

HARD LID



FITTING INSTRUCTION - VARIATIONS

2022-current FORD RANGER Corner Gussets & Infill / Side Rails (std s/s side rails)

Fit the infill RHS to the tub using:

- Silicon seal all along underside of RHS to tub. Fit plastic end caps to RHS.

1 - 2 @ M8 x 40 S/S button head socket screws, S/S spring & S/S penny washers.

2 - After the infill is installed, insert rubber gromets into the clearance holes on top of the infill.

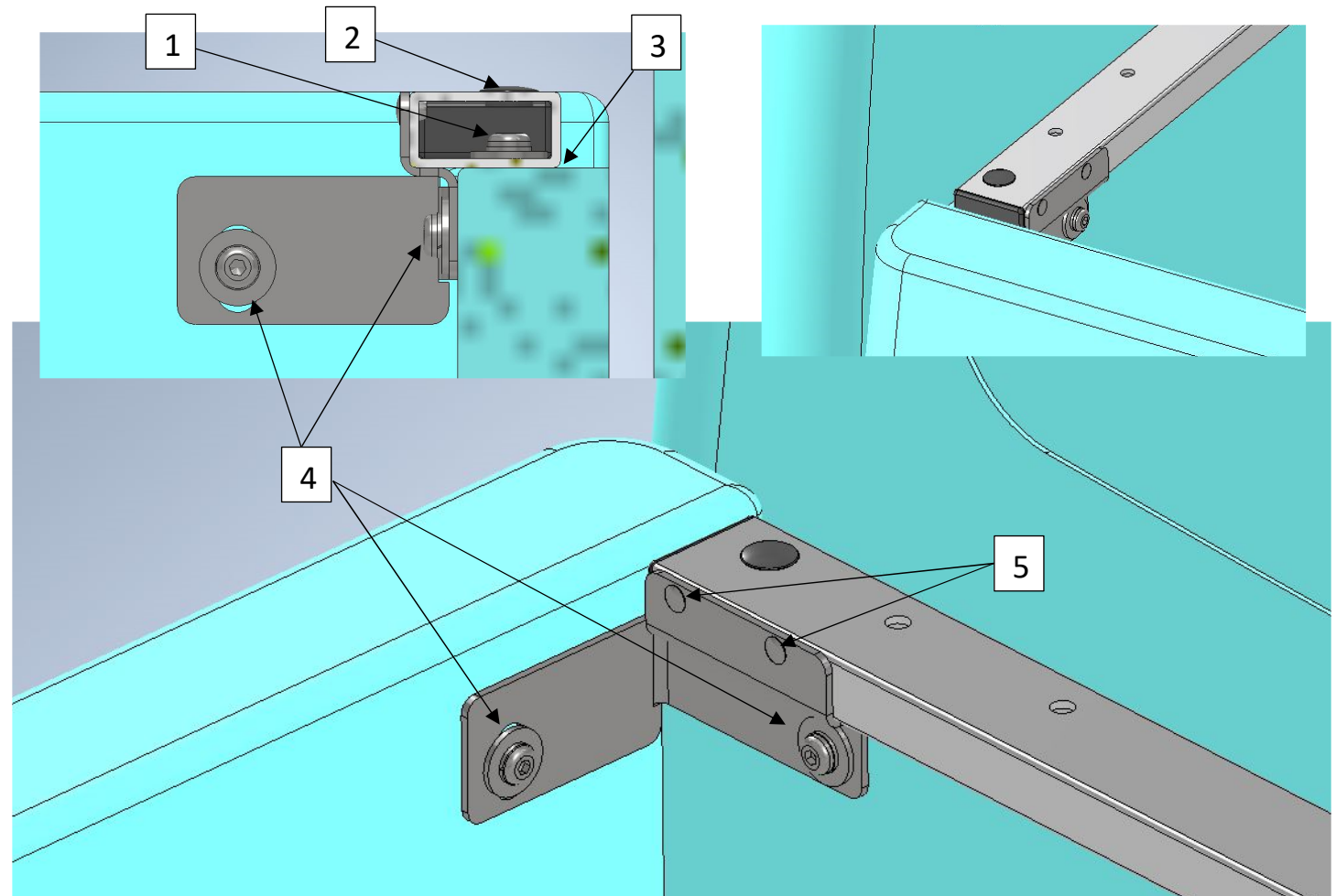
3 - Seal the front (cab side) of the RHS infill.

4 - Fit the corner gussets to tie the sides of the tub to the front using:

- 4 @ M8 x 25 S/S button head socket screws, S/S spring & S/S penny washers.

(Use Factory holes)

5 - Once the gussets are fitted, drill through the 2 @ Ø5 holes in the gusset and fit Ø5 S/S sealed rivets.



6 – Fit a M6 x 50 s/s bolt, flat and spring washer to the centre 'locking hole'. Fit one of the Nylon packers to the rear of the side rail on the M6 x 50 bolt.

7 – Line up the M6 bolt with the factory M6 hole in the tub (middle recess) and finger tighten.

8 – Fit 3 clamp brackets using 3 @ M8 x 30 s/s bolts, flat and spring washers (note: finger tight at this point).

9 – Slip 2 more Nylon packers behind the side rail (into the divots in the side of the plastic tub). Once all 3 packers are in place, tighten all 3 clamp brackets and M6 locking bolt.

Repeat the above for the opposite side.

