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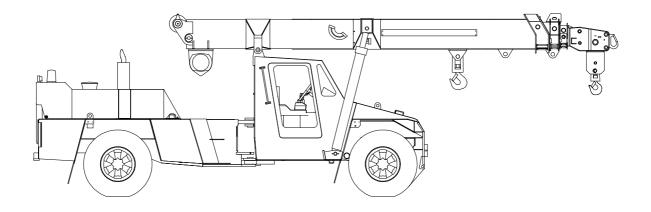
# CRANE RATING MANUAL

## **MODEL AT-20**

BOOK PART NUMBER 16C1320-

## HYDRAULIC ALL TERRAIN PICK & CARRY CRANE

## 20 TONNE MAXIMUM CAPACITY



Do not operate this crane unless you have read and understood the information in this book.

16C1320-/0-1

#### 16C1320-RATING CHART BOOK AT-20

#### ALL PAGES LISTED MUST BE INCLUDED IN THIS BOOK.

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SECTION 3: LIFTING CAPACITY

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SECTION 4 - CRANE DATA

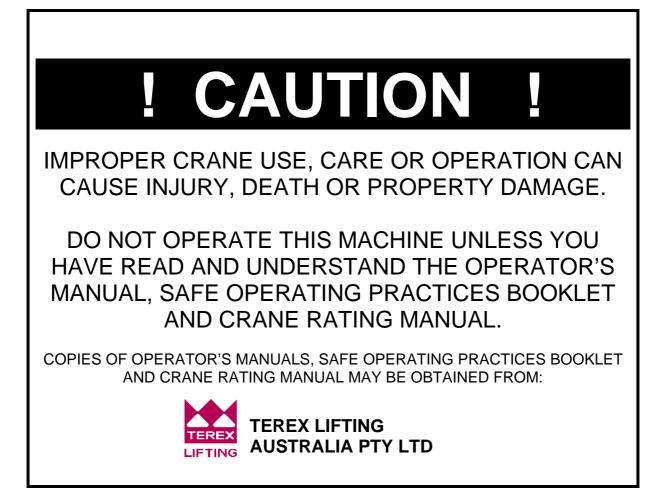
MACHINE DIMENSIONS HYDRAULIC DATA

## **SECTION 1**

## WARNINGS

CAUTION NOTE DEFINITIONS WARNINGS

16C1320-/1-1



## **DEFINITIONS**

**Articulation** – The crane pivots in the middle to allow steering and slewing the load. Working areas for the purpose of load rating are less than  $10^{\circ}$  articulation either way and greater than  $10^{\circ}$  (up to  $40^{\circ}$  articulation is possible either way). *see working area diagram* 

**Freely Suspended Load** – Load hanging free with no direct external force applied except by the hoist line.

**Load Radius** – Horizontal distance from the centre of the front wheels forwards to the centre of the hoist line or tackle with load applied.

**Loaded Boom Angle** – This is given to assist in setting up the crane only. It gives only an approximation of the radius for a specified boom length. No allowance is made for boom or tyre deflection. The ratings are for the boom length and Load Radius shown.

**Rated Lifting Capacity** – The total suspended load, including the weight of material and load handling equipment, that the machine can safely lift under ideal conditions at a given boom length and load radius.

**Side Load** – Any external force applied either to the boom or load in a horizontal direction.

**Work Areas** – Area measured in an arc about the centre pivot as shown on the working area diagram. Lamps on the dash indicate which zone the crane is in.

## WARNING !

#### SPECIAL PRECATIONS FOR ARTICULATED CRANES

THERE IS A POTENTIAL FOR CRUSHING BETWEEN FRONT AND REAR CHASSIS WHEN THE MACHINE ARTICULATES. NEVER STAND IN THE PIVOT AREA WHEN THE ENGINE IS RUNNING OR EMERGENCY STEERING PUMP IS OPERATING. ALWAYS REMOVE THE KEY FROM THE IGNITION BEFORE WORKING IN THE PIVOT AREA. DO NOT LEAVE IGNITION KEY SWITCHED ON WITH ENGINE STOPPED AND PARK BRAKE OFF, AS EMERGENCY HYDRAULIC STEERING PUMP WILL ACTIVATE.

#### GENERAL

- 1. This machine has been designed to meet the requirements of AS1418.1 & 1418.5 and has been tested in accordance with these standards for pick and carry operation on tyres.
- 2. Rated lifting capacities shown are for this machine as originally manufactured by Terex Lifting Australia Pty Ltd. The lifting capacities only apply when all the instructions in this book are rigidly followed. Modifications to this machine or use of equipment other than that specified can result in a reduction of capacity.
- 3. If improperly operated or maintained, this machine can be hazardous. Operation and maintenance of this machine must be in compliance with the information in the operators, service, parts and safety manuals furnished. If these manuals are missing, obtain replacements through Terex Lifting Australia Pty Ltd or their agents.

#### SET-UP

- 4. Reduced crane lifting capacities for the particular job shall be established by the user with due allowance for adverse operating conditions. These conditions include the supporting surface, pendulum action of the load, jerking or sudden stops of the load and other factors affecting stability, two machine lifts, electrical wires, adverse weather, wind, hazardous surroundings, experience of personnel, etc.
- 5. Rated lifting capacities are based on freely suspended loads with the machine on a firm, level (max. 1% slope / 0.6°) and uniform surface. Lifting or travelling with a load on soft or uneven ground can be hazardous and will reduce the capacity of the crane. No attempt shall be made to drag the load along the ground in any direction.

# WARNING !

- 6. Rated lifting capacities above the red line are based on the machine's hydraulic or structural competence and not on machine stability. Rated capacities below the red line are based on machine stability.
- 7. The Rated lifting capacities include the weight of hooks, blocks, slings and auxiliary lifting devices. Their weight must be subtracted from the listed rating to determine the net load that can be lifted.
- 8. Loaded boom angles at specified boom lengths give only an approximation of the operating radius. The boom angle before loading should be greater to account for boom deflection increasing the radius as the load is lifted.

#### OPERATION

- 9. Side loading of the machine and load swing out may cause structural failure or machine tip-over. Side loads may be generated by: lifting when not level; sudden acceleration or deceleration in articulating with a load; dragging a load; pushing a load; wind forces on load and boom structure.
- 10. The capacity of the manual extension is structurally limited. The boom may be retracted and extended with the manual set, however the rating does not change from the fully extended position for the given boom angle.
- 11. It is safe to attempt to telescope any load within the limits of the rating chart. The maximum load that may be telescoped is limited by hydraulic pressure, boom angle and powered boom sections lubrication.
- 12. Do not allow the winch rope to unwind fully. Always ensure a minimum of two (2) wraps of rope remain on the winch drum. Note the areas on the range diagram where the fall block cannot reach the ground on four (4) or three (3) parts of rope.
- 13. Crane lifting capacities on tyres depend on tyre capacity, condition of the tyres and tyre air pressure. Tyres must be inflated to the recommended pressure before lifting.
- 14. Pick & carry operation is permitted through the full articulation range, however capacity is reduced above 10° articulation. Use the reduced ratings in the chart if entering this articulation range during the operation.
- 15. The maximum speed for pick & carry operation is 0.4m/s (1.6km/h). The transmission shall be set to low range.
- 16. Operation of this crane in excess of rating configuration charts and disregard of the instructions is hazardous.

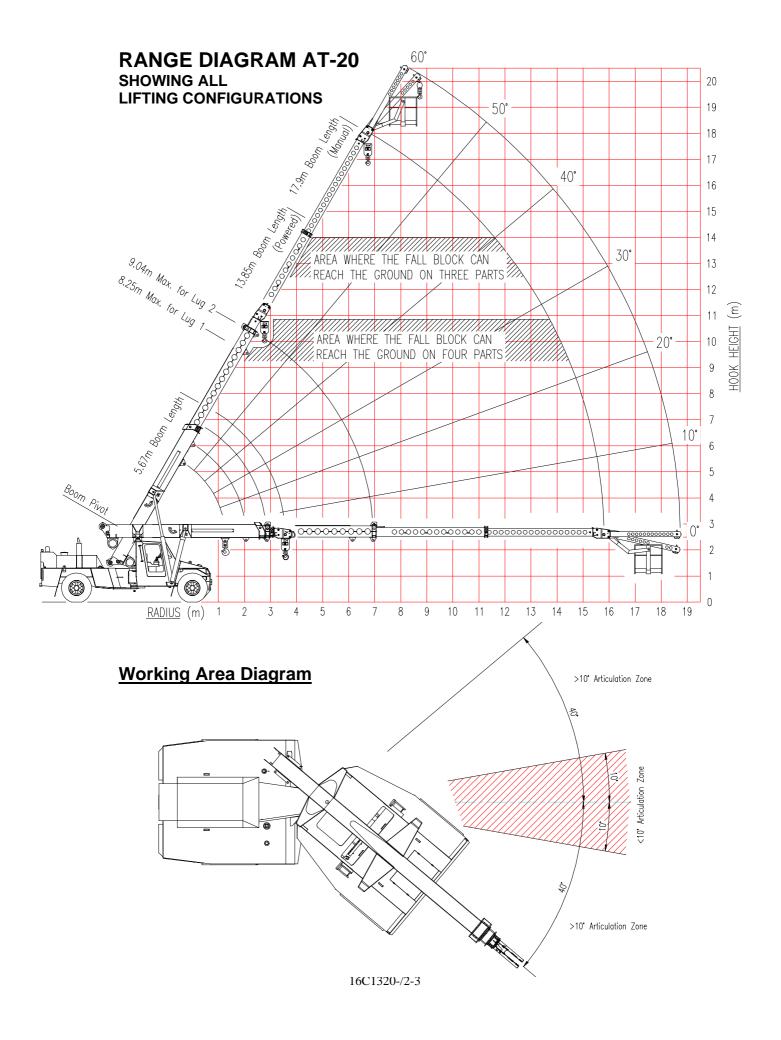
## **SECTION 2**

## **OPERATIONS**

ATTACHMENT NOTICE WORKING AREAS & RANGE DIAGRAM OPERATION (ON TYRES) WEIGHT OF HOOKS WINCH LINE PULL TYRE INFLATION PRESSURES

# NOTICE

WRITTEN AUTHORISATION IS REQUIRED FROM TEREX LIFTING AUSTRALIA PTY LTD PRIOR TO THE USE OF ANY ATTACHMENT NOT SPECIFIED IN THE MANUAL.



## OPERATION

- 1. Read and understand all warnings and instructional notes.
- 2. Rated lifting capacities above the red line are based on the machine's hydraulic or structural competence and not on machine stability. Rated capacities below the red line are based on machine stability.
- 3. Do not tip the machine to determine allowable lifting capacities.
- 4. The Rated lifting capacities include the weight of hooks, blocks, slings and auxiliary lifting devices. Their weight must be subtracted from the listed rating to determine the net load that can be lifted.
- 5. Crane lifting capacities on tyres depend on tyre capacity, condition of the tyres and tyre air pressure. Tyres must be inflated to the recommended pressure before lifting.
- 6. Pick & carry operation is permitted through the full articulation range, however capacity is reduced above 10° articulation. Use the reduced ratings in the chart if entering this articulation range during the operation.
- 7. Loads may be lifted from the main boom head on the winch or the rhino hook, the fixed lug, or either of the two sliding lugs on the boom. A flyjib is also available to extend the maximum boom length and a manbasket can be pinned to the head of the boom. Always use the correct rating chart for the lifting point in use and ensure the LMI is set to the correct duty.
- 8. Lifting from more than one lifting point simultaneously is neither intended nor approved.
- 9. When either the boom length or radius or both are between values listed, the smallest load shown at either the next larger radius or boom length shall be used, or the interpolated value shown on the LMI may be used
- 10. The winch rope is fully compensated for boom extension. The only exception is when the manual extension is being set. Refer to the operator's manual for the manual setting procedure. Once it is set the compensation is fully functional.
- 11. The maximum speed for pick & carry operation is 0.4m/s (1.6km/h). The transmission shall be set to low range.
- 12. Handling of personnel from the boom is neither intended nor approved, except in a Terex Lifting Australia supplied manbasket, correctly installed on the head of the boom, or other approved arrangement.

## HOOK BLOCK WEIGHTS

SINGLE PART HOOK BLOCK	30 kg
TWO/THREE PART HOOK BLOCK	95 kg
FOUR PART HOOK BLOCK	125 kg
20 METRIC TONNE HOOK	15 kg

NOTE : THESE WEIGHTS APPLY ONLY TO TEREX LIFTING AUSTRALIA PTY LTD SUPPLIED EQUIPMENT.

## WINCH LOAD CHART

Number of Parts	Permissible Winch
of Rope	Load (kg)
1	4 200
2	8 400
3	12 600
4	16 800

Wire Rope : 14mm 35W x 7 Non-rotating Compak Minimum Breaking Force 165 kN

## **TYRE INFLATION CHART**

Position	Construction &	Inflation Pressure - PSI				
FUSICION	Ply Rating	Pick & Carry	Highway Travel			
Front	12.00 – 20 x 20 Ply	125	125			
Rear	12.00 – 20 x 20 Ply	90	90			

## **SECTION 3**

## LIFTING CAPACITY

RANGE DIAGRAM (ALL LIFTS)

LMI DUTY 01 : LIFTING CAPACITY ON WINCH -POWERED SECTIONS

LMI DUTY 03 : LIFTING CAPACITY ON WINCH –MANUAL EXTENSION

LMI DUTY 02 : LIFTING CAPACITY ON RHINO HOOK -POWERED SECTIONS

LMI DUTY 04 : LIFTING CAPACITY ON RHINO HOOK – MANUAL EXTENSION

LMI DUTY 05 : LIFTING CAPACITY ON FLYJIB (0° OFFSET) - POWERED SECTIONS

LMI DUTY 06 : LIFTING CAPACITY ON FLYJIB (0° OFFSET) - MANUAL EXTENSION

LMI DUTY 07 : LIFTING CAPACITY ON FLYJIB (12.5° OFFSET) - POWERED SECTIONS

LMI DUTY 08 : LIFTING CAPACITY ON FLYJIB (12.5° OFFSET) - MANUAL EXTENSION

LMI DUTY 09 : LIFTING CAPACITY ON FIXED LUG ON BUTT

LMI DUTY 10 : LIFTING CAPACITY ON INNER LUG ON FIRST EXT.

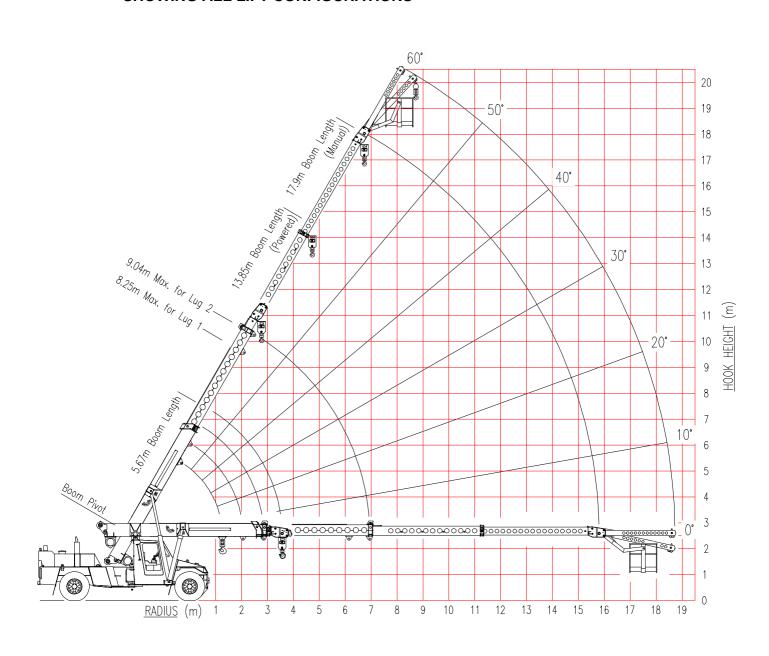
LMI DUTY 11 : LIFTING CAPACITY ON OUTER LUG ON FIRST EXT.

LMI DUTY 12 : LIFTING CAPACITY IN MAN BASKET – POWERED SECTIONS

LMI DUTY 13 : LIFTING CAPACITY IN MAN BASKET – MANUAL EXTENSION

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#### **RANGE DIAGRAM AT-20** SHOWING ALL LIFT CONFIGURATIONS



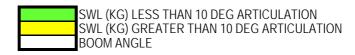
	BOOM LENGTH (m)																	
RADIUS	5.67	6.00	6.50	7.00	7.50	8.00	8.50	9.00	9.50	10.00	10.50	11.00	11.50	12.00	12.50	13.00	13.50	13.85
	16800	16250		14900														
1.6	12600	12600	12600	12600														
	48	51	54	57														
	16800	16800	16500	15700	15100	14700	14350											
2.0	12600	12600	12600	12600	12600	12600	12600											
	42	46	50	53	56	58	60											
	13900	13900	13900	13850	13850	13850	13850	13200	13000									
2.5	<b>12150</b>	12150	12100	12100	12100	12100	12100	12050										
	34	39	44	48	51	54	56	58	60									
	11450	11450	11450	11400	11400	11400	11400	11400	11400	11150	10250							
3.0	<u>9950</u>	9950	9950	9950	9950	9950	9900	9900	9900	9900	9900							
	25	31	37	42	46	49	52	55	57	59	60							
	9650	9650	9650	9650	9650	9650	9650	9650	9650	9650	9500	8150	7500					
3.5	8400	8400	8400	8400	8400	8400	8400	8400	8350	8350	<u>8350</u>	<u>8150</u>	7500			ļ		
	8	20	29	36	41	45	48	51	53	55	57	59	60					
	9450	8550	8350	8350	8350	8350	8350	8350	8300	8300	8300	7600	7000	6700	6450			
4.0	8200	7450	7250	7250	7250	7250	7250	7250	7200	7200	7200	7200	7000	6700	6450			
	(3.57)	(3.90)	19	28	35	39	43	47	49	52	54	56	57	59	60			
			7500	7300	7300	7300	7300	7300	7300	7300	7300	7150	6550	6250	6050	5800	5650	
4.5			6500	6350	6350	6350	6350	6350	6300	6300	6300	6300	6300	6250	6050	5800	5650	
			(4.40)	19	27	34	38	42	45	48	50	52	54	56	58	59	60	
				6650	6500	6500	6500	6500	6500	6500	6500	6500	6150	5900	5650	5450	5300	5150
5.0				<b>5750</b>	5600	5600	5600	5600	5600	5600	5600	5600	5600	5600	<u>5600</u>	<u>5450</u>	5300	<u>5150</u>
				(4.90)	18	27	33	37	41	44	47	49	51	53	55	56	58	59
					5950	5350	5250	5250	5250	5250	5250	5250	5250	5250	5050	4850	4700	4600
6.0					<u>5100</u>	4600	4550	4550	4550	4500	4500	4500	4500	4500	4500	4500	4500	<u>4500</u>
		-			(5.40)	(5.90)	17	25	31	35	39	42	45	47	49	51	53	54
7.0							4850	4450	4400	4400	4400	4400	4400	4350	4350	4350	4200	3950
7.0							<b>4200</b>	3800	3750	3750	3750	3750	3750	3750	3750	<u>3750</u>	3750	<u>3750</u>
							(6.40)	(6.90)	16	24	29	34	37	40	43	45	47	48
									4100	3750	3700	3700	3700	3700	3700	3700	3700	3600
8.0									3500	<u>3200</u>	<u>3150</u>	<u>3150</u>	<u>3150</u> 28	<u>3150</u>	<u>3150</u>	<u>3150</u>	<u>3150</u>	<u>3150</u>
									(7.40)	(7.90)	15	23	28 3200	32 3200	36	38	41	43
0.0											3500	3250			3200	3200	3200	3200
9.0											<b>2950</b>	<b>2750</b>	2700	<b>2700</b>	2700	2700	2700	<b>2700</b>
											(8.40)	(8.90)	15	22	27	31	34	36
40.0													3000	2800	2800	2800	2800	2800
10.0													<b>2550</b>	<b>2400</b>	2350	2350	2350	2350
													(9.40)	(9.90)	14	21	26	29
44.0															2650	2500	2450	2450
11.0															<b>2200</b>	<b>2100</b>	2050	2050
															(10.40)	(10.90)	13	18
44 75																	2350	2250
11.75																<u> </u>	<b>1950</b>	<b>1850</b>
																1	(11.40)	(11.75)

SWL (KG) LESS THAN 10 DEG ARTICULATION Weigh

LMI Duty Lifting on WINCH Weight of slings & hook block to be added to load

<u>+ ۲</u> 01

LMI Duty 03 Lifting on WINCH MANUAL EXTENDED



Weight of slings & hook block to be added to load Read and understand warning notes before operating crane Loads above bold red line are structural

MANUAL EXT'N							
	GTH 17.90						
MAX	SWL						
RADIUS	2550						
6.74	<u>2550</u> 60						
	2250						
9.31	2250						
5.51	50						
	2050						
11.53	2050						
	40						
	1900						
13.34	1700						
	30						
44.07	1800						
14.67	<u>1500</u> 20						
	1650						
15.51	1350						
10.01	10						
	1600						
15.80	1300						
	0						

#### NOTE :

17.9m Boom length includes Manual 3rd extension. Ratings for Manual extension are structural & based on Boom Angle, not radius. The ratings do not change if the power sections are retracted with the manual extended.

	BOOM LENGTH (m)																	
RADIUS	5.97	6.50	7.00	7.50	8.00	8.50	9.00	9.50	10.00	10.50	11.00	11.50	12.00	12.50	13.00	13.50	14.00	14.16
	10000	10000	10000	10000														
1.6	10000	10000	10000	10000														
	51	54	57	60														
• •	10000	10000	10000	10000	10000	10000												
2.0	10000	10000	10000	10000	10000	10000												
	46	50 10000	53 10000	56 10000	58 10000	60 <b>10000</b>	40000	10000										
2.5	10000 10000	10000	10000	10000	10000	10000	10000 10000	10000										
2.5	39	44	48	51	54	57	59	60										
	10000	10000	10000	10000	10000	10000	10000	10000	10000	10000								
3.0	10000	10000	10000	10000	10000	10000	9950	9950	9950	9950								
0.0	30	37	42	46	50	52	55	57	59	60								
	9750	9750	9750	9700	9700	9700	9700	9700	9700	9650	8850	7650						
3.5	8500	8500	8450	8450	8450	8450	8450	8400	8400	8400	8400	7650						
	19	30	36	41	45	48	51	53	55	57	59	60						
	8700	8400	8400	8400	8400	8400	8400	8350	8350	8350	8100	7100	6750	6500				
4.0	7550	7300	7300	7300	7300	7300	7300	7250	7250	7250	7250	7100	6750	6500				
	(3.88)	19	29	35	40	43	47	49	52	54	56	57	59	60				
		7550	7400	7400	7350	7350	7350	7350	7350	7350	7350	6650	6300	6100	5850	5700		
4.5		<u>6550</u>	6400	6400	6400	6400	6400	6350	<u>6350</u>	<u>6350</u>	<u>6350</u>	<u>6350</u>	<u>6300</u>	<u>6100</u>	<u>5850</u>	<u>5700</u>		
		(4.40)	19	28	34	38	42	45	48	50	53	54	56	58	59	60	E4E0	E400
5.0			6700 5800	6550 5650	6550 5650	6550 5650	6550 5650	6550 5650	6550 5650	6500 5650	6500 5650	6250 5650	5950 5600	5700 5600	5500 5500	5350 5350	5150 5150	5100 5100
5.0			(4.90)	18	27	33	37	<u> </u>	44	47	49	5050	53	55	56	58	59	59
			(4.30)	6000	5400	5300	5300	5300	5300	5300	5300	5300	5300	5100	4900	4750	4600	4550
6.0				5150	4650	4550	4550	4550	4550	4550	4550	4550	4550	4550	4550	4550	4550	4550
0.0				(5.40)	(5.90)	17	25	31	35	39	42	45	47	49	51	53	54	55
				(0110/	(0.00)	4900	4500	4400	4400	4400	4400	4400	4400	4400	4400	4250	4000	3950
7.0						4200	3850	3800	3800	3800	3800	3800	3800	3750	3750	3750	3750	3750
						(6.40)	(6.90)	16	24	29	34	37	40	43	45	47	49	50
								4100	3800	3750	3750	3750	3750	3750	3750	3750	3600	3550
8.0								3550	3250	3200	3200	3200	3200	3200	3200	3200	3200	3200
								(7.40)	(7.90)	15	23	28	32	36	39	41	43	44
• •		-								3500	3250	3250	3250	3250	3250	3250	3250	3250
9.0										3000	<b>2800</b>	2750	<u>2750</u>	2750	2750	2750	2750	<u>2750</u>
										(8.40)	(8.90)	15	22 2850	27 2800	31 2800	34 2800	37 <b>2800</b>	38 <b>2800</b>
10.0												3050 2600	2850	2800	2800	2800	2800	2400
10.0												(9.40)	(9.90)	14	2400	2400	30	31
		1		<u> </u>			L				L	(3.40)	(3.30)	2650	2500	2500	2500	2500
11.0														2250	2100	2100	2100	2100
														(10.40)		14	2100	22
				-												2350	2200	2200
12.00																1950	1850	1850
			1	1									1			(11.40)		

LMI Duty Lifting on RHINO HOOK

02

04

#### SWL (KG) LESS THAN 10 DEG ARTICULATION SWL (KG) GREATER THAN 10 DEG ARTICULATION BOOM ANGLE

Weight of slings & hook block to be added to load Read and understand warning notes before operating crane Loads above bold red line are structural

MANUAL EXT'N									
_	MAX LENGTH 18.20								
MAX SWL									
	-								
RADIUS	2400								
6.91	2400								
	60								
	2100								
9.52	<u>2100</u>								
	50								
	1900								
11.78	<u>1900</u>								
	40								
	1800								
13.62	<u>1650</u>								
	30								
	1750								
14.97	1450								
	20								
	1550								
15.81	1350								
	10								
	1550								
16.11	1300								
	0								

#### NOTE :

18.2m Boom length includes Manual 3rd extension. Ratings for Manual extension are structural & based on Boom Angle, not radius. The ratings do not change if the power sections are retracted with the manual extended.

SWL (KG) LESS THAN 10 DEG ARTICULATION SWL (KG) GREATER THAN 10 DEG ARTICULATION

Weight of slings & hook block to be added to load Read and understand warning notes before operating crane Loads above bold red line are structural

**BOOM ANGLE** 

#### NOTE :

16.78m Boom length includes Flyjib. Ratings for Flyjib are structural & based on Boom Angle, not radius. The ratings do not change if the power sections are retracted with the Flyjib installed

#### LMI Duty Lifting on FLYJIB (0 offset)

06

MANUAL EXT'N							
MAX LENC	GTH 20.83						
MAX	SWL						
RADIUS	1500						
8.25	1500						
	60						
	1200						
11.22	1200						
	50						
	970						
13.79	970						
	40						
	850						
15.88	850						
	30						
47.40	770						
17.43	770						
	20						
	750						
18.39	750						
	10						
	750						
18.73	750						
	0						

FLYJIB MAX LENGTH 16.78

MAX RADIUS

6.23

8.62

10.69

12.37

13.62

14.40

14.68

SWL

1500

1500

60 1200

<u>1200</u> 50

970

970

40

850

850 30 770

770 20

750

750

10

750

<mark>750</mark> 0

> SWL (I SWL (I BOOM

SWL (KG) LESS THAN 10 DEG ARTICULATION SWL (KG) GREATER THAN 10 DEG ARTICULATION BOOM ANGLE

Weight of slings & hook block to be added to load Read and understand warning notes before operating crane Loads above bold red line are structural

#### NOTE :

20.83m Boom length includes Manual 3rd extension & Flyjib. Ratings for Flyjib are structural & based on Boom Angle, not radius. The ratings do not change if the power sections are retracted with the manual extended.

LMI Duty Lifting on FLYJIB (12.5 deg offset)

#### 07

SWL (KG) LESS THAN 10 DEG ARTICULATION SWL (KG) GREATER THAN 10 DEG ARTICULATION BOOM ANGLE

Weight of slings & hook block to be added to load Read and understand warning notes before operating crane Loads above bold red line are structural

#### NOTE :

16.71m Boom length includes Flyjib. Ratings for Flyjib are structural & based on Boom Angle, not radius. The ratings do not change if the power sections are retracted with the Flyjib installed

#### LMI Duty Lifting on FLYJIB (12.5 deg offset)

80

MANUA	L EXT'N
MAX LENC	STH 20.76
MAX	SWL
RADIUS	1300
8.73	1300
	60
	1120
11.64	1120
	50
	920
14.13	920
	40
	820
16.14	820
	30
	770
17.59	770
	20
10.15	750
18.45	750
	10
40.00	750
18.69	750
	0

FLYJIB MAX LENGTH 16.71

SWL

1500

1500

60

1200

<mark>1200</mark> 50

970

970

40

850

850 30 770

<mark>770</mark> 20

750

750 10

750

<mark>750</mark> 0

MAX

RADIUS

6.71

9.04

11.03

12.63

13.78

14.46

14.64

SWL (KG) LESS THAN 10 DEG ARTICULATION SWL (KG) GREATER THAN 10 DEG ARTICULATION BOOM ANGLE

Weight of slings & hook block to be added to load Read and understand warning notes before operating crane Loads above bold red line are structural

#### NOTE :

20.76m Boom length includes Manual 3rd extension & Flyjib. Ratings for Flyjib are structural & based on Boom Angle, not radius. The ratings do not change if the power sections are retracted with the manual extended.



SW SW BC

SWL (KG) LESS THAN 10 DEG ARTICULATION SWL (KG) GREATER THAN 10 DEG ARTICULATION BOOM ANGLE

Weight of slings & hook block to be added to load Read and understand warning notes before operating crane Loads above bold red line are structural

FIXE	) LUG
	NGTH 3.36
MAX	SWL
RADIUS	
0.00	20000
0.86	20000
	30
1.09	20000
1.09	<u>20000</u> 20
	20000
1.23	20000
1.25	10
	20000
1.26	20000
	0

## LMI Duty

Lifting on INNER LUG

#### Weight of slings & hook block to be added to load Read and understand warning notes before operating crane Loads above bold red line are structural



SWL (KG) LESS THAN 10 DEG ARTICULATION SWL (KG) GREATER THAN 10 DEG ARTICULATION BOOM ANGLE OR (RADIUS AT 0 DEG BOOM ANGLE)

				BOC	M LENGT	-l (m)			
RADIUS	4.16	4.50	5.00	5.50	6.00	6.50	7.00	7.50	8.25
	20000	20000	20000	19300	18100	17200			
1.4	16000	16000	16000	16000	16000	16000			
	34	40	46	51	55	58			
	19000	19000	19000	18700	17600	16500	15600	15000	
1.7	16000	16000	16000	16000	16000	16000	15600	15000	
	25	33	41	47	51	55	58	60	
	16950	16900	16800	16700	16650	16000	14650	14100	
2.0	14750	14700	14600	14500	14400	14350	14300	14100	
	11	25	36	43	48	52	55	57	
	16400	13800	13150	13100	13050	12950	12900	12750	11350
2.5	14300	11950	11400	11350	11250	11200	11150	11100	11050
	(2.06)	(2.40)	24	34	41	46	50	53	57
			11100	10700	10650	10600	10550	10500	10450
3.0			9600	9200	9150	9100	9050	9000	8950
			(2.90)	23	33	39	44	48	52
				9200	8900	8850	8800	8800	8750
3.5				7900	7650	7600	7550	7500	7450
				(3.40)	22	31	38	42	48
					7800	7550	7550	7500	7450
4.0					6700	6450	6450	6400	6350
					(3.90)	21	30	36	43
						6700	6550	6500	6450
4.5						5700	5550	5500	5500
						(4.40)	20	29	37
							5850	5700	5650
5.0							4950	4800	4800
							(4.90)	19	31
								5150	5000
5.5								4350	4200
								(5.40)	23
									4450
6.0									3700
									11
									4300
6.15									3600
									(6.15)

#### LMI Duty Lifting on OUTER LUG

Weight of slings & hook block to be added to load Read and understand warning notes before operating crane Loads above bold red line are structural

SWL (KG) LESS THAN 10 DEG ARTICULATION SWL (KG) GREATER THAN 10 DEG ARTICULATION BOOM ANGLE OR (RADIUS AT 0 DEG BOOM ANGLE)

	BOOM LENGTH (m) - READ OFF SCALE FOR INNER LUG										
RADIUS	4.16	4.50	5.00	5.50	6.00	6.50	7.00	7.50	8.25		
	20000	20000	20000	19900							
1.4	16000	16000	16000	16000							
	46	50	54	57							
	19000	19000	19000	18850	17400	15650					
1.7	16000	16000	16000	16000	16000	15650					
	41	45	50	54	57	59					
	17400	17300	17150	17050	16350	14700	13400				
2.0	15200	15100	14950	14850	14750	14650	13400				
	35	40	46	50	54	56	59				
	13700	13600	13500	13400	13300	13250	12350	11150	10150		
2.5	11950	11850	11750	11650	11550	11500	11400	11150	10150		
	23	31	38	44	48	52	54	57	60		
	11850	11150	11050	11000	10900	10850	10750	10300	9350		
3.0	10300	9700	9600	9500	9450	9350	9300	9250	9150		
	(2.85)	17	29	37	42	46	50	53	56		
		10350	9300	9250	9150	9100	9050	9000	8650		
3.5		9000	8050	8000	7900	7850	7800	7750	7650		
		(3.20)	16	28	35	41	45	48	52		
			8700	7900	7850	7800	7750	7700	7650		
4.0			7550	6800	6750	6700	6650	6600	6550		
			(3.70)	15	27	34	39	43	48		
				7450	6850	6800	6750	6700	6650		
4.5				<b>6400</b>	5850	5800	<b>5750</b>	<b>5750</b>	5650		
				(4.20)	15	26	33	38	44		
					6500	6000	5950	5900	5850		
5.0					5550	5100	5050	5000	4950		
					(4.70)	14	25	32	39		
						5700	5250	5250	5200		
5.5						4850	4450	4450	4400		
						(5.20)	14	24	33		
							5050	4700	4650		
6.0							4250	3950	3900		
							(5.70)	13	27		
								4500	4200		
6.5								3750	3500		
								(6.20)	19		
									3800		
6.9									3150		
									(6.94)		

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#### 12

SWL (KG) LESS THAN 10 DEG ARTICULATION SWL (KG) GREATER THAN 10 DEG ARTICULATION BOOM ANGLE

Read and understand warning notes before operating crane Loads above bold red line are structural

NOTE :

13.85m Boom length does not include Manbasket. Ratings for Manbasket are structural & based on Boom Angle, not radius. The ratings do not change if the power sections are retracted with the Manbasket installed

#### LMI Duty Lifting in MANBASKET



Read and understand warning notes before operating crane Loads above bold red line are structural

#### NOTE :

17.90m Boom length includes Manual 3rd extension but not Manbasket. Ratings for Manbasket are structural & based on Boom Angle, not radius. The ratings do not change if the power sections are retracted with the manual extended.

MANUAL EXT'N		
MAX LENGTH 17.90		
MAX	SWL	
RADIUS	250	
8.20	250	
	60	
	250	
10.96	250	
	50	
	250	
13.32	250	
	40	
15.22	250	
	250	
	30	
16.59	250	
	<u>250</u> 20	
	250	
47 44		
17.41	250	
	10	
	250	
17.63	250	
	0	

MANBASKET MAX LENGTH 13.85

MAX RADIUS

6.18

8.36

10.22

11.71

12.79

13.42

13.58

SWL

250

250

60 2<u>50</u>

250 50 250

<u>250</u> 40

250

250 30 250

250 20 250

<mark>250</mark> 10

<u>250</u>

250 0



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## **SECTION 4**

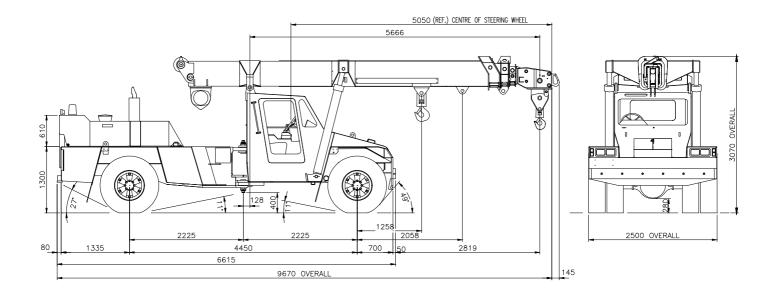
## **CRANE DATA**

MACHINE DIMENSIONS

HYDRAULIC DATA

16C1320-/4-1

## **INFORMATIONAL DATA**



## **Crane Dimensions**

Length (carrier)	6 615	
Width	2 500	
Height (with Boom)	3 070	
Length Overall	9 670	
Wheelbase	4 450	
Front Axle Weight	8 000 kg	
Rear Axle Weight	11 500 kg	

### HYDRAULIC DATA

#### MACHINE IS DESIGNED TO OPERATE AT THESE MAXIMUM PRESSURES.

FUNCTION	PUMP STANDBY PRESSURE	PUMP PRESSURE COMPEN- SATOR	STEERING RELIEF	TELE PORT RELIEF
SETTING (BAR)	30	220	175	210
TEST POINT	G1	G1	G2	G3

## HYDRAULIC OIL TEMPERATURE MUST BE BETWEEN PLUS 20°C AND 40°C WHEN SETTING ABOVE PRESSURES.

#### PRESSURES TO BE CHECKED AT 1000 RPM – STANDBY PRESSURE CAN BE CHECKED AT IDLE.

DO NOT HOLD ON RELIEF MORE THAN 10 SECONDS TO AVOID OVERHEATING THE OIL AND HYDRAULIC COMPONENT DAMAGE.

#### UNAUTHORISED PRESSURE SETTINGS IN EXCESS OF THE ABOVE VALUES WILL RESULT IN DENIAL OF WARRANTY CLAIMS.

PRESSURES TO BE WITHIN 5 BAR OF THE ABOVE VALUES.