

Title

Welder/Fabricator

Description

As a Welder/Fabricator you will be responsible for putting together one set of components or working on the finished product.

Responsibilities *(other duties may be assigned)*

- Fit and weld assemblies per job instructions and drawings.
- Perform code (ASME, AWS or API) compliant welds using GMAW, GTAW & FCAW processes.
- Perform joint preparation per drawings & code specifications.
- Properly use fabrication shop hand tools. (grinders, drills, air tools, etc.)
- Operate forklifts.
- Operate vertical/horizontal band saws.
- Rig, hoist/lift & move materials.
- Maintain safe and clean work environment.

Requirements:

- Must be able to prep, set up, fit, and weld GMAW, FCAW 2G, 3G & 4G weld test & GTAW 6G weld test.
- Positive “can do” attitude & strong work ethic.
- Ability to take detailed instructions.
- Willing to be challenged to improve welding skills to meet high quality standards.
- Must be able to read & understand weld symbols, weld procedures, mechanical and structural drawings.
- Knowledge of OSHA guidelines and safe work practices.
- Must be able to use Oxy/fuel & Plasma hand cutting torch.
- Daily housekeeping of shop and/or work area.
- Flexible working schedule to support project needs.

Considered a Plus:

- ASME pipe welding experience.
- Fit-up & layout experience on structural/misc. steel and pipe spools.
- GTAW welding in 6G position.

- Experience with machine equipment such as mill or drill press.
- Familiarity with weld inspections and related NDE (RT, MT, PT)
- Working knowledge of shop travelers for pressure vessels (ASME VIII–Div. 1) fabrication.

EXCELLENT BENEFIT PACKAGE

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Life Insurance
Short-Term Disability

Health Savings Account
Accident Insurance
Cancer Insurance
Flexible Schedule
Paid Time Off
Long-Term Disability

Strobel Fabrication is a full-service ASME certified steel fabrication facility with expertise in custom skid design and fabrication, pressure vessels, piping systems, support, and structural steel, transloading equipment and specialty coatings. Strobel can design and build for a wide range of industries including power generation, oil and gas production, renewable fuels, chemical, ethanol. Petrochemical and more.