



Buford, Georgia

3525 Gravel Springs Road
Buford, GA 30519

PROCESSING CAPABILITIES

Laser Cutting (2) 8 TRAY TOWER AUTOMATION

- Max. thickness 1" Carbon Steel
- (2) **Mitsubishi GX-F100 3015 10kw Fiber Optic Laser** 60" x 120" bed
 - **Mitsubishi RX-F80 4020 8kw Fiber Optic Laser** 80" x 160" bed
 - **Mitsubishi ML4020GX-F120(D) 12kw Fiber Optic Laser** 80" x 160" bed

STANDALONE 2 TRAY LOAD

- **Eagle Inspire 4020 20k Fiber Optic Laser** 80" x 160" bed

Plasma Cutting

- **Messer Cutting System Combination Plasma/Oxy** 20' x 35' bed
- (6) Alpha Oxy Torches
- (2) HPR-260XD Straight Plasma Torches
- (1) HPR-260XD Infinite Rotation Bevel Torch, 45 deg. max.

Forming

- (2) **Cincinnati Press Brakes** **MaxForm 350 Tons** 12' bed
- (1) 6-Axis back gauge with interchangeable fingers
- (1) 2-Axis block back gauge
- **Mitsubishi Press Brake** 135-ton, 10' bed
- **Mitsubishi BB4013 Press Brake** 40-ton, 4' bed

Machining

- **HAAS VF7, CAT 40, 24 Tool ATC** 28" x 84" bed
- **HAAS VF10, CAT 50, 30 Tool ATC** 28" x 120" bed

Blasting

- **Wheelabrator Parts Blaster** 5' wide

Projection Welding

- **Standard Resistance Welder**
- **150 kva Projection Welder**

Welding

- **Lincoln Power Mig 255C Welder**
- **Miller Deltaweld 452 Welder**
- (2) **XHS-CM 1,000 kg H-Frame positioner, Lincoln R450 with Fanuc ARC Mate 120ID Robotic Arm**
Payload 2200 lbs. Envelope 2000x1300x1000 mm

Flattening

- **Phoenix 40 Ton Flattener** 42" x 126" bed

Deburring

- **Lissmac SBM-XL 1500**

PRODUCTS

- Hot Rolled Carbon Coil, Sheet & Plate
- Hot Rolled P&O Coil & Sheet
- Coated Coil & Sheet
- Stainless Steel Coil & Sheet
- Aluminum Coil & Sheet
- Cold Rolled Carbon Coil & Sheet

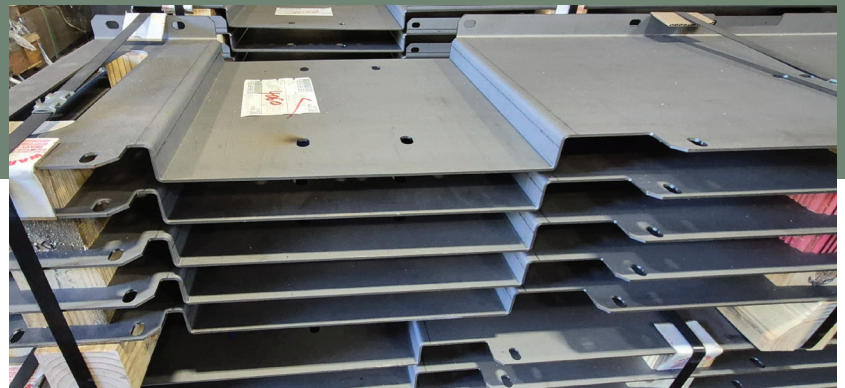


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