



## QUATTRO 25mm DOUBLE STANDING SEAM

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Steelformers Quattro 25mm Double Standing Seam is an architectural style profile with a refined traditional aesthetic. The profile uses concealed fixing and crimping techniques to lap panels the along entire length, making it one of the strongest products on the market. In addition to good looks and strength, the Quattro 25mm Double Standing Seam offers superior wind and water resistance.

### SCOPE OF USE

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Suitable for residential, light commercial and commercial roofing and cladding applications.

### AVAILABLE IN A RANGE OF MATERIALS

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Available in 0.55mm (G300) BMT Colorsteel Maxam®, Colorsteel Altimate®, 0.75mm BMT Copper, 0.90mm BMT Mill Finish Aluminium and ColorCote® Alumigard™ (available on request, conditions apply).

### SHEET LENGTHS

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Sheet lengths are custom run to order. Sheet length restrictions may apply depending on project location.

### PITCH

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In accordance with E2/AS1, the minimum pitch is 3°

### PANS AND SWAGES

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The standard pan widths (from rib to rib) are 440mm and 530mm. The pans are variable on request.

It is mandatory practice that the pans are run with swages. The swages are discreet and provide for extra rigidity and strength, as well as assisting in the reduction of oil canning. If the customer wants the pans run without swages, it will be at the discretion of Steelformers (on a case by case basis).

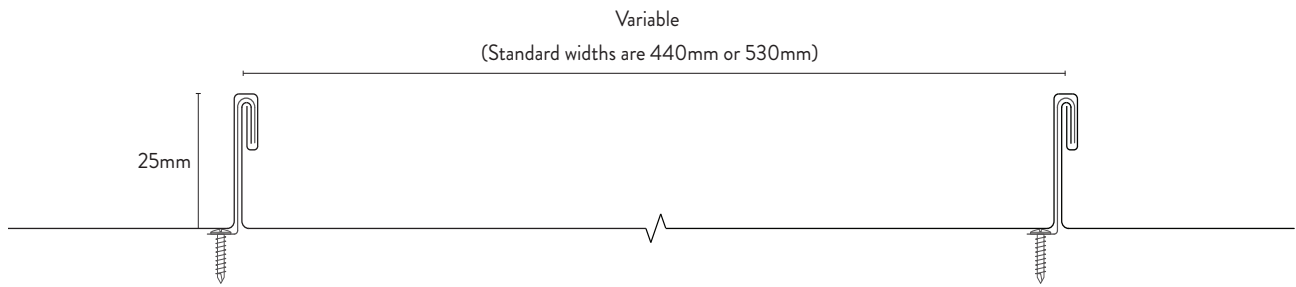
### TECHNICAL SUPPORT

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Contact a Steelformers representative at your local branch for detailed technical advice. A range of flashing details are available for download on our website.

## SPECIFICATIONS

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## ROOFING APPLICATIONS

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Quattro 25mm Double Standing Seam roofing is installed over a solid plywood substrate with purlin supports.

The purlin supports are generally:

- 75 x 50mm or 100 x 50mm purlins on the flat, fixed in accordance with the New Zealand Building Code.

The required plywood substrate must be:

- A minimum 12mm thick plywood sheet, structurally fixed to the frame in accordance with the New Zealand Building Code
- Fixed with 8g x 40mm countersunk stainless steel screws at 150mm centres around each panel edge and 300mm centres on the intermediate supports. The fasteners should be no closer than 10mm to the edge
- H3.2 treated (using a water based system) and of Stress Grade F11, with a moisture content of 18% or less at the time of installation
- A 2-3mm expansion gap between sheets should be provided. All joints should be staggered, whilst ensuring all edges of the sheets are fully supported. This allows added air-flow between the underside of the tray and the substrate
- At the gutter line plywood should overhang the fascia board by 25mm

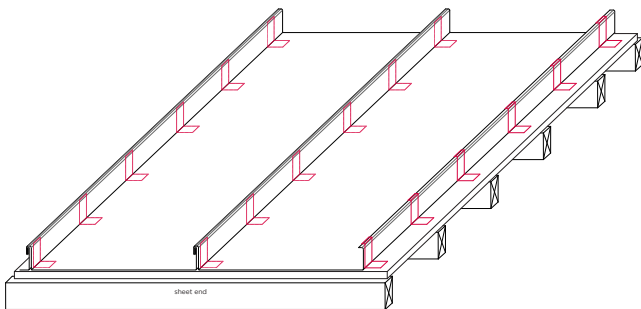
## FIXING PATTERN

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### ALL WIND ZONES

Maximum 450mm purlin centres, with min. 12mm ply substrate

Clips fixed at 450mm centres



*In all wind zones, it is Steelformers standard practice that the clips are to be fixed to all ribs of all purlin lines (or nog/girt lines for wall applications).*

## WALL CLADDING

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Quattro 25mm Double Standing Seam cladding is installed over a solid cavity system (make reference to E2 and the New Zealand Building Code for cavity requirements). In unlined areas, a cavity system is not required. Steelformers recommends nog spacing at 600mm centres in all wind zones, plus having a row of fixings along the line of the top and bottom of the cladding panel. Depending on the eaves construction, a row of nogs may be required at the eaves soffit line to fix into.

## CLIP FIXING

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Quattro 25mm Double Standing Seam panels up to 3m long may be secured entirely with fixed clips. For lengths longer than 3m, sliding clips must be used to accommodate thermal expansion and contraction, and should be placed above or below the fixed clips. Fixed clips must have a minimum of two fixings and sliding clips must have a minimum of three.

Purlin or frame material	Roof (no substrate)	Roof (ply substrate)	Wall (over cavity batten)
Timber	Class 4 Type 17 10g x 45mm	Class 4 Type 17 10g x 65mm	Class 4 Type 17 10g x 65mm
Steel	Class 4 10g x 16mm	Class 4 10g x 40mm	Class 4 10g x 40mm

The fasteners must be long enough to pass through the substrate or cavity batten and into the main frame by 30mm for timber and 6mm for steel. Ensure the fastener is fixed in the centre of the opening to allow for thermal expansion and contraction.

*Reference should be made to the NZ MRM Code of Practice, E2/AS1 and the New Zealand Building Code. In some cases increased support spacing and fixing may be required.*

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## QUATTRO TCS CLADDING

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Steelformers TCS Cladding is the latest cladding product by Steelform Roofing Group. The 26mm u-panel cladding system is available with standard pan widths of 250mm, 330mm and 470mm, but can be customisable, allowing the user to alter the widths to suit their design requirements. The cap provides added boldness while concealing the fixing system, creating a clean and modern exterior.

### SCOPE OF USE

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Suitable for residential, light commercial and commercial vertical wall cladding applications.

### AVAILABLE IN A RANGE OF MATERIALS

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Available in 0.55mm (G300) BMT Colorsteel Maxam®, Colorsteel Altimate®, 0.75mm BMT Copper\*, 0.90mm BMT Mill Finish Aluminium and ColorCote® Alumigard™\* (\*available on request, conditions may apply).

### SHEET LENGTHS

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Sheet lengths are custom run to order. Sheet length restrictions may apply depending on project location.

### PANS AND SWAGES

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The standard pan widths (from rib to rib) are 250mm, 330mm and 470mm. The pans are variable on request.

It is mandatory practice that the pans are run with swages. The swages are discreet and provide for extra rigidity and strength, as well as assisting in the reduction of oil canning. If the customer wants the pans run without swages, it will be at the discretion of Steelformers (on a case by case basis).

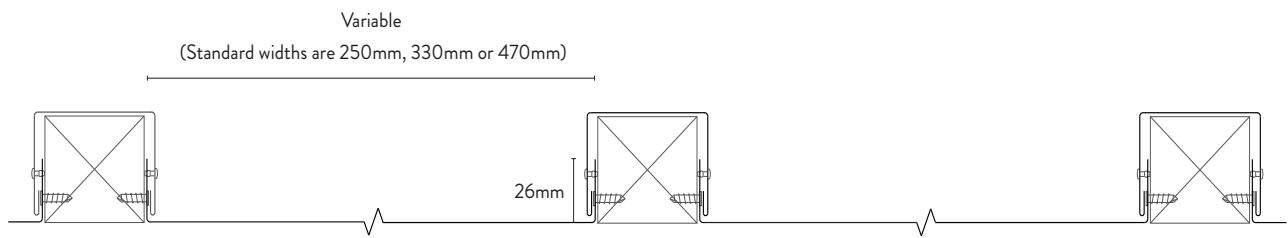
### TECHNICAL SUPPORT

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## SPECIFICATIONS

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## WALL CLADDING

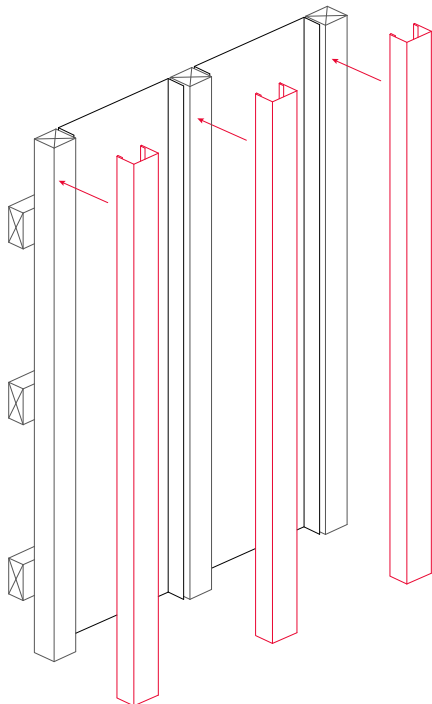
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Quattro TCS Cladding is installed over a drained cavity system (make reference to E2 and the New Zealand Building Code for cavity requirements). The recommended fixing process is as follows:

- 45x45mm H3.1 dressed timber battens are fixed (vertically) along the horizontal cavity in accordance with the New Zealand Building Code. Spacings of the battens are determined by the claddings pan width
- Each TCS Cladding panel is screwed fixed (using a stainless steel countersunk screw at 400mm centres) through each 26mm upstand into the timber batten
- The custom made cap flashing is then fitted over the top of the batten and pop riveted (at 400mm centres) to the sheet upstands
- For additional securing of the upstand, Steelformers recommends using a bead of silicone along each cavity batten

*TIP: Steelformers recommends nog spacing at 600mm centres in all wind zones, plus having a row of fixings along the line of the top and bottom of the cladding panel. Depending on the eaves construction, a row of nogs may be required at the eaves soffit line to fix into.*

*Diagram, fixing example:*



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## QUATTRO 25mm NAILSTRIP

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Steelformers Quattro 25mm Nailstrip is a popular choice for those who seek the look of architectural cladding without the more complicated installation. The profile has a thin rib and wide tray with a concealed perforated fixing strip along one side. There is no need for fixing clips or the additional operation of crimping, this ensures speed and ease of installation whilst still allowing for expansion and contraction in the sheets.

### SCOPE OF USE

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Suitable for residential, light commercial and commercial cladding applications.

### AVAILABLE IN A RANGE OF MATERIALS

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Available in 0.55mm (G300) BMT Colorsteel Maxam®, Colorsteel Altimate®, 0.75mm BMT Copper, 0.90mm BMT Mill Finish Aluminium and ColorCote® Alumigard™ (available on request, conditions apply).

### SHEET LENGTHS

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Sheet lengths are custom run to order. Sheet length restrictions may apply depending on project location.

### PANS AND SWAGES

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The standard pan widths (from rib to rib) are 185mm, 265mm and 405mm. The pans are variable on request.

It is mandatory practice that the pans are run with swages. The swages are discreet and provide for extra rigidity and strength, as well as assisting in the reduction of oil canning. If the customer wants the pans run without swages, it will be at the discretion of Steelformers (on a case by case basis).

### TECHNICAL SUPPORT

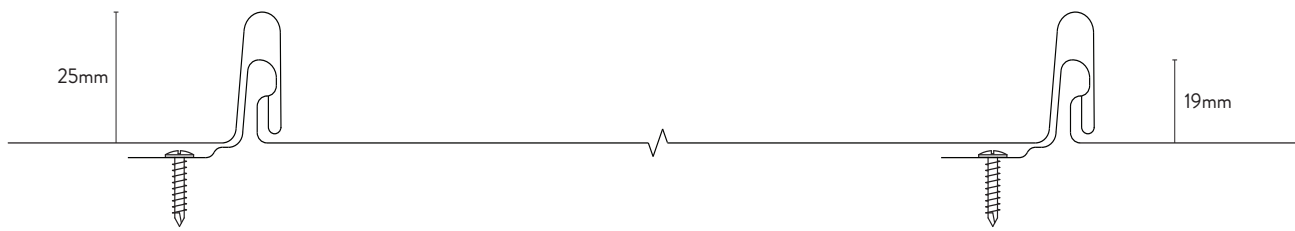
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Contact a Steelformers representative at your local branch for detailed technical advice. A range of flashing details are available for download on our website.



## SPECIFICATIONS

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## WALL CLADDING

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Quattro 25mm Nailstrip cladding is installed over a solid cavity system (make reference to E2 and the New Zealand Building Code for cavity requirements). In unlined areas, a cavity system is not required. Steelformers recommends nog spacing at 600mm centres in all wind zones, plus having a row of fixings along the line of the top and bottom of the cladding panel. Depending on the eaves construction, a row of nogs may be required at the eaves soffit line to fix into.

## PANEL FIXING REQUIREMENTS

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Steelform Quattro 25mm Nailstrip panels are connected by an interlocking groove, giving it an elegant appearance of a recessed joint. Nailstrip panels are laid and fixed directly to the timber along the perforated strip at 600mm centres with concealed screws or nails. The high rib is then placed over the low rib and snapped into place along the length of the panel.

The fasteners must be long enough to pass through the substrate or cavity batten and into the main frame by 30mm for timber and 6mm for steel. Ensure the fastener is fixed in the centre of the opening to allow for thermal expansion and contraction.

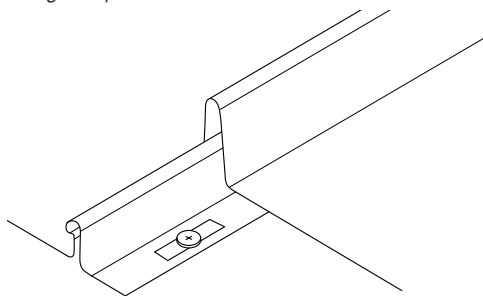
For timber, the fixings should be:

- Nails with an enhanced shank of 50mm long, or
- 10# x 25mm wafer head screws

For steel, the fixings should be:

- 10# x 16mm wafer head screws, or
- 12# hex head screws (where the profile provides clearance)

*Fixing example:*



*The above is a guide only and reference should be made to the NZ MRM Code of Practice, E2/AS1, the New Zealand Building Code and all manufacturers technical information. In some cases (for example, SED wind zones) increased support spacing and fixing may be required.*

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## QUATTRO 25mm SNAPSEAM

Steelformers Quattro 25mm Snapseam is an architectural style roofing and cladding system, with thick distinctive ribs and wide pans giving it visual appeal. This profile provides a similar but slightly bolder look to Double Standing Seam but differs in that the panels snap together to form a locking joint, rather than requiring crimping. The Quattro 25mm Snapseam pan width can be increased or decreased to suit between windows and doorways so that the ribs finish neatly.

### SCOPE OF USE

Suitable for residential, light commercial and commercial roofing and cladding applications.

### AVAILABLE IN A RANGE OF MATERIALS

Available in 0.55mm (G300) BMT Colorsteel Maxam®, Colorsteel Altimate®, 0.75mm BMT Copper, 0.90mm BMT Mill Finish Aluminium and ColorCote® Alumigard™ (available on request, conditions apply).

### SHEET LENGTHS

Sheet lengths are custom run to order. Sheet length restrictions may apply depending on project location.

### PITCH

In accordance with E2/AS1, the minimum pitch is 3°

### PANS AND SWAGES

The standard pan widths (from rib to rib) are 195mm (wall cladding only), 275mm and 415mm. The pans are variable on request.

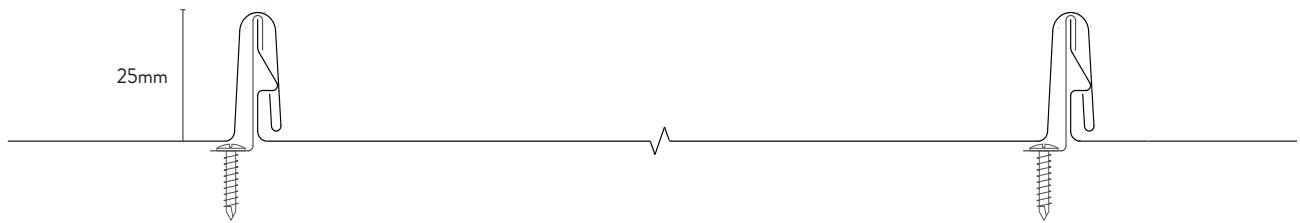
It is mandatory practice that the pans are run with swages. The swages are discreet and provide for extra rigidity and strength, as well as assisting in the reduction of oil canning. If the customer wants the pans run without swages, it will be at the discretion of Steelformers (on a case by case basis).

### TECHNICAL SUPPORT

Contact a Steelformers representative at your local branch for detailed technical advice. A range of flashing details are available for download on our website.

## SPECIFICATIONS

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## ROOFING APPLICATIONS

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Quattro 25mm Snapseam roofing is installed over a solid plywood substrate with purlin supports.

The purlin supports are generally:

- 75 x 50mm or 100 x 50mm purlins on the flat, fixed in accordance with the New Zealand Building Code.

The required plywood substrate must be:

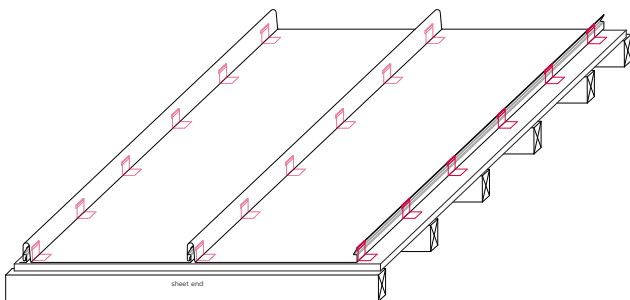
- A minimum 12mm thick plywood sheet, structurally fixed to the frame in accordance with the New Zealand Building Code
- Fixed with 8g x 40mm countersunk stainless steel screws at 150mm centres around each panel edge and 300mm centres on the intermediate supports. The fasteners should be no closer than 10mm to the edge
- H3.2 treated (using a water based system) and of Stress Grade F11, with a moisture content of 18% or less at the time of installation
- A 2-3mm expansion gap between sheets should be provided. All joints should be staggered, whilst ensuring all edges of the sheets are fully supported. This allows added air-flow between the underside of the tray and the substrate
- At the gutter line plywood should overhang the fascia board by 25mm

## FIXING PATTERN

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Maximum 450mm purlin centres with min. 12mm ply substrate

Clips fixed at 450mm centres



*In all wind zones, it is Steelformers standard practice that the clips are to be fixed to all ribs of all purlin lines (or nog lines for wall applications).*

## WALL CLADDING

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Quattro 25mm Snapseam cladding is installed over a solid cavity system (make reference to E2 and the New Zealand Building Code for cavity requirements). In unlined areas, a cavity system is not required. Steelformers recommends nog spacing at 600mm centres in all wind zones, plus having a row of fixings along the line of the top and bottom of the cladding panel. Depending on the eaves construction, a row of nogs may be required at the eaves soffit line to fix into.

### CLIP FIXING

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Concealed clips hook over the small rib of the sheet and are then fastened directly into the purlin or substrate. The larger rib on the preceding roof sheet is then snapped and locked down over the small rib and clipped. The edges of the sheets should be fixed for strength and spanning capability, and each clip must have a minimum of two fixings.

Purlin or frame material	Roof (no substrate)	Roof (ply substrate)	Wall (over cavity batten)
Timber	Class 4 Type 17 10g x 45mm	Class 4 Type 17 10g x 65mm	Class 4 Type 17 10g x 65mm
Steel	Class 4 10g x 16mm	Class 4 10g x 40mm	Class 4 10g x 40mm

The fasteners must be long enough to pass through the purlin or cavity batten and into the main frame by 30mm for timber and 6mm for steel. Ensure the fastener is fixed in the centre of the opening to allow for thermal expansion and contraction.

*Reference should be made to the NZ MRM Code of Practice, E2/AS1 and the New Zealand Building Code. In some cases (for example, SED wind zones) increased support spacing and fixing may be required.*

## BRANCHES

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## QUATTRO 45mm SNAPSEAM

Steelformers Quattro 45mm Snapseam is one of the most cost effective architectural profiles available and is our only clip fixed profile that doesn't require an additional plywood substrate.\* This customisable profile allows the user to alter the tray width to suit their design requirements and the ability to have it roll formed on site makes it logistical for those larger scale projects. *\*when used in roofing applications, excl. very high, extra high, and SED wind zones.*

### SCOPE OF USE

Suitable for residential, light commercial and commercial roofing and cladding applications.

### AVAILABLE IN A RANGE OF MATERIALS

Available in 0.55mm (G300) BMT Colorsteel Maxam®, Colorsteel Altimate®, 0.75mm BMT Copper\*, 0.90mm BMT Mill Finish Aluminium and ColorCote® Alumigard™\* (\*available on request, conditions may apply).

### SHEET LENGTHS

Sheet lengths are custom run to order. Sheet length restrictions may apply depending on project location.

### PITCH

In accordance with E2/AS1, the minimum pitch is 3°

### PANS AND SWAGES

The standard pan widths (from rib to rib) are 370mm and 460mm. The pans are variable on request.

It is mandatory practice that the pans are run with swages. The swages are discreet and provide for extra rigidity and strength, as well as assisting in the reduction of oil canning. If the customer wants the pans run without swages, it will be at the discretion of Steelformers (on a case by case basis).

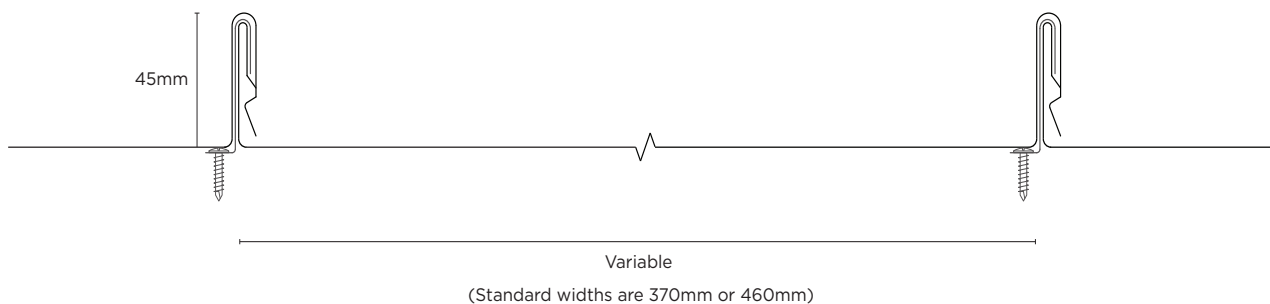
### TECHNICAL SUPPORT

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## SPECIFICATIONS

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\*Dimensions are nominal

## ROOFING APPLICATIONS

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Quattro 45mm Snapseam with pan widths of up to 460mm can be installed over purlin supports in Low, Medium and High wind zones. In Very High, Extra High and SED (specific engineering design) wind zones, Quattro 45mm Snapseam must always be installed over a solid ply substrate with purlin supports\*. *\*Use of 45mm Snapseam in Extra High or Specific Engineering Design (SED) wind zones (or areas that may experience these conditions) are subject to review by a Steelformers Sales Representative.*

The purlin supports are generally:

- 75 x 50mm or 100 x 50mm purlins on the flat, fixed in accordance with the New Zealand Building Code.

The required plywood substrate must be:

- A minimum 12mm thick plywood sheet, structurally fixed to the frame in accordance with the New Zealand Building Code
- Fixed with 8g x 40mm countersunk stainless steel screws at 150mm centres around each panel edge and 300mm centres on the intermediate supports. The fasteners should be no closer than 10mm to the edge
- H3.2 treated (using a water based system) and of Stress Grade F11, with a moisture content of 18% or less at the time of installation
- A 2-3mm expansion gap between sheets should be provided. All joints should be staggered, whilst ensuring all edges of the sheets are fully supported. This allows added air-flow between the underside of the tray and the substrate
- At the gutter line plywood should overhang the fascia board by 25mm

In addition Dupont™ Tyvek® Metal Roof Underlay (or an equivalent product, at Steelformers discretion) is required to be used with Quattro 45mm Snapseam in all wind zones. Tyvek® Metal roofing underlay is vapour-permable, yet water-resistant and airtight and helps reduce condensation, improve overall airtightness, add thermal efficiency and protect structural integrity.

## WALL CLADDING APPLICATIONS

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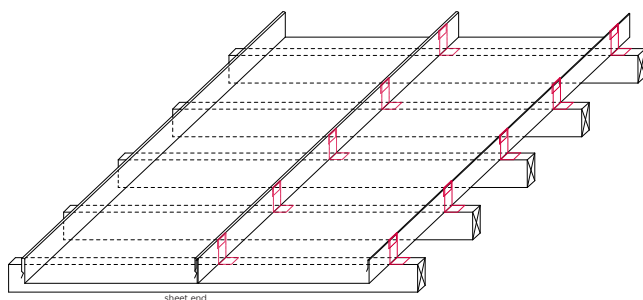
Quattro 45mm Snapseam cladding is installed over a solid cavity system (make reference to E2 and the New Zealand Building Code for cavity requirements). In unlined areas, a cavity system is not required. Steelformers recommends nog spacing at 600mm centres in all wind zones, plus having a row of fixings along the line of the top and bottom of the cladding panel. Depending on the eaves construction, a row of nogs may be required at the soffit line to fix into.

## FIXING PATTERN

### LOW TO HIGH WIND ZONE

Maximum 450mm purlin centres

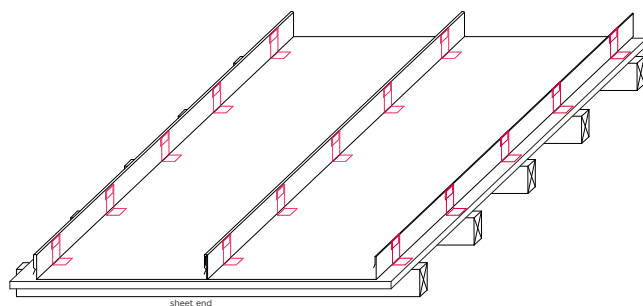
Clips fixed at 450mm centres



### VERY HIGH/EXTRA HIGH WIND ZONE

Maximum 450mm purlin centres with min. 12mm ply substrate

Clips fixed at 450mm centres



*In all wind zones, it is Steelformers standard practice that the clips are to be fixed to all ribs of all purlin lines (or nog/girt lines for wall applications).*

## CLIP FIXING

Concealed clips hook over the small rib of the sheet and are then fastened directly into the purlin or substrate. The larger rib on the preceding roof sheet is then snapped and locked down over the small rib and clipped. The edges of the sheets should be fixed for strength and spanning capability, and each clip must have a minimum of two fixings.

Purlin or frame material	Roof (no substrate)	Roof (ply substrate)	Wall (over cavity batten)
Timber	Class 4 Type 17 10g x 45mm	Class 4 Type 17 10g x 65mm	Class 4 Type 17 10g x 65mm
Steel	Class 4 10g x 16mm	Class 4 10g x 40mm	Class 4 10g x 40mm

The fasteners must be long enough to pass through the purlin or cavity batten and into the main frame by 30mm for timber and 6mm for steel. Ensure the fastener is fixed in the centre of the opening to allow for thermal expansion and contraction.

*Reference should be made to the NZ MRM Code of Practice, E2/AS1 and the New Zealand Building Code. In some cases (for example, SED wind zones) increased support spacing and fixing may be required.*

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For more information on Steelform Roofing Group and their range of products head to

[www.steelformers.co.nz](http://www.steelformers.co.nz). For detailed technical advice, contact your nearest Steelformers branch or visit Steelformers product section at [masterspec.co.nz](http://masterspec.co.nz).



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