

The Polymers Center laboratory has testing and analytical resources to assist with materials identification, new product development and trouble-shooting. The Center has the capability to identify polymers and additives, determine flow properties, and establish the mechanical and thermal properties of polymers and compounds using calibrated, standardized ASTM tests. Further, only at The Center can customers compound, mold, and test prospective materials under one roof, greatly enhancing the time to market for their products.

We offer a wide variety of mechanical and chemical analysis testing, including:

- · Material composition identification
- Mechanical properties determination
- Third-party verification of material properties
- Failure analysis
- · Quality assurance testing
- Finished part performance evaluation



Materials Testing

The Polymers Center's material testing lab functions as an integral part of the mission to support the polymers industry here in the Carolinas. Some of our customers are looking for answers to their materials questions, such as why one lot of resin runs differently from another. Other customers need flow information, and still others are interested in mechanical or thermal properties of their polymers. Whether a DSC, FTIR, Melt Flow, Capillary Rheometry or Izod Impact test is required, in each case The Polymers Center can help. We can also act as a disinterested third party when questions arise regarding the exact nature of a polymer sample or disputes arise between vendor and customer.



| TEST DESCRIPTION | TEST METHOD | MIN. SPECIMENS | FORMS OF SAMPLE |
|----------------------------------|-----------------------------|----------------|--------------------------------|
| Custom Testing | Discuss with Test Lab | | |
| Ash Content | ASTM D5630 | 2 | Open |
| Density/Specific Gravity | ASTM D792 | 5 | Pellets. Sample Part |
| Flexural Test | ASTM 790 | 5 | ASTM bar |
| Gardner Impact Test | ASTM D5240 | 20 Minimum | ASTM disk or Flat Sample Parts |
| Shore Hardness | ASTM D2240 | 5 Readings | Min. Thickness |
| HDT/DTUL | ASTM D648 | 3 | ASTM bar |
| Izod Impact | ASTM D256 | 5 | ASTM bar |
| Melt Flow Rate | ASTM D1238 | 1 | Pellets Sample Part |
| Capillary Rheology | ASTM D3835 | 1 | Pellets Runners |
| Melt Strength - Rheotens | | 1 | Pellets Runners |
| Melting Point and Tg by DSC | ASTM D3418 | 1 | Open |
| Moisture Content via Weight Loss | | 2 | Pellets |
| Tensile Test | ASTM D638, D882, | 5 | Test Bars |
| | D412 ISO 527 | | |
| Vicat Softening Point | ASTM D1525 | 3 | Test Bars Flat Sample Part |
| Circulating Air Oven Aging | ASTM D5510, D3045 | 5 | Sample Part |
| Thermal Conductivity | ASTM D5930 | 1 | 100 g Pellets |
| pVT | Isothermal & Isobar (ISO 17 | 7744) 1 | 100 g Pellets |
| Quality Control of | Sensor-Based Analysis | | Min. 5 lbs. of Plastic Flakes |
| Plastic Flakes | of Plastic Flakes | | Like PET, PP/PE-Flakes |
| FTIR | | | Open |

Express Service

Some tests, including melt flow, ash content or specific gravity, require more than 48 hours to run. If time is of the essence, we can expedite some of the runs so that you can get results within 48 hours.

Notes: Many tests are required by the ASTM standard to allow a conditioning time of 40 hours; therefore, we cannot offer express turnaround for these tests. Number of specimens required for testing is material dependent.

Volume Service

If you have a series of tests or repetitive samples that require frequent runs, we can develop a volume contract. Please call to discuss how we can better meet your needs.

Our test lab maintains working relationships with several outside laboratories to provide additional testing capabilities, including:

- Polymer IV
- NMR Spectroscopy
- GC/Mass Spectroscopy
- ICP/AES Compositional Analysis
- EDS/SEM Microscopy

Call The Polymers Center or visit our website to register for classes or to learn more:

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