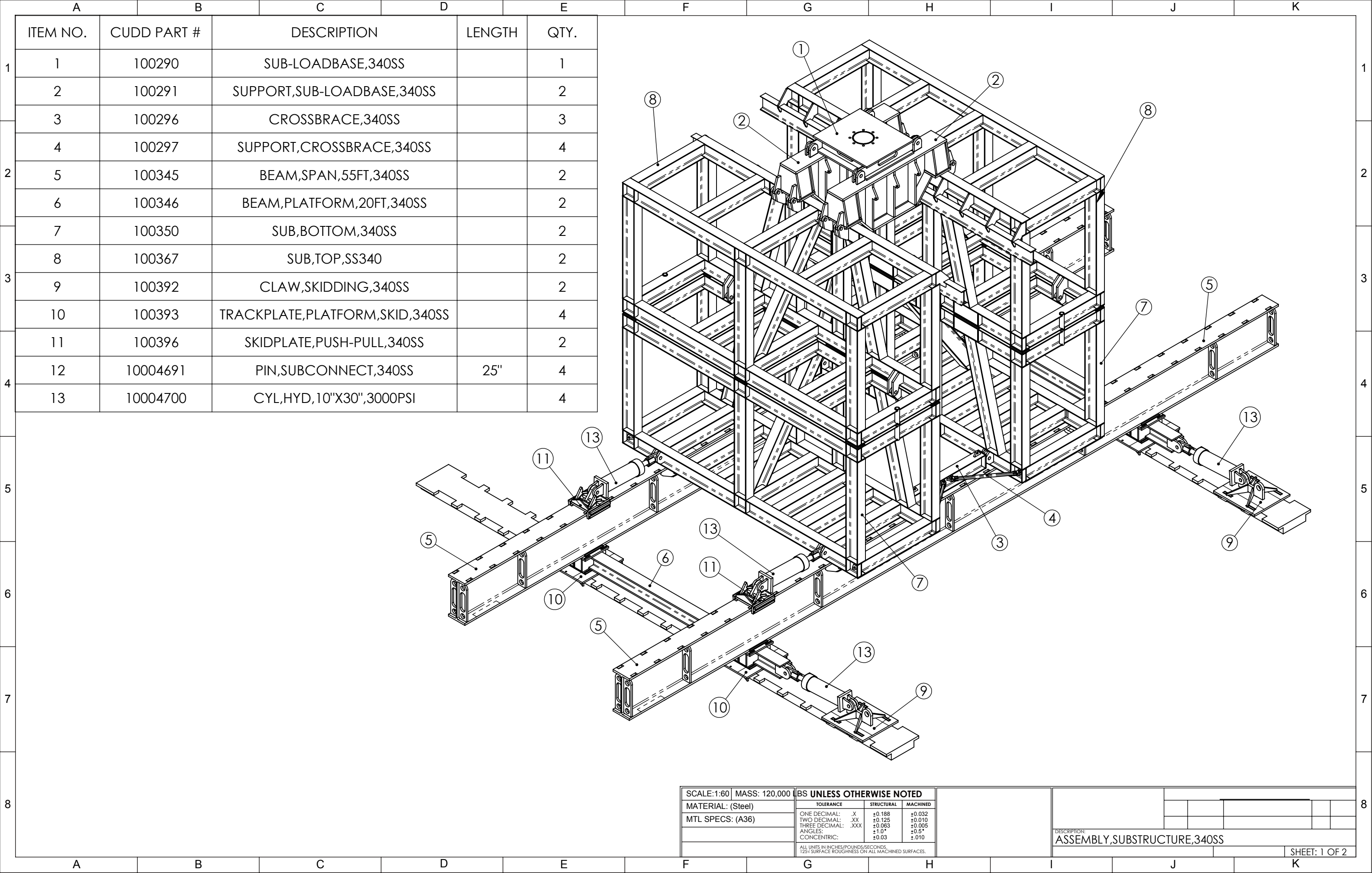
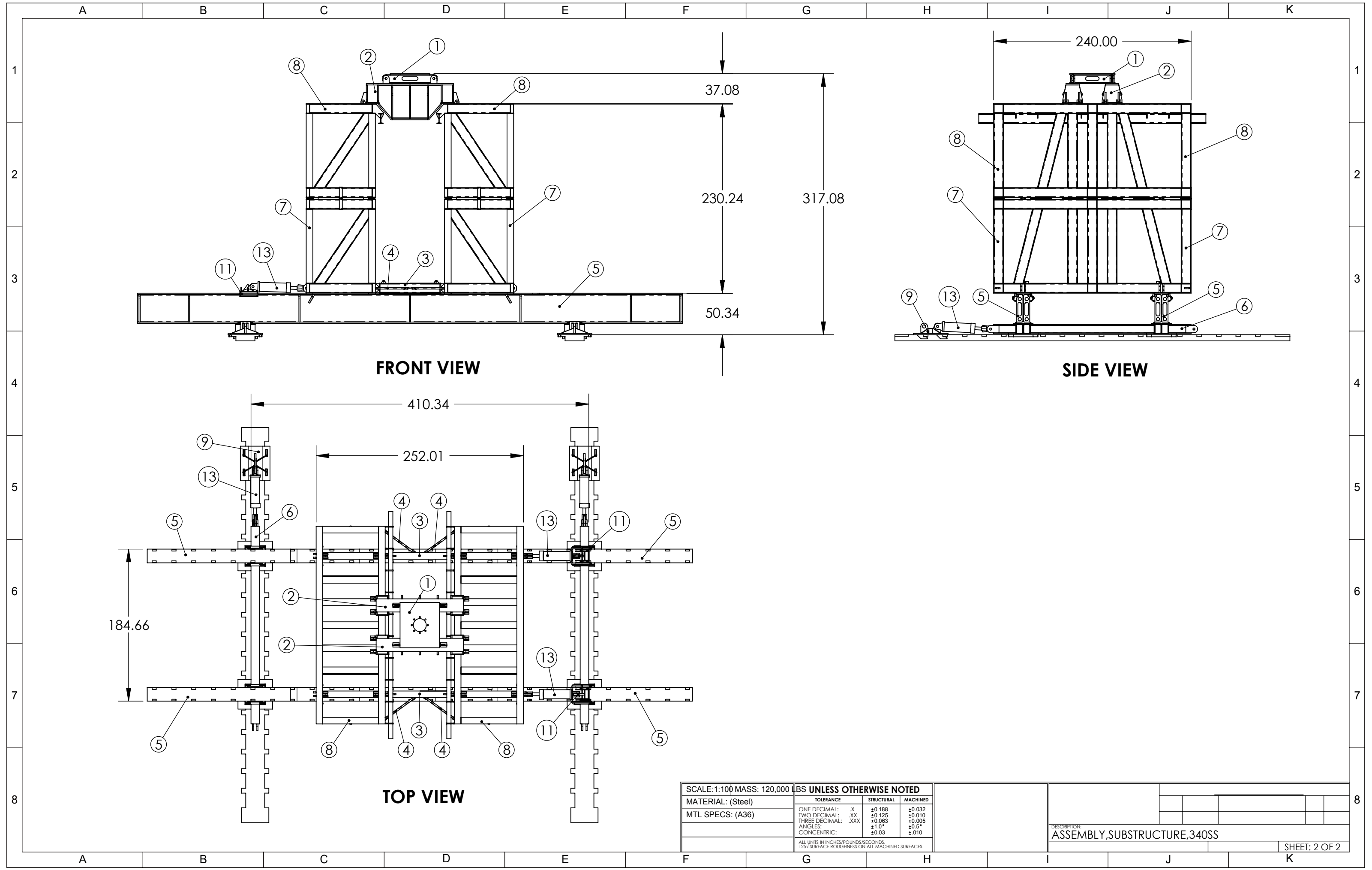




SCALE:1:60	MASS: 120,000	UNLESS OTHERWISE NOTED									8
MATERIAL: (Steel)		TOLERANCE	STRUCTURAL	MACHINED							
		ONE DECIMAL: .X	±0.188	±0.032							
		TWO DECIMAL: .XX	±0.125	±0.010							
MTL SPECS: (A36)		THREE DECIMAL: .XXX	±0.063	±0.005							
		ANGLES:	±1.0°	±0.5°							
		CONCENTRIC:	±0.03	±.010							
		ALL UNITS IN INCHES/POUNDS/SECONDS. 125µ SURFACE ROUGHNESS ON ALL MACHINED SURFACES.									

DESCRIPTION:	
ASSEMBLY,SUBSTRUCTURE,340SS	



SCALE:1:100 MASS: 120,000 LBS UNLESS OTHERWISE NOTED					
MATERIAL: (Steel)		TOLERANCE			
MTL SPECS: (A36)		STRUCTURAL		MACHINED	
		ONE DECIMAL: .X		±0.188	
		TWO DECIMAL: .XX		±0.125	
		THREE DECIMAL: .XXX		±0.063	
		ANGLES:		±1.0°	
		CONCENTRIC:		±0.03	
				ALL UNITS IN INCHES/POUNDS/SECONDS.	
				125V SURFACE ROUGHNESS ON ALL MACHINED SURFACES.	
				DESCRIPTION:	
				ASSEMBLY,SUBSTRUCTURE,340SS	
				SHEET: 2 OF 2	