

#### Title

Combo Pipe Welder - Shop

#### Description

As a Combo Pipe Welder you will be responsible for using Stick, Mig, Tig, and Flux Core welding techniques to weld various components in flat, vertical, or overhead positions.

#### Responsibilities *(other duties may be assigned)*

- Must be able to observe and recognize problems during the welding process and adjust speed, voltage, amperage, or feed of the rod accordingly.
- Must be able to read and interpret prints and plans.
- Minimum of 4-5 years' experience required.
- Perform code (ASME, AWS or API) compliant welds using GMAW, GTAW & FCAW processes.
- Properly use fabrication shop hand tools. (grinders, drills, air tools, etc.).
- Operate forklifts & overhead cranes.
- Operate vertical/horizontal band saws.
- Rig, hoist/lift & move materials.
- Maintain safe and clean work environment.
- Required to adhere to all safety rules and regulations.

#### Requirements:

- Must be able to weld qualification test coupon for;
  - FCAW and/or GMAW welding process in the 3G & 4G position using Carbon Steel plate.
  - GTAW welding processes in the 6G position with Carbon and/or Stainless Steel pipe.
- Positive "can do" attitude & strong work ethic.
- Ability to take detailed instruction.
- Willing to be challenged to improve welding skills to meet high quality standards.
- Must be able to read & understand weld symbols, weld procedures, mechanical and structural drawings.
- Knowledge of OSHA guidelines and safe work practices.
- Must be able to use Oxy/fuel & Plasma hand cutting torch.
- Daily housekeeping of shop and/or work area.
- Flexible working schedule to support project needs.



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**Considered a Plus:**

- ASME pipe welding experience.
- Fit-up & layout experience on structural/misc. steel and pipe spools.
- Experience with machine equipment such as mill or drill press.
- Familiarity with weld inspections and related NDE (RT, MT, PT)
- Pipe welding experience with ASME B31.3, B31.4 and API 1104 codes.
- Fit-up, layout & welding experience on structural/misc. steel.
- Familiarity with weld inspections, inspection documentation and NDE (RT, UT, MT, PT).
- Formal/technical education.

**EXCELLENT BENEFIT PACKAGE**

**Generous 401K Match**  
**Medical Insurance**  
**Dental Insurance**  
**Vision Insurance**  
**Life Insurance**  
**Short-Term Disability**

**Health Savings Account**  
**Accident Insurance**  
**Cancer Insurance**  
**Flexible Schedule**  
**Paid Time Off**  
**Long-Term Disability**

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Strobel Fabrication is a full-service ASME certified steel fabrication facility with expertise in custom skid design and fabrication, pressure vessels, piping systems, support, and structural steel, transloading equipment and specialty coatings. Strobel can design and build for a wide range of industries including power generation, oil and gas production, renewable fuels, chemical, ethanol. Petrochemical and more.

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