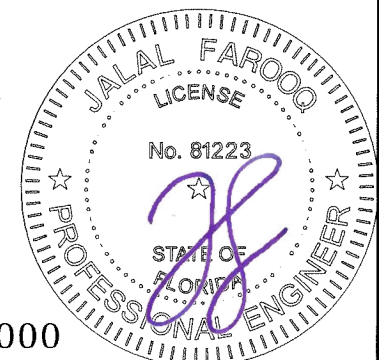
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8A

10

8

GLASS TYPE 'B1'



FL #27000

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chk. by:			

drawing no.
18-46F

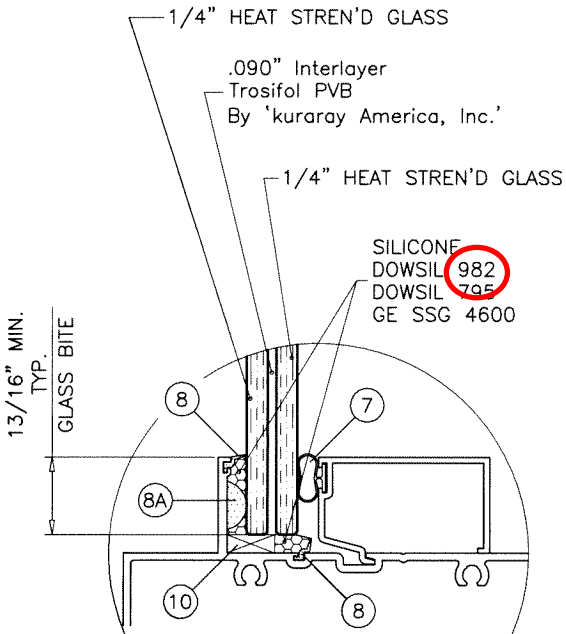
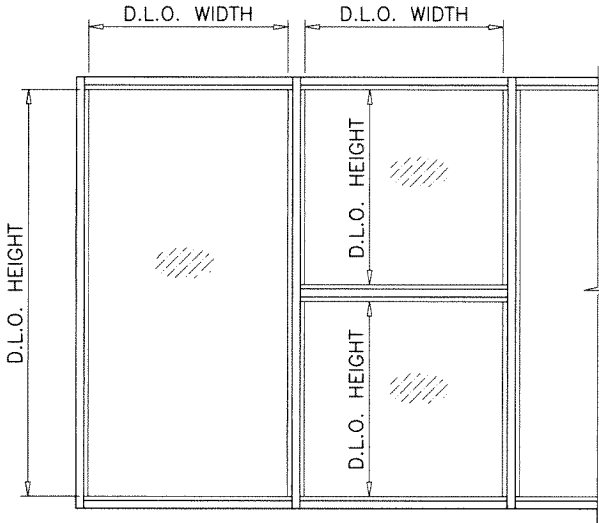
sheet 1 of 12
12

GLASS LOAD CAPACITY - PSF			
NOMINAL DIMS.		GLASS TYPE 'A'	GLASS TYPE 'B'
D.L.O. WIDTH	D.L.O. HEIGHT	EXT.(+)/INT.(-)	EXT.(+)/INT.(-)
28"	84-1/2"	80.0	130.0
32"		80.0	130.0
36"		80.0	130.0
40"		80.0	130.0
44-1/4"		80.0	130.0
48"		80.0	130.0
52"		80.0	130.0
56-1/4"		80.0	130.0
60-1/2"	90-1/2"	-	63.6
66-1/2"		-	58.3
28"		80.0	130.0
32"		80.0	130.0
36"		80.0	130.0
40"		80.0	130.0
44-1/4"		80.0	130.0
48"		80.0	130.0
52"		80.0	130.0
54-1/2"		56.0	70.0
60-1/2"		-	63.6
66-1/2"		-	58.3
28"	96-1/2"	80.0	130.0
32"		80.0	130.0
36"		80.0	130.0
40"		80.0	130.0
44-1/4"		80.0	130.0
48"		80.0	130.0
52"		80.0	127.2
54-1/2"		56.0	70.0
60-1/2"	102-1/2"	-	63.6
66-1/2"		-	58.3
28"		80.0	130.0
32"		80.0	130.0
36"		80.0	130.0
40"		80.0	130.0
44-1/4"		80.0	130.0
48"		80.0	128.9
54-1/2"		56.0	70.0
60-1/2"		-	63.6
66-1/2"		-	58.3
28"	108-1/2"	80.0	130.0
32"		80.0	130.0
36"		80.0	130.0
40"		80.0	130.0
44-1/4"		80.0	130.0
48"		62.2	70.0
54-1/2"		56.0	70.0
60-1/2"		-	63.6
66-1/2"		-	58.3

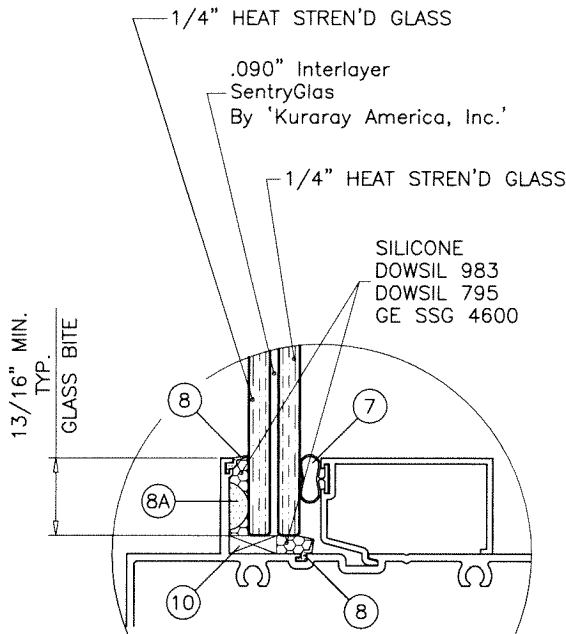
GLASS LOAD CAPACITY - PSF			
NOMINAL DIMS.		GLASS TYPE 'A'	GLASS TYPE 'B'
D.L.O. WIDTH	D.L.O. HEIGHT	EXT.(+)/INT.(-)	EXT.(+)/INT.(-)
28"	114-1/2"	80.0	130.0
32"		80.0	130.0
36"		80.0	130.0
40"		80.0	130.0
44-1/4"		80.0	130.0
48-1/2"		62.2	90.0
51-1/2"		-	90.0
54-1/2"		-	70.0
60-1/2"	120-1/2"	-	63.6
66-1/2"		-	58.3
44-1/4"		70.0	90.0
48"		62.2	90.0
50"		-	90.0
54-1/2"		-	70.0
60-1/2"		-	63.6
42-1/4"	126-1/2"	70.0	90.0
44-1/4"		-	90.0
48"		-	90.0
48-1/2"		-	70.0
54-1/2"		-	70.0
40"	132-1/2"	70.0	90.0
42-1/4"		70.0	90.0
44-1/4"		-	90.0
46"		-	90.0
48-1/2"		-	70.0
54-1/2"		-	70.0
40"	138-1/2"	70.0	90.0
42-1/4"		70.0	90.0
44-1/4"		-	90.0
48-1/2"		-	70.0
54-1/2"		-	70.0

NOTE:
INTERPOLATION BETWEEN WIDTHS ALLOWED.

NOTE:
GLASS CAPACITIES ON THIS SHEET ARE
BASED ON ASTM E1300-09 (3 SEC. GUSTS).



GLASS TYPE 'A'



GLASS TYPE 'B'

GLAZING OPTIONS

Sealed: 7/21/2023

GLASS

FL #27000



afcc

AL-FAROOQ CORPORATION
ENGINEERS & PRODUCT DEVELOPMENT
9360 SUNSET DRIVE, SUITE 220
MIAMI, FLORIDA 33173
TEL. (305) 264-8100 FAX. (305) 262-6978

SERIES MG5000 ALUM WINDOW WALL SYSTEM (L.M.I.)

MR-GLASS DOORS & WINDOWS MANUFACTURING, LLC
8051 N.W. 79th Place
Medley, FL 33166
Tel. (305) 764-3963 Fax. (305) 470-8285

revisions:

no	date	by	description

date: 04-20-18 scale: 1/2"=1'-0" dr. by: TARIQ chk. by:

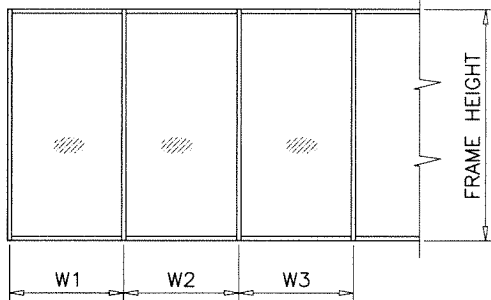
drawing no. 18-46F sheet 2 of 12

STORE\18-46F-MG

MULLION LOAD CAPACITY – PSF MULLIONS WITHOUT INTERMEDIATE HORIZONTALS			
NOMINAL DIMS.		JAMB 'J1A'	JAMB 'J1A'
WIDTH (W)	FRAME HEIGHT	MULL 'M1A'	MULL 'M2A'
		EXT. (+) INT. (–)	EXT. (+) INT. (–)
30"	86–1/2"	60.0	70.0
36"		60.0	70.0
42"		60.0	70.0
48"		60.0	70.0
54"		60.0	70.0
60"		60.0	70.0
30"	90"	60.0	70.0
36"		60.0	70.0
42"		60.0	70.0
48"		60.0	70.0
54"		60.0	70.0
60"		60.0	70.0
30"	96"	60.0	70.0
36"		60.0	70.0
42"		60.0	70.0
48"		60.0	70.0
54"		55.6	70.0
60"		51.5	70.0
30"	98–1/2"	60.0	70.0
36"		60.0	70.0
42"		60.0	70.0
48"		57.6	70.0
54"		52.4	70.0
30"	102"	60.0	70.0
36"		60.0	70.0
42"		59.7	70.0
48"		53.2	70.0
54"		48.3	70.0
30"	108"	60.0	70.0
36"		60.0	70.0
42"		52.6	70.0
48"		46.8	70.0
54"		–	70.0
60"		–	70.0
30"	110–1/2"	60.0	70.0
36"		57.1	70.0
42"		49.7	70.0
48"		44.3	70.0
54"		–	70.0
60"		–	70.0
30"	114"	60.0	70.0
36"		51.8	70.0
42"		45.1	70.0
48"		40.1	70.0
54"		–	70.0
30"	120"	52.5	70.0
36"		44.3	70.0
42"		38.5	70.0
48"		34.2	66.7
54"		–	60.4
57"		–	57.8

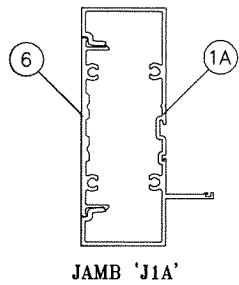
MULLION LOAD CAPACITY – PSF MULLIONS WITHOUT INTERMEDIATE HORIZONTALS			
NOMINAL DIMS.		JAMB 'J1A'	JAMB 'J1A'
WIDTH (W)	FRAME HEIGHT	MULL 'M1A'	MULL 'M2A'
		EXT. (+) INT. (–)	EXT. (+) INT. (–)
30"	126"	–	70.0
36"		–	70.0
42"		–	64.6
48"		–	57.3
54"		–	51.8
30"	132"	–	70.0
36"		–	64.5
42"		–	55.9
48"		–	49.6
52"		–	46.2
30"	138"	–	67.1
36"		–	56.3
42"		–	48.8
48"		–	43.2
50"		–	41.6
30"	144"	–	58.9
36"		–	49.5
42"		–	42.8
48"		–	37.8

UNANCHORED
JAMB OPTIONS
MULL OPTIONS

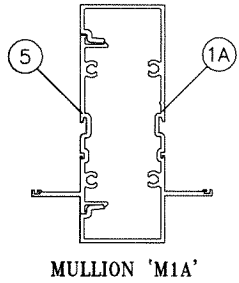


WIDTH (W) = W1
AT FRAME JAMB

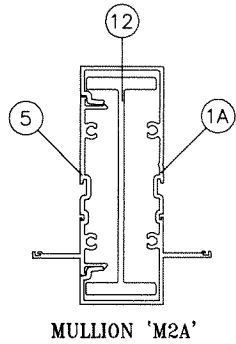
WIDTH (W) = $\frac{W2 + W3}{2}$
AT FRAME MULLION



Ix	IN ⁴	Sx	IN ³
4.1316		1.6902	



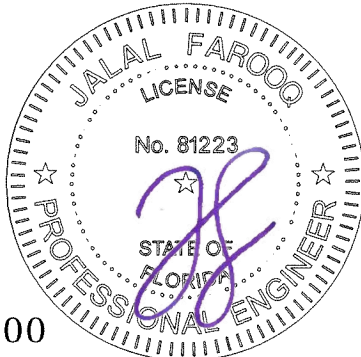
Ix	IN ⁴	Sx	IN ³
4.2902		1.7239	



Ix	IN ⁴	Sx	IN ³
8.3779		3.527	

Sealed: 7/21/2023

FL #27000



MULLIONS

NOTE:
INTERPOLATION BETWEEN WIDTHS ALLOWED.

af c
AL-FAROOQ CORPORATION
ENGINEERS & PRODUCT DEVELOPMENT
9360 SUNSET DRIVE, SUITE 220
MIAMI, FLORIDA 33173 (C.A.N. 3538)
TEL. (305) 264-8100 FAX. (305) 262-6978

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revisions:		no date by description	

date: 04-20-18
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dr. by: TARIQ
chk. by:

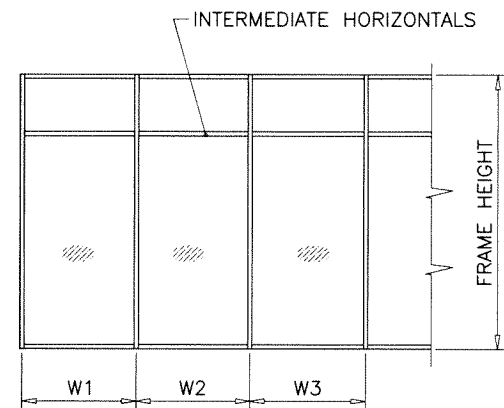
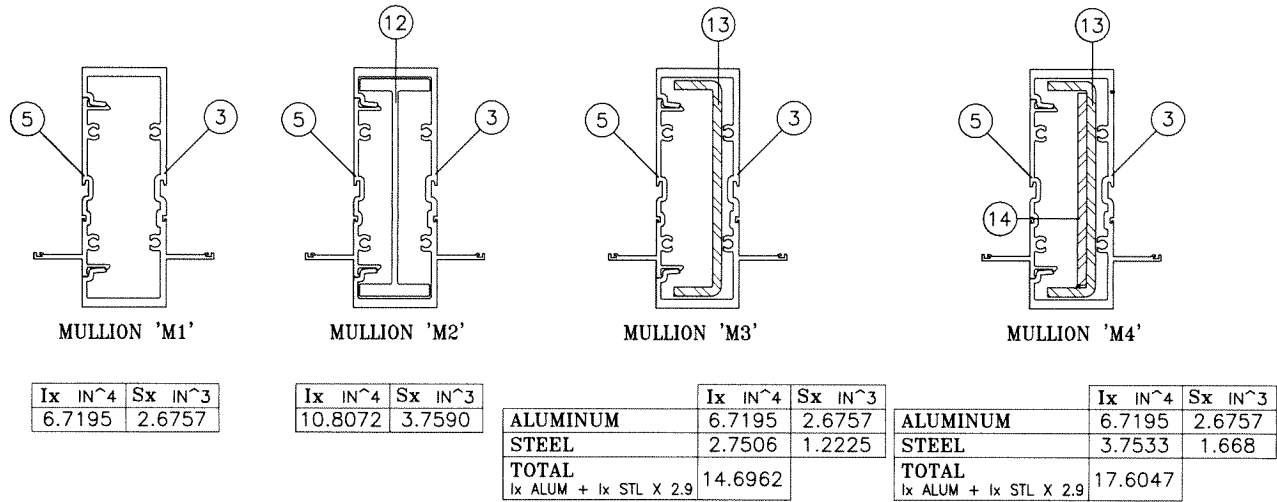
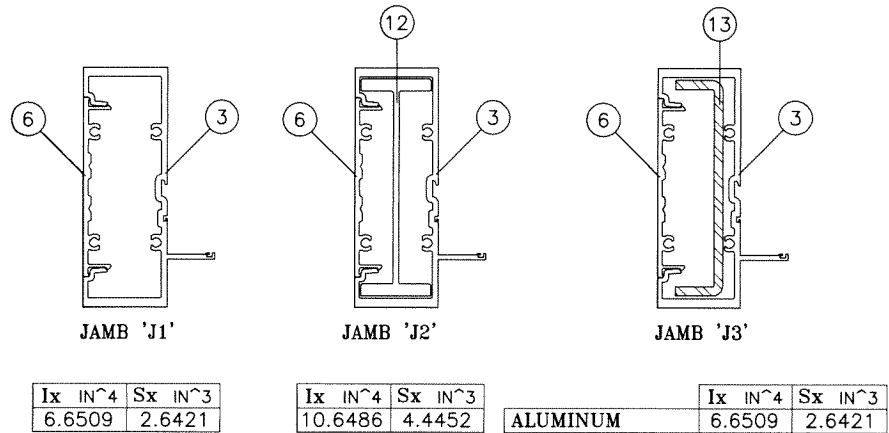
drawing no.
18-46F
sheet **3.1** of **12**

STORE\18-46F-MG

MULLION LOAD CAPACITY – PSF MULLIONS WITH INTERMEDIATE HORIZONTALS					
NOMINAL DIMS.		JAMB 'J1'	JAMB 'J1'	JAMB 'J2' JAMB 'J3'	JAMB 'J3'
		MULL 'M1'	MULL 'M2'	MULL 'M3'	MULL 'M4'
WIDTH (W)	FRAME HEIGHT	EXT. (+) INT. (–)	EXT. (+) INT. (–)	EXT. (+) INT. (–)	EXT. (+) INT. (–)
30"	78"	130.0	130.0	130.0	130.0
36"		130.0	130.0	130.0	130.0
42"		130.0	130.0	130.0	130.0
48"		130.0	130.0	130.0	130.0
54"		130.0	130.0	130.0	130.0
60"		130.0	130.0	130.0	130.0
30"	86–1/2"	130.0	130.0	130.0	130.0
36"		130.0	130.0	130.0	130.0
42"		130.0	130.0	130.0	130.0
48"		130.0	130.0	130.0	130.0
54"		118.9	130.0	130.0	130.0
60"		107.0	130.0	124.8	130.0
30"	90"	130.0	130.0	130.0	130.0
36"		130.0	130.0	130.0	130.0
42"		130.0	130.0	130.0	130.0
48"		119.2	130.0	130.0	130.0
54"		105.9	130.0	128.1	130.0
60"		95.3	130.0	115.3	130.0
30"	96"	130.0	130.0	130.0	130.0
36"		130.0	130.0	130.0	130.0
42"		112.2	130.0	130.0	130.0
48"		98.2	130.0	126.7	130.0
54"		87.3	130.0	112.6	130.0
60"		78.5	122.1	101.4	130.0
30"	98–1/2"	130.0	130.0	130.0	130.0
36"		121.2	130.0	130.0	130.0
42"		103.9	130.0	130.0	130.0
48"		90.9	130.0	120.3	130.0
54"		80.8	128.9	107.0	130.0
58"		75.2	120.0	99.6	130.0
30"	102"	130.0	130.0	130.0	130.0
36"		109.1	130.0	130.0	130.0
42"		93.6	130.0	128.3	130.0
48"		81.9	130.0	112.2	130.0
54"		72.8	117.0	99.8	130.0
56"		70.2	112.8	96.2	130.0
30"	108"	110.3	130.0	130.0	130.0
36"		91.9	130.0	130.0	130.0
42"		78.8	126.8	114.4	130.0
48"		69.0	110.9	100.1	130.0
53"		62.5	100.4	90.7	130.0
30"	110–1/2"	103.0	130.0	130.0	130.0
36"		85.8	130.0	127.5	130.0
42"		73.6	118.3	109.3	130.0
48"		64.4	103.6	95.6	130.0
52"		59.4	95.6	88.3	130.0
30"	114"	93.8	130.0	130.0	130.0
36"		78.2	125.7	119.8	130.0
42"		67.0	107.8	102.7	130.0
48"		58.6	94.3	89.8	130.0
50"		56.3	90.5	86.2	130.0
30"	120"	80.4	129.4	129.7	130.0
36"		67.0	107.8	108.1	130.0
42"		57.5	92.4	92.7	130.0
48"		50.3	80.9	81.1	130.0

MULLION LOAD CAPACITY – PSF MULLIONS WITH INTERMEDIATE HORIZONTALS			
NOMINAL DIMS.		JAMB 'J2' JAMB 'J3'	JAMB 'J3'
		MULL 'M4'	MULL 'M4'
WIDTH (W)	FRAME HEIGHT	EXT. (+) INT. (–)	EXT. (+) INT. (–)
54"	120"	90.0	90.0
57"		90.0	90.0
30"	126"	90.0	90.0
36"		90.0	90.0
42"		90.0	90.0
48"		90.0	90.0
54"		90.0	90.0
60"		–	70.0
30"	132"	90.0	90.0
36"		90.0	90.0
42"		90.0	90.0
48"		90.0	90.0
52"		90.0	90.0
54"		–	70.0
60"		–	66.6
30"	138"	90.0	90.0
36"		90.0	90.0
42"		90.0	90.0
48"		86.6	86.6
50"		83.1	83.1
54"		–	67.7
60"		–	60.9
30"	144"	90.0	90.0
36"		90.0	90.0
42"		87.1	87.1
48"		76.2	76.2
54"		–	62.2
60"		–	55.9

NOTE:
INTERPOLATION BETWEEN WIDTHS ALLOWED.



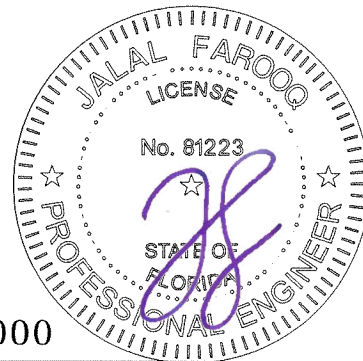
WIDTH (W) = W1
AT FRAME JAMB

WIDTH (W) = $\frac{W2 + W3}{2}$
AT FRAME MULLION

MULLIONS

Sealed: 7/21/2023

FL #27000



AL-FAROOQ CORPORATION
ENGINEERS & PRODUCT DEVELOPMENT
9360 SUNSET DRIVE, SUITE 220
MIAMI, FLORIDA 33173
TEL. (305) 264-8100 FAX. (305) 262-6978

STORE\18-46F-MG

SERIES MG5000 ALUM WINDOW WALL SYSTEM (L.M.I.)

MR-GLASS DOORS & WINDOWS MANUFACTURING, LLC
8051 N.W. 79th Place
Medley, FL 33166
Tel. (305) 764-3963 Fax. (305) 470-8285

revisions:

no	date	by	description

date: 04-20-18

scale: -

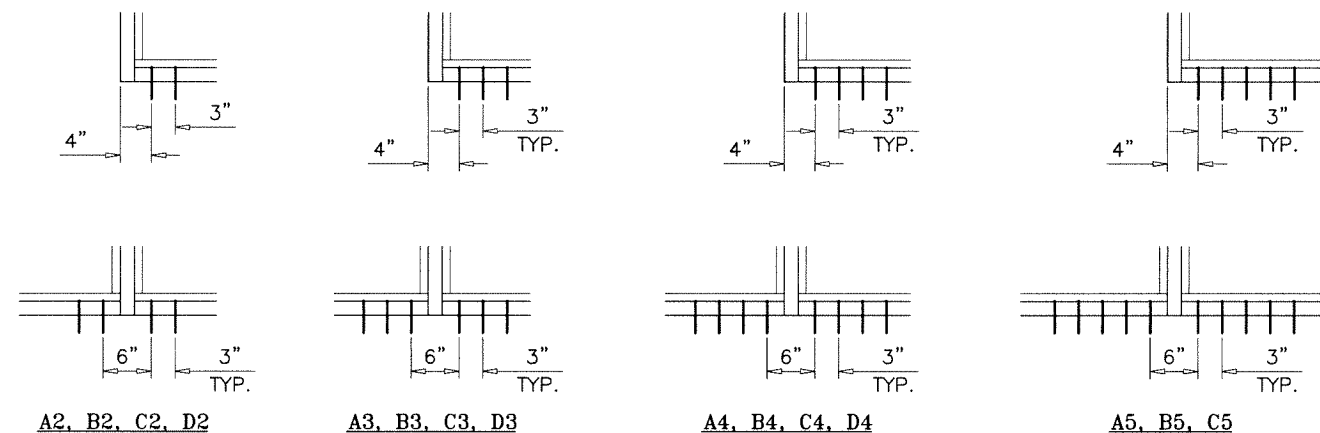
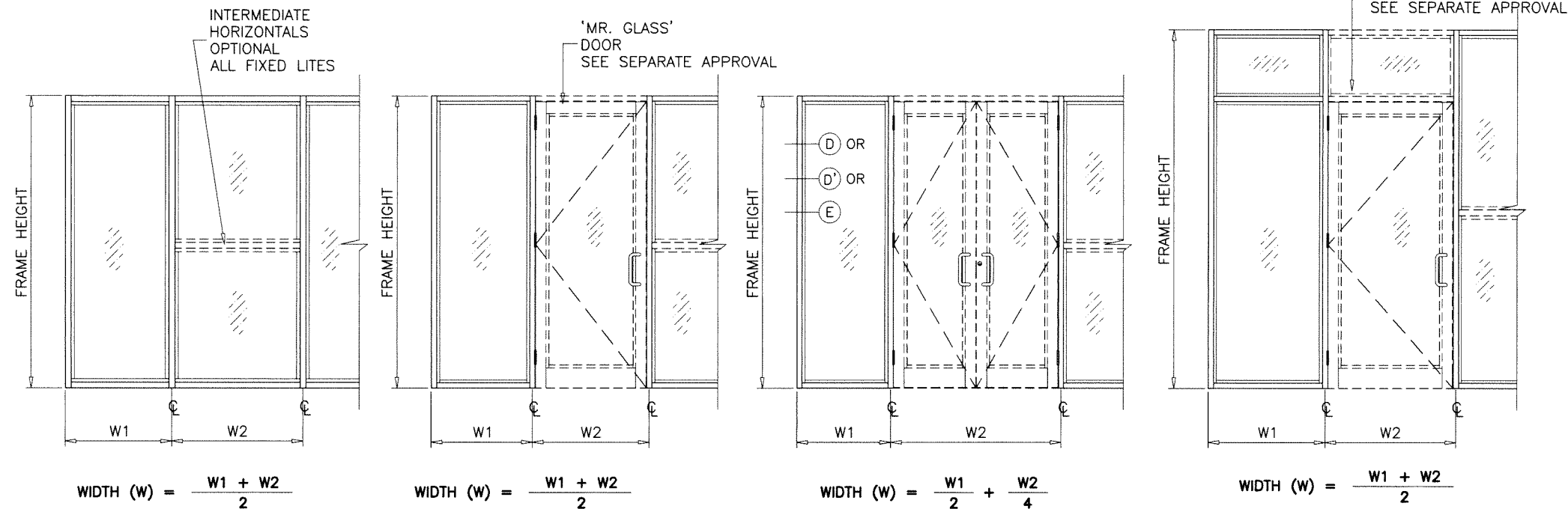
dr. by: TARIQ

chk. by:

drawing no.

18-46F

sheet 4 of 12



ANCHORS TYPES: SEE SHEET 8 FOR DESCRIPTION

- A2 = (2) ANCHORS TYPE 'A' AT EACH SIDE OF JAMB AND MULLION
- B2 = (2) ANCHORS TYPE 'B' AT EACH SIDE OF JAMB AND MULLION
- C2 = (2) ANCHORS TYPE 'C' AT EACH SIDE OF JAMB AND MULLION
- D2 = (2) ANCHORS TYPE 'D' AT EACH SIDE OF JAMB AND MULLION
- A3 = (3) ANCHORS TYPE 'A' AT EACH SIDE OF JAMB AND MULLION
- B3 = (3) ANCHORS TYPE 'B' AT EACH SIDE OF JAMB AND MULLION
- C3 = (3) ANCHORS TYPE 'C' AT EACH SIDE OF JAMB AND MULLION
- D3 = (3) ANCHORS TYPE 'D' AT EACH SIDE OF JAMB AND MULLION
- A4 = (4) ANCHORS TYPE 'A' AT EACH SIDE OF JAMB AND MULLION
- B4 = (4) ANCHORS TYPE 'B' AT EACH SIDE OF JAMB AND MULLION
- C4 = (4) ANCHORS TYPE 'C' AT EACH SIDE OF JAMB AND MULLION
- D4 = (4) ANCHORS TYPE 'D' AT EACH SIDE OF JAMB AND MULLION
- A5 = (5) ANCHORS TYPE 'A' AT EACH SIDE OF JAMB AND MULLION
- B5 = (5) ANCHORS TYPE 'B' AT EACH SIDE OF JAMB AND MULLION
- C5 = (5) ANCHORS TYPE 'C' AT EACH SIDE OF JAMB AND MULLION

ALL OTHER ANCHORS TO BE SPACED AS PER ELEVATION.

SEE SHEETS 5, 5.1, 5.2 & 7 FOR ANCHOR CAPACITY CHART.
SEE SHEET 8 FOR ANCHOR DESCRIPTION.

ANCHORS



Sealed: 7/21/2023

FL #27000

af c

AL-FAROOQ CORPORATION
ENGINEERS & PRODUCT DEVELOPMENT
9360 SUNSET DRIVE, SUITE 220
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STORE 18-46F-MG

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revisions:	
no	date by description

date: 04-20-18
scale: -
dr. by: TARIQ
chk. by: -

drawing no.
18-46F

sheet 5 of 12

ANCHOR LOAD CAPACITY - PSF EXT.(+) & INT.(-)																												
NOMINAL DIMS.		ANCHORS TYPE 'A'								ANCHORS TYPE 'B'								ANCHORS TYPE 'C'								1/4" MAX. SHIM		
		3/8" SHIM SPACE				1/2" SHIM SPACE				3/8" SHIM SPACE				1/2" SHIM SPACE				3/8" SHIM SPACE				1/2" SHIM SPACE				ANCHORS TYPE 'D'		
WIDTH (W)	FRAME HEIGHT	A2	A3	A4	A5	A2	A3	A4	A5	B2	B3	B4	B5	B2	B3	B4	B5	C2	C3	C4	C5	C2	C3	C4	C5	D2	D3	D4
30"	86-1/2"	59.1	88.6	118.2	130.0	46.1	69.2	92.2	115.3	67.9	101.9	130.0	130.0	53.3	79.9	106.5	130.0	115.9	130.0	130.0	130.0	91.4	130.0	130.0	130.0	130.0	130.0	130.0
36"		49.2	73.9	98.5	123.1	38.4	57.7	76.9	96.1	56.6	84.9	113.2	130.0	44.4	66.6	88.8	111.0	96.6	130.0	130.0	130.0	76.2	114.3	130.0	130.0	130.0	130.0	130.0
42"		42.2	63.3	84.4	105.5	32.9	49.4	65.9	82.4	48.5	72.8	97.0	121.3	38.1	57.1	76.1	95.1	82.8	123.7	130.0	130.0	65.3	98.0	130.0	130.0	124.0	130.0	130.0
48"		36.9	55.4	73.9	92.3	28.8	43.2	57.7	72.1	42.5	63.7	84.9	106.1	33.3	49.9	66.6	83.2	72.4	108.2	130.0	130.0	57.2	85.7	114.3	130.0	108.5	130.0	130.0
54"		32.8	49.2	65.7	82.1	25.6	38.4	51.2	64.1	37.7	56.6	75.5	94.3	29.6	44.4	59.2	74.0	64.4	96.2	128.7	130.0	50.8	76.2	101.6	127.0	96.4	130.0	130.0
60"		29.5	44.3	59.1	73.9	23.1	34.6	46.1	57.7	34.0	50.9	67.9	84.9	26.6	40.0	53.3	66.6	57.9	86.6	115.9	130.0	45.7	68.6	91.4	114.3	86.8	130.0	130.0
66"		26.9	40.3	53.7	67.1	21.0	31.4	41.9	52.4	30.9	46.4	61.8	77.3	24.3	36.4	48.5	60.6	52.7	79.0	105.4	130.0	41.5	62.2	83.0	103.7	78.9	118.3	130.0
72"		24.6	36.9	49.2	61.5	-	28.8	38.4	48.0	28.3	42.5	56.7	70.8	22.2	33.4	44.5	55.6	48.3	72.4	96.6	120.7	38.0	57.0	76.1	95.1	72.3	108.5	130.0
30"	90"	56.8	85.2	113.6	130.0	44.3	66.5	88.7	110.8	65.3	97.9	130.0	130.0	51.2	76.8	102.4	128.0	111.4	130.0	130.0	130.0	87.9	130.0	130.0	130.0	130.0	130.0	130.0
36"		47.3	71.0	94.6	118.3	36.9	55.4	73.9	92.4	54.4	81.6	108.8	130.0	42.7	64.0	85.3	106.7	92.8	130.0	130.0	130.0	73.2	109.9	130.0	130.0	130.0	130.0	130.0
42"		40.6	60.8	81.1	101.4	31.7	47.5	63.3	79.2	46.6	69.9	93.3	116.6	36.6	54.9	73.1	91.4	79.5	118.9	130.0	130.0	62.8	94.2	125.6	130.0	119.2	130.0	130.0
48"		35.5	53.2	71.0	88.7	27.7	41.6	55.4	69.3	40.8	61.2	81.6	102.0	32.0	48.0	64.0	80.0	69.6	104.0	130.0	130.0	54.9	82.4	109.9	130.0	104.3	130.0	130.0
54"		31.5	47.3	63.1	78.9	24.6	36.9	49.3	61.6	36.3	54.4	72.5	90.7	28.4	42.7	56.9	71.1	61.9	92.4	123.7	130.0	48.8	73.2	97.7	122.1	92.7	130.0	130.0
60"		28.4	42.6	56.8	71.0	22.2	33.2	44.3	55.4	32.6	49.0	65.3	81.6	25.6	38.4	51.2	64.0	55.7	83.2	111.4	130.0	43.9	65.9	87.9	109.9	83.4	125.1	130.0
66"		25.8	38.7	51.6	64.5	20.2	30.2	40.3	50.4	29.7	44.6	59.4	74.3	23.3	35.0	46.6	58.3	50.6	76.0	101.3	126.6	39.9	59.8	79.7	99.7	75.8	113.7	130.0
72"		23.7	35.5	47.3	59.2	-	27.7	36.9	46.2	27.2	40.9	54.5	68.1	21.4	32.1	42.7	53.4	46.4	69.6	92.8	116.0	36.6	54.8	73.1	91.4	69.5	104.3	130.0
30"	96"	53.2	79.9	106.5	130.0	41.6	62.3	83.1	103.9	61.2	91.8	122.4	130.0	48.0	72.0	96.0	120.0	104.4	130.0	130.0	130.0	82.4	123.6	130.0	130.0	130.0	130.0	130.0
36"		44.4	66.6	88.7	110.9	34.6	52.0	69.3	86.6	51.0	76.5	102.0	127.5	40.0	60.0	80.0	100.0	87.0	130.0	130.0	130.0	68.7	103.0	130.0	130.0	130.0	130.0	130.0
42"		38.0	57.0	76.1	95.1	29.7	44.5	59.4	74.2	43.7	65.6	87.4	109.3	34.3	51.4	68.6	85.7	74.6	111.4	130.0	130.0	58.9	88.3	117.7	130.0	111.7	130.0	130.0
48"		33.3	49.9	66.6	83.2	26.0	39.0	52.0	64.9	38.3	57.4	76.5	95.6	30.0	45.0	60.0	75.0	65.3	97.5	130.0	130.0	51.5	77.3	103.0	128.8	97.8	130.0	130.0
54"		29.6	44.4	59.2	73.9	23.1	34.6	46.2	57.7	34.0	51.0	68.0	85.0	26.7	40.0	53.3	66.7	58.0	86.7	116.0	130.0	45.8	68.7	91.6	114.4	86.9	130.0	130.0
60"		26.6	39.9	53.2	66.6	20.8	31.2	41.6	52.0	30.6	45.9	61.2	76.5	24.0	36.0	48.0	60.0	52.2	78.0	104.4	130.0	41.2	61.8	82.4	103.0	78.2	117.3	130.0
66"		24.2	36.3	48.4	60.5	-	28.3	37.8	47.2	27.9	41.8	55.7	69.6	21.9	32.8	43.7	54.6	47.5	71.2	94.9	118.7	37.4	56.1	74.8	93.5	71.1	106.6	130.0
72"		22.2	33.3	44.4	55.5	-	26.0	34.6	43.3	25.5	38.3	51.1	63.8	20.0	30.1	40.1	50.1	43.5	65.3	87.0	108.8	34.3	51.4	68.5	85.7	65.2	97.8	130.0
30"	98-1/2"	51.9	77.8	103.8	129.7	40.5	60.8	81.0	101.3	59.6	89.5	119.3	130.0	46.8	70.2	93.6	117.0	101.8	130.0	130.0	130.0	80.3	120.5	130.0	130.0	130.0	130.0	130.0
36"		43.2	64.9	86.5	108.1	33.8	50.6	67.5	84.4	49.7	74.6	99.4	124.3	39.0	58.5	78.0	97.5	84.8	126.7	130.0	130.0	66.9	100.4	130.0	130.0	127.0	130.0	130.0
42"		37.1	55.6	74.1	92.7	28.9	43.4	57.9	72.3	42.6	63.9	85.2	106.5	33.4	50.1	66.8	83.5	72.7	108.6	130.0	130.0	57.4	86.0	114.7	130.0	108.9	130.0	130.0
48"		32.4	48.6	64.9	81.1	25.3	38.0	50.6	63.3	37.3	55.9	74.6	93.2	29.2	43.9	58.5	73.1	63.6	95.0	127.2	130.0	50.2	75.3	100.4	125.5	95.3	130.0	130.0
54"		28.8	43.2	57.7	72.1	22.5	33.8	45.0	56.3	33.1	49.7	66.3	82.8	26.0	39.0	52.0	65.0	56.5	84.5	113.1	130.0	44.6	66.9	89.2	111.5	84.7	127.0	130.0
60"		25.9	38.9	51.9	64.9	20.3	30.4	40.5	50.6	29.8	44.7	59.6	74.6	23.4	35.1	46.8	58.5	50.9	76.0	101.8	127.2	40.2	60.2	80.3	100.4	76.2	114.3	130.0
66"		23.6	35.4	47.2	59.0	-	27.6	36.8	46.0	27.1	40.7	54.3	67.9	21.3	31.9	42.6	53.2	46.3	69.4	92.5	115.7	36.4	54.6	72.9	91.1	69.3	103.9	130.0
72"		21.6	32.4	43.2	54.1	-	25.3	33.8	42.2	24.9	37.3	49.8	62.2	-	29.3	39.0	48.8	42.4	63.6	84.8	106.0	33.4	50.1	66.8	83.5	63.5	95.3	127.0
30"	102"	50.1	75.2	100.2	125.3	39.1	58.7	78.2	97.8	57.6	86.4	115.2	130.0	45.2	67.8	90.4	112.9	98.3	130.0	130.0	130.0	77.6	116.3	130.0	130.0	130.0	130.0	130.0
36"		41.8	62.6	83.5	104.4	32.6	48.9	65.2	81.5	48.0	72.0	96.0	120.0	37.6	56.5	75.3	94.1	81.9	122.4	130.0	130.0	64.6	96.9	129.3	130.0	122.7	130.0	130.0
42"		35.8																										

ANCHOR LOAD CAPACITY – PSF EXT.(+) & INT.(–)																												
NOMINAL DIMS.		ANCHORS TYPE 'A'								ANCHORS TYPE 'B'								ANCHORS TYPE 'C'								1/4" MAX. SHIM		
		3/8" SHIM SPACE				1/2" SHIM SPACE				3/8" SHIM SPACE				1/2" SHIM SPACE				3/8" SHIM SPACE				1/2" SHIM SPACE				ANCHORS TYPE 'D'		
WIDTH (W)	FRAME HEIGHT	A2	A3	A4	A5	A2	A3	A4	A5	B2	B3	B4	B5	B2	B3	B4	B5	C2	C3	C4	C5	C2	C3	C4	C5	D2	D3	D4
30"	110–1/2"	46.3	69.4	92.5	115.6	36.1	54.2	72.2	90.3	53.2	79.8	106.3	130.0	41.7	62.6	83.4	104.3	90.7	130.0	130.0	130.0	71.6	107.4	130.0	130.0	130.0	130.0	130.0
36"		38.5	57.8	77.1	96.4	30.1	45.1	60.2	75.2	44.3	66.5	88.6	110.8	34.8	52.1	69.5	86.9	75.6	112.9	130.0	130.0	59.7	89.5	119.3	130.0	113.2	130.0	130.0
42"		33.0	49.6	66.1	82.6	25.8	38.7	51.6	64.5	38.0	57.0	76.0	94.9	29.8	44.7	59.6	74.5	64.8	96.8	129.6	130.0	51.1	76.7	102.3	127.8	97.1	130.0	130.0
48"		28.9	43.4	57.8	72.3	22.6	33.8	45.1	56.4	33.2	49.8	66.5	83.1	26.1	39.1	52.1	65.2	56.7	84.7	113.4	130.0	44.7	67.1	89.5	111.9	84.9	127.4	130.0
54"		25.7	38.5	51.4	64.2	20.1	30.1	40.1	50.1	29.5	44.3	59.1	73.8	23.2	34.8	46.3	57.9	50.4	75.3	100.8	126.0	39.8	59.7	79.5	99.4	75.5	113.2	130.0
60"		23.1	34.7	46.3	57.8	–	27.1	36.1	45.1	26.6	39.9	53.2	66.5	20.9	31.3	41.7	52.1	45.4	67.8	90.7	113.4	35.8	53.7	71.6	89.5	67.9	101.9	130.0
66"		21.0	31.5	42.0	52.6	–	24.6	32.8	41.0	24.2	36.3	48.4	60.5	–	28.5	38.0	47.5	41.2	61.9	82.5	103.1	32.5	48.7	65.0	81.2	61.8	92.6	123.5
72"		–	28.9	38.5	48.2	–	22.6	30.1	37.6	22.2	33.3	44.4	55.5	–	26.1	34.8	43.5	37.8	56.7	75.6	94.5	29.8	44.7	59.5	74.4	56.6	84.9	113.2
30"	114"	44.8	67.3	89.7	112.1	35.0	52.5	70.0	87.5	51.5	77.3	103.1	128.8	40.4	60.6	80.8	101.1	87.9	130.0	130.0	130.0	69.4	104.1	130.0	130.0	130.0	130.0	130.0
36"		37.4	56.0	74.7	93.4	29.2	43.7	58.3	72.9	42.9	64.4	85.9	107.4	33.7	50.5	67.4	84.2	73.3	109.5	130.0	130.0	57.8	86.7	115.6	130.0	109.8	130.0	130.0
42"		32.0	48.0	64.0	80.1	25.0	37.5	50.0	62.5	36.8	55.2	73.6	92.0	28.9	43.3	57.7	72.2	62.8	93.8	125.6	130.0	49.6	74.3	99.1	123.9	94.1	130.0	130.0
48"		28.0	42.0	56.0	70.1	21.9	32.8	43.7	54.7	32.2	48.3	64.4	80.5	25.3	37.9	50.5	63.2	54.9	82.1	109.9	130.0	43.4	65.1	86.7	108.4	82.3	123.5	130.0
54"		24.9	37.4	49.8	62.3	–	29.2	38.9	48.6	28.6	42.9	57.3	71.6	22.5	33.7	44.9	56.1	48.8	73.0	97.7	122.1	38.5	57.8	77.1	96.4	73.2	109.8	130.0
60"		22.4	33.6	44.8	56.0	–	26.2	35.0	43.7	25.8	38.7	51.5	64.4	20.2	30.3	40.4	50.5	44.0	65.7	87.9	109.9	34.7	52.0	69.4	86.7	65.9	98.8	130.0
66"		20.4	30.6	40.8	50.9	–	23.9	31.8	39.8	23.5	35.2	46.9	58.6	–	27.6	36.8	46.0	40.0	60.0	80.0	99.9	31.5	47.2	63.0	78.7	59.9	89.8	119.7
72"		–	28.0	37.4	46.7	–	21.9	29.2	36.5	21.5	32.3	43.0	53.8	–	25.3	33.7	42.2	36.6	55.0	73.3	91.6	28.9	43.3	57.7	72.1	54.9	82.3	109.8
30"	120"	42.6	63.9	85.2	106.5	33.2	49.9	66.5	83.1	49.0	73.4	97.9	122.4	38.4	57.6	76.8	96.0	83.5	124.8	130.0	130.0	65.9	98.9	130.0	130.0	125.1	130.0	130.0
36"		35.5	53.2	71.0	88.7	27.7	41.6	55.4	69.3	40.8	61.2	81.6	102.0	32.0	48.0	64.0	80.0	69.6	104.0	130.0	130.0	54.9	82.4	109.9	130.0	104.3	130.0	130.0
42"		30.4	45.6	60.8	76.1	23.7	35.6	47.5	59.4	35.0	52.5	69.9	87.4	27.4	41.1	54.9	68.6	59.7	89.1	119.3	130.0	47.1	70.6	94.2	117.7	89.4	130.0	130.0
48"		26.6	39.9	53.2	66.6	20.8	31.2	41.6	52.0	30.6	45.9	61.2	76.5	24.0	36.0	48.0	60.0	52.2	78.0	104.4	130.0	41.2	61.8	82.4	103.0	78.2	117.3	130.0
54"		23.7	35.5	47.3	59.2	–	27.7	36.9	46.2	27.2	40.8	54.4	68.0	21.3	32.0	42.7	53.3	46.4	69.3	90.0	90.0	36.6	54.9	73.2	90.0	69.5	90.0	90.0
60"		21.3	31.9	42.6	53.2	–	24.9	33.2	41.6	24.5	36.8	49.0	61.3	–	28.8	38.5	48.1	41.8	62.7	83.6	90.0	32.9	49.3	65.8	82.2	62.6	90.0	90.0
66"		–	29.0	38.7	48.4	–	22.7	30.2	37.8	22.3	33.4	44.6	55.7	–	26.2	35.0	43.7	38.0	57.0	76.0	90.0	29.9	44.9	59.8	74.8	56.9	85.3	90.0
72"		–	26.6	35.5	44.4	–	20.8	27.7	34.6	20.4	30.6	40.9	51.1	–	24.0	32.1	40.1	34.8	52.2	69.6	87.0	27.4	41.1	54.8	68.5	52.1	78.2	90.0
30"	126"	40.6	60.8	81.1	90.0	31.7	47.5	63.3	79.2	46.6	69.9	90.0	90.0	36.6	54.9	73.1	90.0	79.5	90.0	90.0	90.0	62.8	90.0	90.0	90.0	90.0	90.0	90.0
36"		33.8	50.7	67.6	84.5	26.4	39.6	52.8	66.0	38.9	58.3	77.7	90.0	30.5	45.7	61.0	76.2	66.3	90.0	90.0	90.0	52.3	78.5	90.0	90.0	90.0	90.0	90.0
42"		29.0	43.5	57.9	72.4	22.6	33.9	45.2	56.5	33.3	50.0	66.6	83.3	26.1	39.2	52.2	65.3	56.8	84.9	90.0	90.0	44.8	67.3	89.7	90.0	85.1	90.0	90.0
48"		25.4	38.0	50.7	63.4	–	29.7	39.6	49.5	29.1	43.7	58.3	72.9	22.9	34.3	45.7	57.1	49.7	74.3	90.0	90.0	39.2	58.9	78.5	90.0	74.5	90.0	90.0
54"		22.5	33.8	45.1	56.3	–	26.4	35.2	44.0	25.9	38.9	51.8	64.8	20.3	30.5	40.6	50.8	44.2	66.0	88.4	90.0	34.9	52.3	69.8	87.2	66.2	90.0	90.0
60"		20.3	30.4	40.6	50.7	–	23.7	31.7	39.6	23.3	35.0	46.7	58.4	–	27.5	36.6	45.8	39.8	59.7	79.6	90.0	31.3	47.0	62.7	78.3	59.6	89.4	90.0
30"	132"	38.7	58.1	77.4	90.0	30.2	45.3	60.5	75.6	44.5	66.8	89.0	90.0	34.9	52.4	69.8	87.3	75.9	90.0	90.0	90.0	59.9	89.9	90.0	90.0	90.0	90.0	90.0
36"		32.3	48.4	64.5	80.7	25.2	37.8	50.4	63.0	37.1	55.6	74.2	90.0	29.1	43.6	58.2	72.7	63.3	90.0	90.0	90.0	49.9	74.9	90.0	90.0	90.0	90.0	90.0
42"		27.7	41.5	55.3	69.1	21.6	32.4	43.2	54.0	31.8	47.7	63.6	79.5	24.9	37.4	49.9	62.3	54.2	81.0	90.0	90.0	42.8	64.2	85.6	90.0	81.2	90.0	90.0
48"		24.2	36.3	48.4	60.5	–	28.3	37.8	47.2	27.8	41.7	55.6	69.5	21.8	32.7	43.6	54.5	47.5	70.9	90.0	90.0	37.5	56.2	74.9	90.0	71.1	90.0	90.0
54"		21.5	32.3	43.0	53.8	–	25.2	33.6	42.0	24.8	37.1	49.5	61.9	–	29.1	38.9	48.6	42.2	53.3	84.4	90.0	33.2						

DOOR MULLION LOAD CAPACITY-PSF					
SIDELITE WIDTH INCHES	FRAME HEIGHT INCHES	JAMB 'JD1' MULL 'MD1'	JAMB 'JD1' MULL 'MD2'	JAMB 'JD2' JAMB 'JD3' MULL 'MD3'	JAMB 'JD3' MULL 'MD4'
		EXT. (+) INT. (-)	EXT. (+) INT. (-)	EXT. (+) INT. (-)	EXT. (+) INT. (-)
32	86-1/2	120.0	120.0	120.0	120.0
36		120.0	120.0	120.0	120.0
42		120.0	120.0	120.0	120.0
48		120.0	120.0	120.0	120.0
54		120.0	120.0	120.0	120.0
60		120.0	120.0	120.0	120.0
32	98-1/2	112.6	120.0	120.0	120.0
36		107.1	120.0	120.0	120.0
42		99.7	120.0	120.0	120.0
48		93.3	120.0	120.0	120.0
54		87.7	120.0	116.1	120.0
32	110-1/2	79.8	120.0	118.5	120.0
36		75.8	120.0	112.6	120.0
42		70.6	113.6	104.9	120.0
48		66.1	106.3	98.2	120.0
32	120	-	-	-	90.0
36		-	-	-	90.0
42		-	-	-	90.0
48		-	-	-	85.1

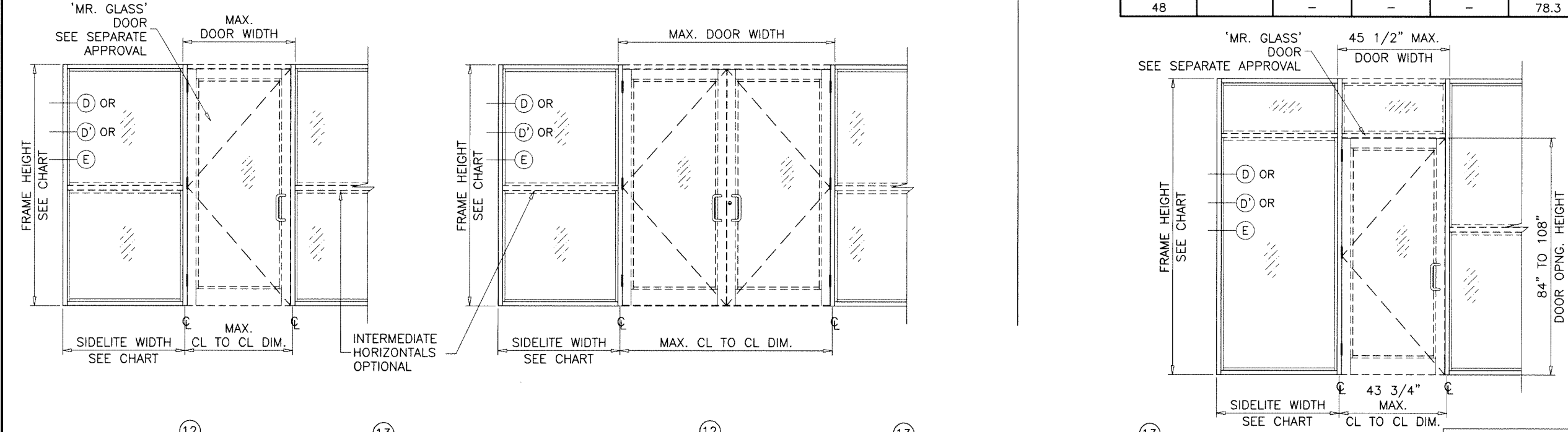
MAX. DOOR WIDTH = 45-1/2" (X)
87-1/2" (XX)

MAX. CL TO CL DIM. = 43-3/4" (X)
85-3/4" (XX)

MAX. DOOR WIDTH = 49-3/4" (X)
97-3/4" (XX)

MAX. CL TO CL DIM. = 48" (X)
96" (XX)

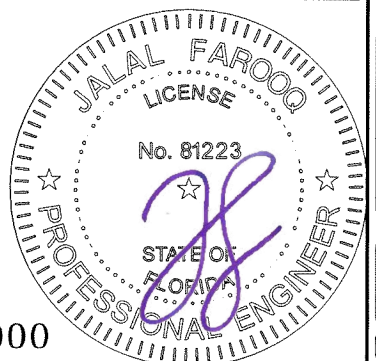
DOOR MULLION LOAD CAPACITY-PSF					
SIDELITE WIDTH INCHES	FRAME HEIGHT INCHES	JAMB 'JD1' MULL 'MD1'	JAMB 'JD1' MULL 'MD2'	JAMB 'JD2' JAMB 'JD3' MULL 'MD3'	JAMB 'JD3' MULL 'MD4'
		EXT. (+) INT. (-)	EXT. (+) INT. (-)	EXT. (+) INT. (-)	EXT. (+) INT. (-)
32	98-1/2	90.0	90.0	90.0	90.0
36		90.0	90.0	90.0	90.0
42		90.0	90.0	90.0	90.0
48		90.0	90.0	90.0	90.0
54		87.7	90.0	90.0	90.0
32	110-1/2	79.8	90.0	90.0	90.0
36		75.8	90.0	90.0	90.0
42		70.6	90.0	90.0	90.0
48		66.1	90.0	90.0	90.0
32	114	72.6	90.0	90.0	90.0
36		69.1	90.0	90.0	90.0
42		64.3	90.0	90.0	90.0
48	120	60.2	90.0	90.0	90.0
32		62.3	90.0	90.0	90.0
36		59.2	90.0	90.0	90.0
42	144	55.2	88.7	89.1	90.0
48		51.6	83.0	83.4	90.0
32	144	-	-	-	90.0
36		-	-	-	89.8
42		-	-	-	83.6
48		-	-	-	78.3



JAMB 'JD1'		JAMB 'JD2'		JAMB 'JD3'		MULLION 'MD1'		MULLION 'MD2'		MULLION 'MD3'		MULLION 'MD4'	
Ix IN^4	Sx IN^3	Ix IN^4	Sx IN^3	Ix IN^4	Sx IN^3	Ix IN^4	Sx IN^3	Ix IN^4	Sx IN^3	Ix IN^4	Sx IN^3	Ix IN^4	Sx IN^3
6.570	2.7226	10.6577	3.8057	6.570	2.7226	6.7195	2.6757	10.8072	4.4788	6.7195	2.6757	6.7195	2.6757
ALUMINUM		ALUMINUM		ALUMINUM		ALUMINUM		ALUMINUM		ALUMINUM		ALUMINUM	
STEEL		STEEL		STEEL		STEEL		STEEL		STEEL		STEEL	
TOTAL		TOTAL		TOTAL		TOTAL		TOTAL		TOTAL		TOTAL	
Ix ALUM + Ix STL X 2.9		Ix ALUM + Ix STL X 2.9		Ix ALUM + Ix STL X 2.9		Ix ALUM + Ix STL X 2.9		Ix ALUM + Ix STL X 2.9		Ix ALUM + Ix STL X 2.9		Ix ALUM + Ix STL X 2.9	
14.5467		14.5467		14.5467		14.5467		14.5467		14.5467		14.5467	

Sealed: 7/21/2023

FL #27000



af c
AL-FAROOQ CORPORATION
ENGINEERS & PRODUCT DEVELOPMENT
9360 SUNSET DRIVE, SUITE 220
MIAMI, FLORIDA 33173
TEL. (305) 264-8100 FAX. (305) 262-6978

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MR-GLASS DOORS & WINDOWS MANUFACTURING, LLC
8051 N.W. 79th Place
Medley, FL. 33166
Tel. (305) 764-3963 Fax. (305) 470-8285

revisions:

no	date	by	description

date: 04-20-18

scale: -

dr. by: TARIQ

chk. by:

drawing no.

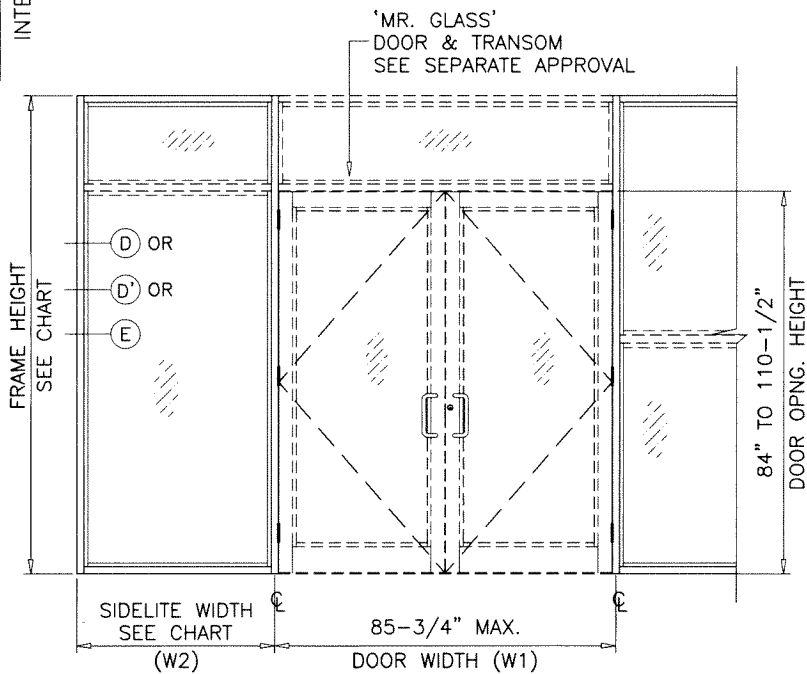
18-46F

sheet 6 of 12

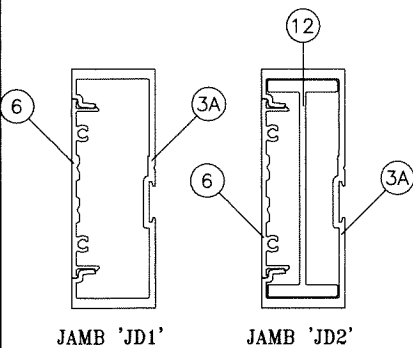
DOOR MULLION LOAD CAPACITY - PSF								
NOMINAL DIMS.				JAMB 'JD1' MULL 'MD1'	JAMB 'JD1' MULL 'MD2'	JAMB 'JD2' JAMB 'JD3' MULL 'MD3'	JAMB 'JD3' MULL 'MD4'	
WIDTH (W1) INCHES	WIDTH (W2) INCHES	FRAME HEIGHT INCHES	DOOR HEIGHT INCHES	EXT.(+) INT.(-)	EXT.(+) INT.(-)	EXT.(+) INT.(-)	EXT.(+) INT.(-)	
85-3/4	30	96	84	90.0	90.0	90.0	90.0	
	36			90.0	90.0	90.0	90.0	
	42			90.0	90.0	90.0	90.0	
	48			90.0	90.0	90.0	90.0	
	54			90.0	90.0	90.0	90.0	
	60			85.7	90.0	90.0	90.0	
	30	102		90.0	90.0	90.0	90.0	
	36			86.9	90.0	90.0	90.0	
	42			81.5	90.0	90.0	90.0	
	48			76.7	90.0	90.0	90.0	
	54			72.5	90.0	89.0	90.0	
	30			108	74.2	90.0	90.0	90.0
	36	69.5			90.0	89.1	90.0	
	42	65.4			90.0	84.4	90.0	
	48	61.7			90.0	80.2	90.0	
	30	114			60.2	90.0	81.7	90.0
	36				56.6	90.0	77.4	90.0
	42			53.3	85.8	73.4	87.8	
	48			50.5	81.2	69.9	83.5	
	30			120	49.7	80.0	71.9	85.9
	36				46.8	75.3	68.1	81.5
	42	44.2			71.2	64.8	77.4	
	48	41.9			67.5	61.7	73.8	
	85-3/4	30			102	90	90.0	90.0
36		90.0	90.0				90.0	90.0
42		86.6	90.0	90.0			90.0	
48		81.2	90.0	90.0			90.0	
54		76.5	90.0	90.0			90.0	
30		108	79.3	90.0			90.0	90.0
36			74.0	90.0	90.0		90.0	
42			69.3	90.0	88.9		90.0	
48			65.2	90.0	84.3		90.0	
30			114	63.9	90.0		85.6	90.0
36				59.9	90.0		80.8	90.0
42		56.3		90.0	76.5		90.0	
48		53.1		85.4	72.7		86.9	
30		120		52.4	84.2		74.5	89.1
36				49.2	79.1		70.5	84.3
42			46.3	74.5	66.9		80.0	
48			43.8	70.5	63.6		76.1	

DOOR MULLION LOAD CAPACITY - PSF							
NOMINAL DIMS.				JAMB 'JD1' MULL 'MD1'	JAMB 'JD1' MULL 'MD2'	JAMB 'JD2' JAMB 'JD3' MULL 'MD3'	JAMB 'JD3' MULL 'MD4'
WIDTH (W1) INCHES	WIDTH (W2) INCHES	FRAME HEIGHT INCHES	DOOR HEIGHT INCHES	EXT.(+) INT.(-)	EXT.(+) INT.(-)	EXT.(+) INT.(-)	EXT.(+) INT.(-)
85-3/4	30	108	96	84.6	90.0	90.0	90.0
	36			78.6	90.0	90.0	90.0
	42			73.4	90.0	90.0	90.0
	48			68.8	90.0	89.7	90.0
	30	114		68.2	90.0	90.0	90.0
	36			63.5	90.0	85.3	90.0
	42			59.5	90.0	80.6	90.0
	48			56.0	90.0	76.3	90.0
	30	120		55.5	89.3	78.0	90.0
	36			51.9	83.5	73.6	88.0
	42			48.8	78.5	69.7	83.3
	48			46.0	74.0	66.2	79.1
85-3/4	30	114	102	72.4	90.0	90.0	90.0
	36			67.2	90.0	90.0	90.0
	42			62.7	90.0	85.9	90.0
	48			58.8	90.0	81.1	90.0
	30	120		59.0	90.0	82.6	90.0
	36			55.0	88.4	77.7	90.0
	42			51.5	82.8	73.3	87.7
	48			48.4	77.8	69.4	83.0
85-3/4	30	120	110-1/2	63.7	90.0	90.0	90.0
	36			59.0	90.0	85.7	90.0
	42			55.0	88.4	80.4	90.0
	48			51.5	82.8	75.7	90.0

INTERPOLATION BETWEEN WIDTHS OR HEIGHTS ALLOWED.

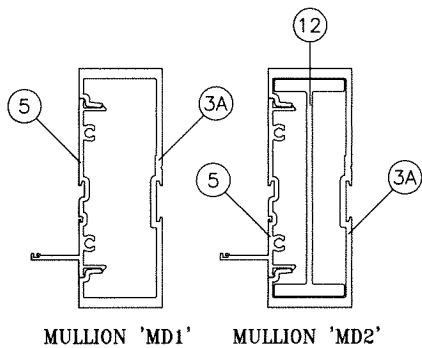


DOOR-WINDOWALL
TRANSITION MULLION



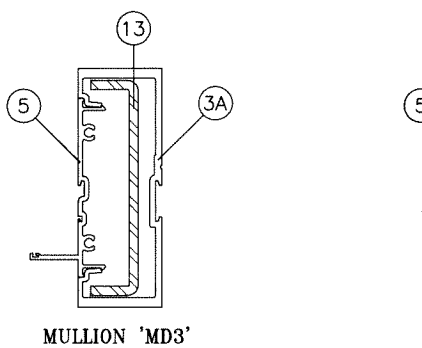
Ix IN^4	Sx IN^3	Ix IN^4	Sx IN^3
6.570	2.7226	10.6577	3.8057

ALUMINUM	Ix IN^4	Sx IN^3
STEEL	6.570	2.7226
TOTAL	2.7506	1.2224
Ix ALUM + Ix STL X 2.9	14.5467	



Ix IN^4	Sx IN^3	Ix IN^4	Sx IN^3
6.7195	2.6757	10.8072	4.4788

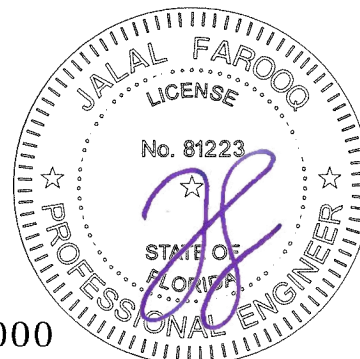
ALUMINUM	Ix IN^4	Sx IN^3
STEEL	6.7195	2.6757
TOTAL	2.7506	1.224
Ix ALUM + Ix STL X 2.9	14.6962	



ALUMINUM	Ix IN^4	Sx IN^3
STEEL	6.7195	2.6757
TOTAL	3.7533	1.668
Ix ALUM + Ix STL X 2.9	17.6041	

Sealed: 7/21/2023

FL #27000



AL-FAROOQ CORPORATION
ENGINEERS & PRODUCT DEVELOPMENT
9360 SUNSET DRIVE, SUITE 220
MIAMI, FLORIDA 33173
TEL. (305) 264-8100 FAX. (305) 262-6978
STORE 18-46F-MG

SERIES MG5000 ALUM WINDOW WALL SYSTEM (L.M.I.)
MR-GLASS DOORS & WINDOWS MANUFACTURING, LLC
8051 N.W. 79th Place
Medley, FL 33166
Tel. (305) 764-3963 Fax. (305) 470-8285

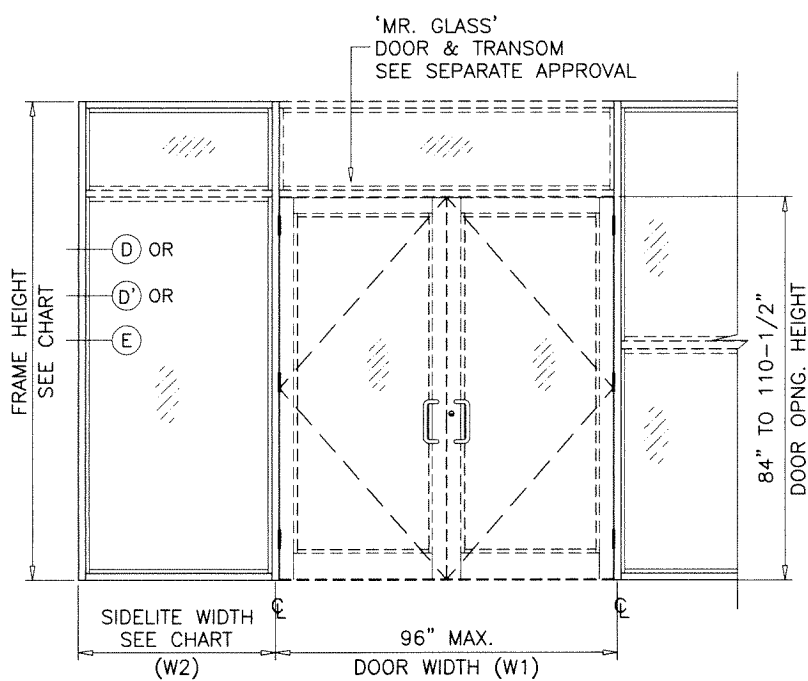
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dr. by:	TARIQ
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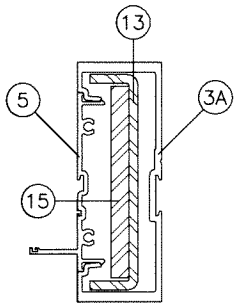
drawing no.
18-46F
sheet 6.1 of 12

DOOR MULLION LOAD CAPACITY – PSF				
NOMINAL DIMS.				JAMB 'JD3' MULL 'MD4'
WIDTH (W1) INCHES	WIDTH (W2) INCHES	FRAME HEIGHT INCHES	DOOR HEIGHT INCHES	EXT.(+) INT.(–)
96	30	96	84	90.0
	36			90.0
	42			90.0
	48			90.0
	54			90.0
	60			90.0
	30	102		90.0
	36			90.0
	42			90.0
	48			90.0
	54			90.0
	30	108		90.0
	36			90.0
	42			90.0
	48			89.4
	30	114		90.0
	36			85.5
	42			81.5
	48			77.8
	30	120		79.1
	36			75.3
	42			71.8
	48			68.7
96	30	102	90	90.0
	36			90.0
	42			90.0
	48			90.0
	54			90.0
	30	108		90.0
	36			90.0
	42			90.0
	48			90.0
	30	114		90.0
	36			89.5
	42			85.1
	48			81.1
	30	120		82.1
	36			78.0
	42			74.3
	48			70.9

DOOR MULLION LOAD CAPACITY – PSF				
NOMINAL DIMS.				JAMB 'JD3' MULL 'MD4'
WIDTH (W1) INCHES	WIDTH (W2) INCHES	FRAME HEIGHT INCHES	DOOR HEIGHT INCHES	EXT.(+) INT.(–)
96	30	108	96	90.0
	36			90.0
	42			90.0
	48			90.0
	30	114		90.0
	36			90.0
	42			89.8
	48			85.3
	30	120		86.1
	36			81.6
	42			77.5
	48			73.9
96	30	114	102	90.0
	36			90.0
	42			90.0
	48			90.0
	30	120		90.0
	36			86.3
	42			81.8
	48			77.7
96	30	120	110–1/2	90.0
	36			90.0
	42			90.0
	48			85.1
96	30	144	108	57.0
	36			54.2
	42			51.6
	48			49.2

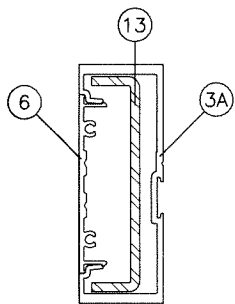


DOOR MULLION LOAD CAPACITY - PSF				
NOMINAL DIMS.				JAMB 'JD3' MULL 'MD5'
WIDTH (W1) INCHES	WIDTH (W2) INCHES	FRAME HEIGHT INCHES	DOOR HEIGHT INCHES	EXT.(+) INT.(-)
76	30	144	108	78.4
	36			73.8
	42			69.7
	48			66.1
84	30			73.1
	36			69.1
	42			65.5
	48			62.3
96	30			66.3
	36			63.0
	42			60.0
	48			57.3



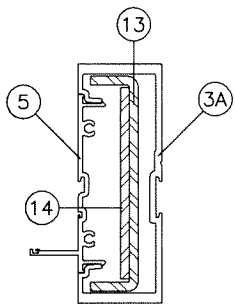
MULLION 'MD5'

	Ix IN ⁴	Sx IN ³
ALUMINUM	6.7195	2.6757
STEEL	4.7506	2.1114
TOTAL Ix ALUM + Ix STL X 2.9	20.3598	



JAMB 'JD3'

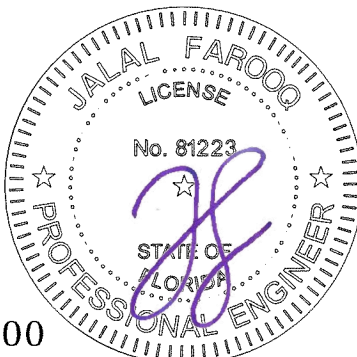
	Ix IN ⁴	Sx IN ³
ALUMINUM	6.570	2.7226
STEEL	2.7506	1.2224
TOTAL Ix ALUM + Ix STL X 2.9	14.5467	



MULLION 'MD4'

	Ix IN ⁴	Sx IN ³
ALUMINUM	6.7195	2.6757
STEEL	3.7533	1.668
TOTAL Ix ALUM + Ix STL X 2.9	17.6041	

DOOR-WINDOWALL
TRANSITION MULLION



Sealed: 7/21/2023

FL #27000

AL-FAROOQ CORPORATION
ENGINEERS & PRODUCT DEVELOPMENT
9360 SUNSET DRIVE, SUITE 220
MIAMI, FLORIDA 33173 (C.A.N. 3538)
TEL. (305) 264-8100 FAX. (305) 262-6978
STORE 18-46F-MC

SERIES MG5000 ALUM WINDOW WALL SYSTEM (L.M.I.)
MR-GLASS DOORS & WINDOWS MANUFACTURING, LLC
8051 N.W. 79th Place
Medley, FL 33166
Tel. (305) 764-3963 Fax. (305) 470-8285

revisions:	no	date	by	description

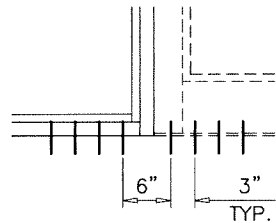
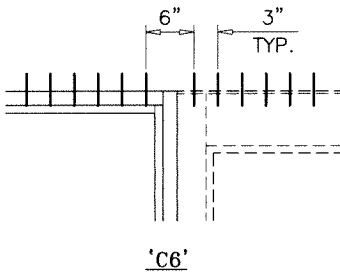
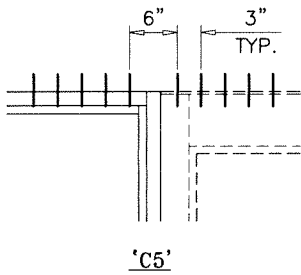
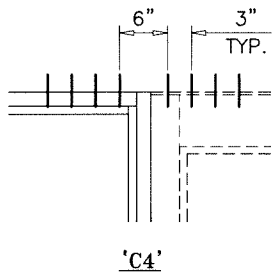
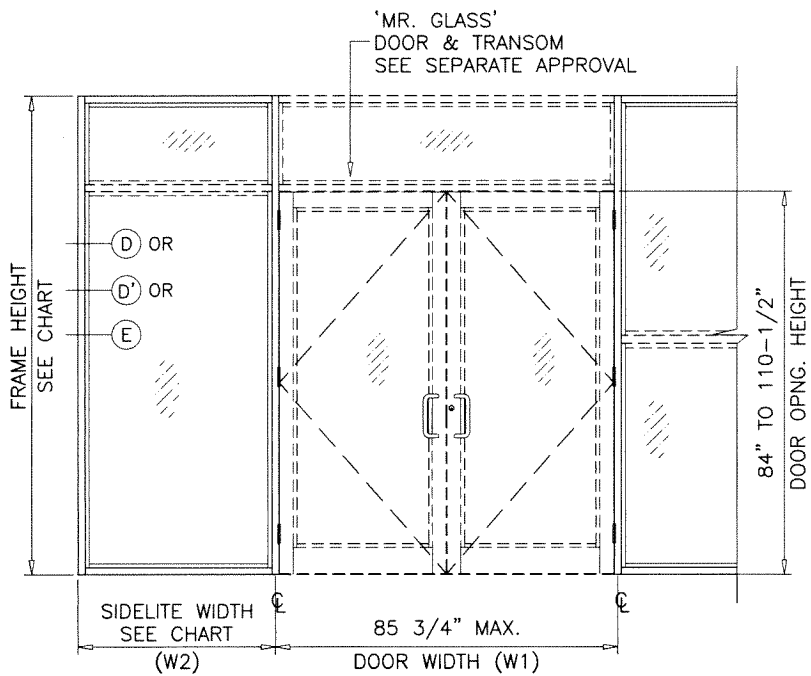
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drawing no.
18-46F
sheet 6.2 of 12

DOOR MULLION HEAD ANCHOR LOAD CAPACITY – PSF						
NOMINAL DIMS.				'C4'	'C5'	'C6'
WIDTH (W1) INCHES	WIDTH (W2) INCHES	FRAME HEIGHT INCHES	DOOR HEIGHT INCHES	EXT.(+) INT.(–)	EXT.(+) INT.(–)	EXT.(+) INT.(–)
85–3/4	30	96	84	89.6	90.0	90.0
	36			85.0	90.0	90.0
	42			80.8	90.0	90.0
	48			77.0	90.0	90.0
	54			73.6	90.0	90.0
	60			70.4	88.0	90.0
	30	102		86.0	90.0	90.0
	36			81.5	90.0	90.0
	42			77.4	90.0	90.0
	48			73.8	90.0	90.0
	54			70.4	88.0	90.0
	30	108		82.7	90.0	90.0
	36			78.3	90.0	90.0
	42			74.3	90.0	90.0
	48			70.8	88.4	90.0
	30	114		79.7	90.0	90.0
	36			75.4	90.0	90.0
	42			71.5	89.4	90.0
	48			68.0	85.0	90.0
	30	120		76.9	90.0	90.0
	36			72.6	90.0	90.0
	42			68.9	86.1	90.0
	48			65.4	81.8	90.0
	85–3/4	30		102	90	84.1
36		79.7	90.0			90.0
42		75.8	90.0			90.0
48		72.3	90.0			90.0
54		69.1	86.4			90.0
30		108	80.9	90.0		90.0
36			76.7	90.0		90.0
42			72.9	90.0		90.0
48			69.4	86.8		90.0
30		114	78.0	90.0		90.0
36			73.9	90.0		90.0
42			70.1	87.7		90.0
48			66.8	83.5		90.0
30		120	75.3	90.0		90.0
36			71.2	89.1		90.0
42			67.6	84.5		90.0
48			64.3	80.4		90.0

DOOR MULLION HEAD ANCHOR LOAD CAPACITY – PSF						
NOMINAL DIMS.				'C4'	'C5'	'C6'
WIDTH (W1) INCHES	WIDTH (W2) INCHES	FRAME HEIGHT INCHES	DOOR HEIGHT INCHES	EXT.(+) INT.(–)	EXT.(+) INT.(–)	EXT.(+) INT.(–)
85–3/4	30	108	96	79.2	90.0	90.0
	36			75.1	90.0	90.0
	42			71.5	89.3	90.0
	48			68.1	85.2	90.0
	30	114		76.4	90.0	90.0
	36			72.4	90.0	90.0
	42			68.8	86.0	90.0
	48			65.6	82.0	90.0
	30	120		73.8	90.0	90.0
	36			69.9	87.4	90.0
	42			66.4	83.0	90.0
	48			63.2	79.0	90.0
85–3/4	30	114	102	74.9	90.0	90.0
	36			71.0	88.8	90.0
	42			67.6	84.5	90.0
	48			64.4	80.5	90.0
	30	120		72.4	90.0	90.0
	36			68.6	85.7	90.0
	42			65.2	81.5	90.0
	48			62.1	77.7	90.0
85–3/4	30	120	110–1/2	70.4	88.0	90.0
	36			66.8	83.5	90.0
	42			63.6	79.5	90.0
	48			60.7	75.9	90.0

INTERPOLATION BETWEEN WIDTHS OR HEIGHTS ALLOWED.



'C4' AT SILL ALL CASES

ANCHORS TYPES: SEE SHEET 8 FOR DESCRIPTION

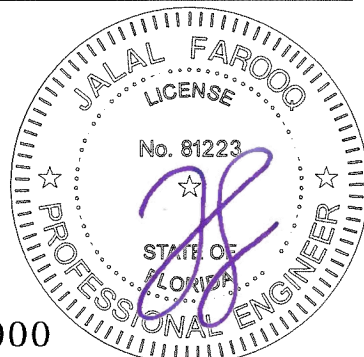
C4 = (4) ANCHORS TYPE 'C' AT EACH SIDE OF DOOR MULLION

C5 = (5) ANCHORS TYPE 'C' AT EACH SIDE OF DOOR MULLION

C6 = (6) ANCHORS TYPE 'C' AT EACH SIDE OF DOOR MULLION

ALL OTHER ANCHORS TO BE SPACED AS PER ELEVATION.

TRANSITION MULLION ANCHORS



Sealed: 7/21/2023

FL #27000

AL-FAROOQ CORPORATION
ENGINEERS & PRODUCT DEVELOPMENT
9360 SUNSET DRIVE, SUITE 220
MIAMI, FLORIDA 33173 (C.A.N. 3538)
TEL. (305) 264-8100 FAX. (305) 262-6978
STORE 18-46F-MG

SERIES MG5000 ALUM WINDOW WALL SYSTEM (L.M.I.)
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8051 N.W. 79th Place
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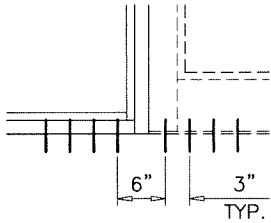
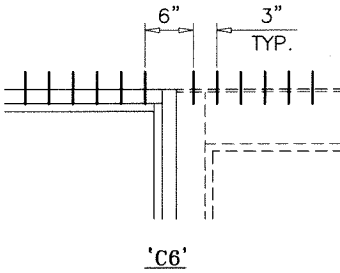
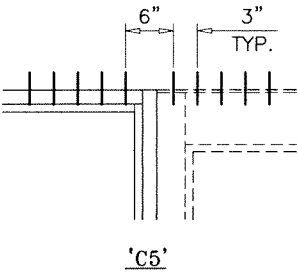
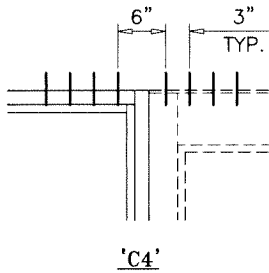
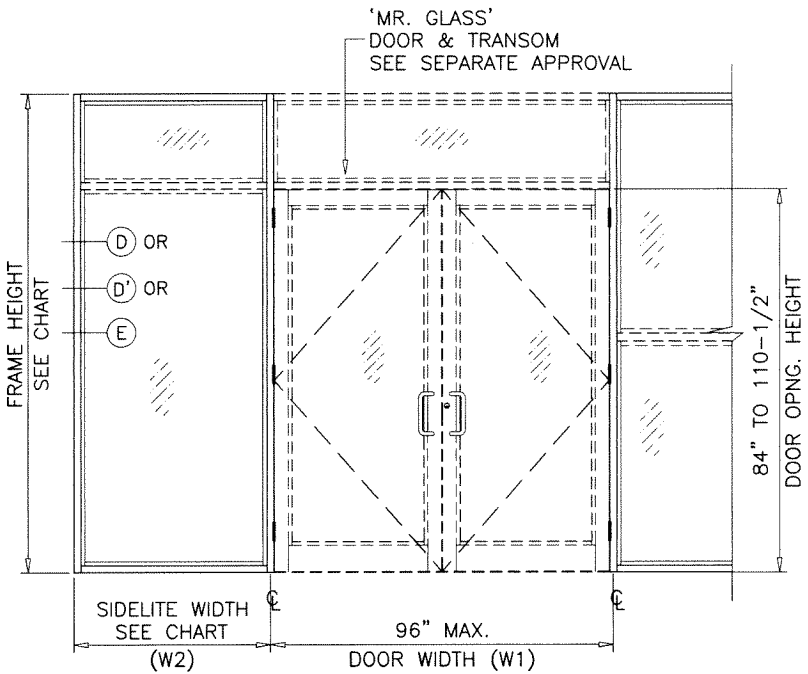
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drawing no.
18-46F
sheet 7 of 12

DOOR MULLION HEAD ANCHOR LOAD CAPACITY – PSF						
NOMINAL DIMS.				'C4'	'C5'	'C6'
WIDTH (W1) INCHES	WIDTH (W2) INCHES	FRAME HEIGHT INCHES	DOOR HEIGHT INCHES	EXT.(+) INT.(–)	EXT.(+) INT.(–)	EXT.(+) INT.(–)
96	30	96	84	82.4	90.0	90.0
	36			78.5	90.0	90.0
	42			74.9	90.0	90.0
	48			71.7	89.6	90.0
	54			68.7	85.8	90.0
	60			65.9	82.4	90.0
	30	102		79.2	90.0	90.0
	36			75.3	90.0	90.0
	42			71.8	89.8	90.0
	48			68.7	85.8	90.0
	54			65.8	82.2	90.0
	30	108		76.2	90.0	90.0
	36			72.4	90.0	90.0
	42			69.0	86.3	90.0
	48			65.9	82.4	90.0
	30	114		73.4	90.0	90.0
	36			69.8	87.2	90.0
	42			66.4	83.0	90.0
	48			63.4	79.2	90.0
	30	120		70.9	88.6	90.0
	36			67.3	84.1	90.0
	42			64.0	80.0	90.0
	48			61.0	76.3	90.0
96	30	102	90	77.3	90.0	90.0
	36			73.7	90.0	90.0
	42			70.3	87.9	90.0
	48			67.3	84.1	90.0
	54			64.5	80.6	90.0
	30	108		74.5	90.0	90.0
	36			70.9	88.6	90.0
	42			67.6	84.5	90.0
	48			64.6	80.8	90.0
	30	114		71.8	89.8	90.0
	36			68.3	85.4	90.0
	42			65.1	81.4	90.0
	48			62.2	77.7	90.0
	30	120		69.4	86.7	90.0
	36			65.9	82.4	90.0
	42			62.8	78.5	90.0
	48			59.9	74.9	89.9

DOOR MULLION HEAD ANCHOR LOAD CAPACITY - PSF						
NOMINAL DIMS.				'C4'	'C5'	'C6'
WIDTH (W1) INCHES	WIDTH (W2) INCHES	FRAME HEIGHT INCHES	DOOR HEIGHT INCHES	EXT.(+) INT.(-)	EXT.(+) INT.(-)	EXT.(+) INT.(-)
96	30	108	96	72.8	90.0	90.0
	36			69.4	86.7	90.0
	42			66.3	82.8	90.0
	48			63.4	79.2	90.0
	30	114		70.3	87.9	90.0
	36			66.9	83.7	90.0
	42			63.8	79.8	90.0
	48			61.0	76.3	90.0
	30	120		68.0	84.9	90.0
	36			64.6	80.8	90.0
	42			61.6	77.0	90.0
	48			58.9	73.6	88.3
96	30	114	102	68.8	86.1	90.0
	36			65.6	82.0	90.0
	42			62.6	78.3	90.0
	48			59.9	74.9	89.9
	30	120		66.6	83.2	90.0
	36			63.4	79.2	90.0
	42			60.5	75.6	90.0
	48			57.8	72.3	86.7
96	30	120	110-1/2	64.7	80.9	90.0
	36			61.7	77.1	90.0
	42			58.9	73.7	88.4
	48			56.4	70.5	84.6
96	30	144	108	57.8	72.3	86.7
	36			54.9	68.7	82.4
	42			52.3	65.4	78.5
	48			49.9	62.4	74.9

INTERPOLATION BETWEEN WIDTHS OR HEIGHTS ALLOWED.



'C4' AT SILL ALL CASES

ANCHORS TYPES: SEE SHEET 8 FOR DESCRIPTION

C4 = (4) ANCHORS TYPE 'C' AT EACH SIDE OF DOOR MULLION

C5 = (5) ANCHORS TYPE 'C' AT EACH SIDE OF DOOR MULLION

C6 = (6) ANCHORS TYPE 'C' AT EACH SIDE OF DOOR MULLION

ALL OTHER ANCHORS TO BE SPACED AS PER ELEVATION.

TRANSITION MULLION ANCHORS



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FL #27000

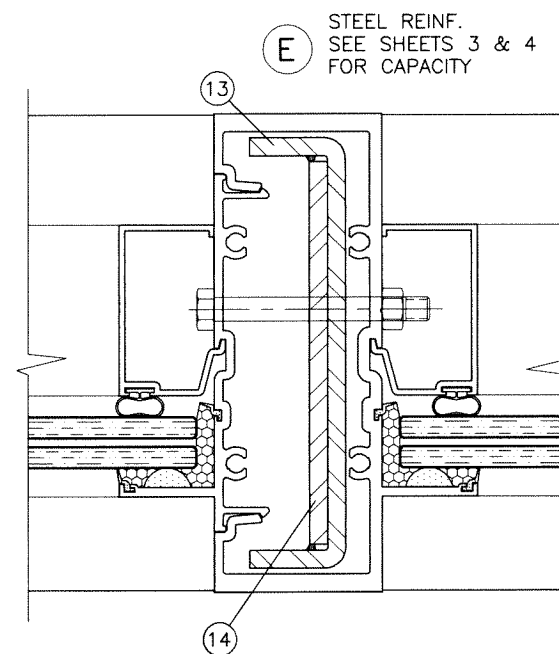
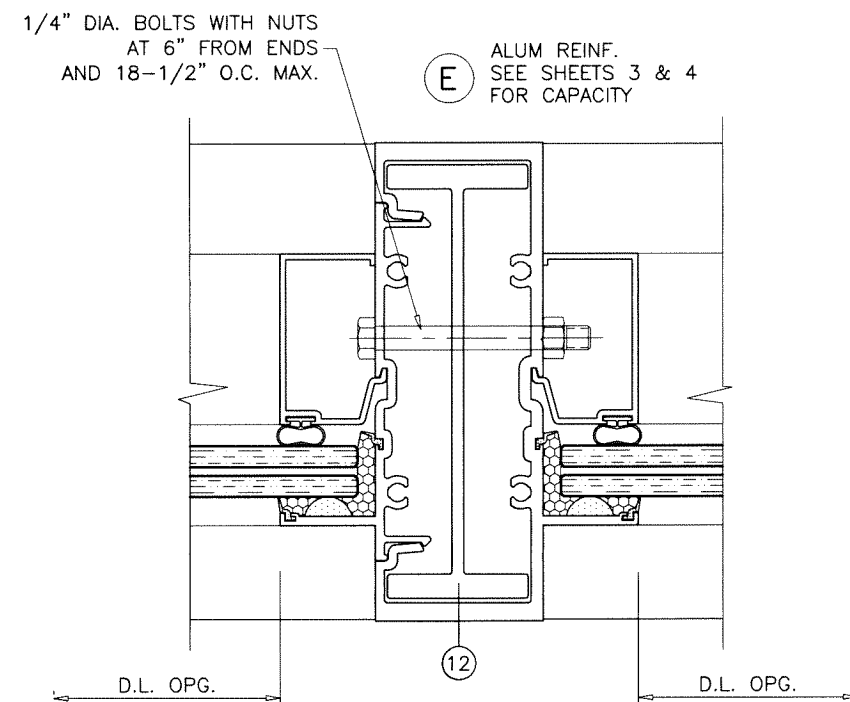
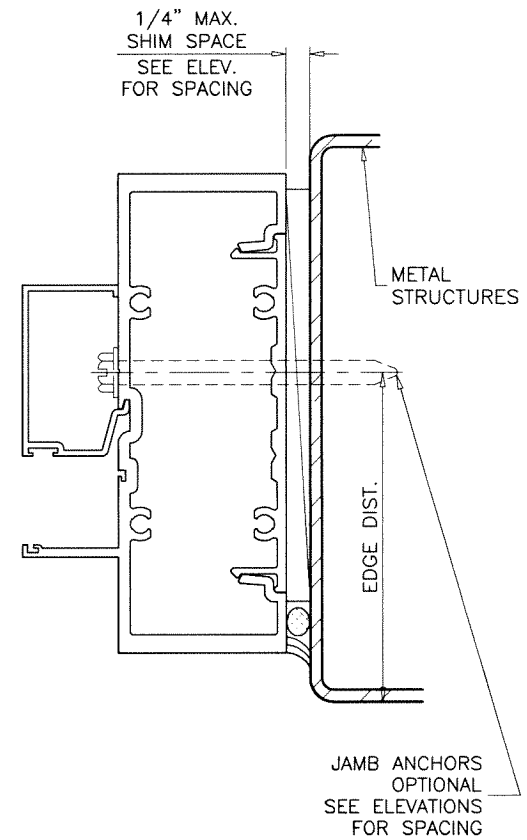
SERIES MG5000 ALUM WINDOW WALL SYSTEM (L.M.I.)
MR-GLASS DOORS & WINDOWS MANUFACTURING, LLC
8051 N.W. 79th Place
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revisions: no date by description

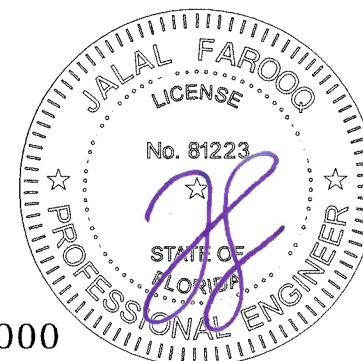
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chk. by:

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18-46F
sheet 7.1 of 12

AL-FAROOQ CORPORATION
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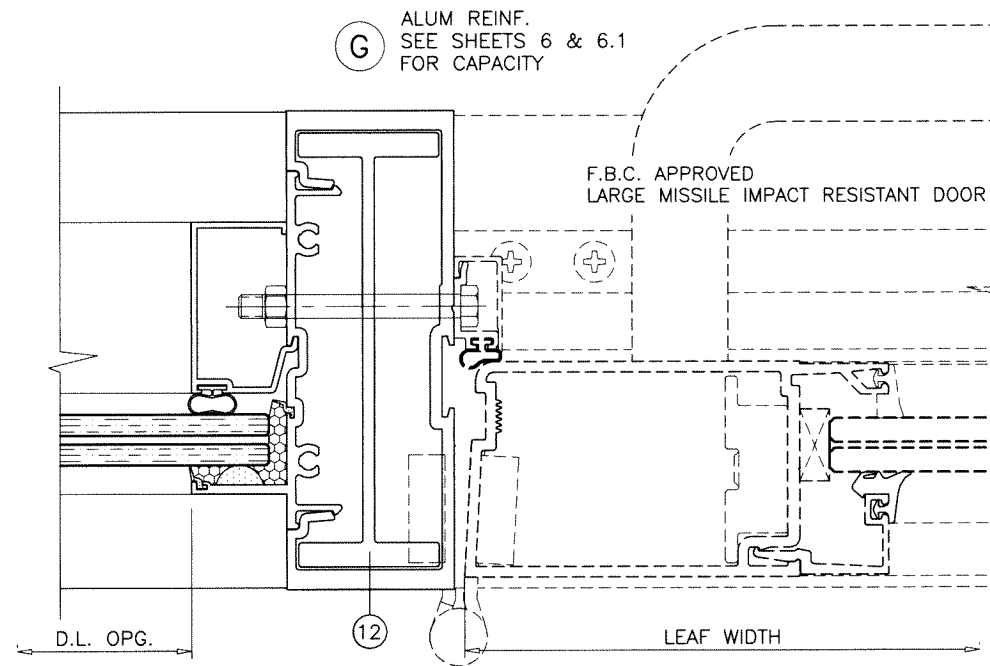
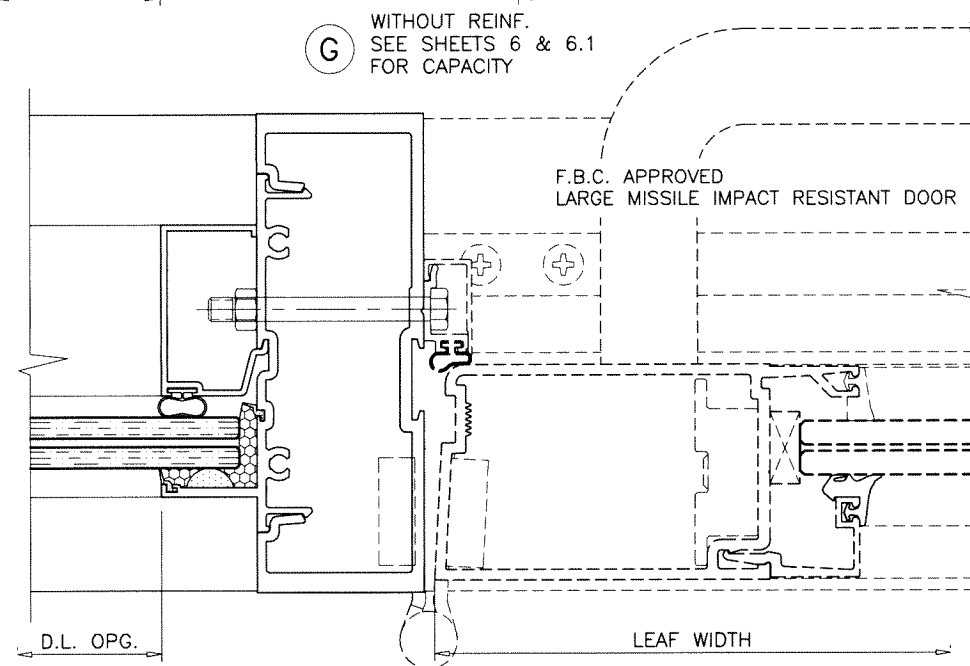
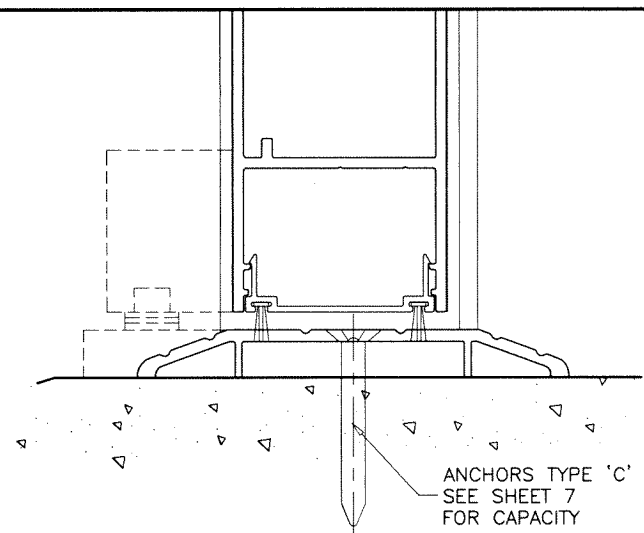
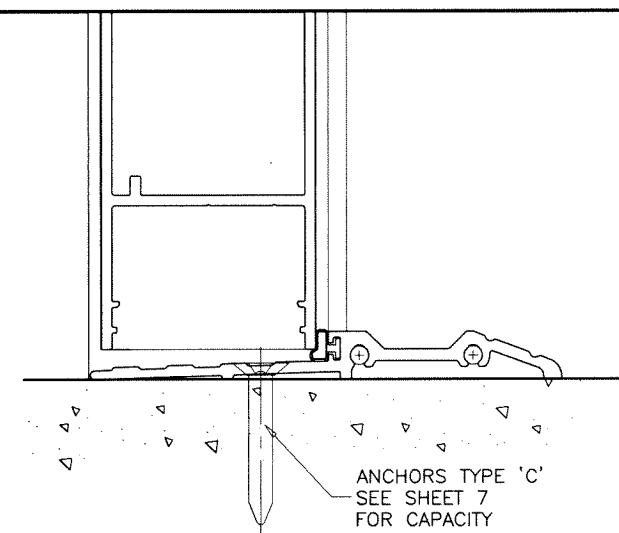
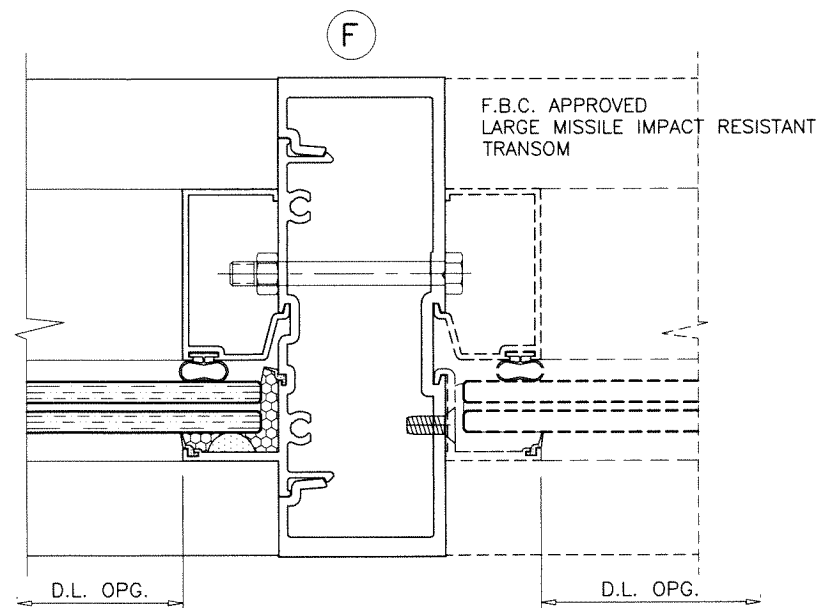
FL #27000



date: 04-20-18		revisions:	
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chk. by:			

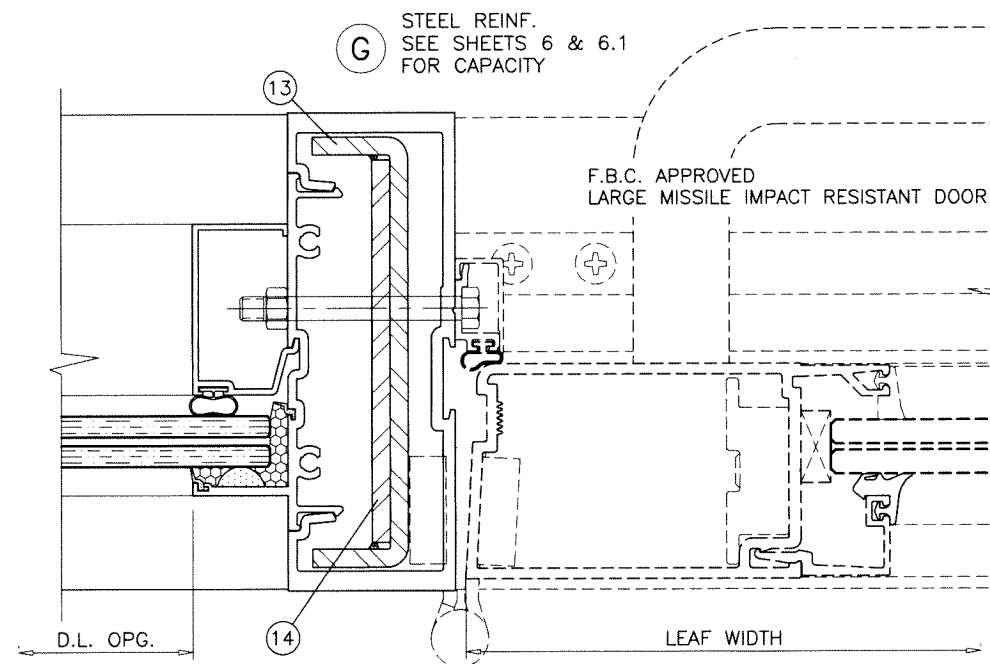
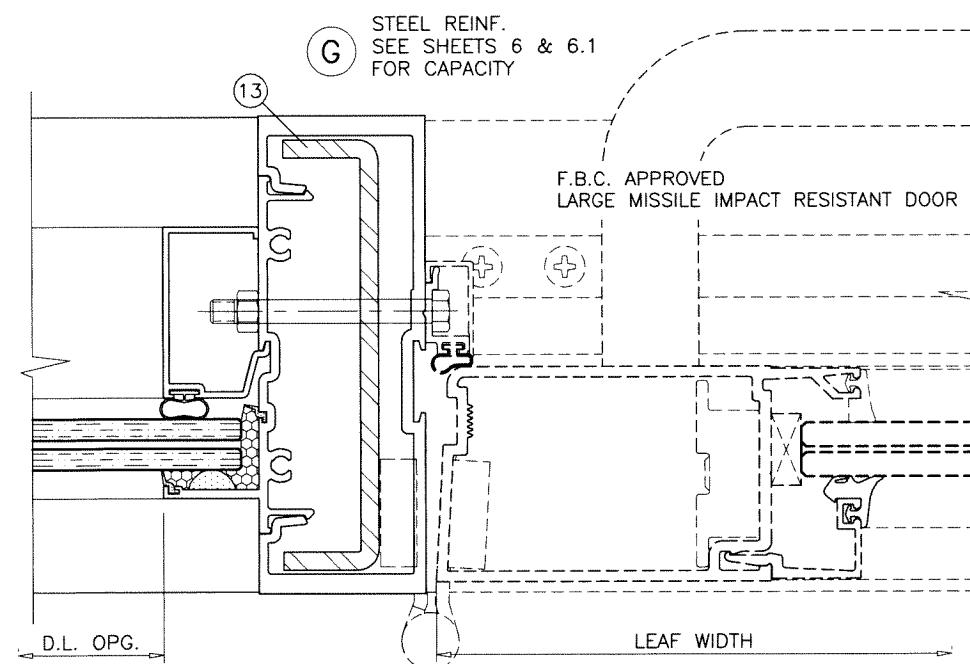
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18-46F

sheet **9** of **12**



SEE SEPARATE APPROVAL FOR DESIGN LOAD
CAPACITY OF DOORS AND DOOR ANCHORS.

LOWER VALUES FROM DOORS APPROVAL
OR STOREFRONT SYSTEM CAPACITY CHARTS
WILL APPLY TO ENTIRE SYSTEM.



Sealed: 7/21/2023

FL #27000



AL-FAROOQ CORPORATION
ENGINEERS & PRODUCT DEVELOPMENT
9360 SUNSET DRIVE, SUITE 220
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TEL. (305) 264-8100 FAX. (305) 262-6978

SERIES MG5000 ALUM WINDOW WALL SYSTEM (L.M.I.)

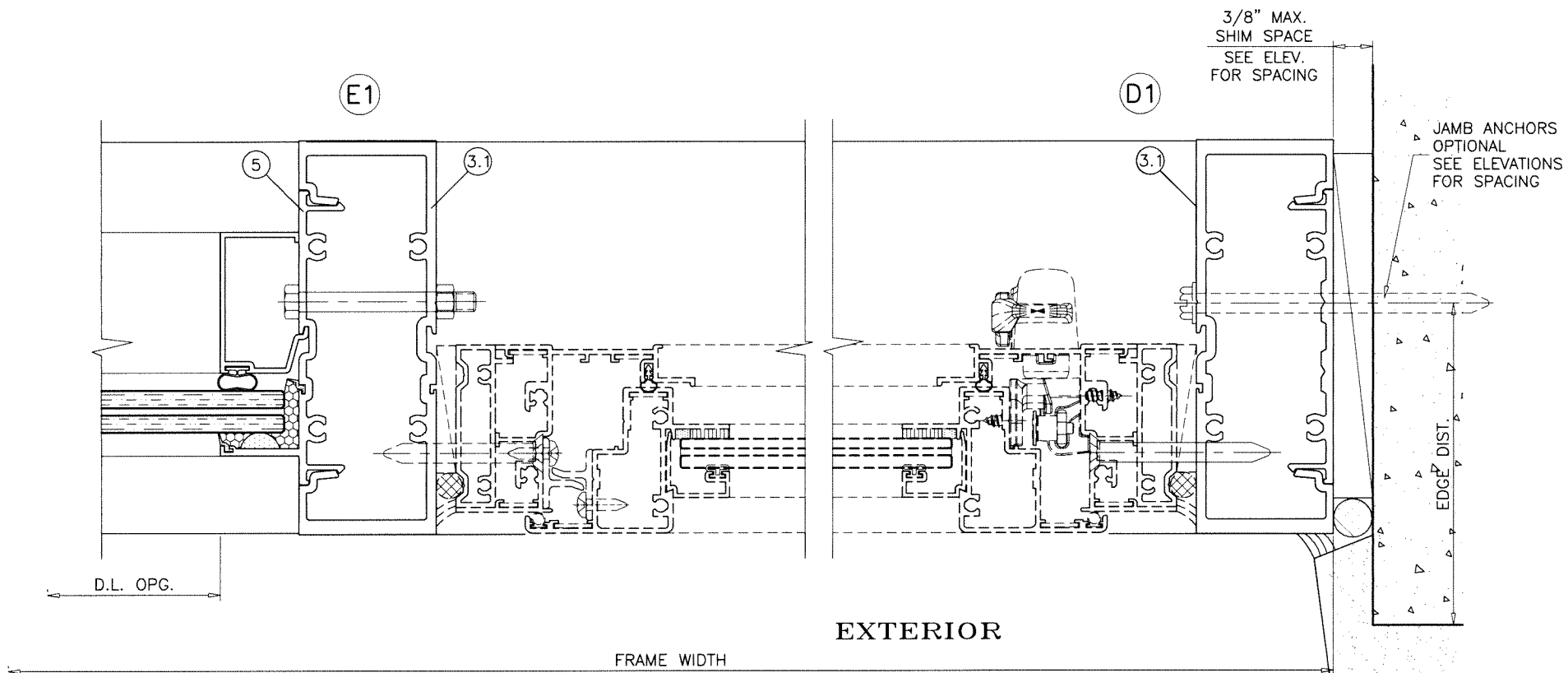
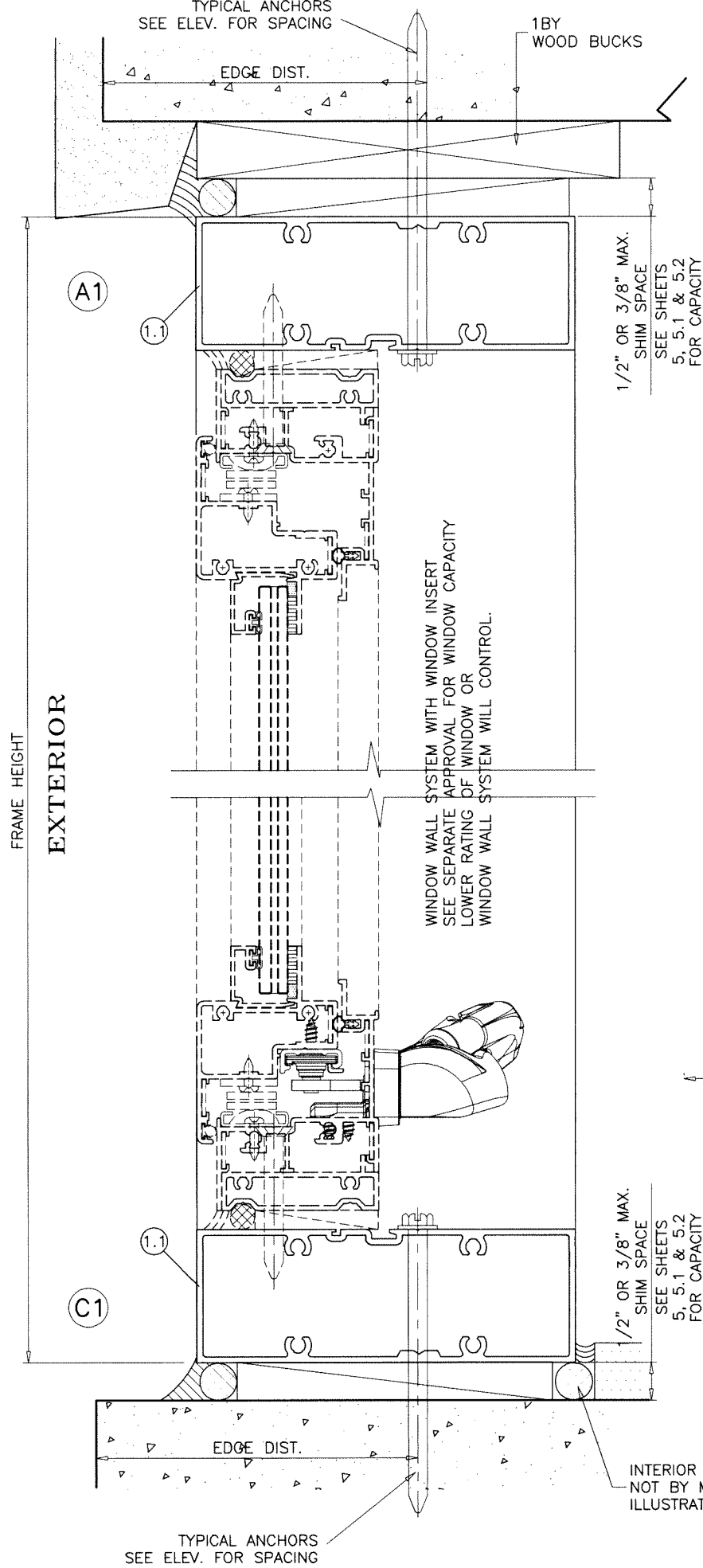
MR-GLASS DOORS & WINDOWS MANUFACTURING, LLC
8051 N.W. 79th Place
Medley, FL. 33166
Tel. (305) 764-3963 Fax. (305) 470-8285

date:		04-20-18	
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dr. by:		TARIQ	
chk. by:			

revisions:	
no	description

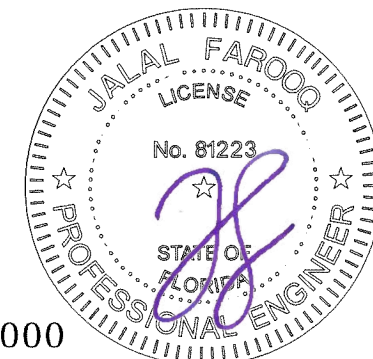
drawing no.
18-46F

sheet 10 of 12



Sealed: 7/21/2023

FL #27000



AL-FAROOQ CORPORATION
ENGINEERS & PRODUCT DEVELOPMENT
9360 SUNSET DRIVE, SUITE 220
MIAMI, FLORIDA 33173 (C.A.N. 3538)
TEL. (305) 264-8100 FAX. (305) 262-6978

STORE 18-46F-MG

SERIES MG5000 ALUM WINDOW WALL SYSTEM (L.M.I.)

MR-GLASS DOORS & WINDOWS MANUFACTURING, LLC
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Medley, FL 33166
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revisions:

no	date	by	description

date: 04-20-18

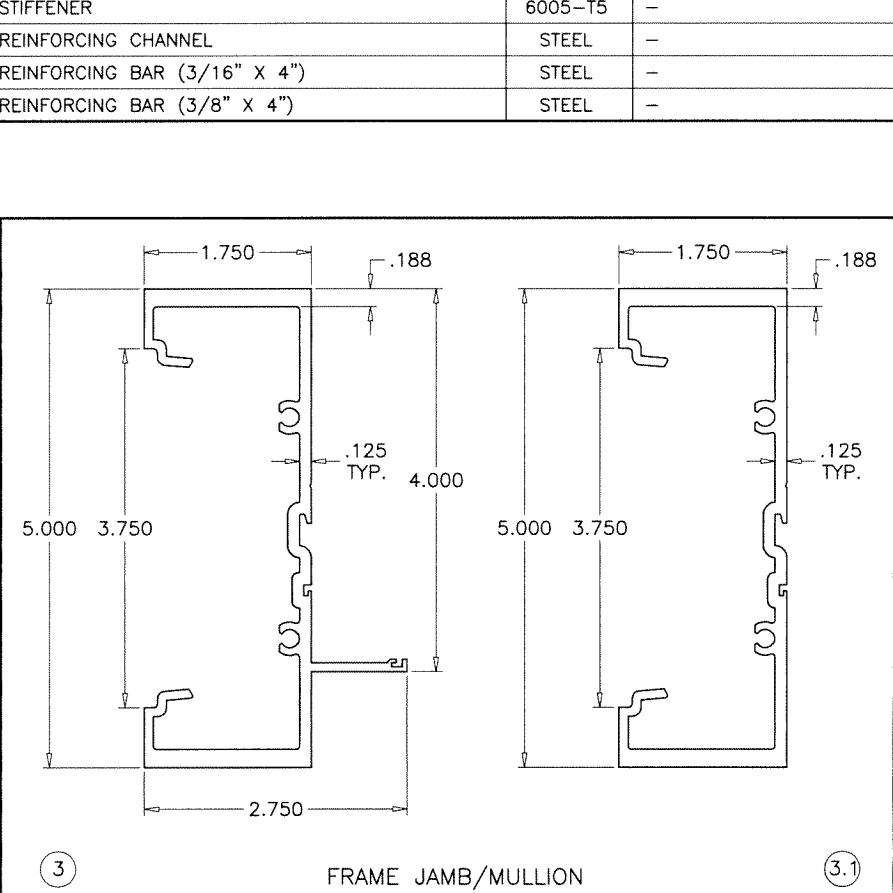
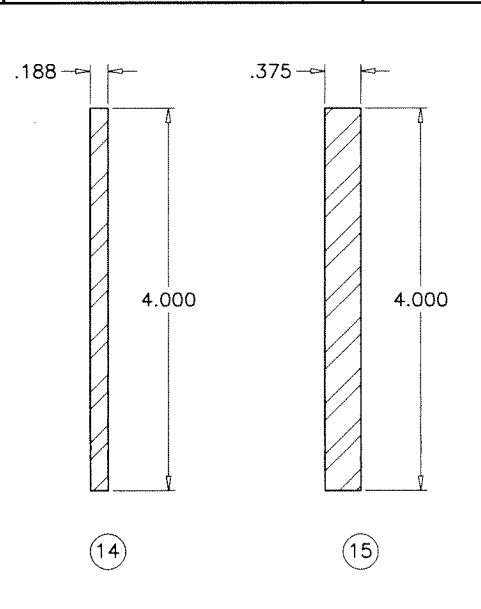
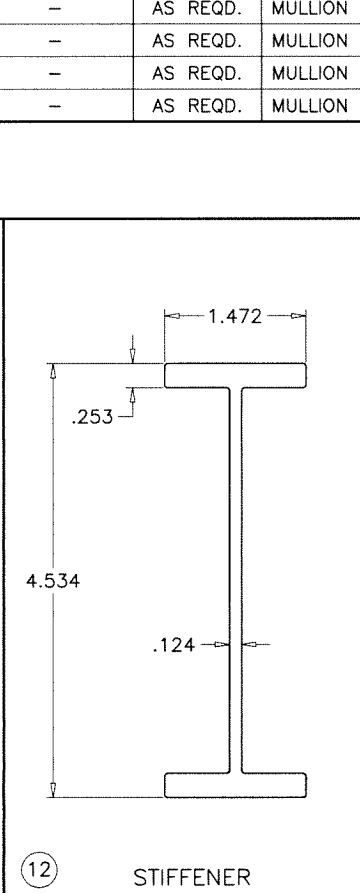
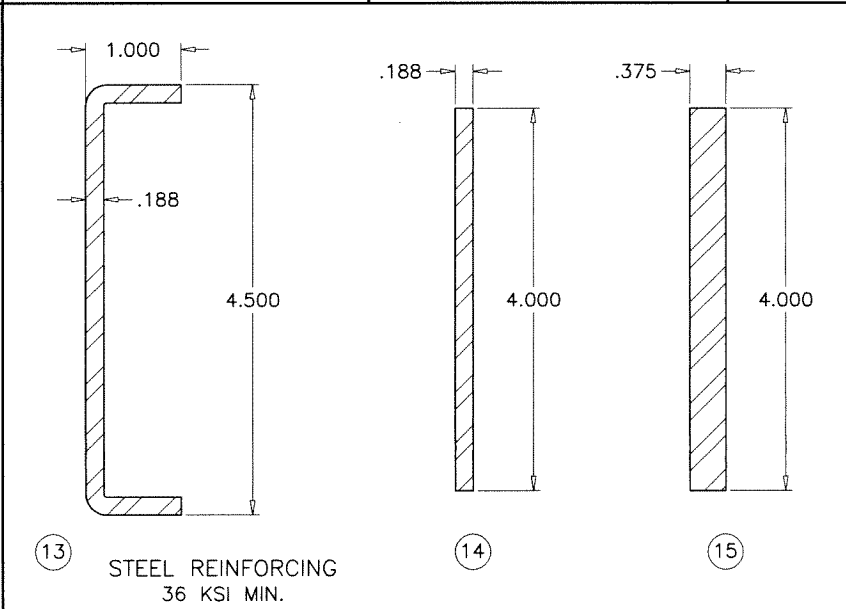
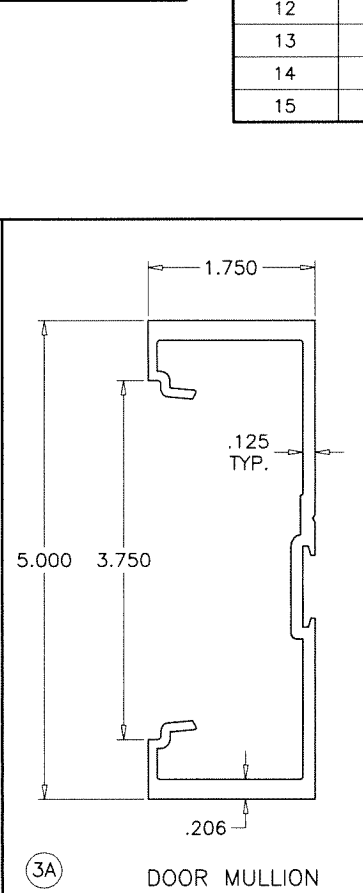
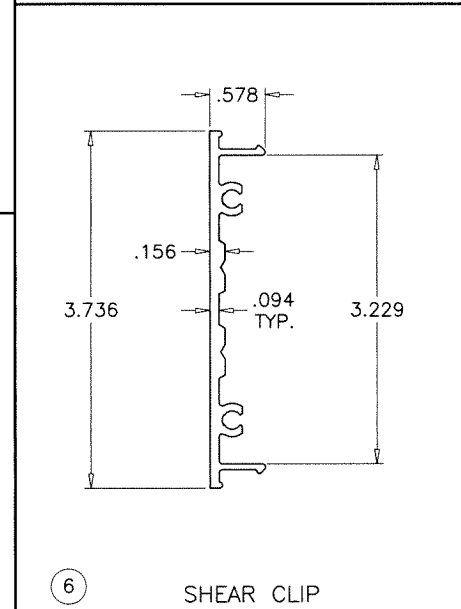
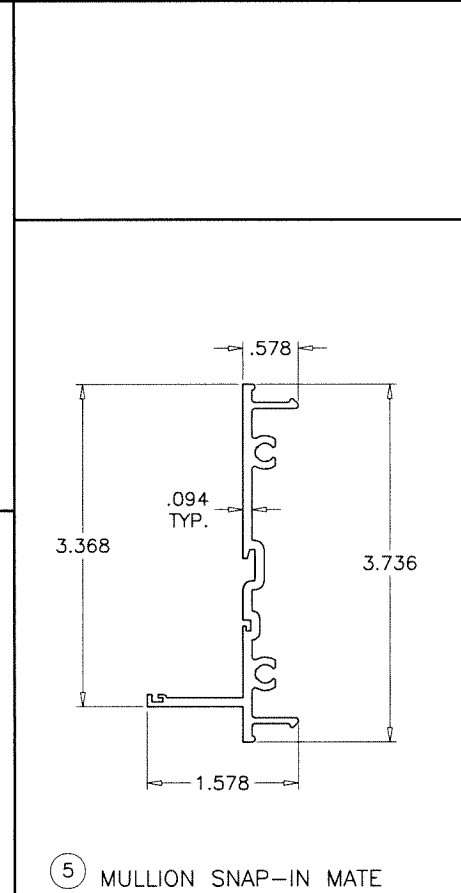
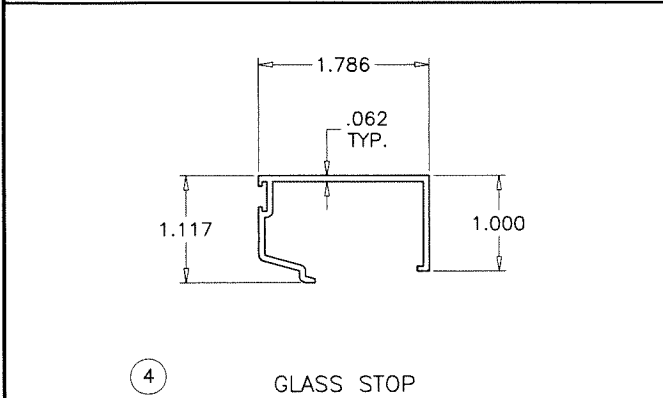
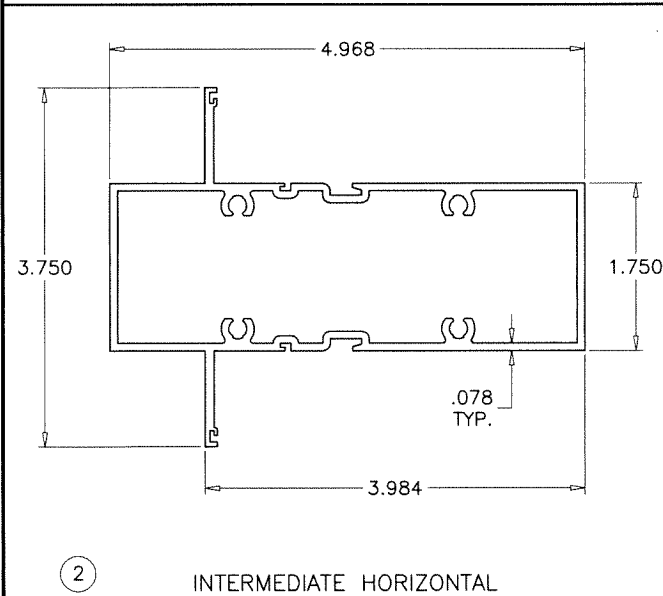
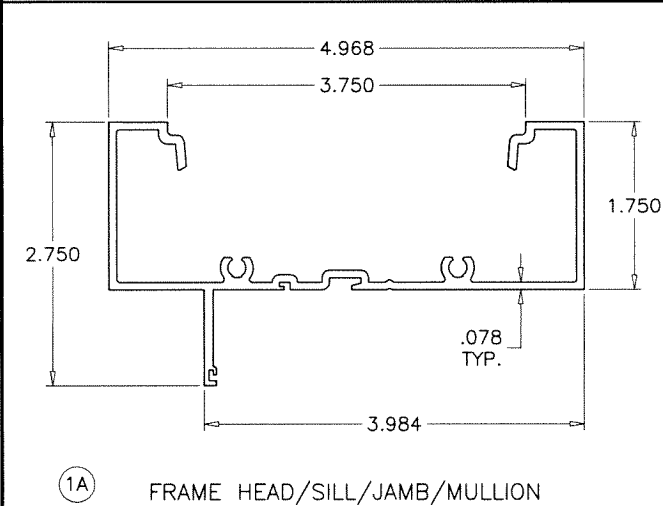
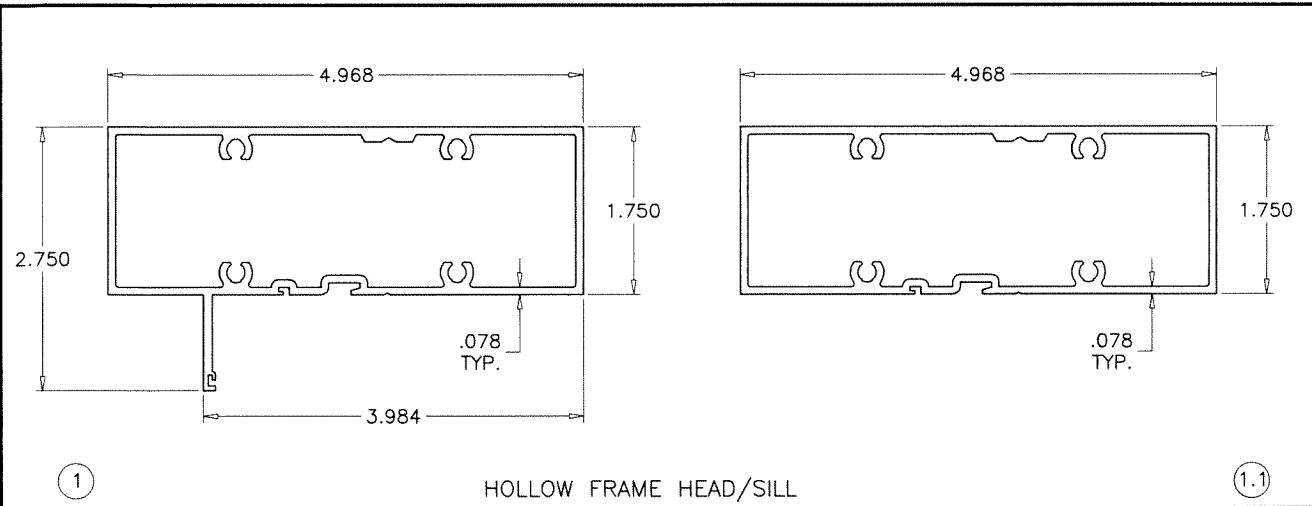
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dr. by: TARIQ

chk. by:

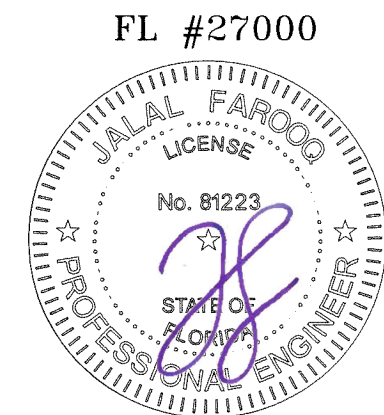
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ITEM NO.	PART NUMBER	QUANTITY	DESCRIPTION	MATERIAL	MANF./SUPPLIER/REMARKS
1	ES8005	AS REQD.	HOLLOW FRAME HEAD/SILL	6005-T5	-
1A	ES8007	AS REQD.	FRAME HEAD/SILL/JAMB/MULLION	6063-T6	-
2	ES8004	AS REQD.	INTERMEDIATE HORIZONTAL	6063-T6	-
3	ES8001	AS REQD.	FRAME JAMB/MULLION	6005-T5	-
3A	ES8012	AS REQD.	DOOR MULLION	6005-T5	-
4	ES8006	AS REQD.	GLASS STOP	6063-T5	-
5	ES8002	AS REQD.	MULLION SNAP-IN MATE	6005-T5	-
6	ES8003	AS REQD.	SHEAR CLIP	6005-T5	-
7	-	AS REQD.	INTERIOR BULB GASKET	VINYL	-
8	ES8009	AS REQD.	SILICONE STOP	VINYL	-
8A	ES-8011A	AS REQD.	1/4" BUTTON BUMPER SPACER	SILICONE	DUROMETER 85±5 SHORE A
9	-	-	FRAME JAMB/MULLION	-	-
10	-	2/ LITE	3/16" X 1/2" X 2" LONG SETTING BLOCK, AT 1/4" POINTS	EPDM	DUROMETER 85±5 SHORE A
11	#12 X 1-1/2"	4/ CORNER	ASSEMBLY SCREWS PHSMS	STEEL	-
12	-	AS REQD.	MULLION STIFFENER	6005-T5	-
13	-	AS REQD.	MULLION REINFORCING CHANNEL	STEEL	-
14	-	AS REQD.	MULLION REINFORCING BAR (3/16" X 4")	STEEL	-
15	-	AS REQD.	MULLION REINFORCING BAR (3/8" X 4")	STEEL	-

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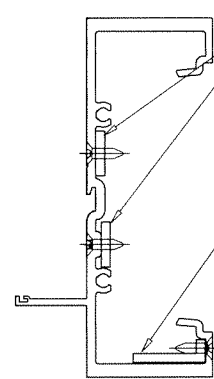
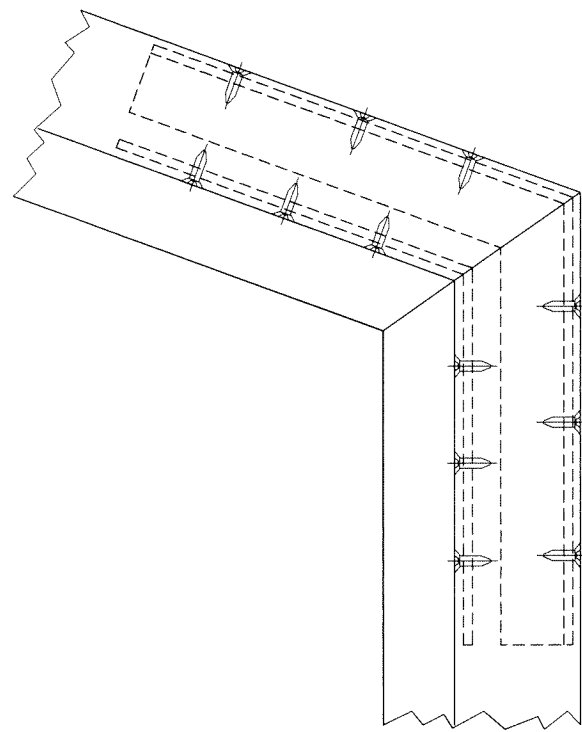


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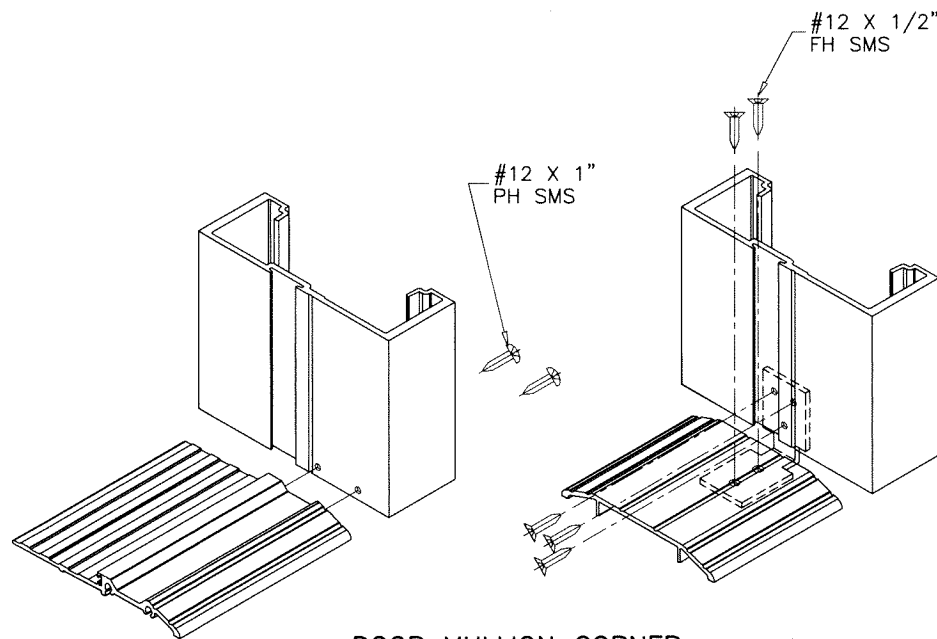
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18-46F
sheet 11 of 12



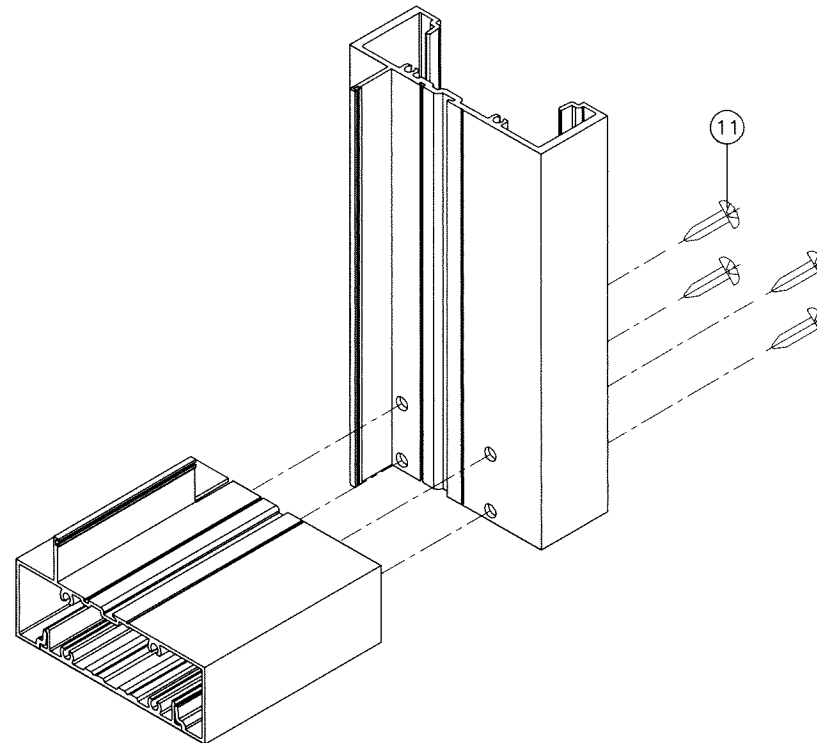
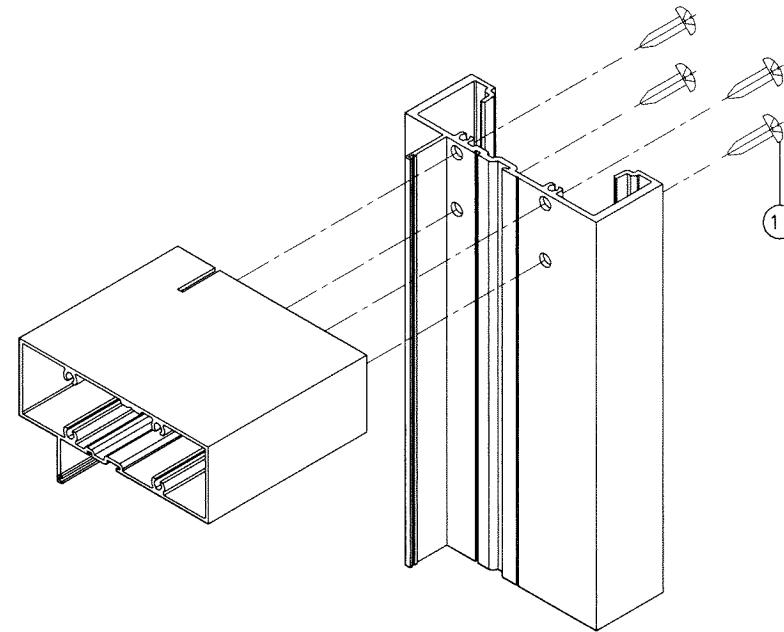
5/8" X 1/8"
ALUM PLATE
BENT TO MATCH JOINT
SECURED WITH #8 SMS
(3) PER SIDE OF JOINT

5/16 X 1 X 1/8"
ALUM ANGLE
BENT TO MATCH JOINT
SECURED WITH #8 SMS
(3) PER SIDE OF JOINT

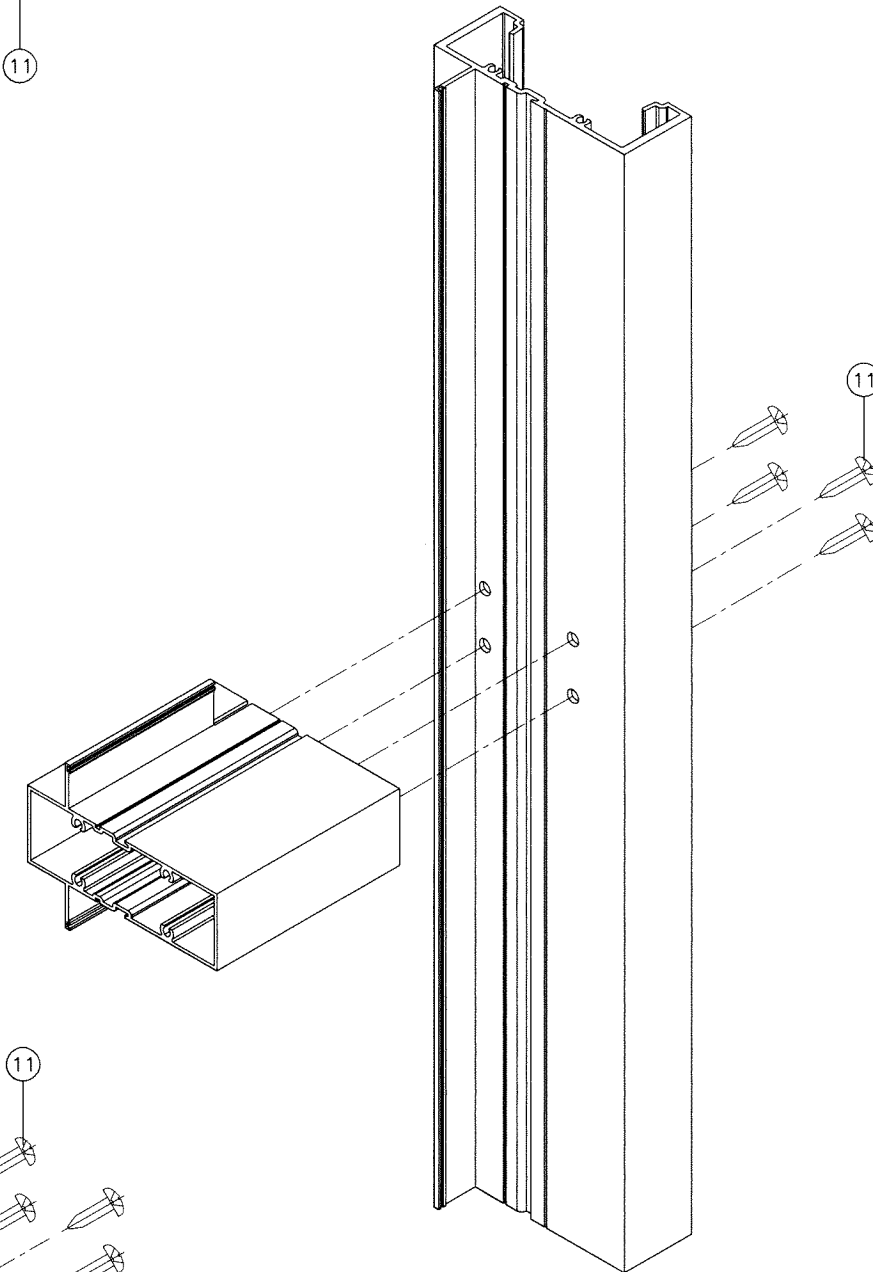
CIRCULAR OR ANGLED CORNERS



DOOR MULLION CORNER



RECT. OR SQUARE CORNERS



HORIZONTAL CORNER



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af c
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sheet 12 of 12

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