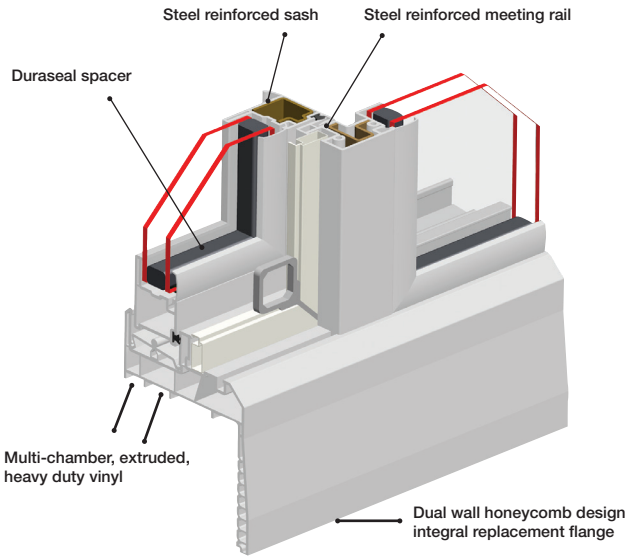
Premium
WINDOWS & DOORS

Timeless Series Windows



Timeless Series windows feature a slim frame for maximum viewing area, standard LoE3 glass and frame types for every application. A preferred choice for convenience and functionality.





Timeless Windows feature the original European inspired automatic sash lock.

Timeless Horizontal Sliding Thermal Performance

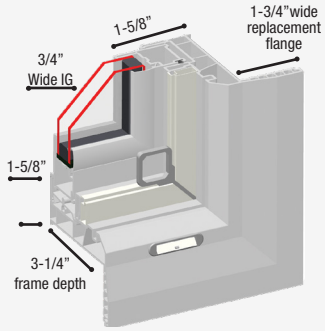
Glazing		
Dual	2mm LoE3	2mm Clear

Grids	U Factor	SHGC	VT	CR Condensation Resistance
None	0.29	.22	.52	CR 44
3/4-5/8"		.20	.47	
>1"		.18	.42	

As tested with LoE3 glass, Duraseal Spacer and Argon gas filled combined with clear glass. *Thermal performance varies according to window type.

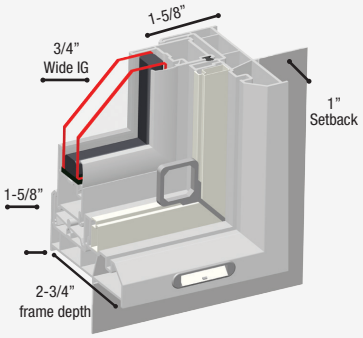
RETROFIT

For replacement applications. This frame type allows convenient installation without the need to break stucco. 2-1/2" replacement flange is also available.



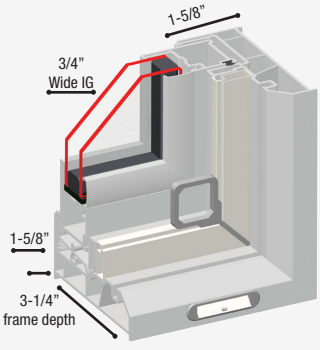
NAIL ON

Nail-on frame allows for targeted installation in new construction applications and is available in 1" and 1-3/8" setback. 1-3/8" is only available in white.



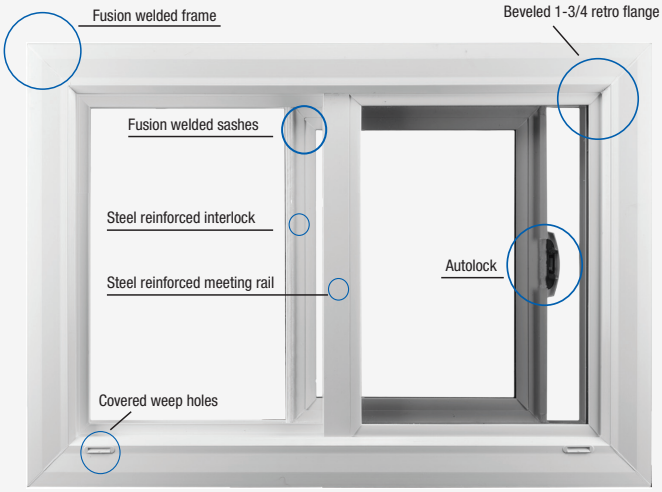
BLOCK

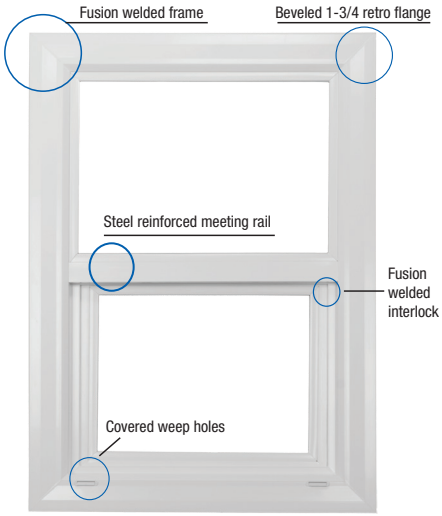
Block frame is suitable for some replacement and new construction applications.



Premium
WINDOWS & DOORS

Timeless Series Windows

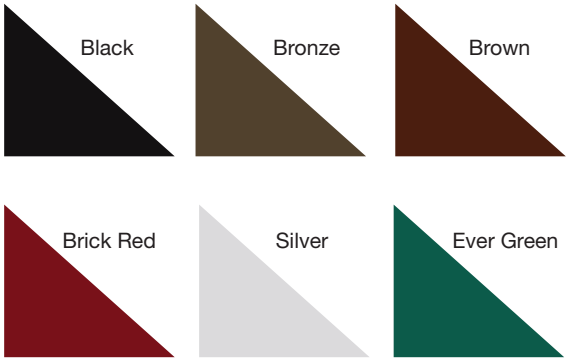




Timeless Windows Key Features:

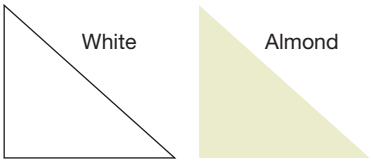
- Heavy duty extruded vinyl for structural strength and durability
- Miter cut and fusion welded frame and sash for rigidity and integrity
- Steel reinforced sashes for outstanding support
- Integral pull rail for easy operation of moving sash
- 1” and 1 3/8” nailing fin set back
- Auto-lock for easy locking action
- Single Hungs feature block and tackle balance system
- Weep hole covers prevent debris from obstructing the drainage system and provide an aesthetic look
- Beveled, multi-chambered extruded vinyl improves thermal performance while providing an aesthetic appearance
- 3/4” insulated glass unit featuring LoE3 glass and Duraseal spacer enhances thermal performance of glass components
- Full weather stripping helps prevent air infiltration
- Argon gas filled chamber for increased energy savings
- Flat and sculptured grids in a variety of patterns
- Standard, custom and extra large sizes are available
- Factory stacking and mulling options in many different combinations
- AAMA and NFRC certified to meet or exceed industry structural and energy efficiency standards

Exterior Coating Options



Custom color available at extra charge
*color may vary on actual product

Standard Colors



Available Configurations:

- Horizontal slider
- Double horizontal slider
- Tilt-in Single hung
- Double hung
- Picture windows
- Geometric shapes
- Casements & Awnings
- Stacked and mulled combinations

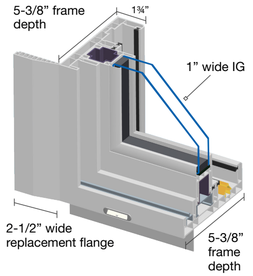
Vinyl Frame Options

Different doors with vinyl frames meeting your needs for new construction, replacement or remodel are offered. All of these doors made with precision cuts are easy to install.

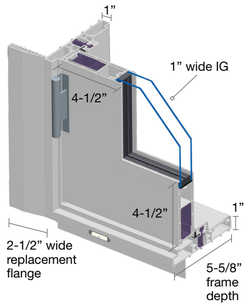
5-1/2” RETROFIT FRAME 2-1/2” FIN

Retrofit frames in most cases are used to replace existing aluminum doors. In these frames, a retrofit fin covers the outside view of the aluminum frame. Vinyl trim molding can be added when ordering the frame to cover the inside view of the existing aluminum frame.

SLIDING PATIO DOORS & FRENCH SLIDING PATIO DOORS



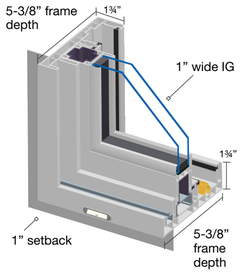
SWING FRENCH DOORS



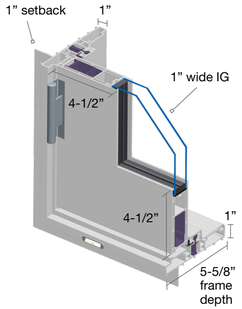
5-1/2” NAIL-ON FRAME 1” OR 1-3/8” SETBACK

Nail-On Frame are used on new construction or remodeling when stucco will be applied after door installation. This type of door frame is nailed or screwed directly onto the wood frame of the house or building.

SLIDING PATIO DOORS & FRENCH SLIDING PATIO DOORS



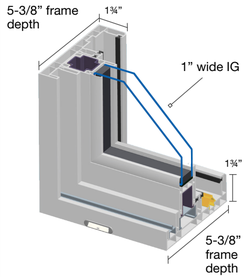
SWING FRENCH DOORS



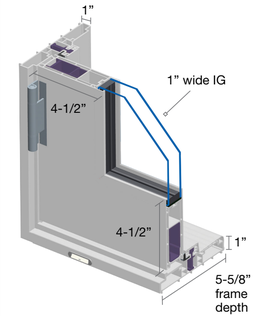
5-1/2” BLOCK FRAME

The replacement of existing wood patio doors call for the use of Block Frames. This type of frame is a non-finned frame used in a new or in a retrofit installation in a block (concrete) wall or as a replacement frame of an existing wood door.

SLIDING PATIO DOORS & FRENCH SLIDING PATIO DOORS



SWING FRENCH DOORS



ALSO AVAILABLE IN TRIPLE GLAZE

Premium WINDOWS & DOORS



PREMIUM WINDOWS & DOORS' Products are backed by a limited lifetime warranty in writing, and are energy efficient.

The National Fenestration Rating Council (NFRC) provides performance ratings on windows, doors and skylights. The NFRC label assures code compliance and gives credit to the brand.

The American Architectural Manufacturers Association (AAMA) certification label shows that the product meets rigorous performance standards.

Cardinal Glass Industries Inc. is the ultimate in performance glass. LoÉ-366 provides the highest level of year-round comfort and energy savings.

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PremiumWindows.com

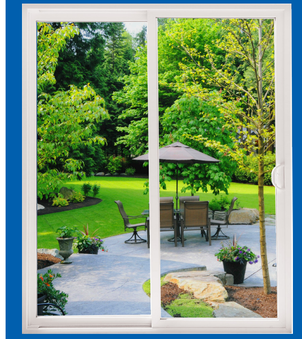
Premium WINDOWS & DOORS

Vinyl Patio Doors



PremiumWindows.com

Sliding Patio Doors



SLIDING PATIO DOOR

PREMIUM WINDOWS & DOORS' sliding patio doors are engineered to operate with ease and are sleek and less obtrusive than most designs available on the market today. Their heavy duty construction and hardware allow for even the largest size door to be open with little effort. The patio doors' two-point lock system is made to withstand great force. In addition, a personal touch can be achieved by ordering a decorative glass, grid pattern or color, or a pet door—available in different sizes for all door styles.



SLIDING PATIO DOOR WITH PET DOOR



Fiberglass screens are included with all orders of patio doors or French sliding doors.

French Sliding Doors



FRENCH SLIDING DOOR

PET DOOR AVAILABLE

French sliding patio doors combine the traditional style of the French door with the space saving convenience of a sliding patio door. PREMIUM WINDOWS & DOORS' French patio doors are built with wider door frames than the standard patio door frame, providing both a stronger performance and a luxurious appeal. An enhanced look and style can be achieved by opting for a diffused glass, selecting from several grid patterns and/or adding a custom color. Further, a custom size pet door can be added while keeping the luxurious look of the door!



This picture shows the width difference between a French sliding door (4 ½") & a sliding patio door (2 ¼").



An external two-point key lock system on the sliding door handles can be added.

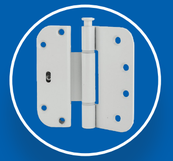
French Swing Doors



FRENCH SWING DOORS

PET DOOR AVAILABLE

French swing doors are the ultimate in luxury and appeal. Several combinations and designs to compliment any design vision are available including doors that swing in or out, single or double doors and active or fixed sidelites. Locks with a three-point locking system are included to secure both the top and the bottom of the frame. The standard handle finish is white enamel. Other options are available upon request. Below are the door configurations for the French swing door.



Heavy duty French swing door hinges last the lifetime of the door. They facilitate opening or closing the door.



The door handles are installed using aluminum reinforcement beams to provide as much added strength as possible.

Patio Door & French Sliding Door Handle Features:

- ✓ **A dual point locking system**
- ✓ **Ergonomic exterior pulls**
- ✓ **A heavy duty die cast zinc construction**
- ✓ **A stylish modern design**
- ✓ **Long lasting powder coated finishes**

STANDARD HANDLE

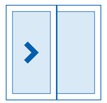


INTERIOR VIEW



EXTERIOR VIEW

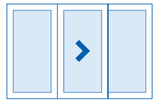
Patio & French Sliding Doors Options



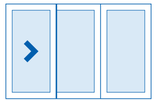
FROM LEFT TO RIGHT



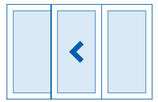
FROM RIGHT TO LEFT



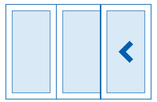
FROM CENTER TO RIGHT



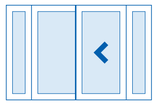
FROM LEFT TO CENTER



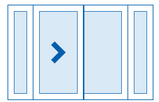
FROM CENTER TO LEFT



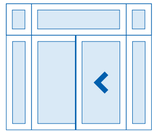
FROM RIGHT TO CENTER



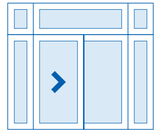
FROM RIGHT TO LEFT WITH SIDELITES FIXED



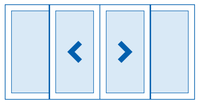
FROM LEFT TO RIGHT WITH SIDELITES FIXED



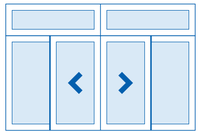
FROM RIGHT TO LEFT WITH SIDELITES FIXED & PICTURE AT TOP



FROM LEFT TO RIGHT WITH SIDELITES FIXED & PICTURE AT TOP

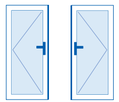


FROM CENTER TO SIDELITES



FROM CENTER TO SIDELITES WITH PICTURE AT TOP

French Swing Doors Options



FROM RIGHT TO LEFT

FROM LEFT TO RIGHT



FROM CENTER WITH LEFT ACTIVE PANEL



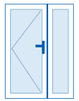
FROM CENTER WITH RIGHT ACTIVE PANEL



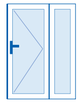
LEFT FIXED SINGLE DOOR FROM RIGHT TO LEFT



LEFT FIXED SINGLE DOOR FROM LEFT TO RIGHT



RIGHT FIXED SINGLE DOOR FROM RIGHT TO LEFT



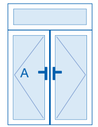
RIGHT FIXED SINGLE DOOR FROM LEFT TO RIGHT



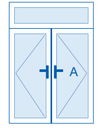
FROM RIGHT TO LEFT WITH SIDELITES FIXED



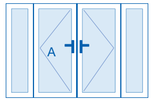
FROM LEFT TO RIGHT WITH SIDELITES FIXED



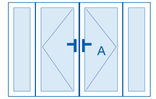
FROM CENTER WITH LEFT ACTIVE PANEL & TOP PICTURE



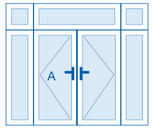
FROM CENTER WITH RIGHT ACTIVE PANEL & TOP PICTURE



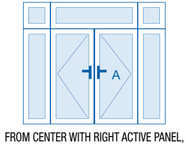
FROM CENTER WITH SIDELITES FIXED & LEFT ACTIVE PANEL



FROM CENTER WITH SIDELITES FIXED & RIGHT ACTIVE PANEL



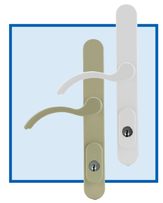
FROM CENTER WITH LEFT ACTIVE PANEL, SIDELITES FIXED & TOP PICTURE



FROM CENTER WITH RIGHT ACTIVE PANEL, SIDELITES FIXED & TOP PICTURE

French Swing Door Hardware

The standard PREMIUM WINDOWS & DOORS' French swing door hardware colors are white or almond enamel. A broad array of colors and finishes are available as an upgrade to compliment or match other decorative metals or finishes.



An external key lock comes standard on all French doors. The three-point lock system adds extra strength to a door.



*Finishes shown may vary slightly from actual product.

Premium
WINDOWS & DOORS

Zenith
Series



Elevated Luxury Experience
Cutting-Edge Performance Vinyl
Versatile Style Integration





Zenith

Luxury Style, Superior Performance.

The Zenith Series of Windows & Doors enhances any space with a lasting and bold modern aesthetic. Advanced materials and cutting-edge technology deliver exceptional performance and durability. Superior heat resistance, fade-resistant color formula, and premium sound insulation overcome climate limitations of traditional vinyl windows. The style and strength the of Zenith Series provide a new level of high-end design opportunities for residential and commercial projects.

Elevated Luxury Experience

Cutting-Edge Performance Vinyl

Versatile Style Integration

Zenith

Cutting-Edge Vinyl Technology

Our innovative formula and performance co-extruded frames maintain the perfect balance between your desired luxury look and durability in the hottest of climates.

Extreme Heat Resistance

ANTI-WARPING, ANTI-SHRINKING

Engineered to withstand extreme heat with no structural damage or deformation to your windows and doors. Tested to endure temperatures up to 200°F, Zenith Series frames resist warping and shrinking. Long-lasting performance is guaranteed even in the most demanding environments.



Matte Black Color Performance Vinyl

ADVANCED COLOR-FADE RESISTANCE

Full-color penetration and vinyl composition maintains long-lasting black finish where traditional vinyl would fail and fade over time.

CAPSTOCK PROTECTION

Structural and aesthetic protection from durable co-extruded layer.

Premium Sound Insulation

The superior construction and materials used effectively reduce external noise, creating a quieter and more peaceful indoor environment. The Zenith Series offers peak resistance to sound pollution.

Highest Energy Efficiency Standards

Manufactured for the best climate control and energy savings, the Zenith Series has passed ASTM International and AAMA energy standards, as well as the strictest energy efficiency guideline in the U.S.: California's Title 24.

ASTM INTERNATIONAL







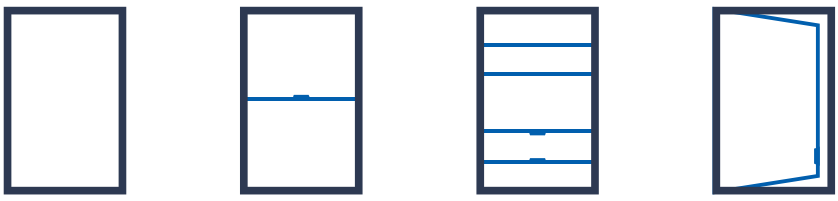
Zenith

Elegant Design for Versatile Style Integration

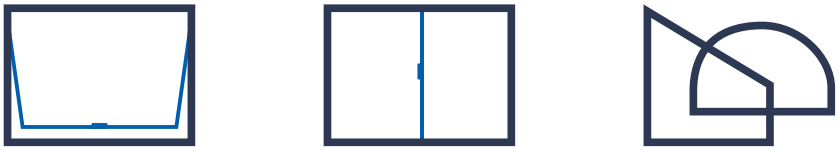
Achieve your dream vision with the luxury design of the Zenith Series Windows & Doors.

Meticulously crafted for maximum compatibility with the latest architectural trends without sacrificing performance or aesthetics. Innovative engineering meets the demands of diverse climate regions and project requirements, granting higher creative freedom than ever before. It's the perfect way to add luxury to any modern space.

Windows



PICTURE | SINGLE HUNG | DOUBLE HUNG | CASEMENT



AWNING | HORIZONTAL SLIDER | CUSTOM SHAPES

Doors



SLIDING PATIO | FRENCH DOOR



Experience the view, not the outside heat.

Zenith Series windows allow you to maximize natural light in the hottest climates while still staying cool. Rest easy knowing your windows are built to withstand extreme heat without warping or shrinking.



CASEMENT



PICTURE



AWNING



SINGLE HUNG



DOUBLE HUNG



HORIZONTAL SLIDER

Hardware



SASH AUTO-LOCK



CASEMENT AWNING OPERATOR



LATCHES

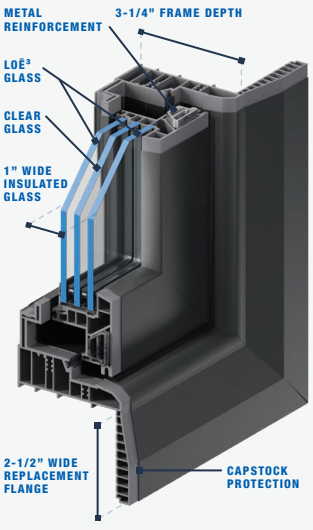


SMOOTH OPERATION, LOW-NOISE NYLON ROLLERS

Framing Details

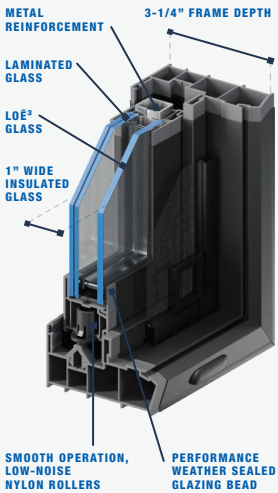
RETROFIT

CASEMENT
TRIPLE PANE



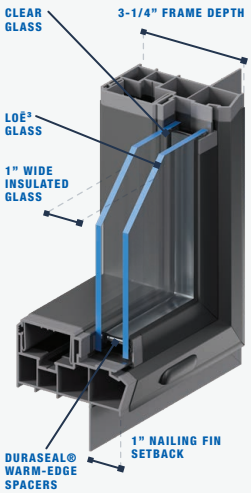
BLOCK

HORIZONTAL SLIDING
DURA-PANE



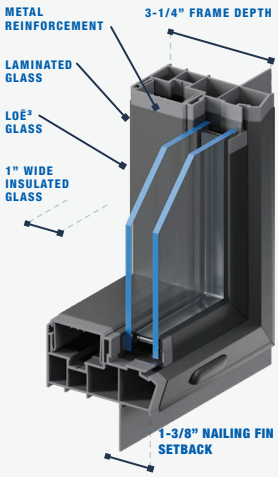
NAIL ON 1”

PICTURE
DOUBLE PANE



NAIL ON 1-3/8”

DOUBLE HUNG
DURA-PANE







Extend any space in full comfort.

Create elegant indoor-outdoor transition experiences with Zenith doors. Our premium materials and innovative manufacturing process keep the noise and heat out while allowing you to enjoy beautiful views and natural light.



SLIDING PATIO DOOR



FRENCH DOOR



SLIDING PATIO
HARDWARE (KEY LOCK AVAILABLE)



FRENCH DOOR
HARDWARE

Additional Features

PREMIUM ENERGY EFFICIENCY STANDARD

Low-E coatings reflect sunlight to maintain comfortable indoor temperatures, while superior frame construction and spacers ensure maximum energy loss protection.

GLASS TEXTURES

Create privacy by customizing any space with our selection of textured glass patterns. Ask vendor for details.

CUSTOM GRIDS

Add an elegant element to your windows and doors with a grid design. Inside glass grids allow for easy maintenance. Ask vendor for details.

Zenith Series

PREMIUMWINDOWS.COM

Elevated Luxury Experience
Cutting-Edge Performance Vinyl
Versatile Style Integration

Windows



PICTURE | SINGLE HUNG | DOUBLE HUNG | CASEMENT



AWNING | HORIZONTAL SLIDER | CUSTOM SHAPES

Doors



SLIDING PATIO | FRENCH DOOR



Premium
WINDOWS & DOORS

ZENITH-250219

Standard Typography

H1, Heading 1

H2, Heading 2

H3, HEADING 3 (CAN ALSO BE USED IN LARGER FEATURE CHARTS)

H4, DETAIL HEADING/CAPTION (MEANT FOR CHARTS AND GRAPHS)

DIMENSION/CALLOUT

P. Lead Text - For for more important introduction text. A mad boxer shot a quick, gloved jab to the jaw of his dizzy opponent. We promptly judged antique ivory buckles for the next prize.

P. Body Text - The quick brown fox jumps over the lazy dog. The five boxing wizards jump quickly. A mad boxer shot a quick, gloved jab to the jaw of his dizzy opponent.

P. Small, A quart jar of oil mixed with zinc oxide makes a very bright paint. The job requires extra pluck and zeal from every young wage earner. About sixty codfish eggs will make a quarter pound of very fizzy jelly

Special Typography

Marker Text

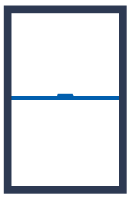
Windows **Doors**

Aluminum **Elegance**

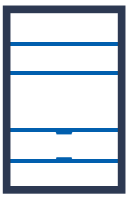
Serene **Timeless**

Zenith

Diagrams



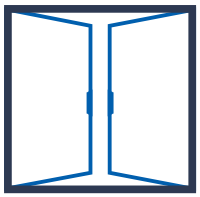
SINGLE HUNG



DOUBLE HUNG



SLIDING PATIO



FRENCH DOOR

DIAGRAM LINE - DIMENSION

DIAGRAM LINE - CALLOUT

DIAGRAM LINE - PROJECTION

GLASS PANE
3LoE3

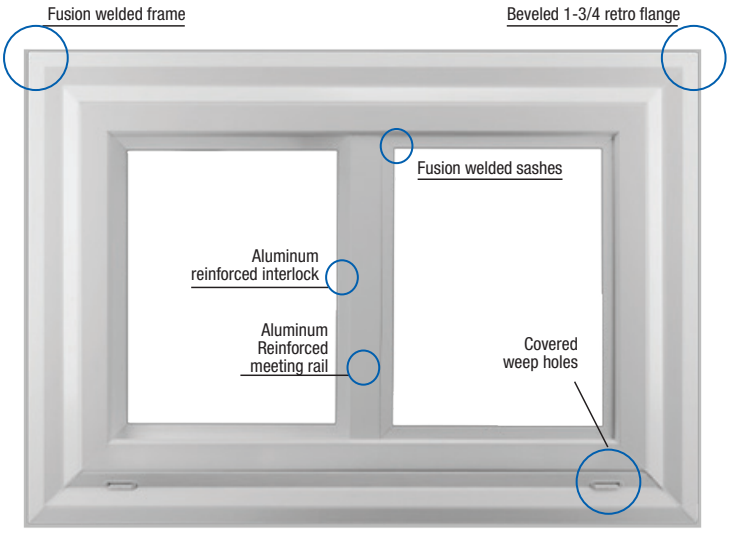


Premium
WINDOWS & DOORS

Serene Series Windows



Built strong to last long, our Serene window and door system, will meet your needs for energy efficiency, security and sound control.





Vent Latches for adjustable ventilation



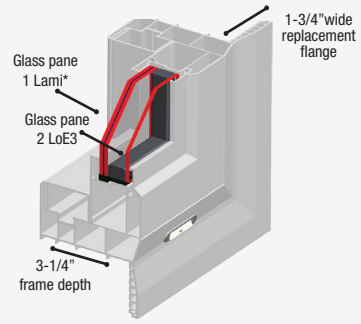
Serene Windows feature the original European inspired automatic sash lock.

The Nylon composite roller and housing provide a much quieter movement and long-lasting durability



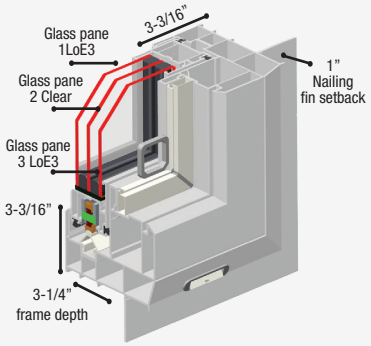
RETROFIT

For replacement applications. This frame type allows convenient installation without the need to break stucco. Impact resistant panels for increased security, glass will not shatter. High sound reduction achieved by a laminated glass pane.



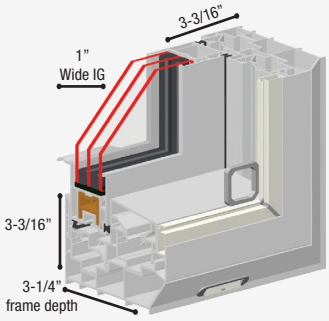
NAIL ON

Nail-on frame allows for targeted installation in new construction applications and is available in 1" and 1-3/8" setback. Two LoE3 glass panes for maximum energy savings. Low U-factor and high condensation resistance. Two inner chambers are filled with argon gas.



BLOCK

Block frame is suitable for some replacement and new construction applications.



Premium
WINDOWS & DOORS

Serene Series Windows

GREEN SOUND SECURITY

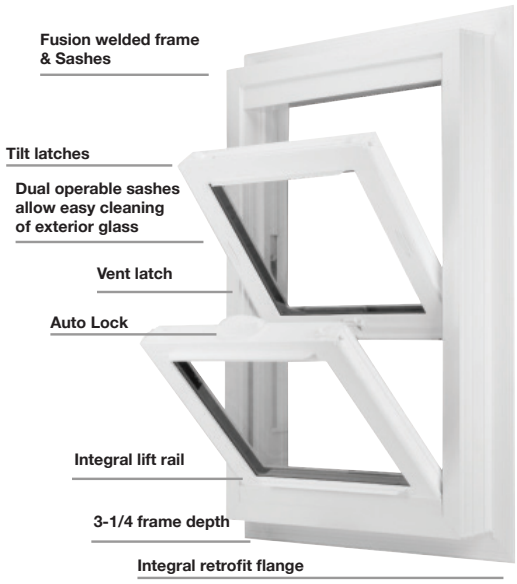
For replacement and new construction applications

Our Serene family of windows and doors, has specific solutions for your project. A Triple glaze, featuring 3 glass panes argon gas filled for maximum energy efficiency, is available. It's also equipped with Duraseal impact resistant components.

Serene Series Key Features:

- Heavy duty extruded vinyl
- Even sight lines
- Miter cut and fusion welded frame and sash
- Steel reinforced sashes
- Integral pull rail
- Replacement flange designed with heavy-duty dual wall 1" & 1-3/8" nailing fin set back
- Auto-lock in sliding & hung models
- Heavy duty hardware on casements and awnings
- Laminated glass option for impact resistance and sound reduction
- STC Rated for low sound transmission
- Nylon composite window rollers on sliding and double sliding models
- Aluminum guide for window rollers
- Hung models feature constant force counter weight balance system
- Vent latches for adjustable ventilation
- Double Hung models allow both sashes to tilt in
- Tilt in Single Hung models allow operating sash to tilt in
- Weep hole covers prevent debris from obstructing the drainage system and provide an aesthetic look
- Beveled, multi-chambered extruded vinyl
- 3-1/4" frame depth
- Duraseal spacer
- Full weather stripping
- 1" insulated glass unit featuring LoE3 glass
- Optional triple pane glass for enhanced thermal performance for increased energy savings
- Factory stacking and mulling options in many different combinations
- AAMA & NFRC certified to meet or exceed industry structural and energy efficiency standards.

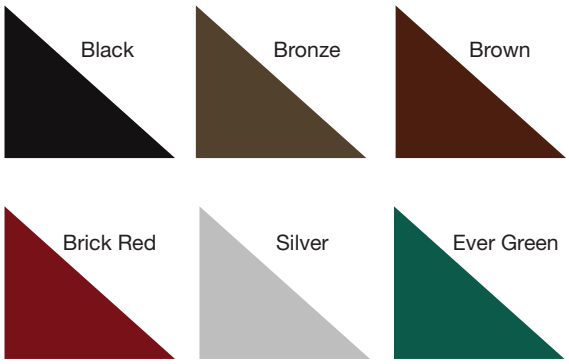
Serene Series double hung window



Serene SH Series Performance

U-Factor	0.20
Solar Heat Gain Coefficient (SHGC)	0.18
Visible Transmission	35%
STC (Sound transmittance rating)	30

Exterior Coating Options

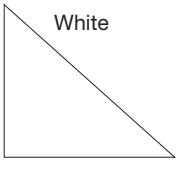


Custom color available at extra charge
*color may vary on actual product

Available Configurations:

- Horizontal slider
- Double horizontal slider
- Tilt-in Single hung
- Double hung
- Picture windows
- Geometric shapes
- Casements & Awnings
- Stacked and mulled combinations

Standard Color:

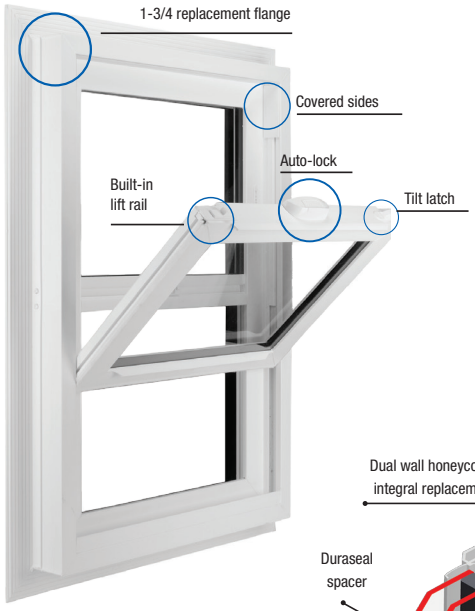


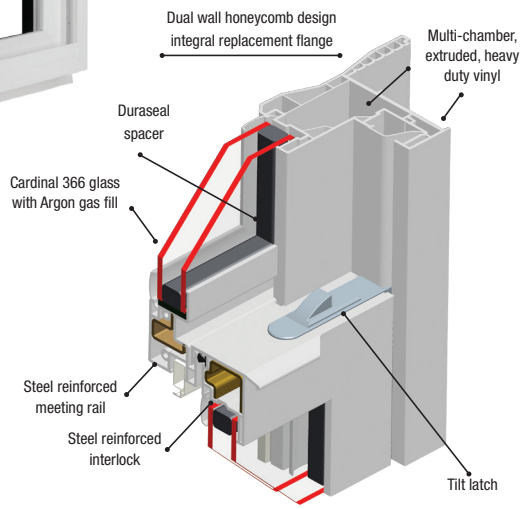
Premium
WINDOWS & DOORS

Elegance Series Windows



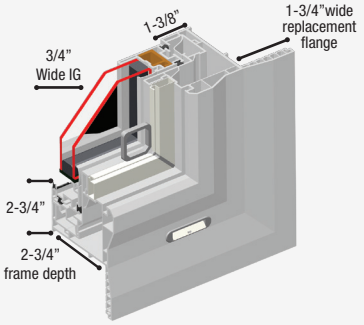
Elegance Series windows feature a robust frame with convenient features. Even sight lines, standard LoE3 glass and frame types for every application, make this product your preferred choice for any replacement or new construction project.





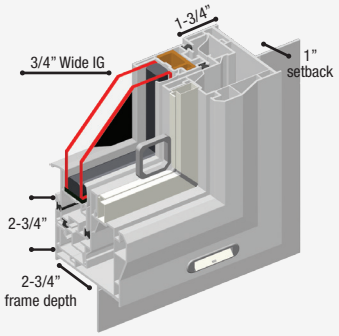
RETROFIT

For replacement applications. This frame type allows convenient installation without the need to break stucco.



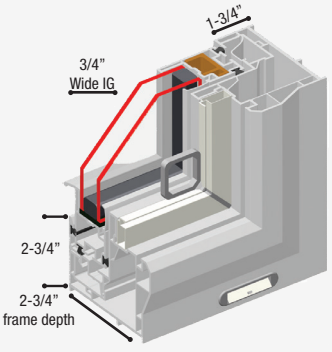
NAIL ON

Nail-on frame allows for targeted installation in new construction applications and is available in 1" and 1-3/8" setback. 1-3/8" is only available in white.



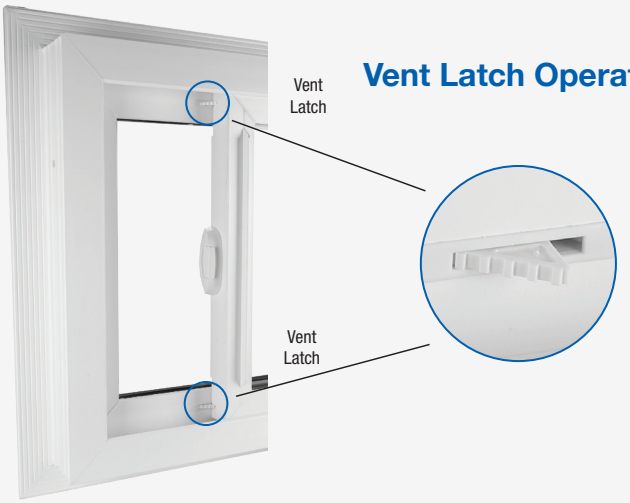
BLOCK

Block frame is suitable for some replacement and new construction applications.



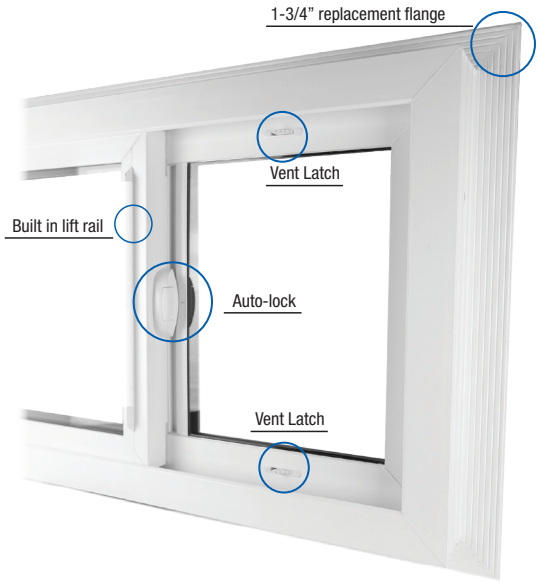
Premium
WINDOWS & DOORS

Elegance Series Windows



Vent Latch Operation

Elegance XO window, inside view



For replacement and new construction applications

Elegance Windows Key Features:

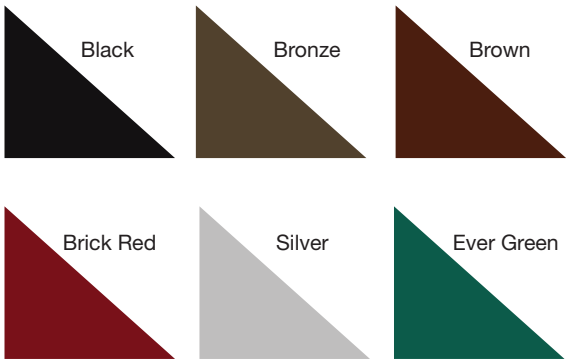
- Heavy duty extruded vinyl for structural and durability
- Even sight lines for a balanced look
- Miter cut and fusion welded frame and sash for structural integrity
- Steel reinforced sashes for outstanding support
- Integral pull rail for easy operation of moving sash
- Dual wall replacement flange construction
- 1" nailing fin set back for new construction applications
- Auto-lock for easy locking action
- Single hung models feature constant force counter weight balance system
- Vent latches for adjustable ventilation
- Tilt in Single Hung models allow operating sash to tilt in
- Weep hole covers prevent debris from obstructing the drainage system and provide an aesthetic look
- Beveled, multi-chambered extruded vinyl
- 2-3/4" frame depth
- Duraseal spacer
- Full weather stripping
- 3/4" insulated glass unit featuring LoE3 glass
- Argon gas filled chamber for increased energy savings
- Factory stacking and mulling options in many different combinations
- AAMA & NFRC certified to meet or exceed industry structural and energy efficiency standards.

ELEGANCE XO SERIES PERFORMANCE

U-Factor	0.29
Solar Heat Gain Coefficient (SHGC)	0.21
Visible Transmission	.49%

As tested with LoE3 glass, Duraseal Spacer and Argon gas filled combined with clear glass. *Thermal performance varies according to window type.

Exterior Coating Options



Custom color available at extra charge
*color may vary on actual product

Available Configurations:

- Horizontal slider
- Tilt-in Single hung
- Picture windows
- Geometric shapes
- Stacked and mulled combinations

Standard Color:

