PREMIER
WORLD DISCOVERY

Frenchtown Center
for Active Adults

Black Hills and Badlands

July 14, 2027 — **7 DAYS**

BOOKING DISCOUNT!
Save $100 Per Person
*$200 Per Couple**

NO RISK DEPOSIT
NO CHANGE FEES
Book Now and your Deposit is Risk Free with No Change Fees until Final Payment Due Date!
*See back for details***

ONE HOTEL STAY

TOUR RATES:

Booking Discount*: **$3674** pp double
Regular Rate: $3774 pp double
Single Supplement: +$925

*See Reservation Info for Booking Discount details

Black Hills and Badlands

DAY 1: ARRIVE RAPID CITY
Today arrive in Rapid City. Enjoy a **Welcome Dinner** with your traveling companions.
(D) Overnight: **Rapid City**

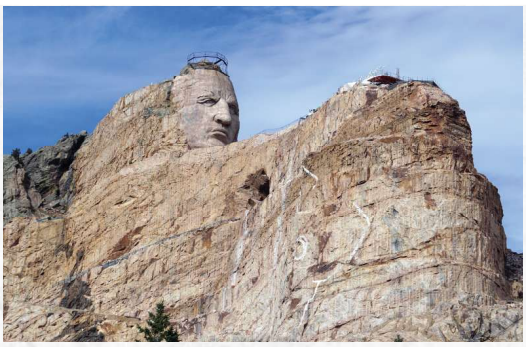
DAY 2: MOUNT RUSHMORE - CRAZY HORSE MEMORIAL
This morning visit **Mt. Rushmore** featuring the awesome sculptures of Washington, Jefferson, Roosevelt and Lincoln. Each face is 60 feet high and is carved into the rugged granite mountainside with intricate perfection. Continue onto the **Crazy Horse Memorial**, still in progress. View the giant mountainside sculpture of the famous Indian Chief astride his pony. This afternoon visit **Custer State Park** famous as a wildlife preserve featuring a herd of 1,500 free roaming buffalo. Experience a thrilling **Buffalo Jeep Safari** in search of some of the herd. Enjoy dinner at the famous **State Game Lodge**, built 1920 and listed on the national register of historic places with past guests including Presidents Coolidge & Eisenhower.
(B,D) Overnight: **Rapid City**

DAY 3: DEVIL'S TOWER - DEADWOOD
Today journey west into Wyoming to visit **Devil's Tower National Monument** to view the 867 foot monolith. Return east into South Dakota to visit historic **Deadwood.** Meet your local guide and explore the 1876 rough and tumble gold camp & gambling town where Wild West legends were made like Wild Bill Hickok, Calamity Jane and Seth Bullock. The entire city is a national historic landmark and features an incredibly preserved Main Street. Later drive through beautiful Spearfish Canyon, a scenic drive in the Black Hills.
(B) Overnight: **Rapid City**

DAY 4: THE MAMMOTH SITE - THE JOURNEY MUSEUM
This morning travel to **The Mammoth Site** in Hot Springs, the museum has the greatest concentration of mammoth remains in the world. As of 2016, the remains of 61 mammoths including 58 North American Columbian and 3 Woolly mammoths had been recovered. Mammoth bones were found at the site in 1974, and a museum and building enclosing the site were established. Next visit one of Rapid City's newest attractions, the city-owned $12 million **The Journey Museum** which traces the geology of the Black Hills and tells the story of the people who inhabited these lands. The Journey features four museums including the Sioux Indian Museum. Enjoy the remainder of the day at your own pace.
(B) Overnight: **Rapid City**

DAY 5: BADLANDS NATIONAL PARK - FORT HAYS
Today visit and drive through **Badlands National Park**, located between the White and Cheyenne Rivers. The area contains spectacular examples of weathering, erosion, fantastic ridges, cliffs and canyons of variegated color. Later explore the unusual and well-known **Wall Drug Store**, famous for its "Free Ice Water". This afternoon visit the Fort Hays Dances with Wolves Movie Set to see some of the original buildings used in the Oscar winning film. Later at the same location enjoy a fun filled **Chuckwagon Supper & Cowboy Show**.
(B,D) Overnight: **Rapid City**

DAY 6: 1880 TRAIN - MT. RUSHMORE AT NIGHT
This morning enjoy a short drive to Hill City to explore Main Street and board the **1880 Train** for a rail journey through history & scenery. The 1880 Train is an authentic narrow gauge railroad dating back to the Black Hills Gold Rush. Tonight's special **Farewell Dinner** is at the



K Bar S Lodge nestled in the beautiful Black Hills just outside Keystone. Following dinner experience **Mt. Rushmore at Night** to see this American treasure illuminated in a whole new light.

(B,D) Overnight: **Rapid City**

DAY 7: RAPID CITY - FLIGHT HOME

Today depart from Rapid City filled with wonderful memories of your Black Hills and Badlands Tour.

(B)

TOUR ACTIVITY LEVEL

Easy 1 2 **3** 4 Active

PREMIER WORLD DISCOVERY COMPASS CLUB

TRAVEL AND SAVE!

The Premier Compass Club rewards our valued guests with special recognition and a Compass Club Loyalty Credit on future tours and cruises.

Guests that have completed a trip will automatically be enrolled and will receive an additional $100 per person or $200 per couple Compass Club Loyalty Credit applied to their next Premier World Discovery tour or River Cruise. Loyalty Credit is valid for 24 months from your last tour.

For more details and information visit:
premierworlddiscovery.com

HIGHLIGHTS

- Mount Rushmore
- Mount Rushmore at Night
- Crazy Horse Memorial
- Custer State Park
- Buffalo Jeep Safari
- State Game Lodge Dinner
- Devil's Tower Nat'l Monument
- Deadwood
- The Mammoth Site
- The Journey Museum
- Badlands National Park
- Wall Drug Store
- Fort Hays
- Chuckwagon Supper & Cowboy Show
- 1880 Train
- K-Bar S Lodge Dinner

INCLUSIONS

- Roundtrip Airfare - DTW
- Roundtrip Transfers - DTW
- 10 Meals: 6-Breakfasts & 4-Dinners
- Professional Tour Director
- Motorcoach Transportation
- Hotel Transfers
- Admissions per Itinerary
- Sightseeing per Itinerary
- Baggage Handling at Hotels

ACCOMMODATIONS

6-Nights- Doubletree by Hilton Rapid City Downtown Convention Center, Rapid City

On some dates alternate hotels may be used

TOUR RATES:

Booking Discount*: **$3674** pp double

Regular Rate: $3774 pp double

Single Supplement: +$925

*See Reservation Info for Booking Discount details

RESERVATION FORM (USA)
BLACK HILLS and BADLANDS

July 14, 2027

Booking #220321 (Web Code)

Contact Information/Mail Reservation Form to:
Frenchtown Center for Active Adults
Attn: Lisa Ghigliazza
2786 Vivian Road
Monroe, MI 48162
734.243.6210 • lghigliazza@frenchtownsenior.com
www.frenchtownsenior.com

Make checks payable to: **PREMIER WORLD DISCOVERY**

Enclosed please find a deposit in the amount of $ _____ ($400 per person)

to secure reservations for _____ # of people.

Premier's Travel Protection Plan (TPP):
(TPP must be purchased with initial deposit)
☐ Yes, I (we) wish to purchase travel protection (TPP)
☐ No, I (we) decline travel protection (TPP)

Enclosed please find payment in the amount of $_____ ($425 per person) to secure the Premier's Travel Protection Plan (TPP).

TOTAL PAYMENT $_____

DEPARTURE AIRPORT _____ **ROOMMATE'S DEPARTURE AIRPORT** _____
see flyer for included group departure airport/departure city, additional charges apply for other airport packages

To avoid change fees, submit full legal names (first/mid/last) **exactly as they appear on the government issued ID** used for travel **(REAL ID/PASSPORT)**

Legal Name: _____ _____ _____
First Name(s) *Middle Name(s)* *Last Name(s)*
REAL ID/Passport does not include middle name(s) ☐

DOB (MM/DD/YY) _____ Gender ☐ M ☐ F

Street Address _____ ☐ Check if Roommate's address is the same

City _____ State _____ ZIP _____

Email address _____

Mobile Phone# _____

Emergency Contact/Tel# _____

Notes or TSA/KTN #: _____

Roommate's Legal Name: _____ _____ _____
First Name(s) *Middle Name(s)* *Last Name(s)*
REAL ID/Passport does not include middle name(s) ☐

DOB (MM/DD/YY) _____ Gender ☐ M ☐ F

☐ VISA ☐ MasterCard ☐ DISCOVER ☐ AMERICAN EXPRESS

Cardholder Name (If paying by credit card) _____

Credit Card # _____ Exp Date: _____

CVV# _____ **Amount to be charged $** _____

Credit Card Billing Address: ☐ Check if address is the same as above

Address _____ City _____

State _____ ZIP _____ Tel# _____

Sign _____ Date _____

SIGNATURE REQUIRED (for credit card use & acceptance of terms*)

**I (We) agree to pay according to the credit card issuer agreement. I understand and accept the cancellation fees/policy and other terms.*

DEPOSIT & FINAL PAYMENT

Deposit of $400 per person is due with Reservation Form to secure reservations. **Reservations are taken on a first come, first served basis.** Final Payment Due Date is 90 days prior to departure.

*BOOKING DISCOUNT

Make your Final Payment by check prior to the Final Payment Due Date & receive **$200 per couple/$100 per person Booking Discount!**
•Initial Deposit can be made by check or credit card to be eligible.
•Payments after Initial Deposit are considered part of Final Payment & must be made by check. *Land Only Packages receive $100 per couple/$50pp BD.*

ONLINE BOOKING OPTION

Save time, postage & secure your seat for this group departure. Simply type https://res.premierworlddiscovery.com into your web browser & use the Booking Number (Web Code) from this flyer to make your Deposit online in just a few minutes. No need to submit a Reservation Form if booking online.

PREMIER'S TRAVEL PROTECTION PLAN (TPP) - $425 per person

(must purchase with Initial Deposit)

Part A – Cancellation Waiver provided by PWD

I. Trip Cancellation Waiver (TCW) - Guarantees full refund on all payments, except the Trip Cancellation Waiver Fee itself in case of cancellation up to the time and date of departure due to the passenger's personal illness or death of an immediate family member. Medical/official documentation required.

II. Premier "Any Reason" Cancellation Waiver (ARCW) - Reimburses 75% of the cancellation fees in the form of a future travel credit certificate (FTCC) valid for 1 year, if you cancel more than 48 hours prior to scheduled departure for any reason not eligible for cash refund under the TCW (Part A – I.). FTCC is non-transferable, may not be redeemed for cash and does not include any credit for the Trip Cancellation Waiver Fee. The Trip Cancellation Waiver Fee must be paid for with Initial Deposit and is refundable until 180 days prior to departure. The Trip Cancellation Waiver does not cover any single supplement charges due to an individual's traveling companion canceling prior to departure. The Trip Cancellation Waiver is non-transferable and valid for each applicant only. The Trip Cancellation Waiver does not cover any services such as airline tickets not purchased through PWD. Cancellations, Refunds & Inquiries under Part A will be handled by PWD. Certain Exclusions and Restrictions apply.

Part B – Post Departure Travel Protection Plan* provided by USI

Includes coverage for: Trip Interruption ($1,000); Trip Delay ($100/Day-Max $500); Baggage & Personal Effects ($2,000); Baggage Delay ($500); Emergency Accident/Sickness Medical Expense - excess coverage ($30,000); Emergency Evacuation/Repatriation ($150,000); Accidental Death & Dismemberment ($25,000); Non-Insurance and Emergency Travel Assistance Services** (24/7). Claims & Inquiries under Part B will be administered by USI.

For full Part A and Part B plan details visit: premierworlddiscovery.com/TPP
All Benefits described on this page are for general information basis only. There are certain restrictions, exclusions and limitation that apply to all insurance coverages. Plan benefits, limits and provisions may vary by state jurisdiction.

**NO RISK DEPOSIT - NO CHANGE FEES

Deposits & TPP payments for any Bookings made for this tour are fully refundable until 180 days prior to departure. Should your plans change inside of 180 days you can use the full value (Future Travel Credit**) of your Deposit or TPP on a different program as long as you change plans or let us know prior to the Final Payment Due Date.
**FTC's are valid for 12 mos from dep date & non-transferable.

CANCELLATION FEES**

Cancellations not covered by the Travel Protection Plan (TPP) or if the TPP is not purchased, are subject to the following per person fees:

- Cancel more than 180 days prior to departure:	Full Refund
- Cancel 179-90 days prior to departure:	Deposit or TPP* is Retained**
- Cancel 89-60 days prior to departure:	25% of total price
- Cancel 59-30 days prior to departure:	50% of total price
- Cancel 29-15 days prior to departure:	75% of total price
- Cancel 14 days or less prior to departure/no shows:	No refunds

*If purchased **Future Travel Credit issued for Deposit or TPP* value

RESPONSIBILITY

World Tours LLC dba Premier World Discovery ("PWD") acts solely as an independent intermediary for travelers, using independent, third-party suppliers to arrange for all travel services and products in connection with your tour, including without limitation, transportation, accommodations, cruises, activities, and other travel products and services. All such services are provided by independent third-party suppliers and are not owned, managed, or controlled by PWD. PWD and its affiliates, owners, employees, and representatives assume no responsibility or liability for any act, omission, delay, change in schedule, event, loss, damage, inconvenience, missed travel product/service, or personal injury resulting from the actions, omissions or negligence of you, or any supplier or third party, or for circumstances beyond PWD's direct control. Your travel is also subject to the terms and conditions of suppliers (e.g., a contract for air transportation), which are between you and the suppliers. PWD and/or its tour director reserves the right, in their sole discretion, for any reason, to decline or require the withdrawal of any participant from a tour or service. All claims or disputes related to travel services or these terms must be resolved in California court under California law. Payment of deposit constitutes acceptance of these conditions. CST #2163560-20

IMPORTANT CONDITIONS/NOTES

Itinerary and hotels are subject to change.

AIR NOTE/SEAT REQUESTS/AIRLINE BAG FEES:

Air Schedules may not be available until Final Trip Documentation is received. Airline baggage fees & seat assignment fees are not included in tour rates. Many airlines do not provide advance seat assignments until check-in at the airport. If specific seat requests or airline choice is extremely important to your reservation, we recommend you book land only and make your own air reservations. Please make this adjustment to land only/own air at time of tour reservation.

ABA AMERICAN BUS ASSOCIATION

ACTIVE MEMBER USTOA United States Tour Operators Association
$1 MILLION TRAVELERS ASSISTANCE PROGRAM

NTA National Tour Association