



Bettendorf, Iowa

6425 State Street
Bettendorf, IA 52722

PROCESSING CAPABILITIES

Temper Mill

- 14 ga - .5" Thick
- 32" - 74" Width; 42" - 530" long
- *over 600" with special handling

Burning

ALTRA PG-14 10/12 HYDEF PLASMA

- Straight cut up to 1.5" carbon steel

ESAB AVENGER 2 OXYFUEL

- Max thickness 6" carbon steel

TRUMPF 5060 LASER

- Table size 80" x 240"
- Max thickness .787" carbon steel

MITSUBISHI FIBER LASER 6030 XL-F

- 240" x 120" bed size
- High speed, heavy-duty motion system w/ pallet changer

MITSUBISHI FIBER LASER 10 KW GX-F

- Table size 2m (78") x 4m (157")
- Cut through 1" thick carbon plate

KINETIC K5000XMC WITH 10'8" CUTTING WIDTH

- Max thickness 8" thick plate
- Drilling to 4", tapping to 1-1/4"
- Capable of cutting up to 52° bevels
- Machine Accuracy +/- 0.15mm/m (0.006"/36")

Forming & Flattening

- Cincinnati 600 ton - 20' bed press brake
- Pacific 230 ton - 12' bed press brake
- Cincinnati 1000 ton - 16' bed press brake

Machining

HAAS VF4 MACHINING CENTERS (2)

- 20" x 50" travel range; 40 taper
- 24 tool side mount tool changer

HAAS VF8 MACHINING CENTER

- 50 taper

Finishing

METCAST M-4/96 HORIZONTAL PLATE SHOTBLASTING

- .250" - 2.5" thick; 96" wide x 240" long

LS INDUSTRIES - PARTS BLASTER

- 3" thick; 72" wide x 240" long



PRODUCTS

- Hot Rolled, P&O Coil & Sheet
- Hot Rolled Plate
- Alloy & Heat Treat Plate
- Armor & AR Plate
- Ultra High Strength Plate
- Cold Rolled Coil & Sheet
- Stainless Steel & Aluminum

Action Stainless | Berlin Metals | Central Tube & Bar | Chicago Tube & Iron
Integrity Stainless | McCullough Industries | Metal-Fab | MetalWorks | Shaw Stainless & Alloy



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