

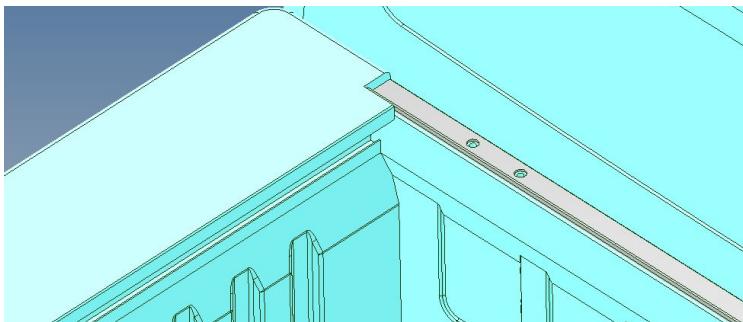
HARD LID



FITTING INSTRUCTION - VARIATIONS

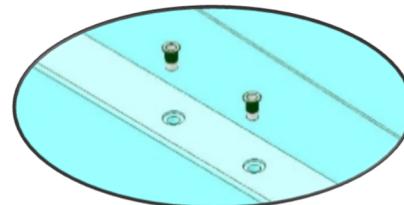
RAM 1500 with RAM boxes Infill Panel / hinges / side rails

1. Sit the fitting jig in place as standard, mark and drill with a Ø5 drill bit.

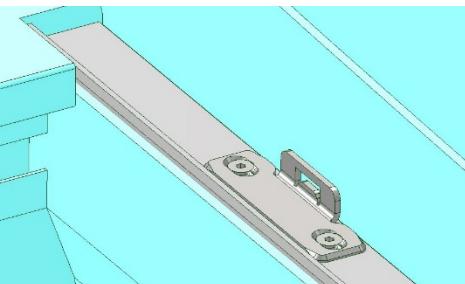


2. Drill out the holes in the tub to Ø9.

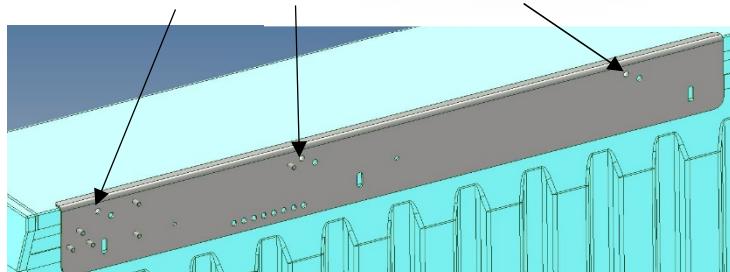
Paint the holes for rust protection and insert the M6 s/s rivnuts.



4. Fit the infill (note the orientation) & hinges etc, as per standard fitting videos except using M6 x 35 csk socket head screws (these will hold the infill in place).



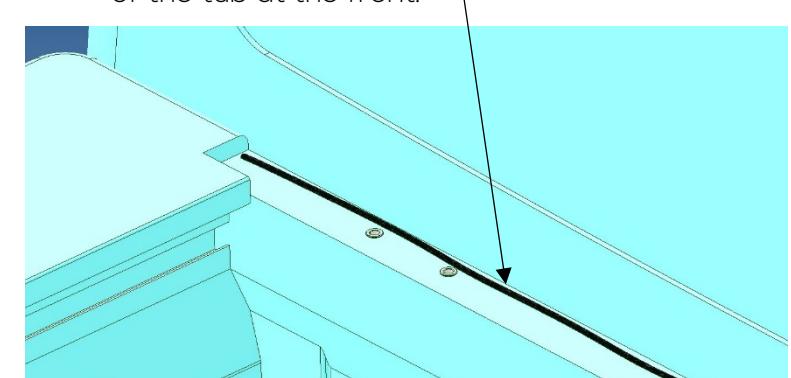
5. Sit the side rail in its correct position, mark the 3 holes for the rivnuts and drill pilot holes with a Ø5 drill.



6. Drill out the holes to Ø11. Paint the holes for rust protection and insert the M8 s/s rivnuts.

7. Fasten the side rail to the tub using 6 @ M8 x 30 button head socket screws (3 each side of the tub).

3. After fitting the M6 s/s rivnuts, run a bead of sealant along the top of the tub at the front.



8. Fit the self-adhesive backed 'D' seal to each side of the tub.

