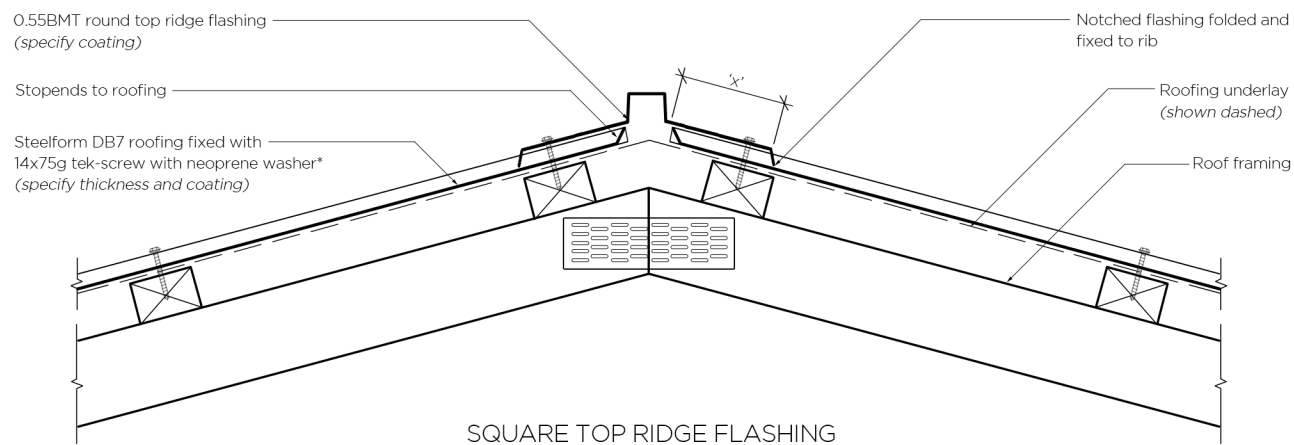
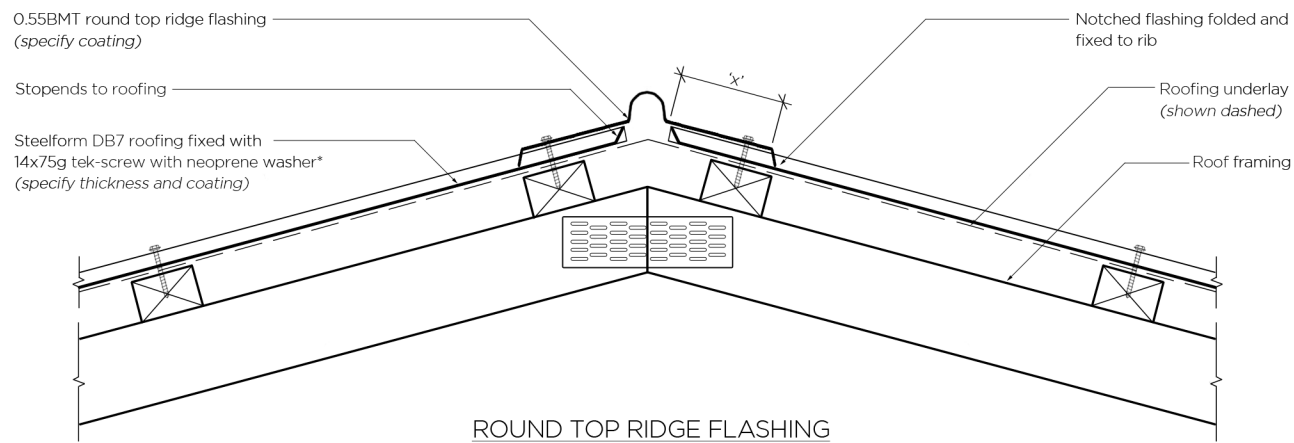


TYPICAL RIDGE FLASHING DETAIL



	SITUATION 1 LOW/MEDIUM/HIGH WIND ZONES, AND ROOF PITCH IS 10° AND ABOVE	SITUATION 2 VERY HIGH WIND ZONE, ALL ROOF PITCHES	SITUATION 3 EXTRA HIGH WIND ZONE, ALL ROOF PITCHES
'x' =	min 130mm	min 200mm	min 200mm
PLEASE REFER TO E2/AS1 TABLE 7 FOR FURTHER INFORMATION ON FLASHING COVER WIDTHS STRUCTURE SHOWN FOR ILLUSTRATION PURPOSES ONLY			
	CATEGORY A LOW/MEDIUM/HIGH WIND ZONES, AND WHERE THE PITCH IS NO LESS THAN 10°	CATEGORY B VERY HIGH/EXTRA HIGH WIND ZONES, OR WHERE THE PITCH IS LESS THAN 10°	
'x' =	min 130mm	min 200mm	
PLEASE REFER TO MRM CODE OF PRACTICE VERSION 3.0 FOR FURTHER INFORMATION ON FLASHING COVER WIDTHS STRUCTURE SHOWN FOR ILLUSTRATION PURPOSES ONLY			

*For 0.40BMT iron, load-spreading profiled metal washers and EPDMs are recommended at every fixing point.
*For 0.55BMT iron, load-spreading profiled metal washers and EPDMs are recommended at every fixing point on intermediate spans over 1.8m and end spans over 2.4m.
Refer to the NZMRM Code of Practice for more information.



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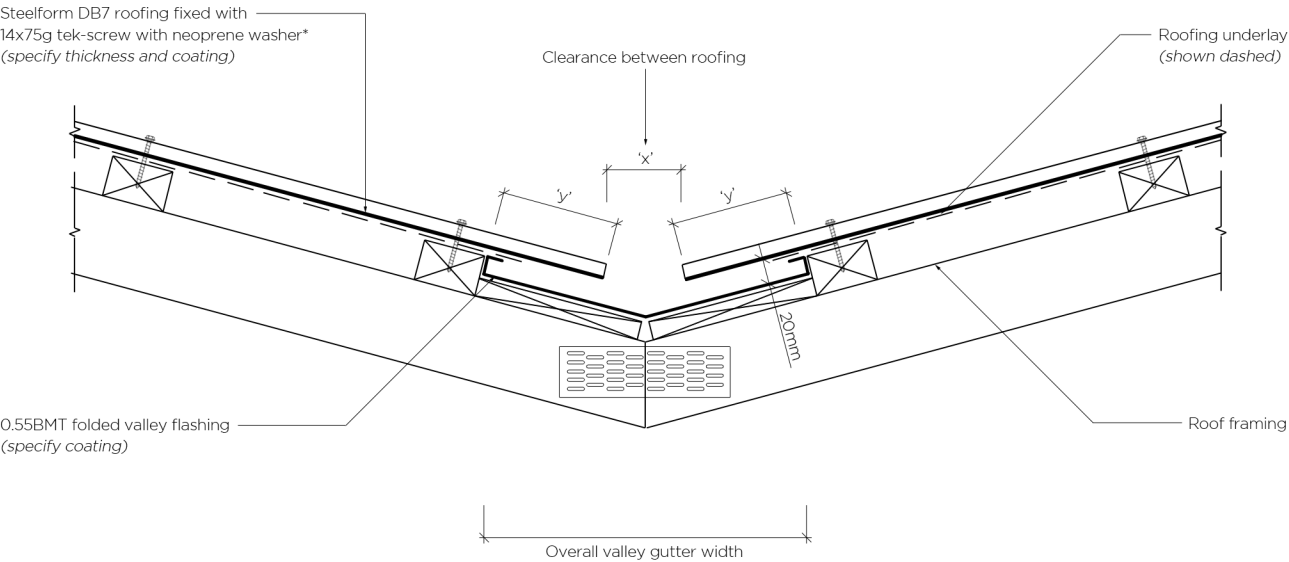
SEPTEMBER 2019 / VERSION 1

RESIDENTIAL ROOF TO TIMBER FRAMING

NOT TO SCALE

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TYPICAL VALLEY FLASHING DETAIL



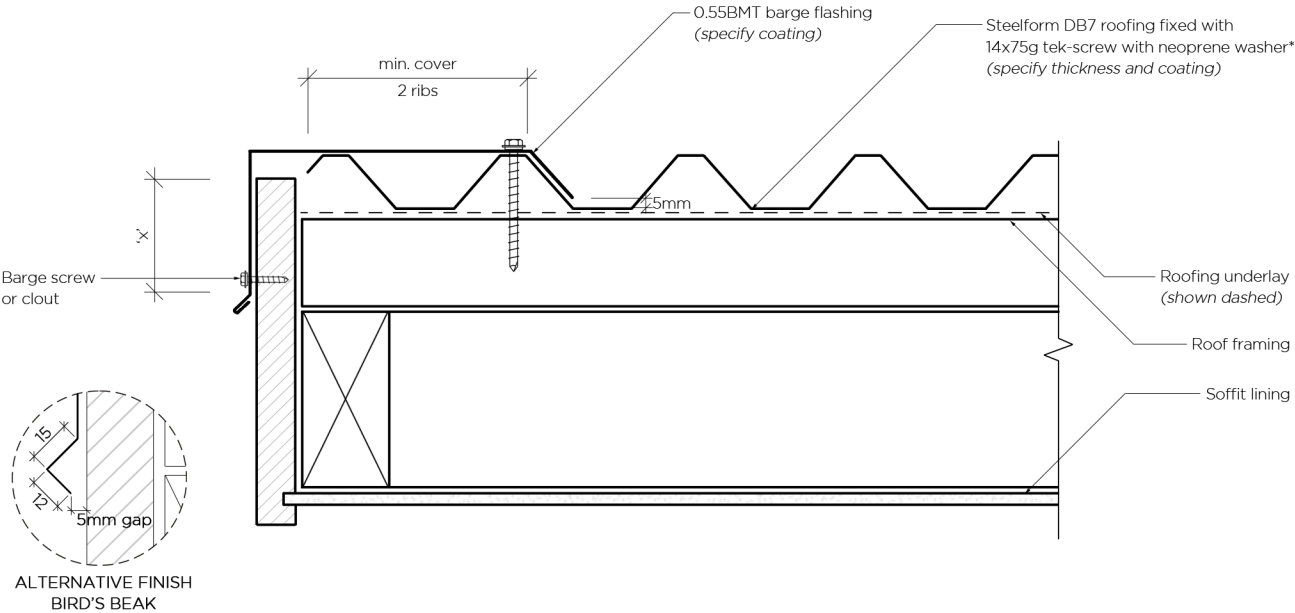
	Max catchment 25m2 *Min roof pitch 8°
'x' =	min 50mm
'y' =	min 80mm
'z' =	min 250mm
	*For roof pitches below 8°, refer to E2/AS1 or MRM Code of Practice (v3)
PLEASE REFER TO E2/AS1 FOR FURTHER INFORMATION ON FLASHING COVER WIDTHS STRUCTURE SHOWN FOR ILLUSTRATION PURPOSES ONLY	

*For 0.40BMT iron, load-spreading profiled metal washers and EPDMs are recommended at every fixing point.
*For 0.55BMT iron, load-spreading profiled metal washers and EPDMs are recommended at every fixing point on intermediate spans over 1.8m and end spans over 2.4m. Refer to the NZMRM Code of Practice for more information.



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TYPICAL BARGE FLASHING DETAIL



	SITUATION 1 LOW/MEDIUM/HIGH WIND ZONES, AND ROOF PITCH IS 10° AND ABOVE	SITUATION 2 VERY HIGH WIND ZONE, ALL ROOF PITCHES	SITUATION 3 EXTRA HIGH WIND ZONE, ALL ROOF PITCHES
'x' =	50mm	70mm	90mm
PLEASE REFER TO E2/AS1 TABLE 7 FOR FURTHER INFORMATION ON FLASHING COVER WIDTHS STRUCTURE SHOWN FOR ILLUSTRATION PURPOSES ONLY			
	CATEGORY A LOW/MEDIUM/HIGH WIND ZONES, AND WHERE THE PITCH IS NO LESS THAN 10°	CATEGORY B VERY HIGH/EXTRA HIGH WIND ZONES, OR WHERE THE PITCH IS LESS THAN 10°	
'x' =	Vertically down face (smooth) = min 50mm Vertically down face (profiled) = min 75mm	Vertically down face (smooth) = min 75mm Vertically down face (profiled) = min 100mm	
PLEASE REFER TO MRM CODE OF PRACTICE VERSION 3.0 FOR FURTHER INFORMATION ON FLASHING COVER WIDTHS STRUCTURE SHOWN FOR ILLUSTRATION PURPOSES ONLY			

*For 0.40BMT iron, load-spreading profiled metal washers and EPDMs are recommended at every fixing point.

*For 0.55BMT iron, load-spreading profiled metal washers and EPDMs are recommended at every fixing point on intermediate spans over 1.8m and end spans over 2.4m. Refer to the NZMRM Code of Practice for more information.



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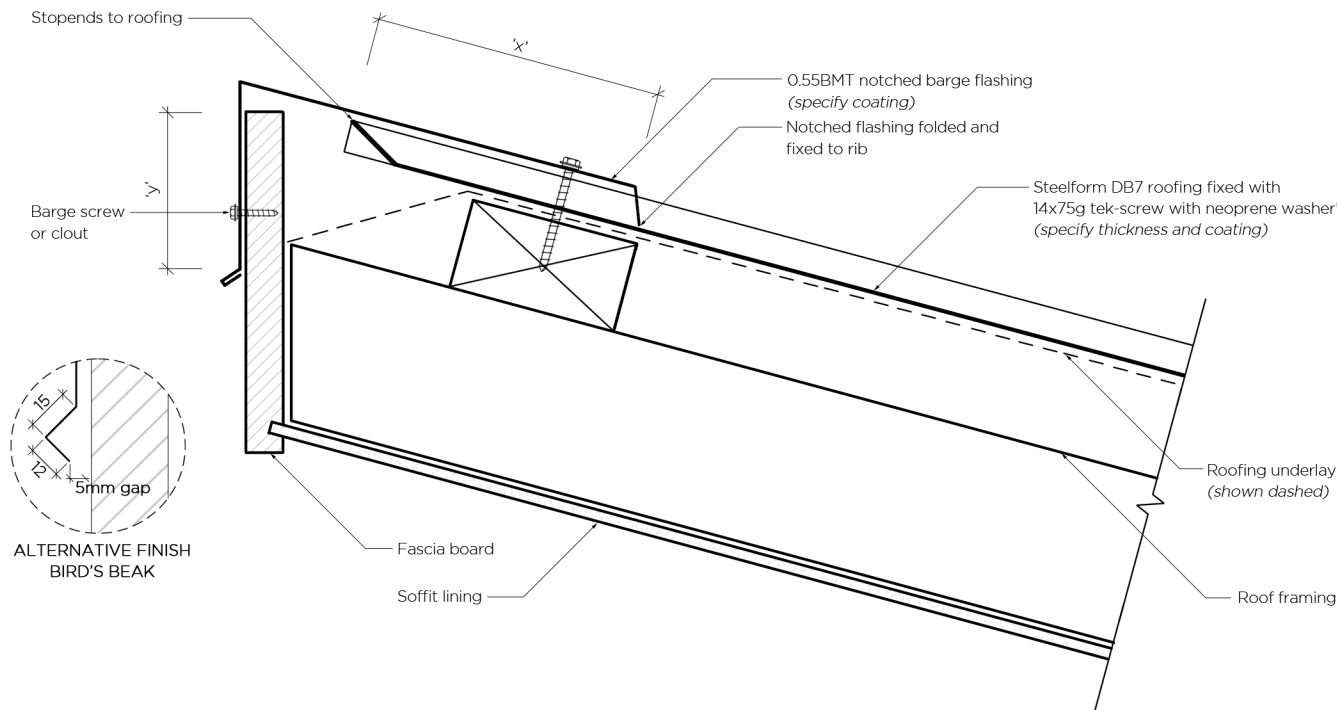
SEPTEMBER 2019 / VERSION 1

RESIDENTIAL ROOF TO TIMBER FRAMING

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TYPICAL HEAD BARGE FLASHING DETAIL



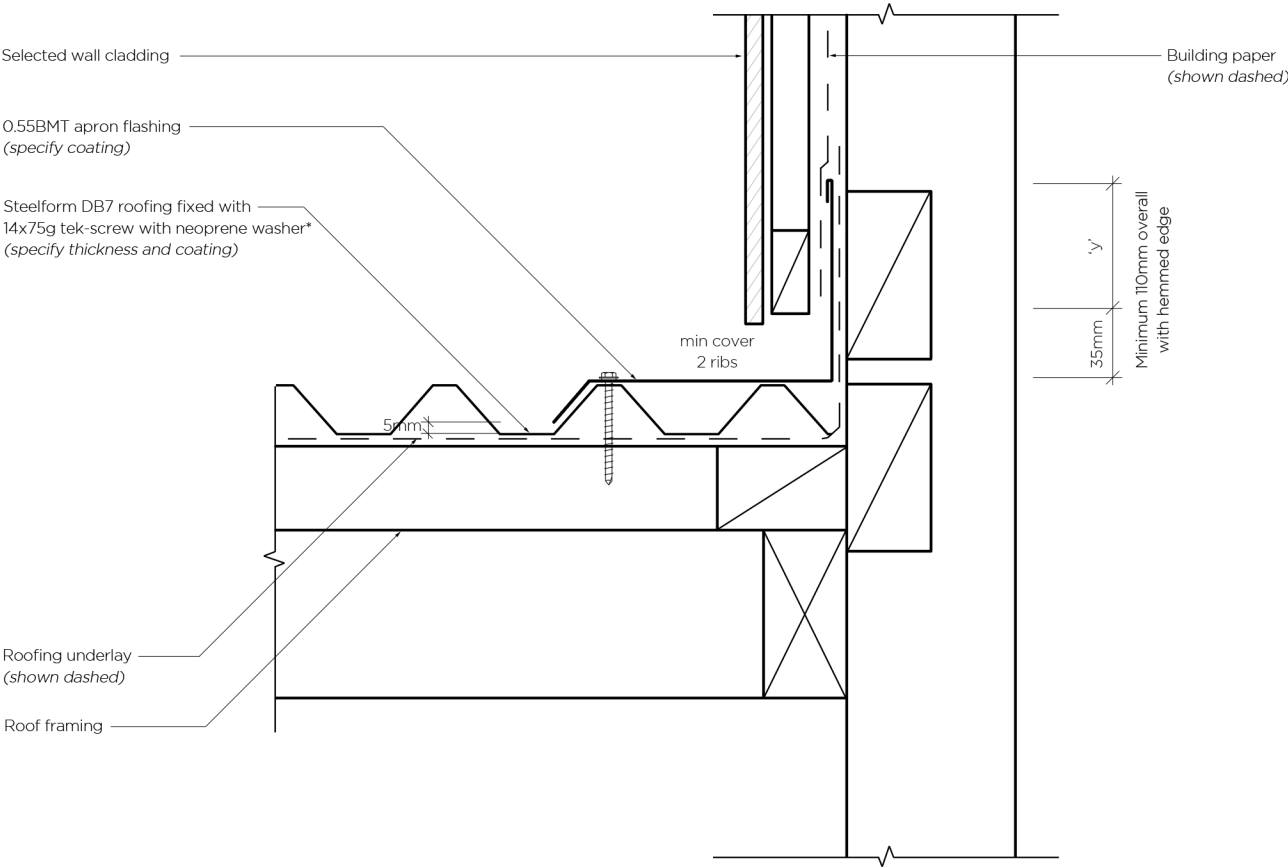
	SITUATION 1 LOW/MEDIUM/HIGH WIND ZONES, AND ROOF PITCH IS 10° AND ABOVE	SITUATION 2 VERY HIGH WIND ZONE, ALL ROOF PITCHES	SITUATION 3 EXTRA HIGH WIND ZONE, ALL ROOF PITCHES
'x' = 'y' =	min 130mm min 50mm	min 200mm min 70mm	min 200mm min 90mm
PLEASE REFER TO E2/AS1 TABLE 7 FOR FURTHER INFORMATION ON FLASHING COVER WIDTHS STRUCTURE SHOWN FOR ILLUSTRATION PURPOSES ONLY			
	CATEGORY A LOW/MEDIUM/HIGH WIND ZONES, AND WHERE THE PITCH IS NO LESS THAN 10°	CATEGORY B VERY HIGH/EXTRA HIGH WIND ZONES, OR WHERE THE PITCH IS LESS THAN 10°	
'x'= 'y' =	min 130mm Vertically down face (smooth) = min 50mm Vertically down face (profiled) = min 75mm	min 200mm Vertically down face (smooth) = min 75mm Vertically down face (profiled) = min 100mm	
PLEASE REFER TO MRM CODE OF PRACTICE VERSION 3.0 FOR FURTHER INFORMATION ON FLASHING COVER WIDTHS STRUCTURE SHOWN FOR ILLUSTRATION PURPOSES ONLY			

*For 0.40BMT iron, load-spreading profiled metal washers and EPDMs are recommended at every fixing point.
*For 0.55BMT iron, load-spreading profiled metal washers and EPDMs are recommended at every fixing point on intermediate spans over 1.8m and end spans over 2.4m.
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TYPICAL APRON FLASHING DETAIL



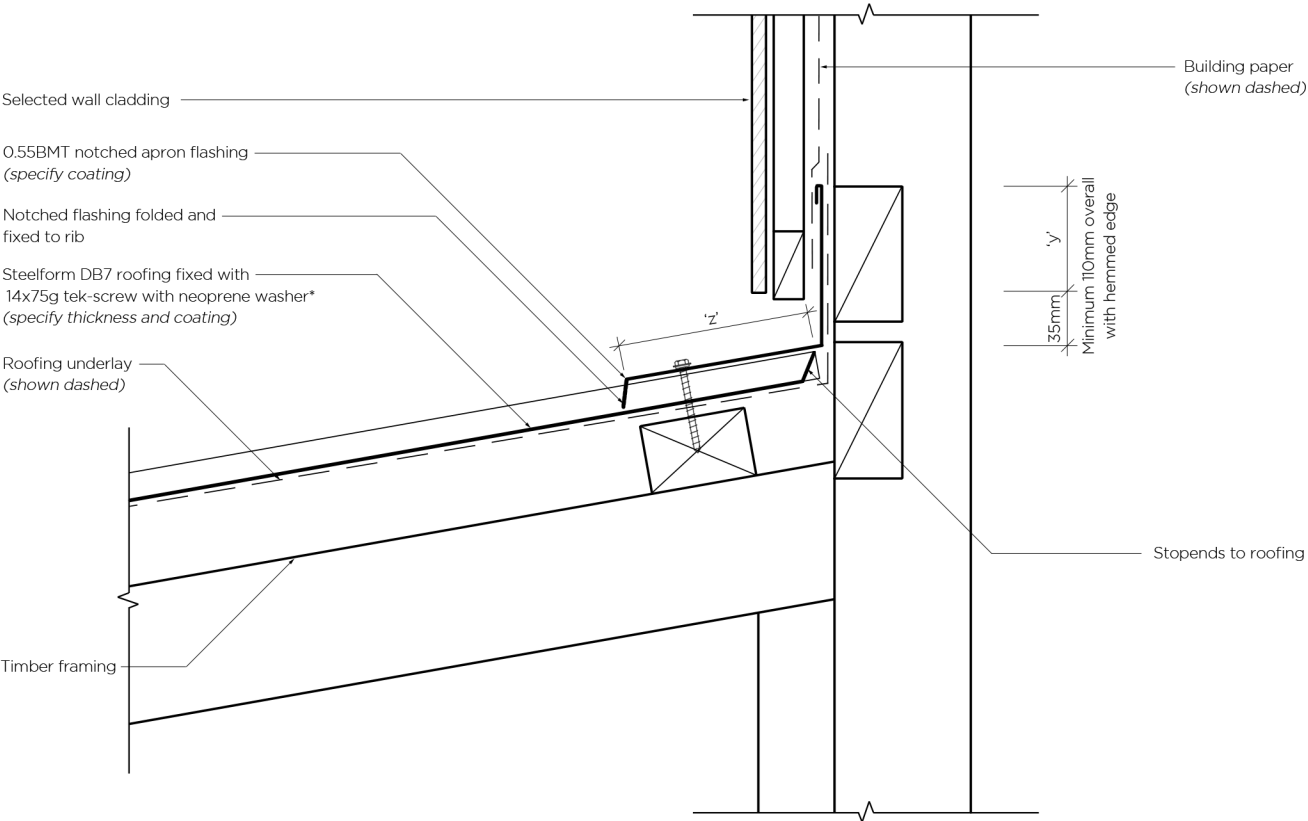
	SITUATION 1 LOW/MEDIUM/HIGH WIND ZONES, AND ROOF PITCH IS 10° AND ABOVE	SITUATION 2 VERY HIGH WIND ZONE, ALL ROOF PITCHES	SITUATION 3 EXTRA HIGH WIND ZONE, ALL ROOF PITCHES
'y' =	min 75mm	min 75mm	min 75mm
PLEASE REFER TO E2/AS1 TABLE 7 FOR FURTHER INFORMATION ON FLASHING COVER WIDTHS STRUCTURE SHOWN FOR ILLUSTRATION PURPOSES ONLY			
	CATEGORY A LOW/MEDIUM/HIGH WIND ZONES, AND WHERE THE PITCH IS NO LESS THAN 10°	CATEGORY B VERY HIGH/EXTRA HIGH WIND ZONES, OR WHERE THE PITCH IS LESS THAN 10°	
'y' =	Vertically up face (smooth) = min 50mm Vertically up face (profiled) = min 75mm	Vertically up face (smooth) = min 75mm Vertically up face (profiled) = min 100mm	
PLEASE REFER TO MRM CODE OF PRACTICE VERSION 3.0 FOR FURTHER INFORMATION ON FLASHING COVER WIDTHS STRUCTURE SHOWN FOR ILLUSTRATION PURPOSES ONLY			

*For 0.40BMT iron, load-spreading profiled metal washers and EPDMs are recommended at every fixing point.
*For 0.55BMT iron, load-spreading profiled metal washers and EPDMs are recommended at every fixing point on intermediate spans over 1.8m and end spans over 2.4m.
Refer to the NZMRM Code of Practice for more information.



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TYPICAL HEAD APRON FLASHING DETAIL



	SITUATION 1 LOW/MEDIUM/HIGH WIND ZONES, AND ROOF PITCH IS 10° AND ABOVE	SITUATION 2 VERY HIGH WIND ZONE, ALL ROOF PITCHES	SITUATION 3 EXTRA HIGH WIND ZONE, ALL ROOF PITCHES
'y' = 'z' =	min 75mm min 130mm	min 75mm min 200mm	min 75mm min 200mm
PLEASE REFER TO E2/AS1 TABLE 7 FOR FURTHER INFORMATION ON FLASHING COVER WIDTHS STRUCTURE SHOWN FOR ILLUSTRATION PURPOSES ONLY			
	CATEGORY A LOW/MEDIUM/HIGH WIND ZONES, AND WHERE THE PITCH IS NO LESS THAN 10°	CATEGORY B VERY HIGH/EXTRA HIGH WIND ZONES, OR WHERE THE PITCH IS LESS THAN 10°	
'y'= 'z' =	Vertically up face (smooth) = min 50mm Vertically up face (profiled) = min 75mm min 150mm	Vertically up face (smooth) = min 75mm Vertically up face (profiled) = min 100mm min 200mm	
PLEASE REFER TO MRM CODE OF PRACTICE VERSION 3.0 FOR FURTHER INFORMATION ON FLASHING COVER WIDTHS STRUCTURE SHOWN FOR ILLUSTRATION PURPOSES ONLY			

*For 0.40BMT iron, load-spreading profiled metal washers and EPDMs are recommended at every fixing point.
*For 0.55BMT iron, load-spreading profiled metal washers and EPDMs are recommended at every fixing point on intermediate spans over 1.8m and end spans over 2.4m.
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SEPTEMBER 2019 / VERSION 1

RESIDENTIAL ROOF TO TIMBER FRAMING

NOT TO SCALE

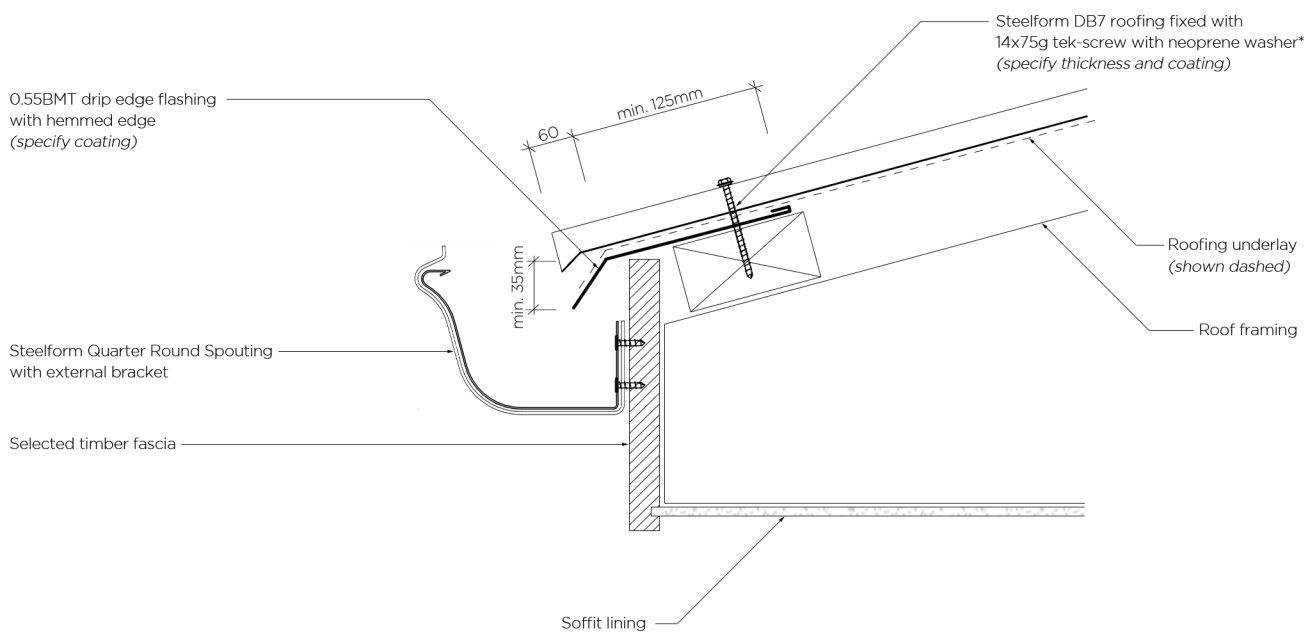
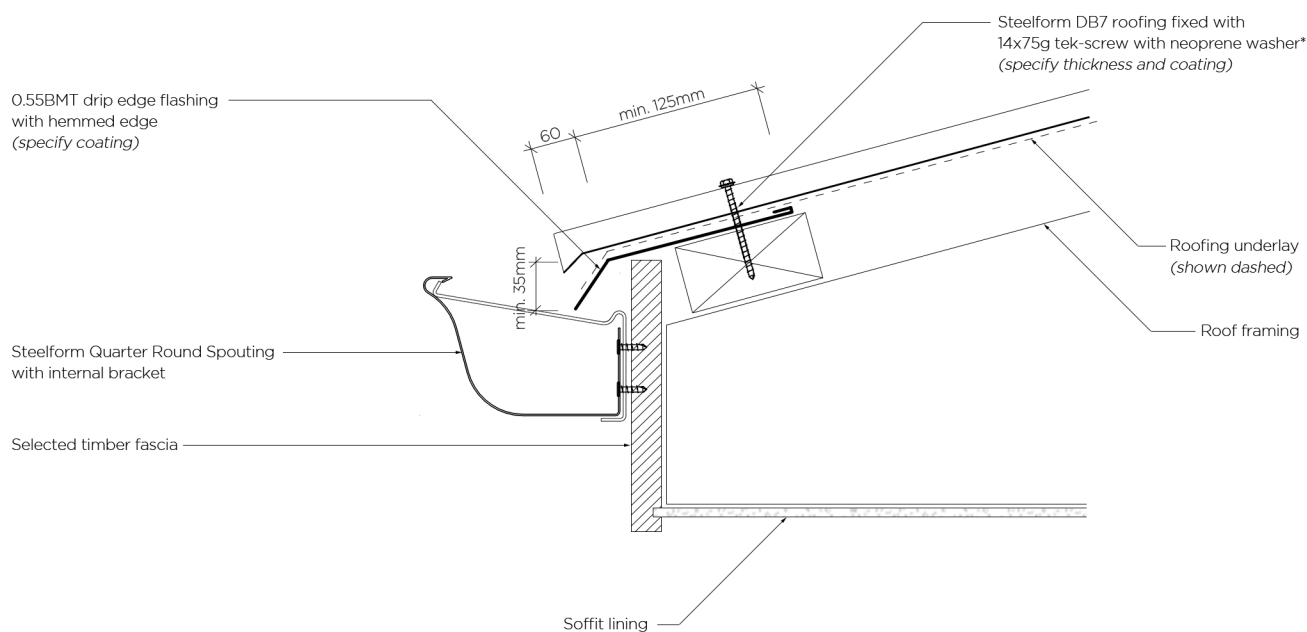
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TYPICAL DRIP EDGE FLASHING DETAIL

Required where all of the following conditions are met:

- Roof pitch is equal to or less than 10°
- Soffit width is less than or equal to 100mm, and
- Wind zone is very high or extra high

(E2/AS1, Figure 45)



*For 0.40BMT iron, load-spreading profiled metal washers and EPDMs are recommended at every fixing point.

*For 0.55BMT iron, load-spreading profiled metal washers and EPDMs are recommended at every fixing point on intermediate spans over 1.8m and end spans over 2.4m. Refer to the NZMRM Code of Practice for more information.



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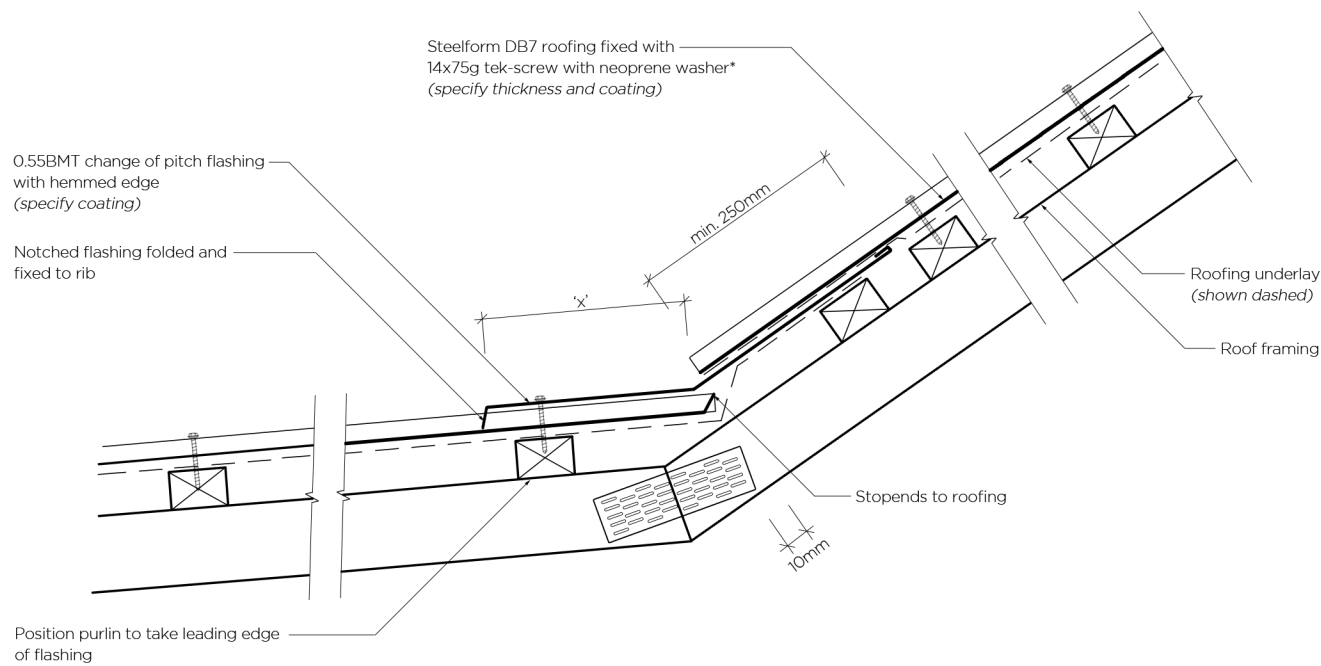
SEPTEMBER 2019 / VERSION 1

RESIDENTIAL ROOF TO TIMBER FRAMING

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TYPICAL CHANGE OF PITCH FLASHING DETAIL



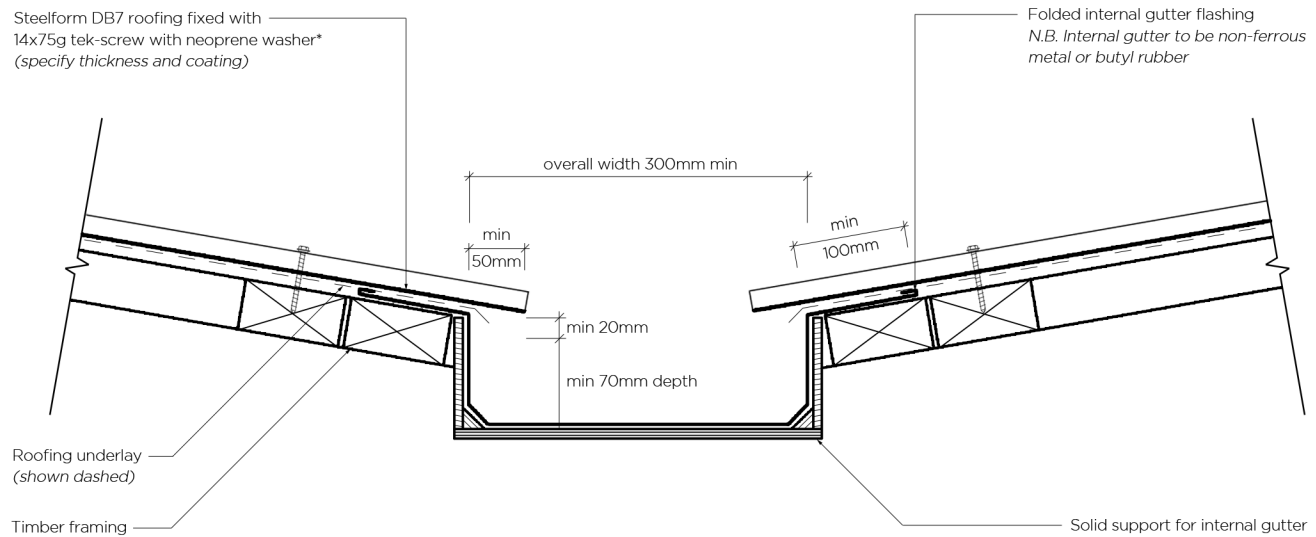
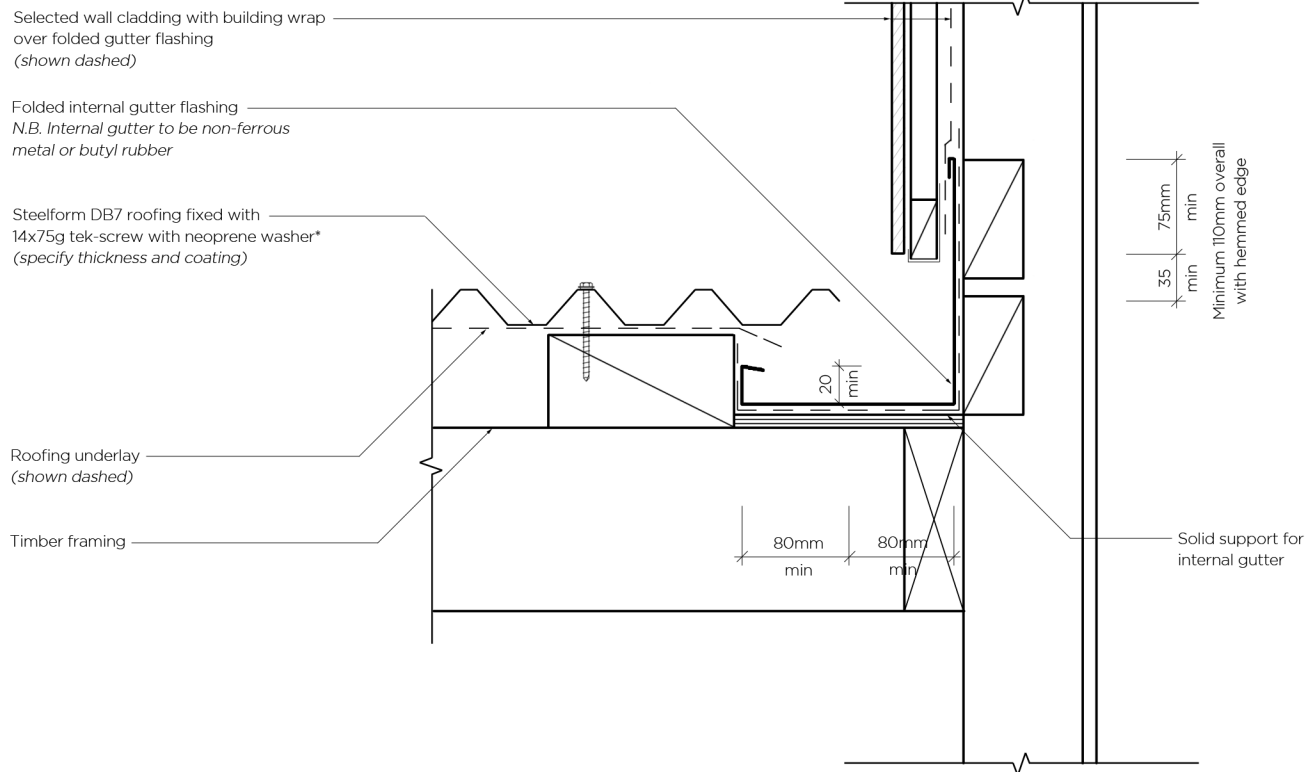
'x' =	SITUATION 1 LOW/MEDIUM/HIGH WIND ZONES, AND ROOF PITCH IS 10° AND ABOVE	SITUATION 2 VERY HIGH WIND ZONE, ALL ROOF PITCHES	SITUATION 3 EXTRA HIGH WIND ZONE, ALL ROOF PITCHES
	min 130mm	min 200mm	<i>not allowed</i>
PLEASE REFER TO E2/AS1 TABLE 7 FOR FURTHER INFORMATION ON FLASHING COVER WIDTHS STRUCTURE SHOWN FOR ILLUSTRATION PURPOSES ONLY			
'x' =	CATEGORY A LOW/MEDIUM/HIGH WIND ZONES, AND WHERE THE PITCH IS NO LESS THAN 10°	CATEGORY B VERY HIGH/EXTRA HIGH WIND ZONES, OR WHERE THE PITCH IS LESS THAN 10°	
	min 150mm	min 200mm	
PLEASE REFER TO MRM CODE OF PRACTICE VERSION 3.0 FOR FURTHER INFORMATION ON FLASHING COVER WIDTHS STRUCTURE SHOWN FOR ILLUSTRATION PURPOSES ONLY			

*For 0.40BMT iron, load-spreading profiled metal washers and EPDMs are recommended at every fixing point.
*For 0.55BMT iron, load-spreading profiled metal washers and EPDMs are recommended at every fixing point on intermediate spans over 1.8m and end spans over 2.4m.
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TYPICAL INTERNAL GUTTER DETAILS



*For 0.40BMT iron, load-spreading profiled metal washers and EPDMs are recommended at every fixing point.

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LONGRUN ROOFING MANUFACTURES

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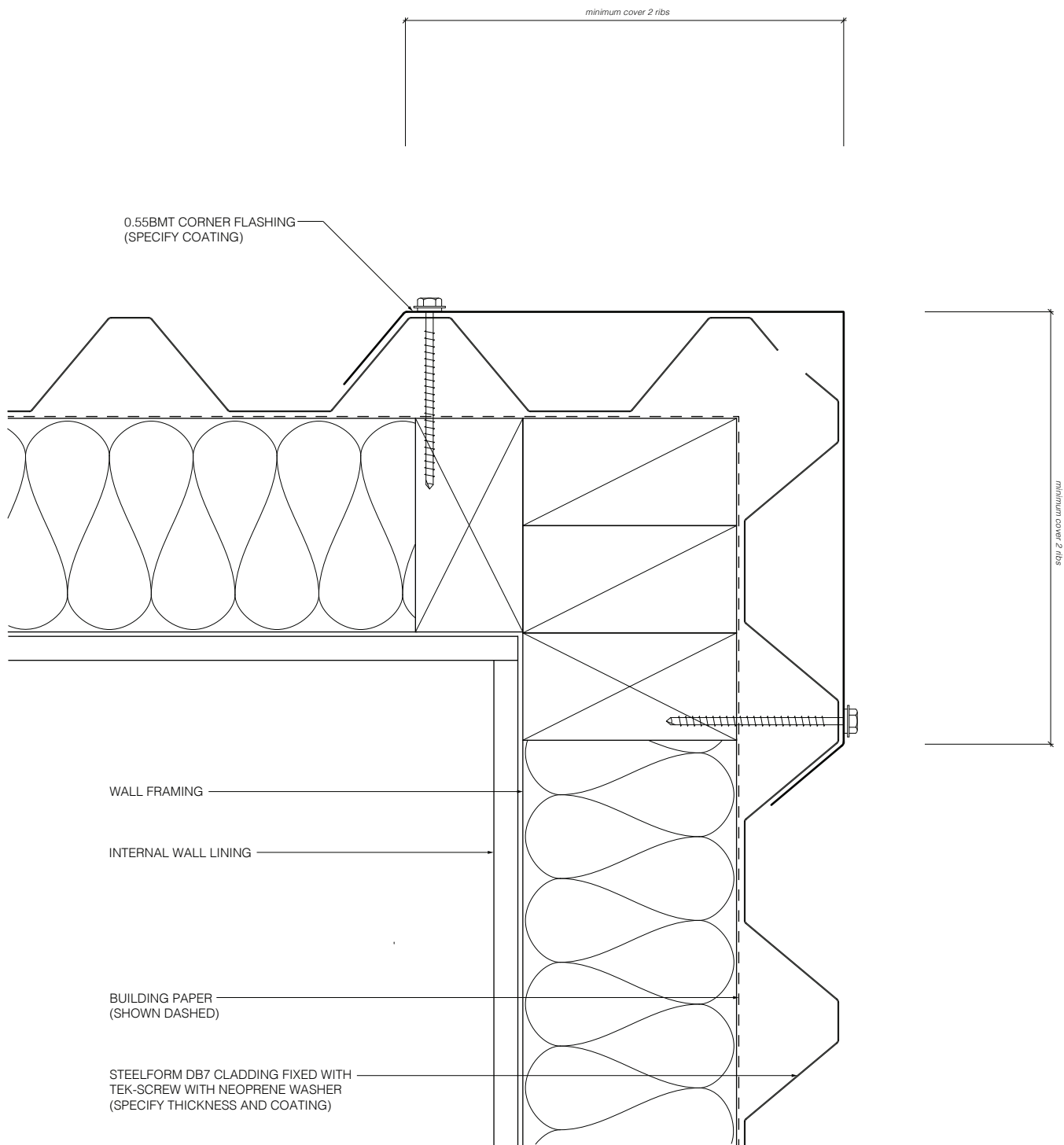
SEPTEMBER 2019 / VERSION 1

RESIDENTIAL ROOF TO TIMBER FRAMING

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TYPICAL EXTERNAL CORNER FLASHING DETAIL



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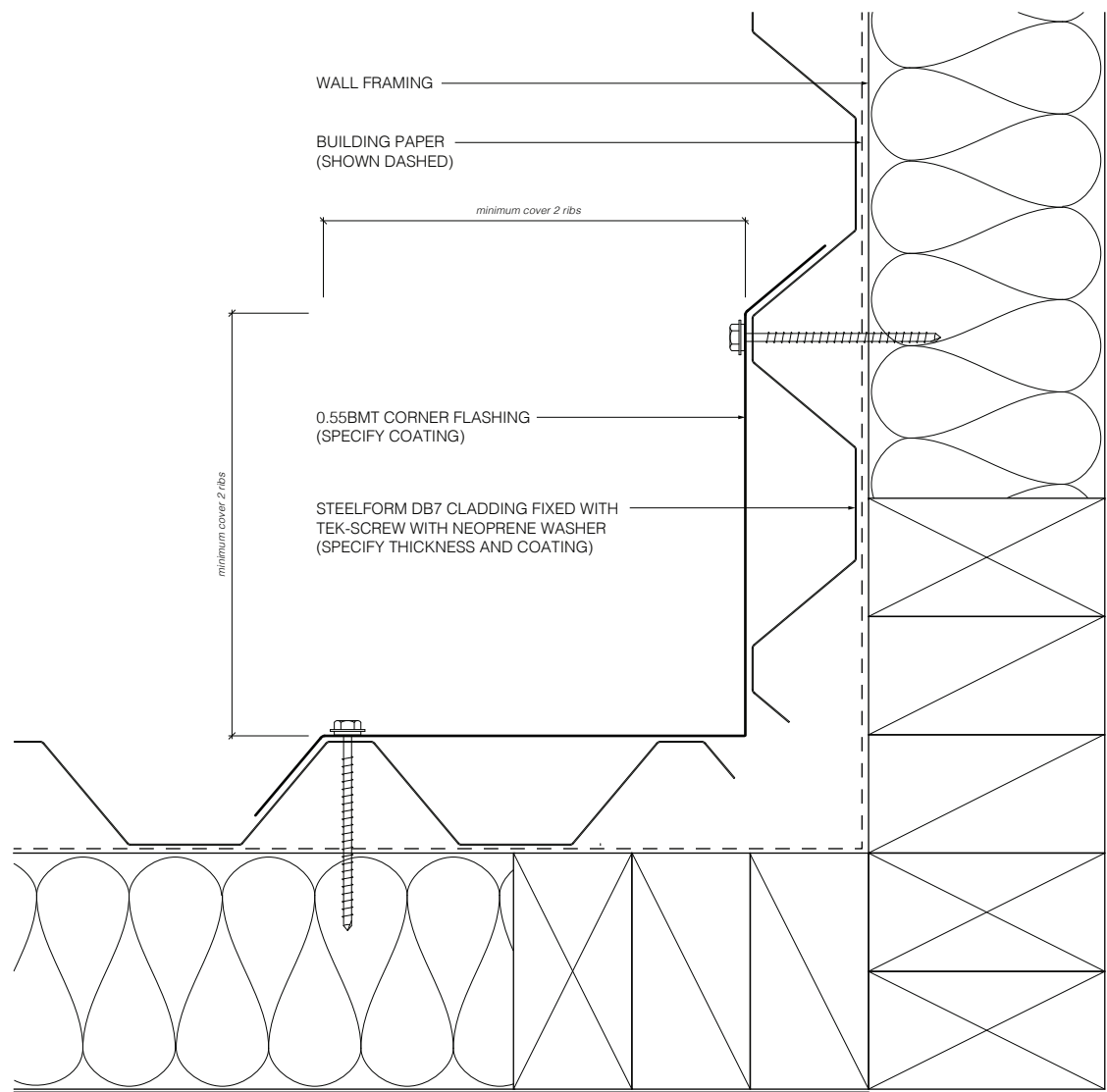
JANUARY 2020 / V1

RESIDENTIAL VERTICAL CLADDING

NOT TO SCALE

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TYPICAL INTERNAL CORNER FLASHING DETAIL



LONGRUN ROOFING MANUFACTURES
TARANAKI STEELFORMERS LTD.

DB7 (DIRECT FIX)

JANUARY 2020 / V1

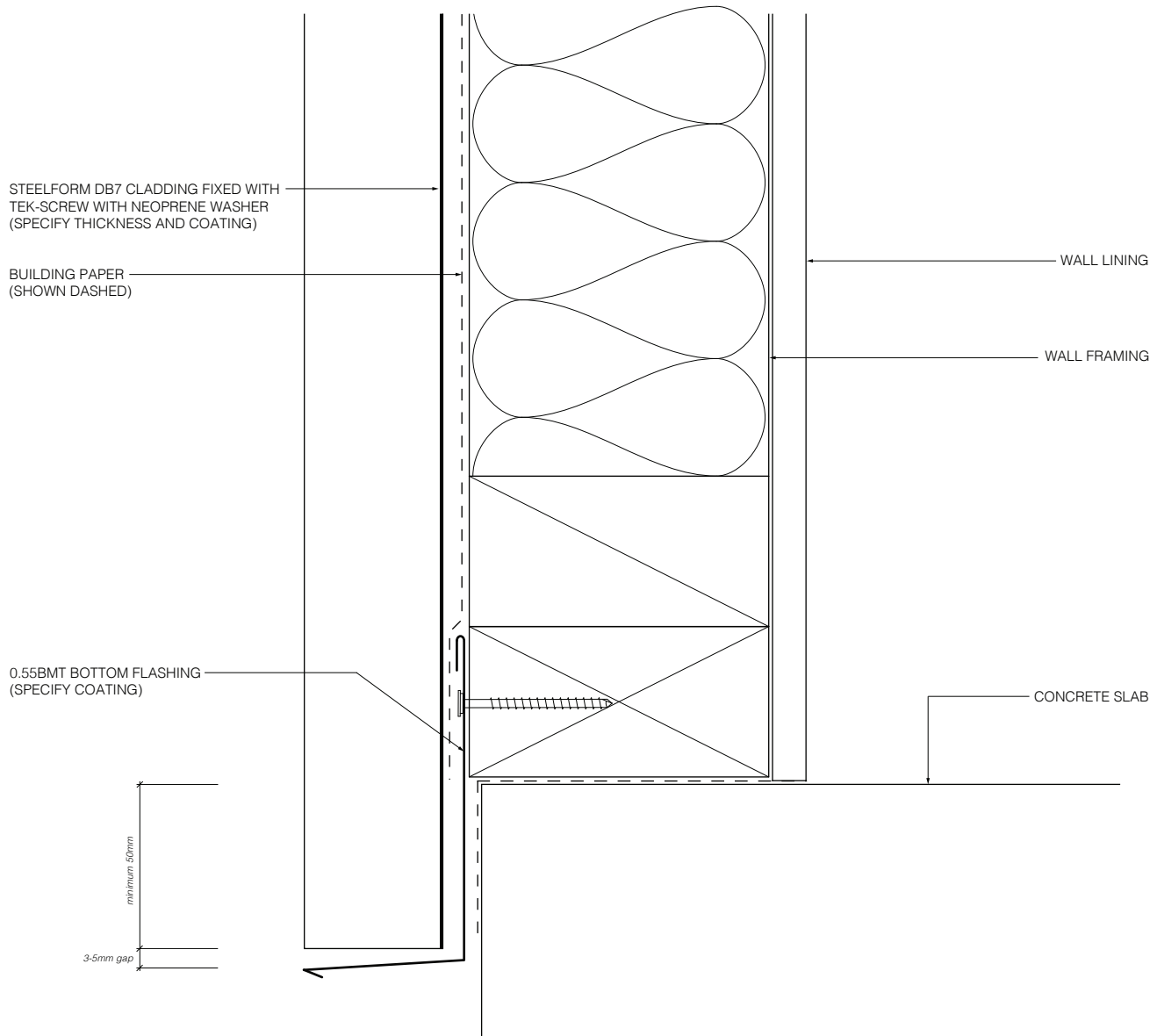
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TYPICAL BOTTOM FLASHING DETAIL

N.B. Refer to E2/AS1 for ground clearances



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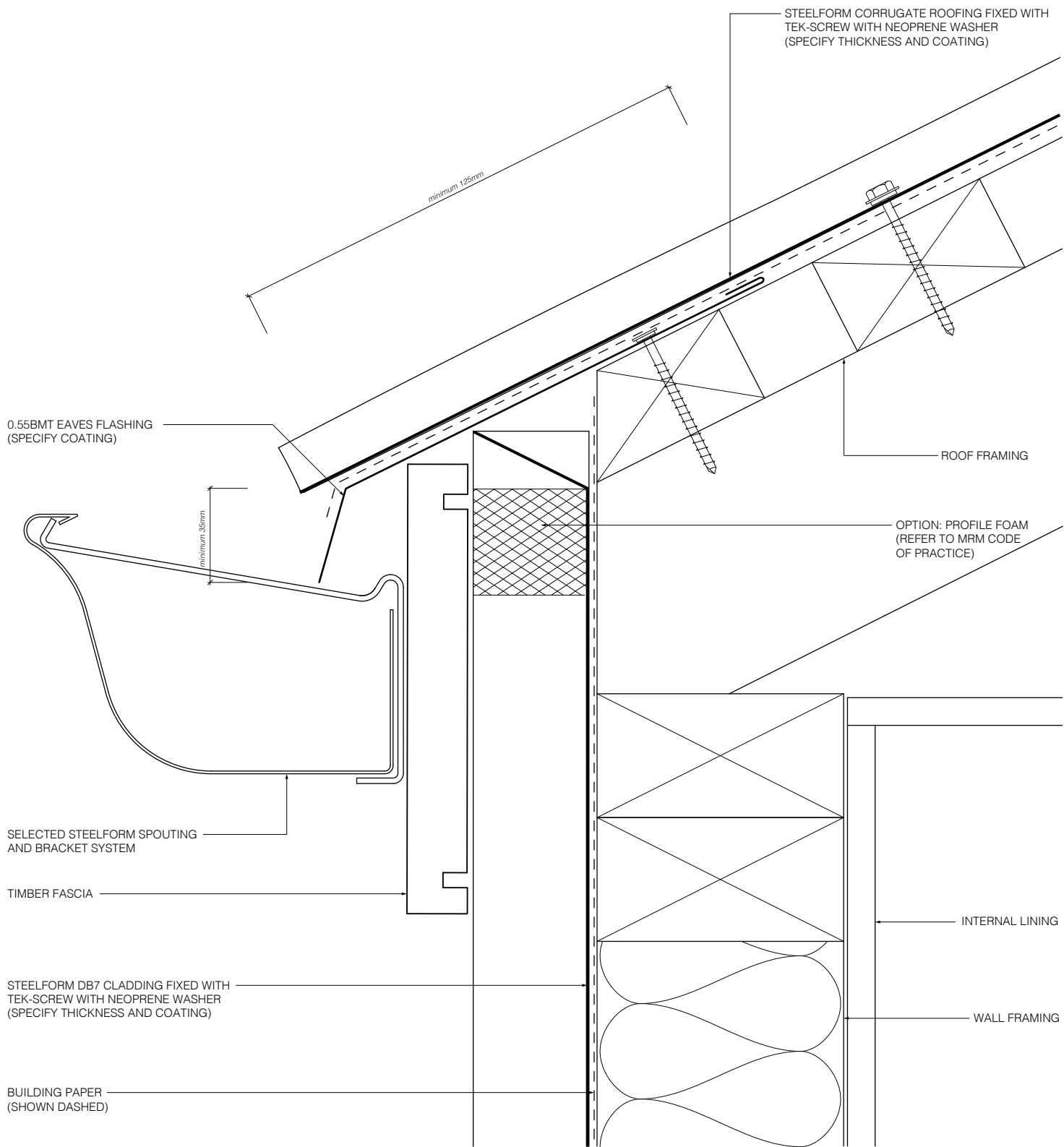
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TYPICAL EAVES FLASHING DETAIL

N.B. Eaves flashings are required where all of the following conditions are met:

- Roof slop is less than or equal to 10°, and
- soffit width is less than or euqar to 100mm, and
- wind zones are Very High or Extra High



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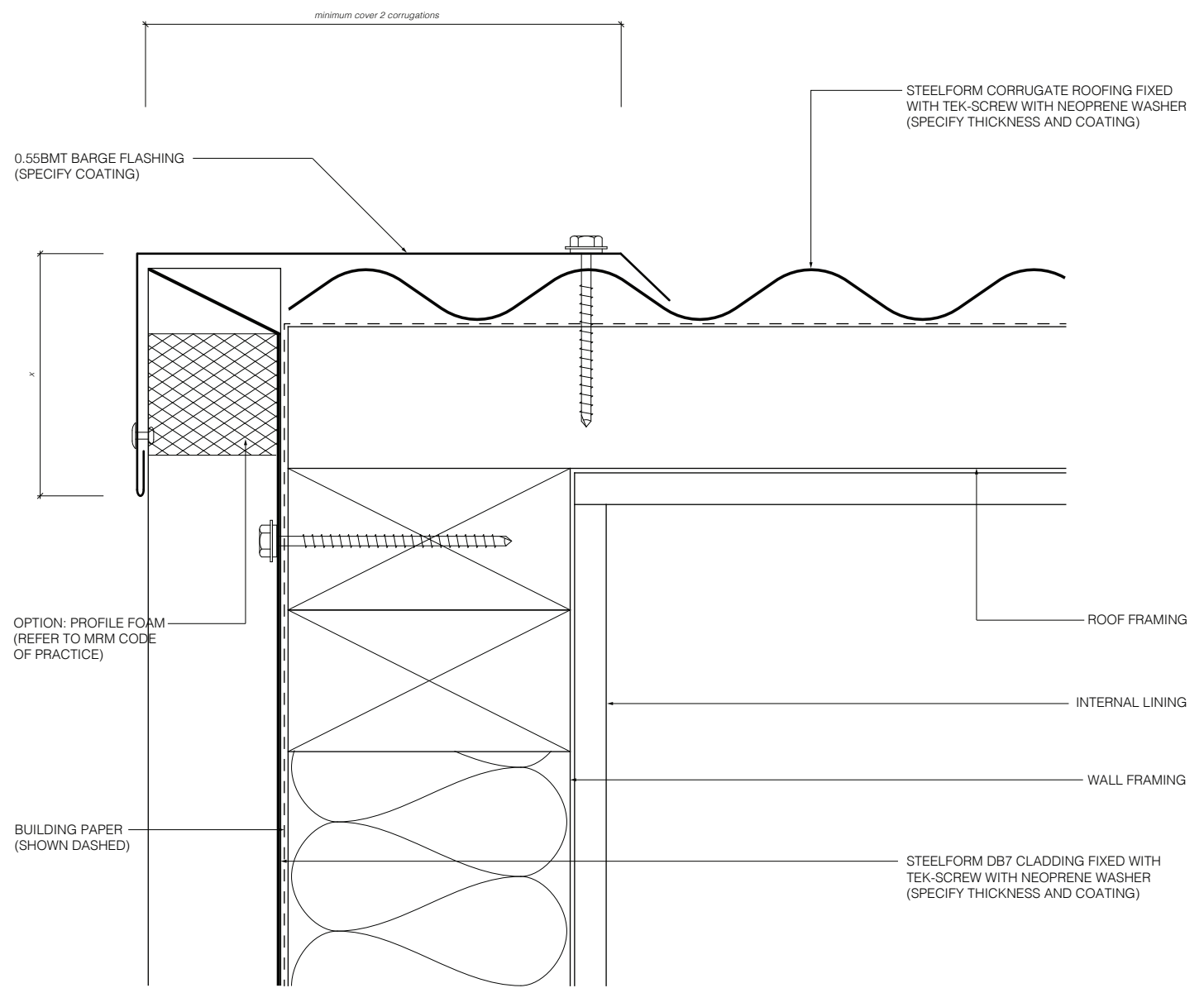
JANUARY 2020 / V1

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TYPICAL FLUSH BARGE FLASHING DETAIL



	SITUATION 1 LOW/MEDIUM/HIGH WIND ZONES, AND ROOF PITCH IS 10° AND ABOVE	SITUATION 2 VERY HIGH WIND ZONE. ALL ROOF PITCHES	SITUATION 3 EXTRA HIGH WIND ZONE, ALL ROOF PITCHES
x=	50mm	70mm	90mm
PLEASE REFER TO E2/AS1 TABLE 7 FOR FURTHER INFORMATION ON FLASHING COVER WIDTHS			
	CATEGORY A LOW/MEDIUM/HIGH WIND ZONES, AND WHERE THE PITCH IS NO LESS THAT 10°	CATEGORY B VERY HIGH/EXTRA HIGH WIND ZONES. OR WHERE THE PITCH IS LESS THAN 10°	
x=	Vertically down face (smooth) = min 50mm Vertically down face (profiled) = min 75mm	Vertically down face (smooth) = min 75mm Vertically down face (profiled) = min 100mm	
PLEASE REFER TO THE NZ MRM CODE OF PRACTICE FOR FURTHER INFORMATION ON FLASHING COVER WIDTHS			



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DB7 (DIRECT FIX)

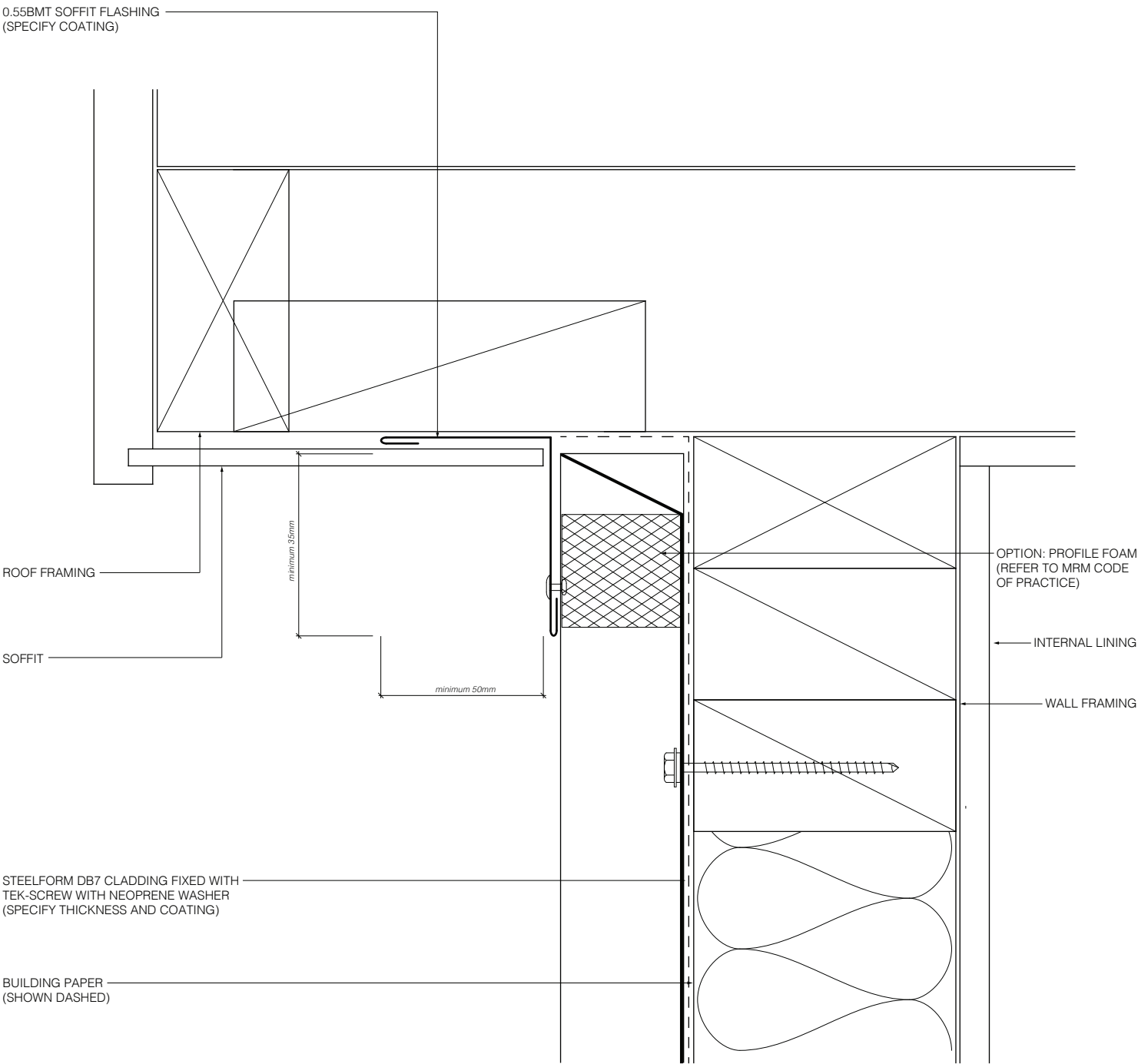
JANUARY 2020 / V1

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TYPICAL SOFFIT FLASHING DETAIL



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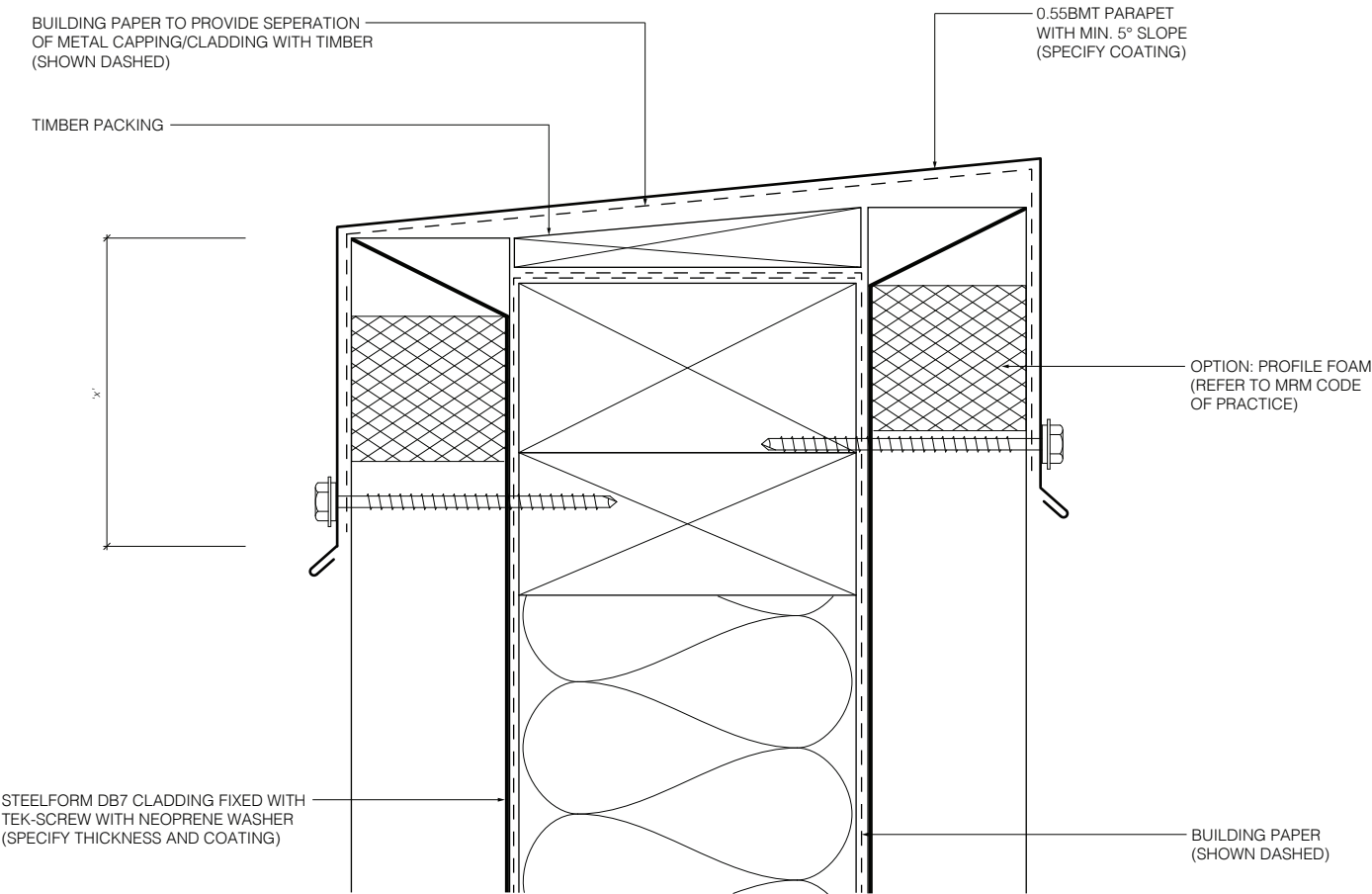
JANUARY 2020 / V1

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TYPICAL PARAPET FLASHING DETAIL



x=	SITUATION 1 LOW/MEDIUM/HIGH WIND ZONES, AND ROOF PITCH IS 10° AND ABOVE min 50mm	SITUATION 2 VERY HIGH WIND ZONE. ALL ROOF PITCHES min 70mm	SITUATION 3 EXTRA HIGH WIND ZONE, ALL ROOF PITCHES min 90mm
	PLEASE REFER TO E2/AS1 TABLE 7 FOR FURTHER INFORMATION ON FLASHING COVER WIDTHS		
x=	CATEGORY A LOW/MEDIUM/HIGH WIND ZONES, AND WHERE THE PITCH IS NO LESS THAT 10° Vertically down face (smooth) = min 50mm Vertically down face (profiled) = min 75mm	CATEGORY B VERY HIGH/EXTRA HIGH WIND ZONES. OR WHERE THE PITCH IS LESS THAN 10° Vertically down face (smooth) = min 75mm Vertically down face (profiled) = min 100mm	
	PLEASE REFER TO THE NZ MRM CODE OF PRACTICE FOR FURTHER INFORMATION ON FLASHING COVER WIDTHS		



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DB7 (DIRECT FIX)

JANUARY 2020 / V1

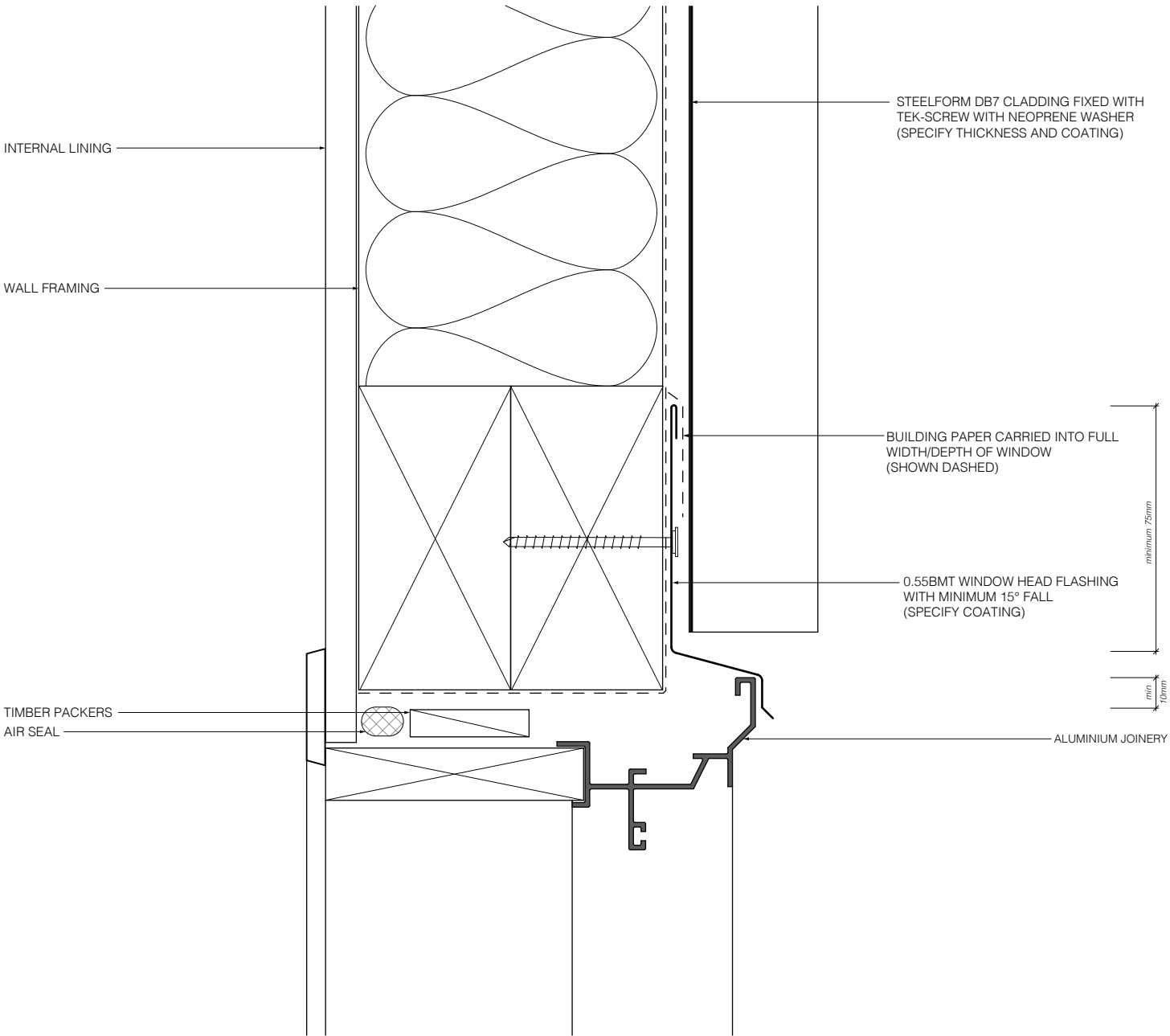
RESIDENTIAL VERTICAL CLADDING

NOT TO SCALE

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TYPICAL WINDOW & DOOR FLASHING DETAILS

Head flashing



LONGRUN ROOFING MANUFACTURES
TARANAKI STEELFORMERS LTD.

DB7 (DIRECT FIX)

JANUARY 2020 / V1

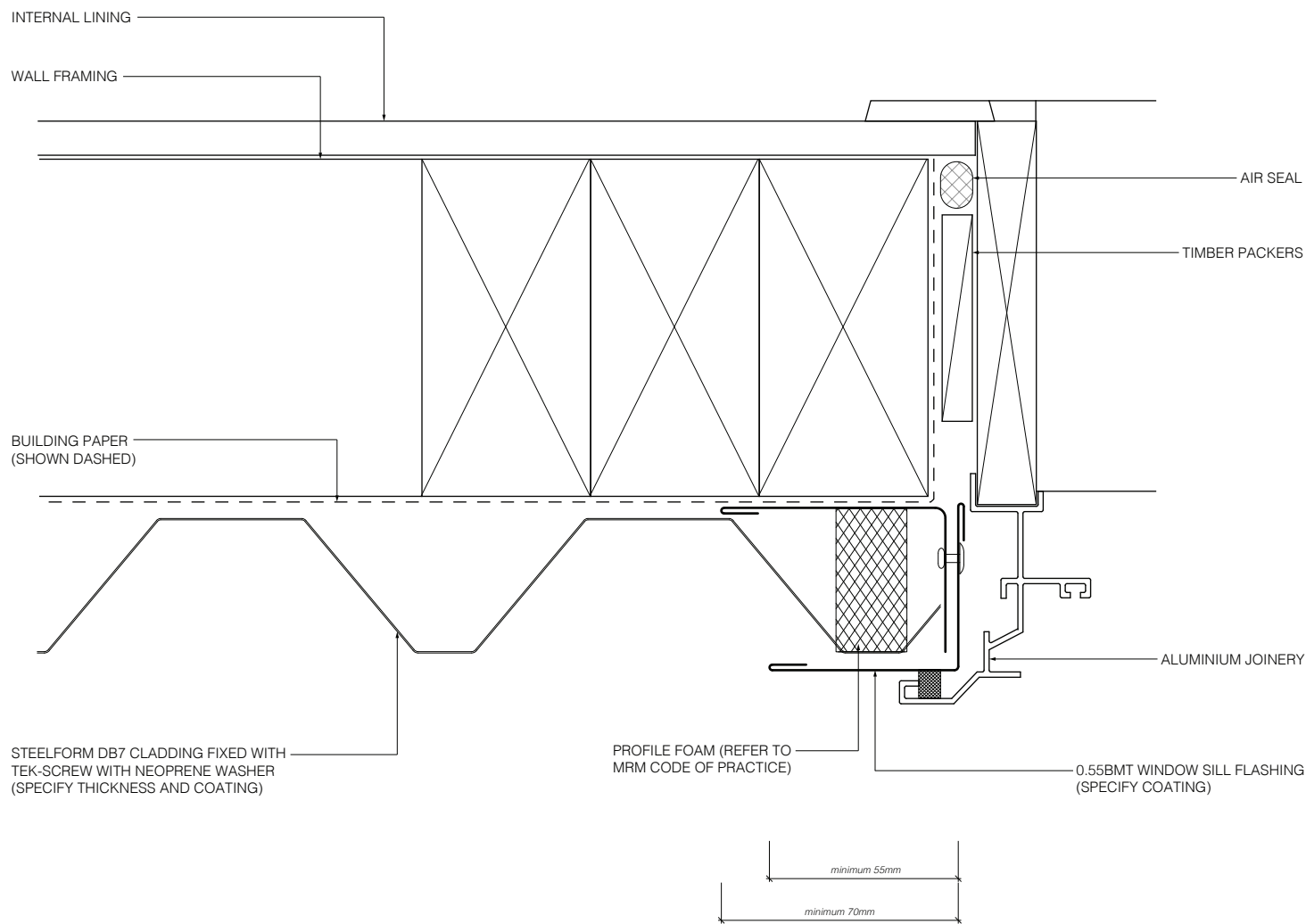
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TYPICAL WINDOW & DOOR FLASHING DETAILS

Jamb flashing



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TARANAKI STEELFORMERS LTD.

DB7 (DIRECT FIX)

JANUARY 2020 / V1

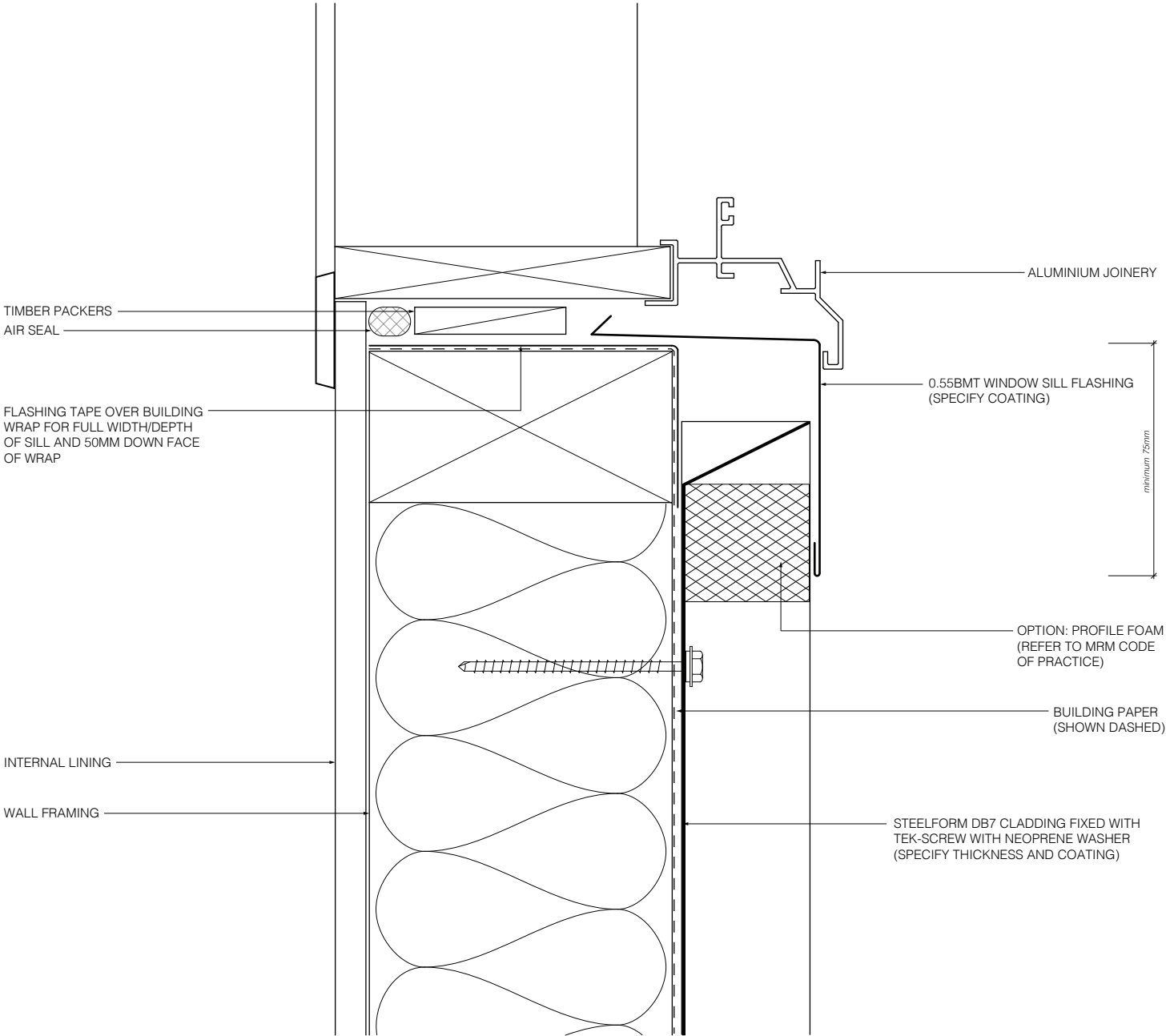
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TYPICAL WINDOW & DOOR FLASHING DETAILS

Sill flashing



LONGRUN ROOFING MANUFACTURES
TARANAKI STEELFORMERS LTD.

DB7 (DIRECT FIX)

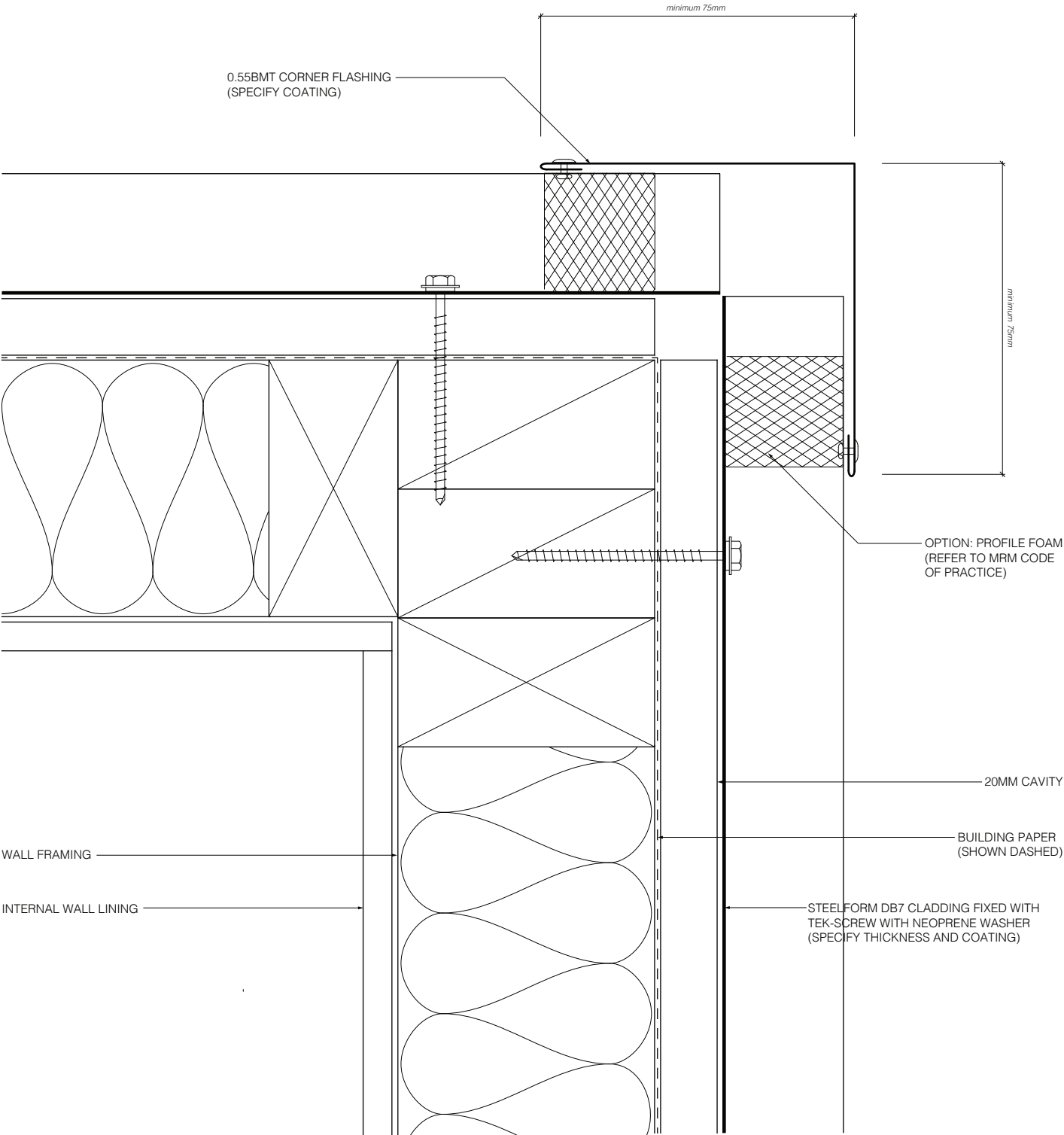
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TYPICAL EXTERNAL CORNER FLASHING DETAIL



LONGRUN ROOFING MANUFACTURES
TARANAKI STEELFORMERS LTD.

DB7 (CAVITY FIX)

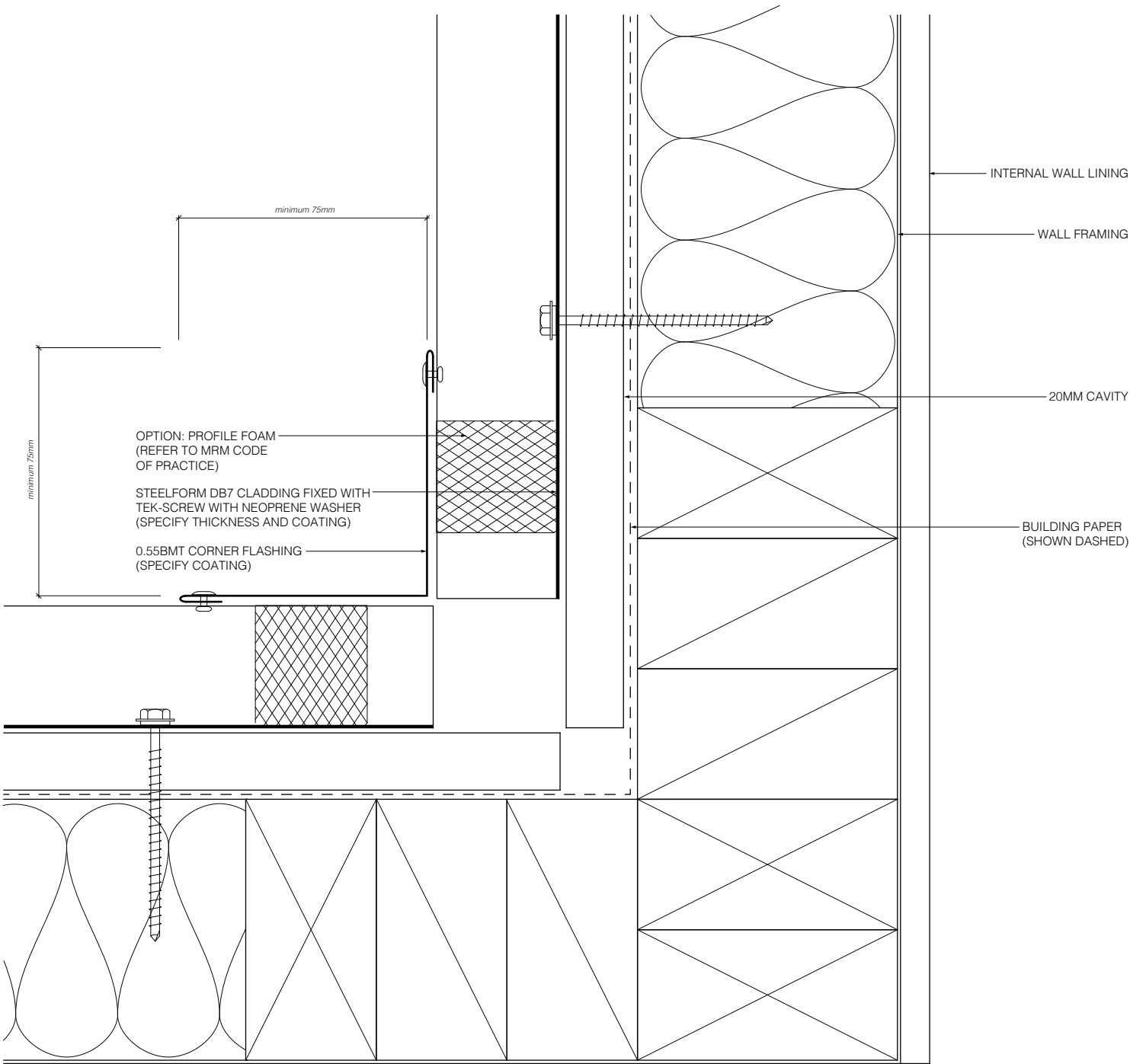
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RESIDENTIAL HORIZONTAL CLADDING

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TYPICAL INTERNAL CORNER FLASHING DETAIL



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TARANAKI STEELFORMERS LTD.

DB7 (CAVITY FIX)

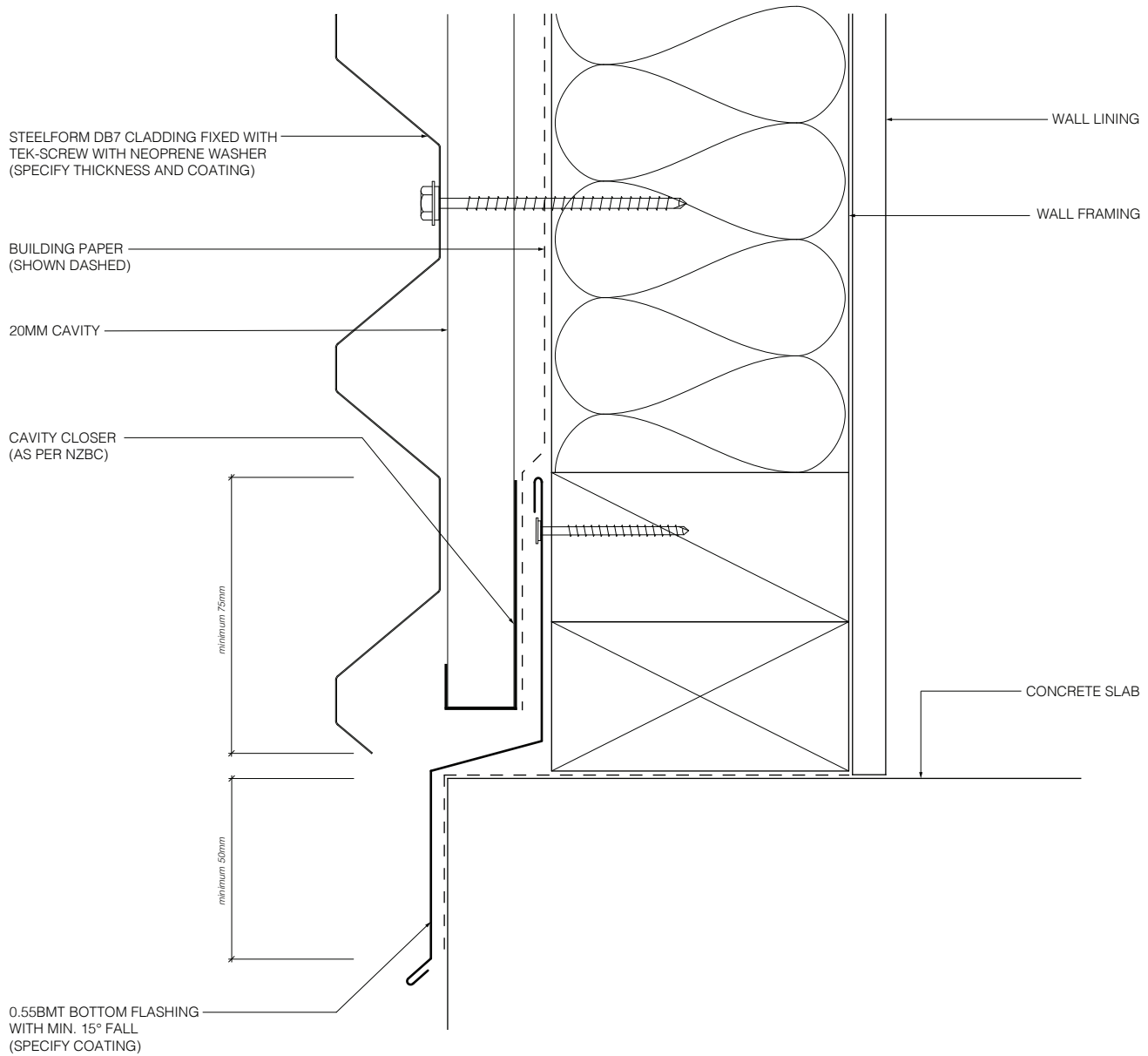
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TYPICAL BOTTOM FLASHING DETAIL



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TARANAKI STEELFORMERS LTD.

DB7 (CAVITY FIX)

JANUARY 2020 / V1

RESIDENTIAL HORIZONTAL CLADDING

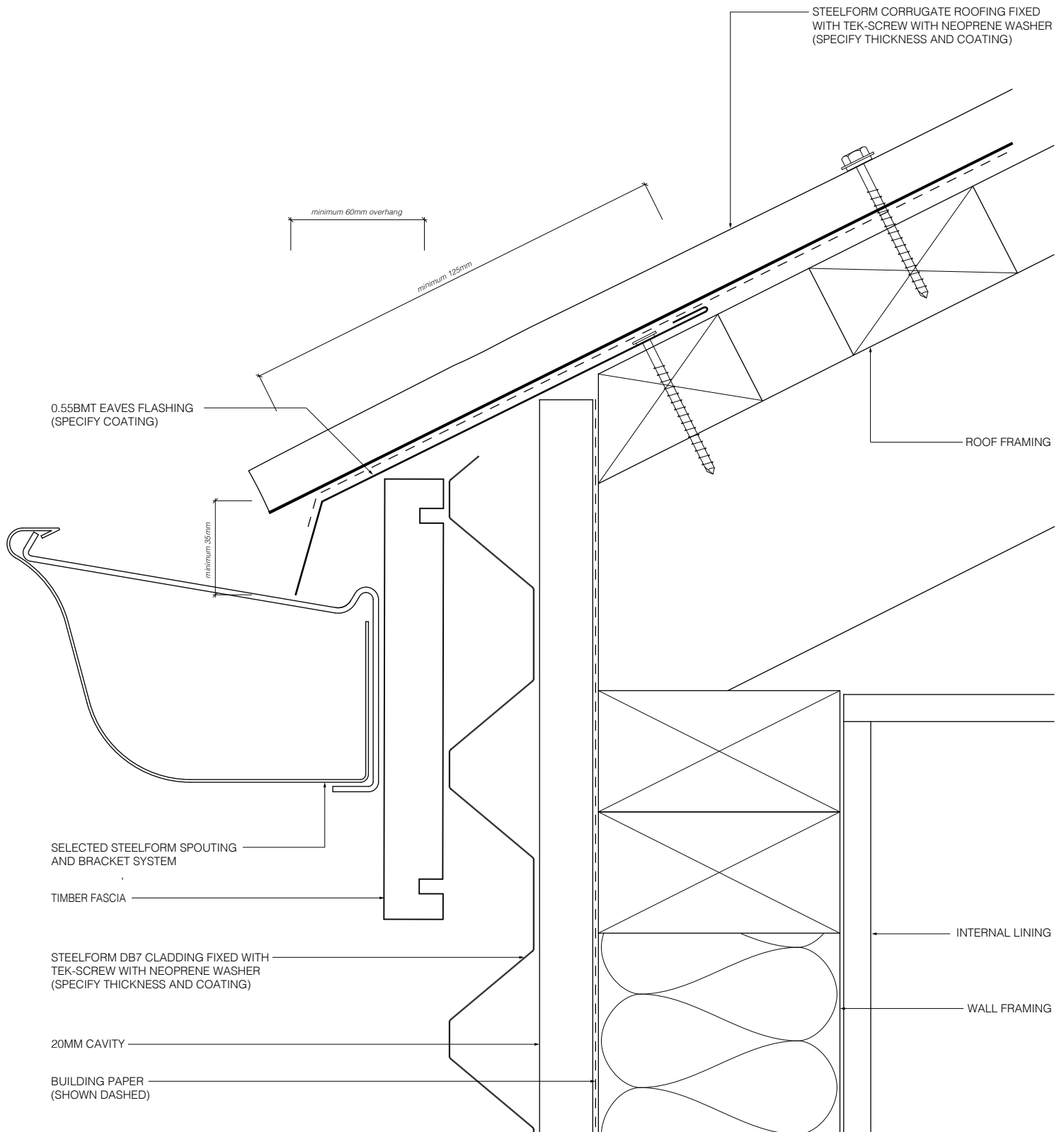
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TYPICAL EAVES FLASHING DETAIL

N.B. Eaves flashings are required where all of the following conditions are met:

- Roof slope is less than or equal to 10°, and
- soffit width is less than or equal to 100mm, and
- wind zones are Very High or Extra High



LONGRUN ROOFING MANUFACTURES

TARANAKI STEELFORMERS LTD.

DB7 (CAVITY FIX)

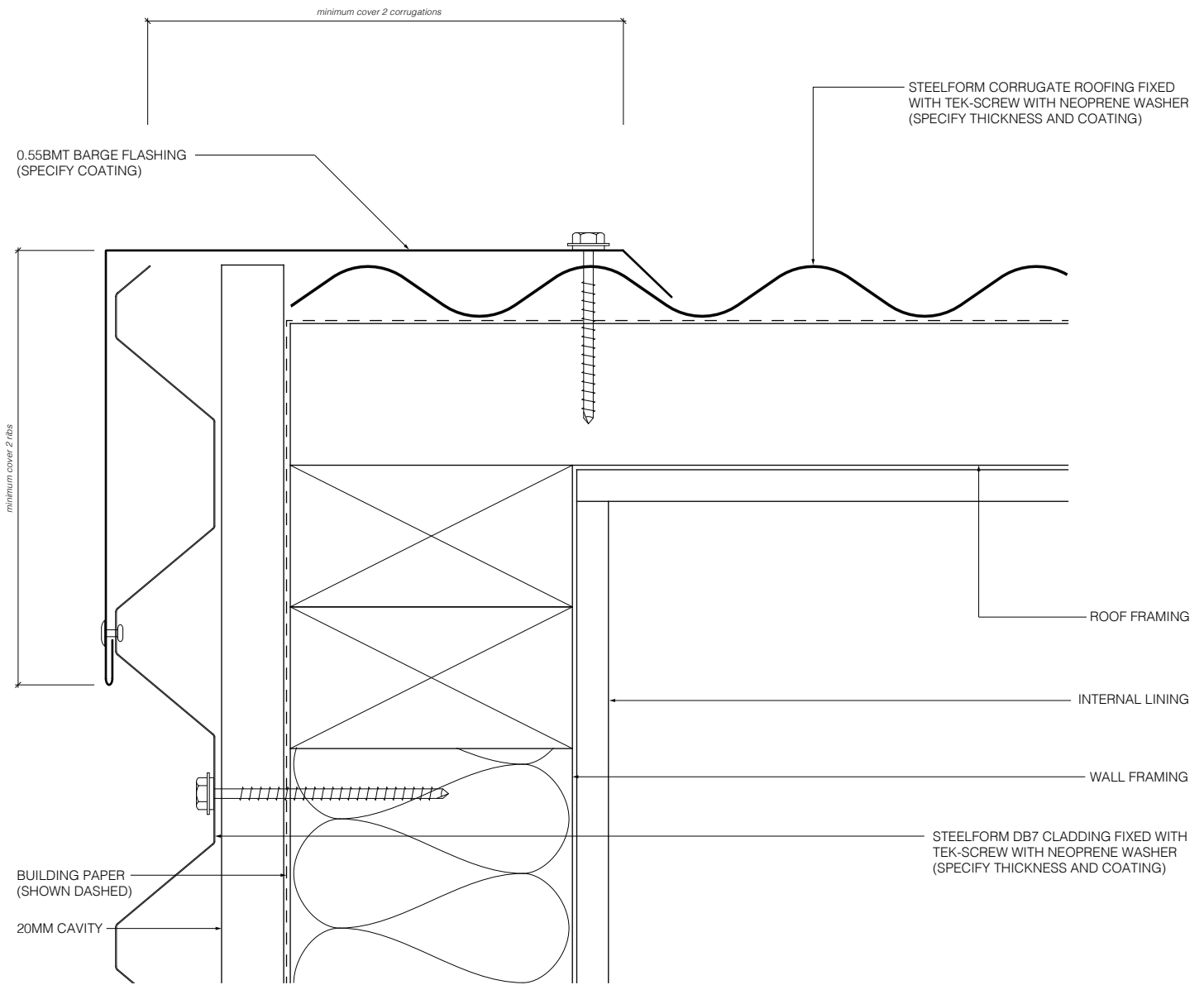
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TYPICAL FLUSH BARGE FLASHING DETAIL



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TARANAKI STEELFORMERS LTD.

DB7 (CAVITY FIX)

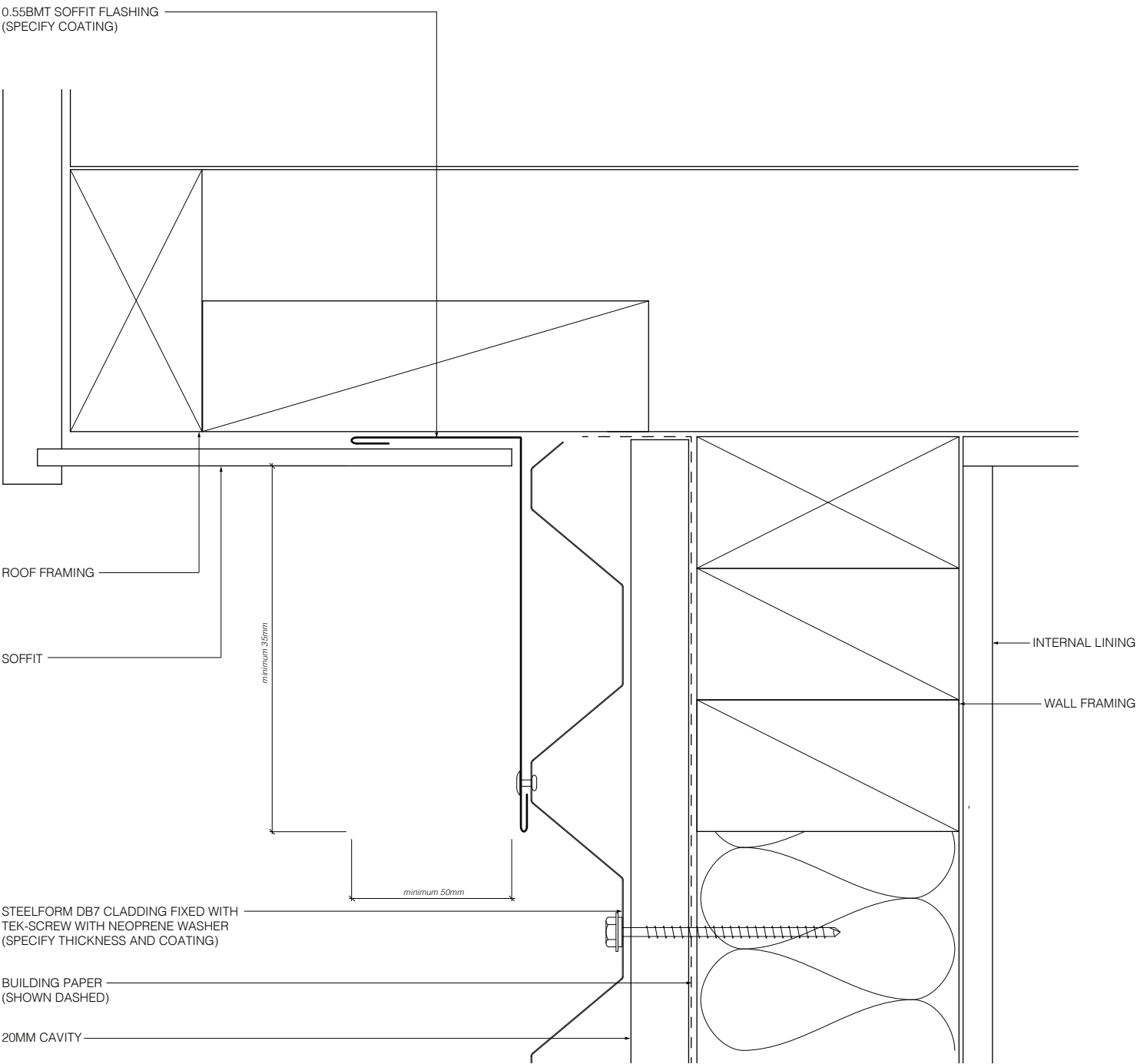
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TYPICAL SOFFIT FLASHING DETAIL



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TARANAKI STEELFORMERS LTD.

DB7 (CAVITY FIX)

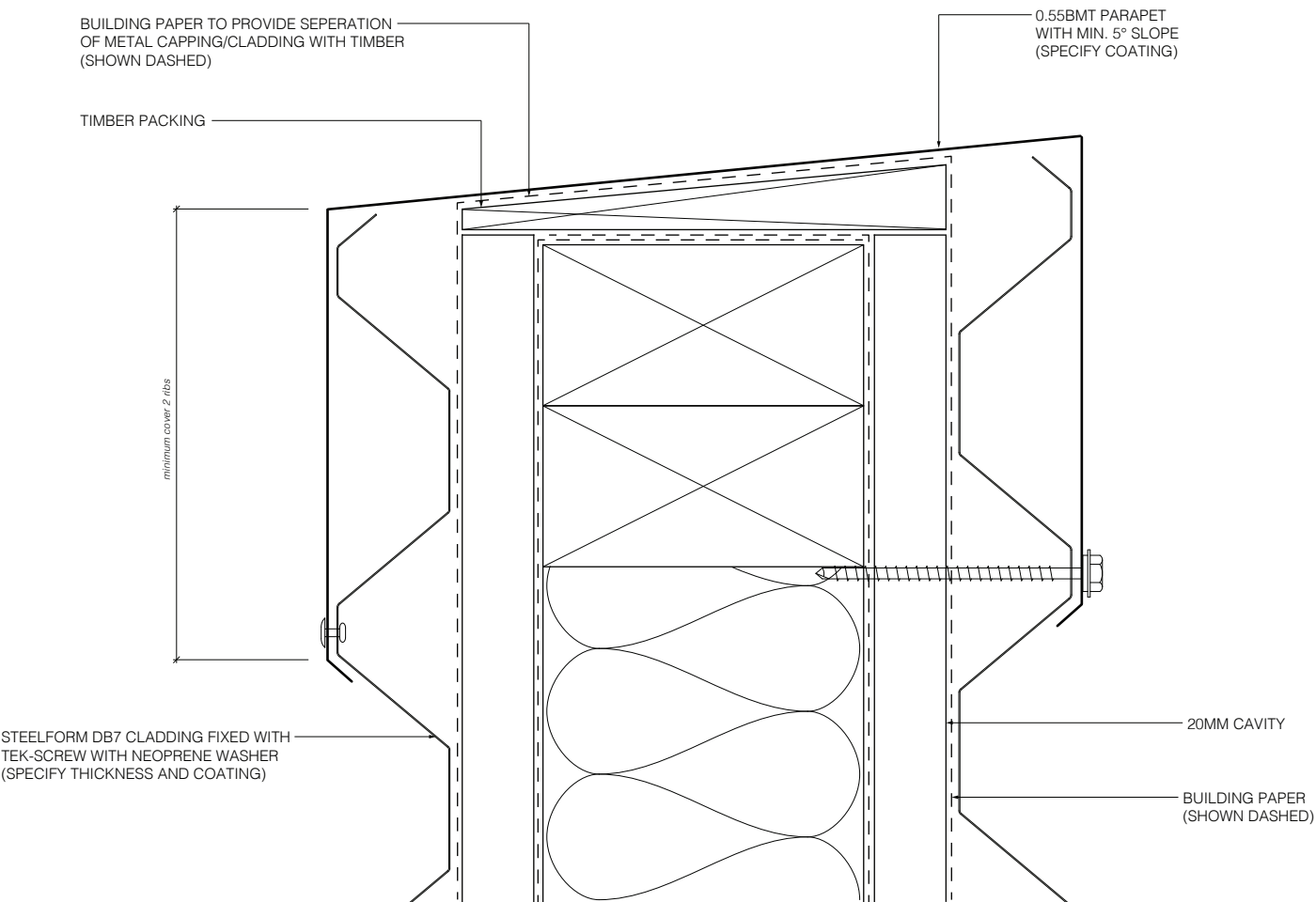
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TYPICAL PARAPET FLASHING DETAIL



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TARANAKI STEELFORMERS LTD.

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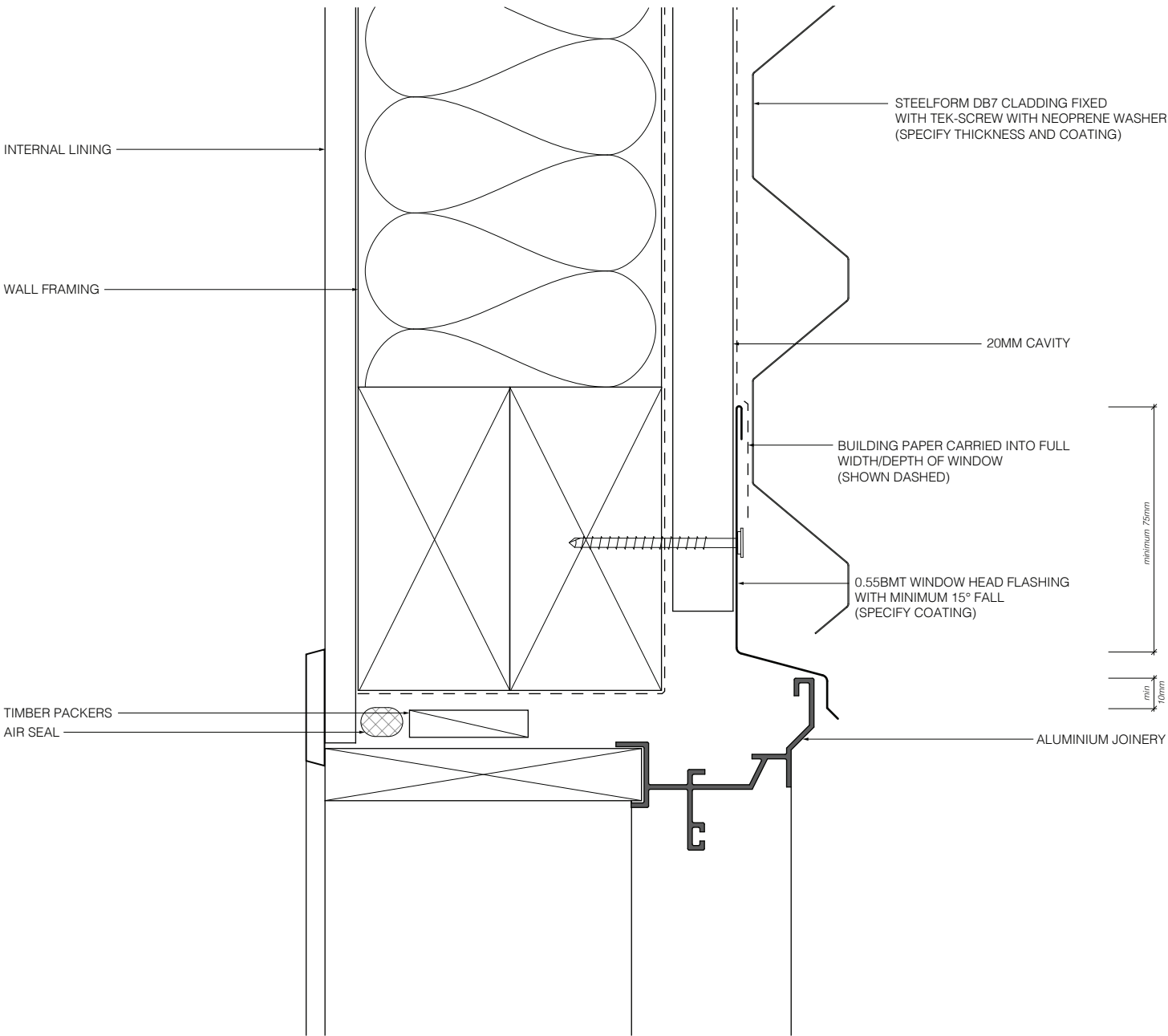
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TYPICAL WINDOW & DOOR FLASHING DETAILS

Head flashing



LONGRUN ROOFING MANUFACTURES
TARANAKI STEELFORMERS LTD.

CORRUGATE (CAVITY FIX)

JANUARY 2020 / V1

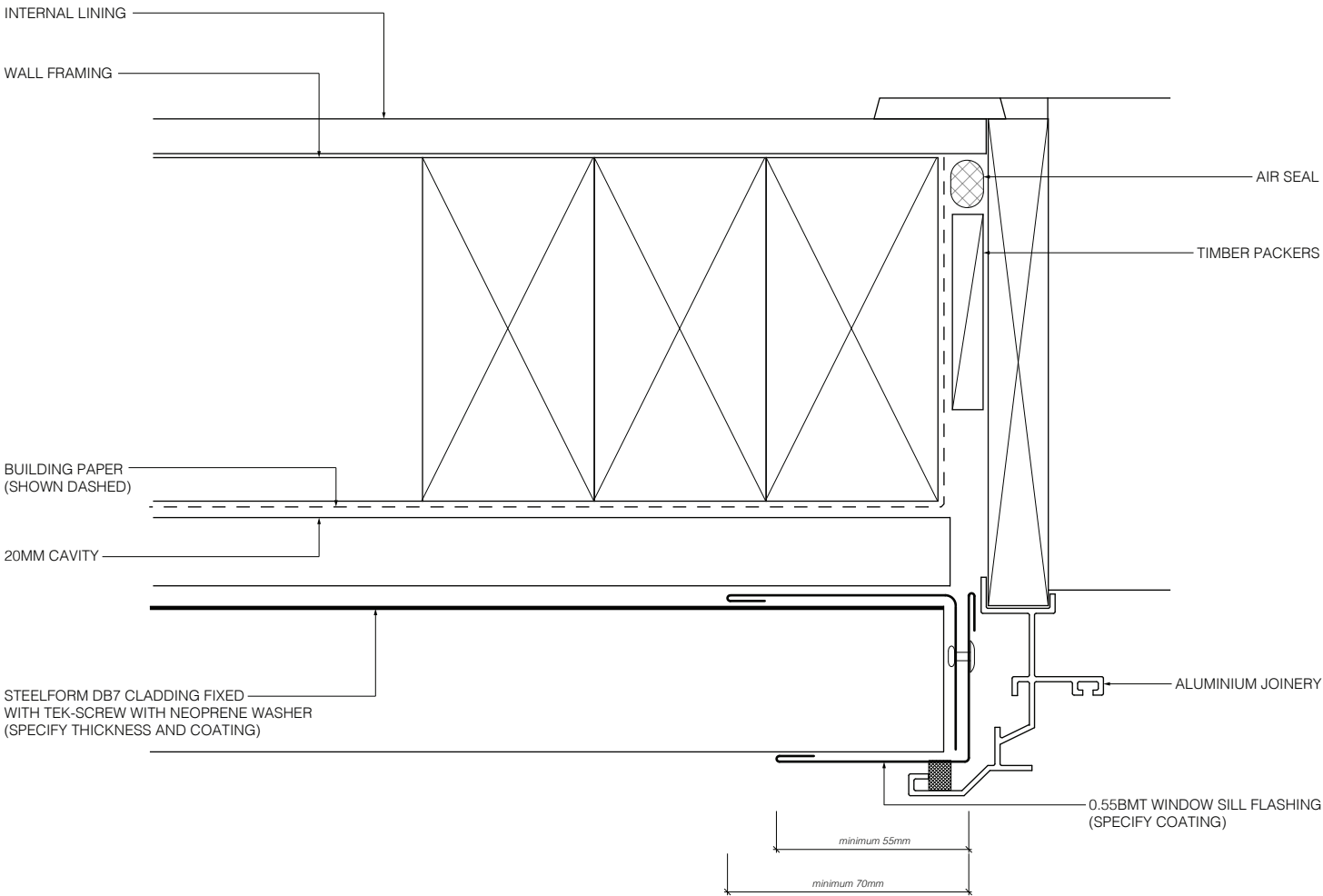
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TYPICAL WINDOW & DOOR FLASHING DETAILS

Jamb flashing



LONGRUN ROOFING MANUFACTURES
TARANAKI STEELFORMERS LTD.

DB7 (CAVITY FIX)

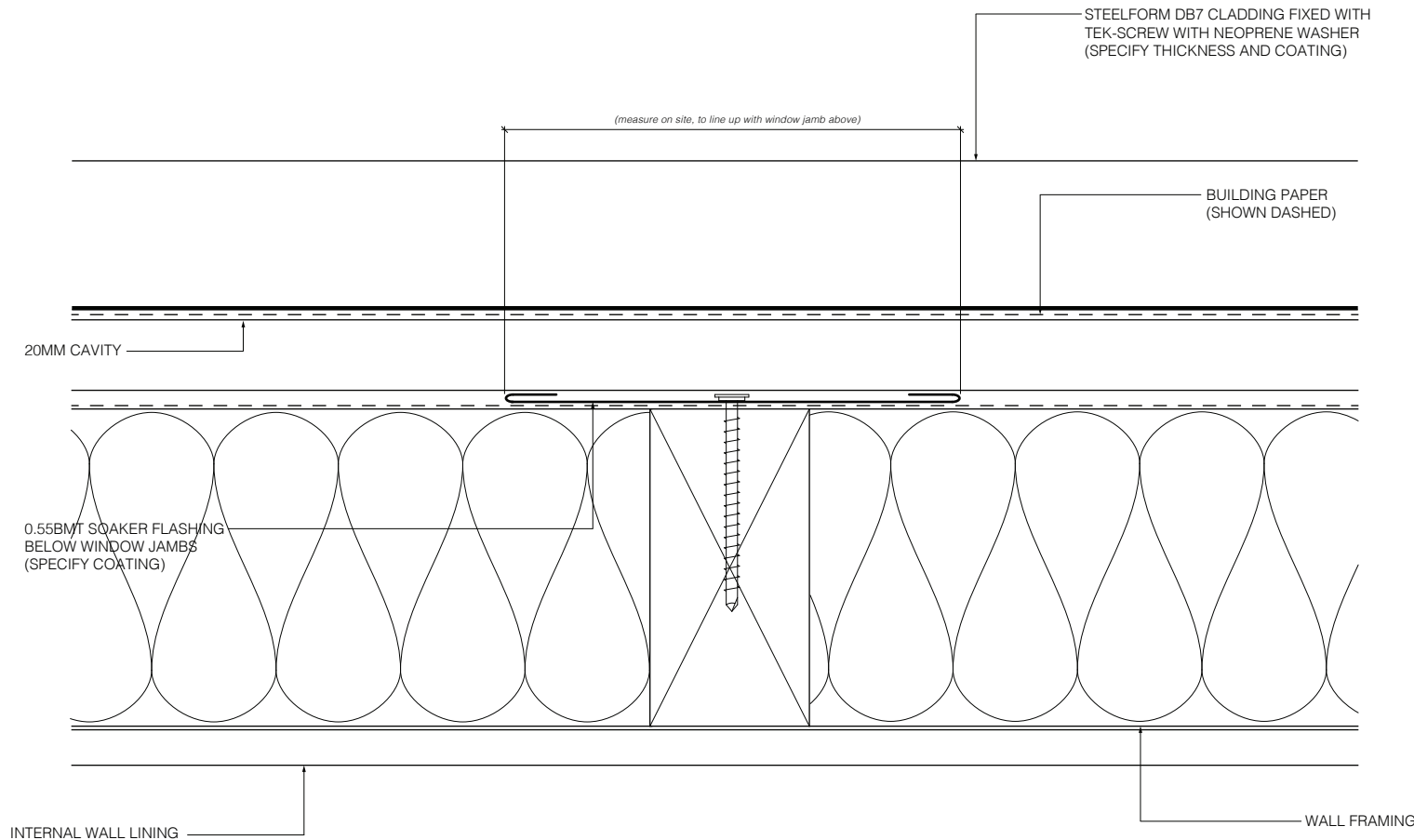
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TYPICAL SOAKER FLASHING DETAIL



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TARANAKI STEELFORMERS LTD.

DB7 (CAVITY FIX)

JANUARY 2020 / V1

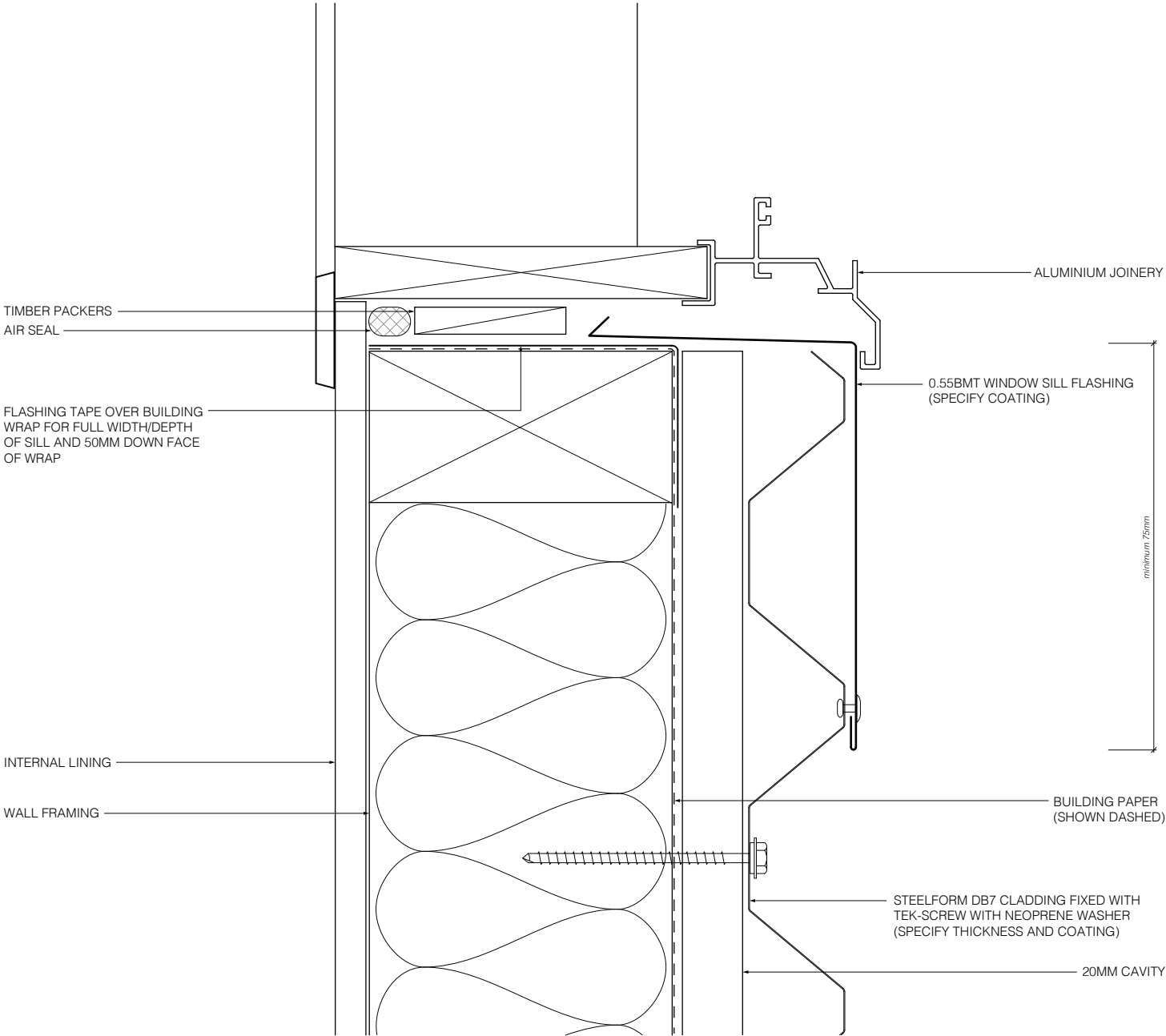
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TYPICAL WINDOW & DOOR FLASHING DETAILS

Sill flashing



LONGRUN ROOFING MANUFACTURES

TARANAKI STEELFORMERS LTD.

DB7 (CAVITY FIX)

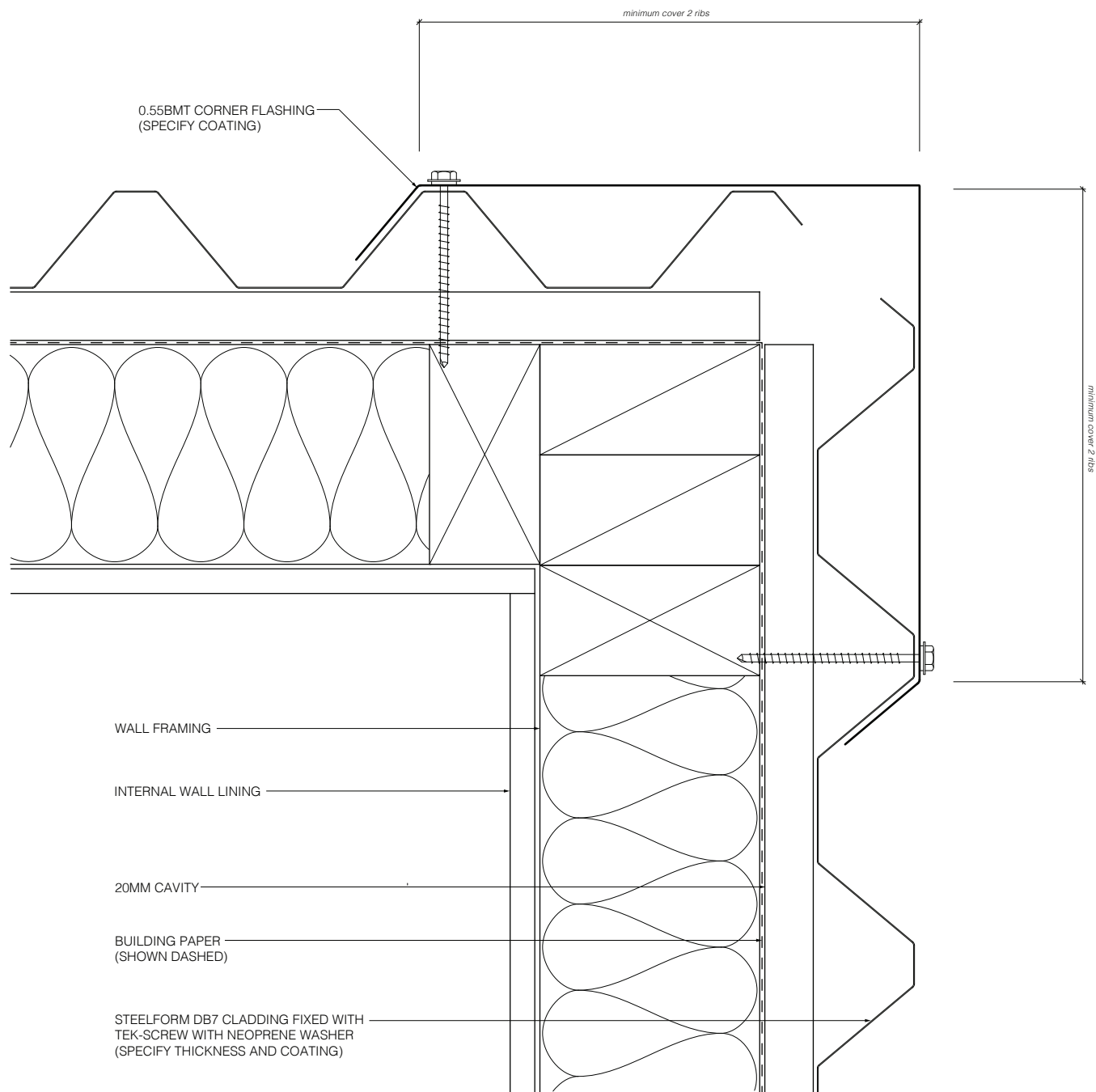
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TYPICAL EXTERNAL CORNER FLASHING DETAIL



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DB7 (CAVITY FIX)

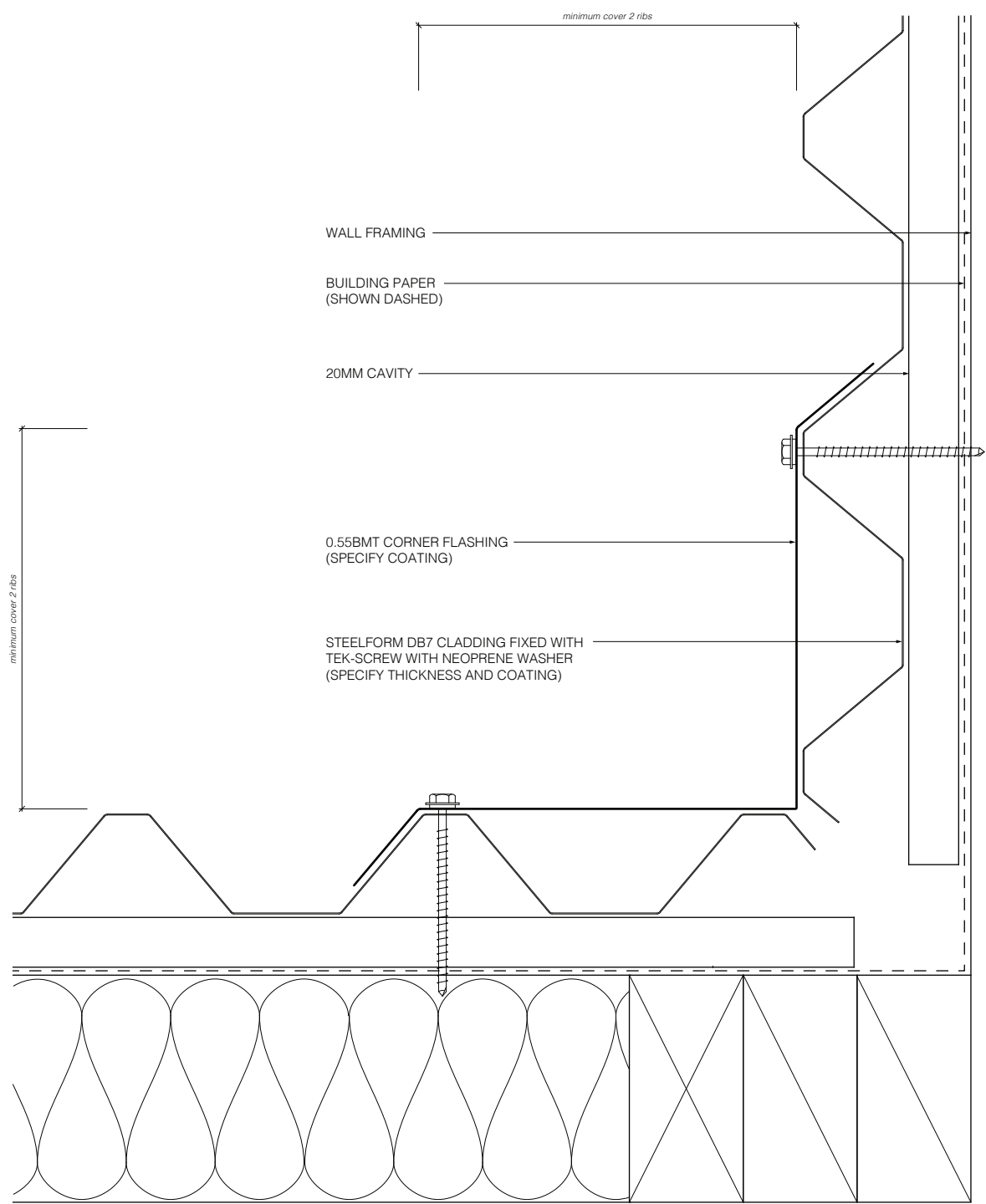
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TYPICAL INTERNAL CORNER FLASHING DETAIL



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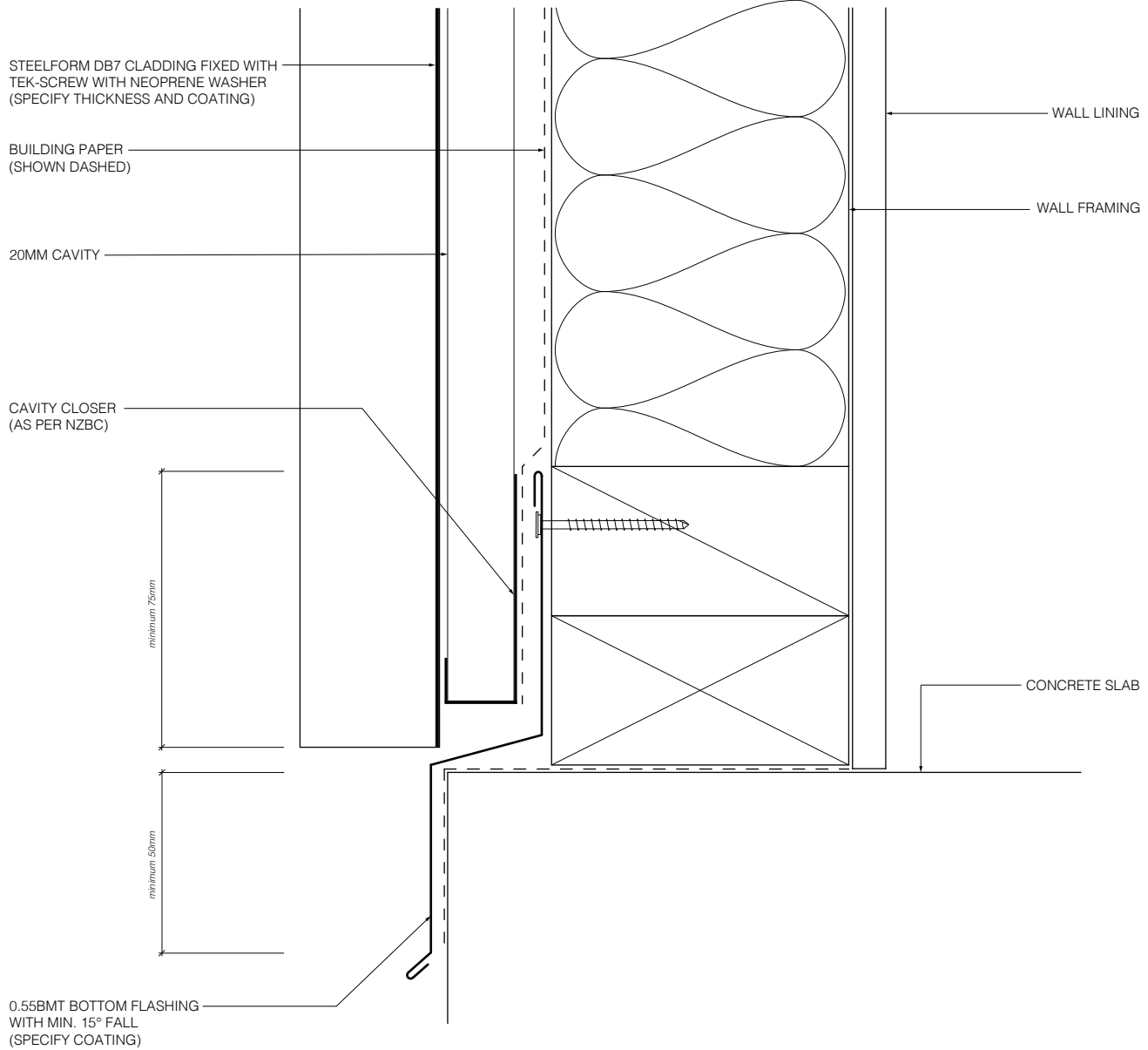
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TYPICAL BOTTOM FLASHING DETAIL



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TARANAKI STEELFORMERS LTD.

DB7 (CAVITY FIX)

JANUARY 2020 / V1

RESIDENTIAL VERTICAL CLADDING

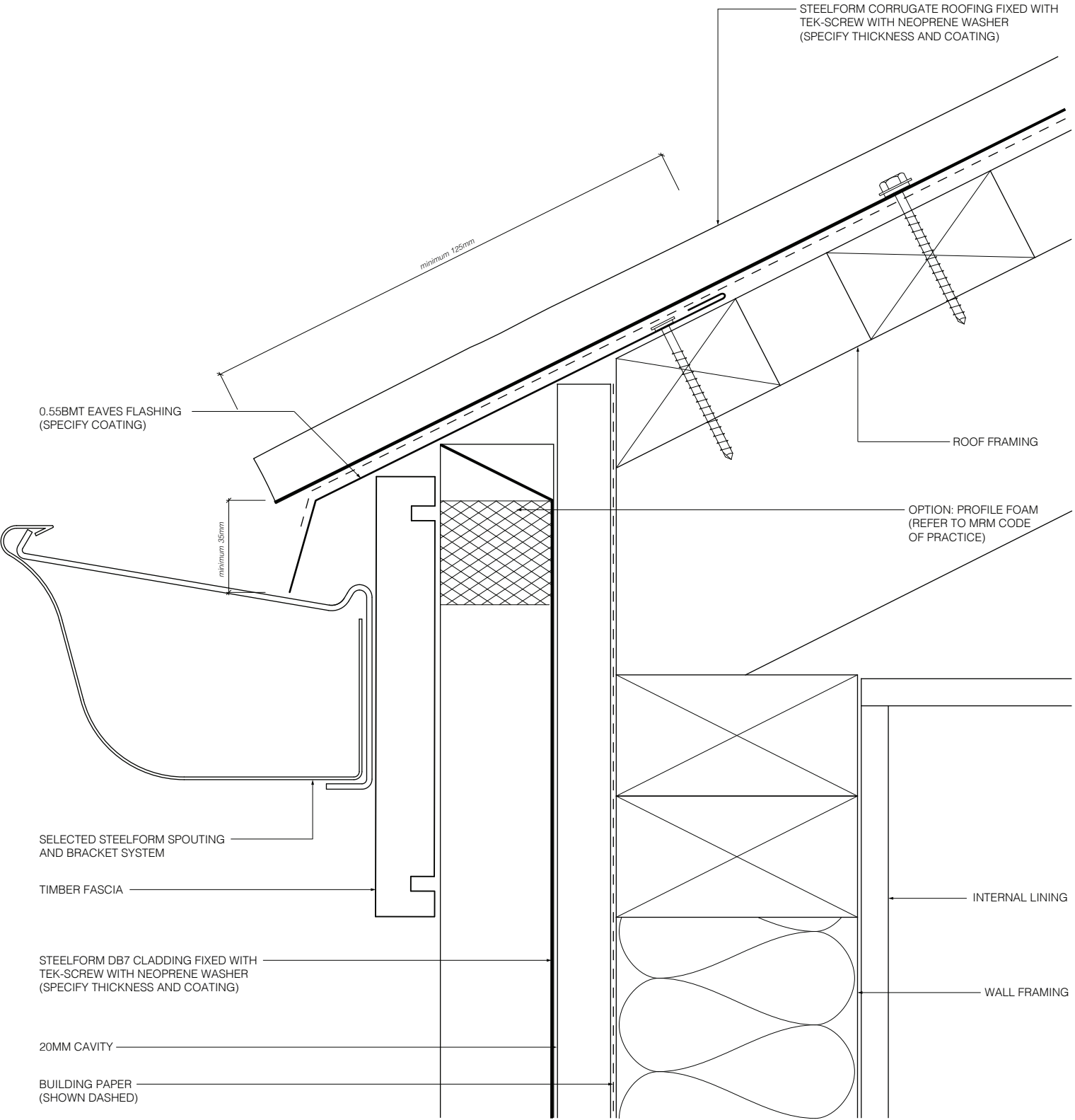
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TYPICAL EAVES FLASHING DETAIL

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TARANAKI STEELFORMERS LTD.

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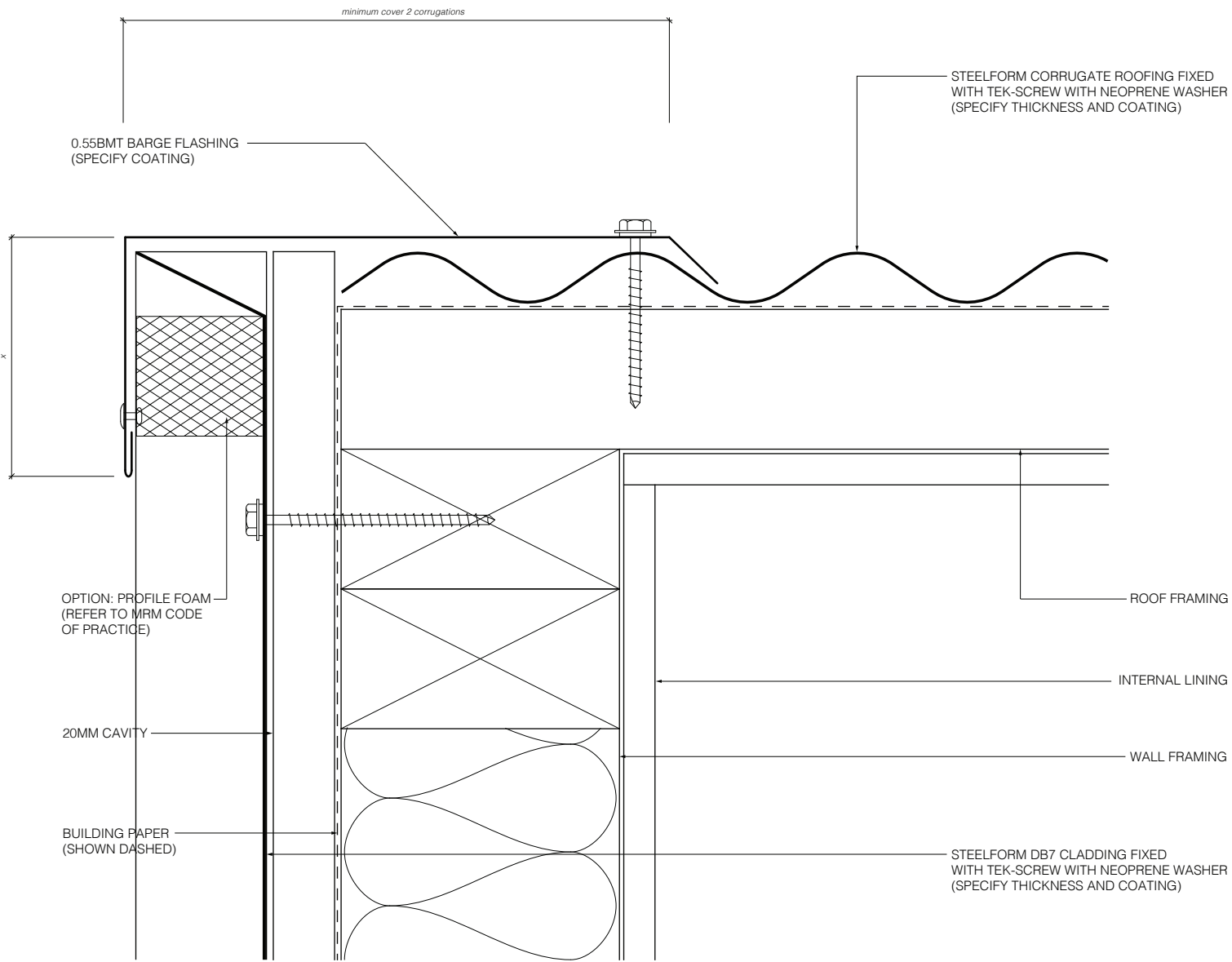
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TYPICAL FLUSH BARGE FLASHING DETAIL



	SITUATION 1 LOW/MEDIUM/HIGH WIND ZONES, AND ROOF PITCH IS 10° AND ABOVE	SITUATION 2 VERY HIGH WIND ZONE. ALL ROOF PITCHES	SITUATION 3 EXTRA HIGH WIND ZONE, ALL ROOF PITCHES
x=	50mm	70mm	90mm
PLEASE REFER TO E2/AS1 TABLE 7 FOR FURTHER INFORMATION ON FLASHING COVER WIDTHS			
	CATEGORY A LOW/MEDIUM/HIGH WIND ZONES, AND WHERE THE PITCH IS NO LESS THAN 10°	CATEGORY B VERY HIGH/EXTRA HIGH WIND ZONES. OR WHERE THE PITCH IS LESS THAN 10°	
x=	Vertically down face (smooth) = min 50mm Vertically down face (profiled) = min 75mm	Vertically down face (smooth) = min 75mm Vertically down face (profiled) = min 100mm	
PLEASE REFER TO THE NZ MRM CODE OF PRACTICE FOR FURTHER INFORMATION ON FLASHING COVER WIDTHS			



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DB7 (CAVITY FIX)

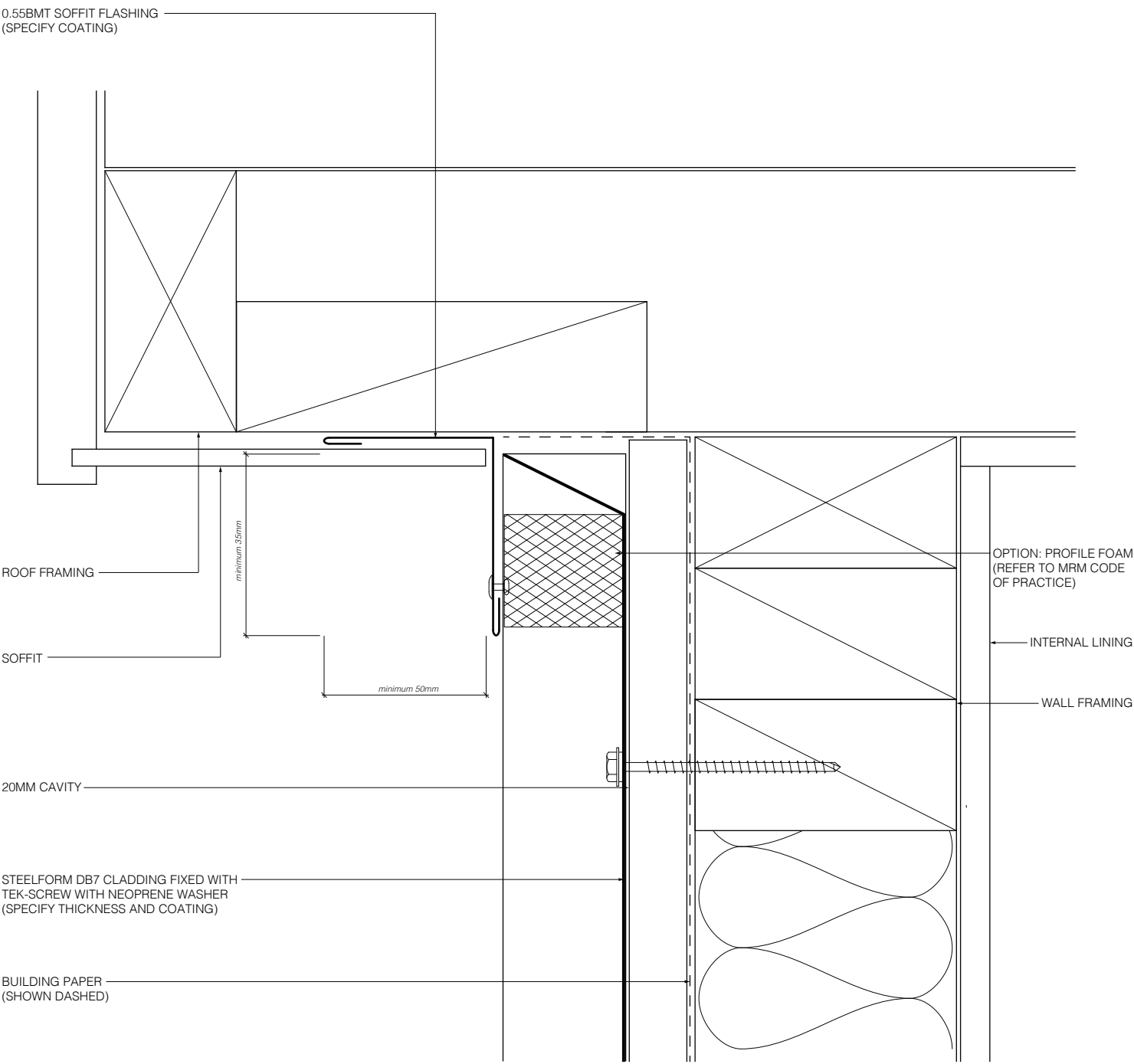
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TYPICAL SOFFIT FLASHING DETAIL



LONGRUN ROOFING MANUFACTURES
TARANAKI STEELFORMERS LTD.

DB7 (CAVITY FIX)

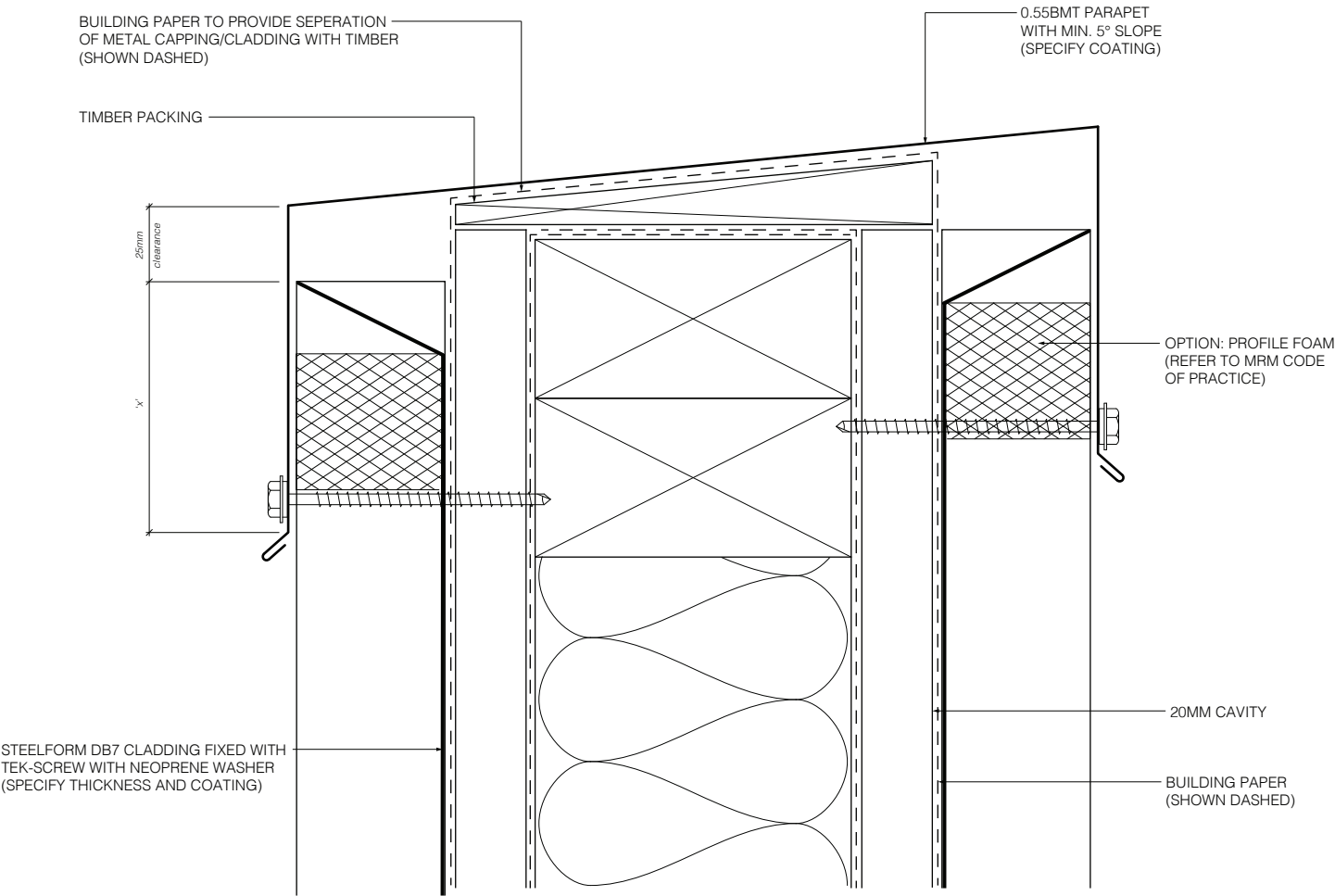
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TYPICAL PARAPET FLASHING DETAIL



	SITUATION 1 LOW/MEDIUM/HIGH WIND ZONES, AND ROOF PITCH IS 10° AND ABOVE	SITUATION 2 VERY HIGH WIND ZONE. ALL ROOF PITCHES	SITUATION 3 EXTRA HIGH WIND ZONE, ALL ROOF PITCHES
x=	min 50mm	min 70mm	min 90mm
PLEASE REFER TO E2/AS1 TABLE 7 FOR FURTHER INFORMATION ON FLASHING COVER WIDTHS			
	CATEGORY A LOW/MEDIUM/HIGH WIND ZONES, AND WHERE THE PITCH IS NO LESS THAN 10°	CATEGORY B VERY HIGH/EXTRA HIGH WIND ZONES, OR WHERE THE PITCH IS LESS THAN 10°	
x=	Vertically down face (smooth) = min 50mm Vertically down face (profiled) = min 75mm	Vertically down face (smooth) = min 75mm Vertically down face (profiled) = min 100mm	
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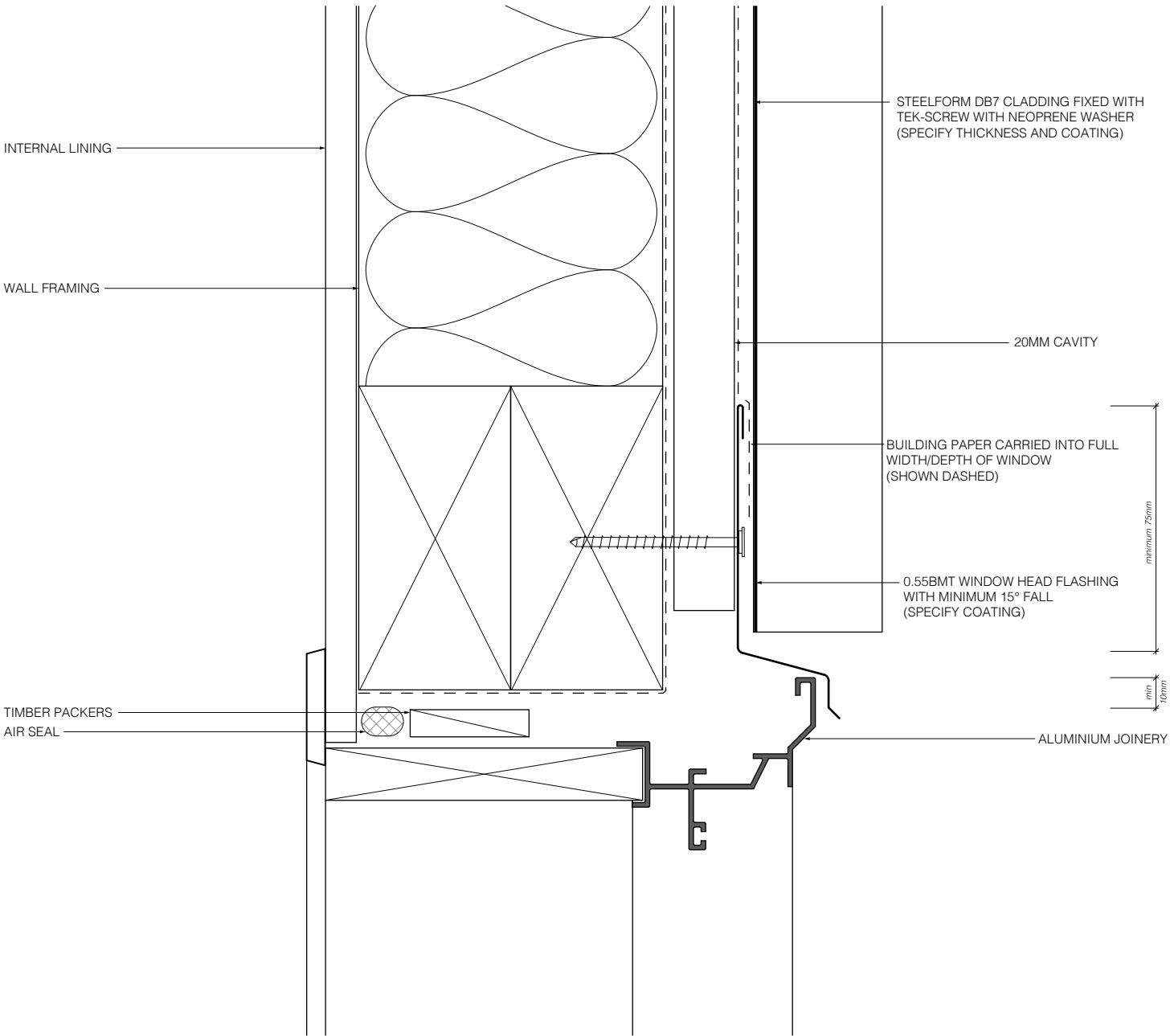
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TYPICAL WINDOW & DOOR FLASHING DETAILS

Head flashing



LONGRUN ROOFING MANUFACTURES
TARANAKI STEELFORMERS LTD.

DB7 (CAVITY FIX)

JANUARY 2020 / V1

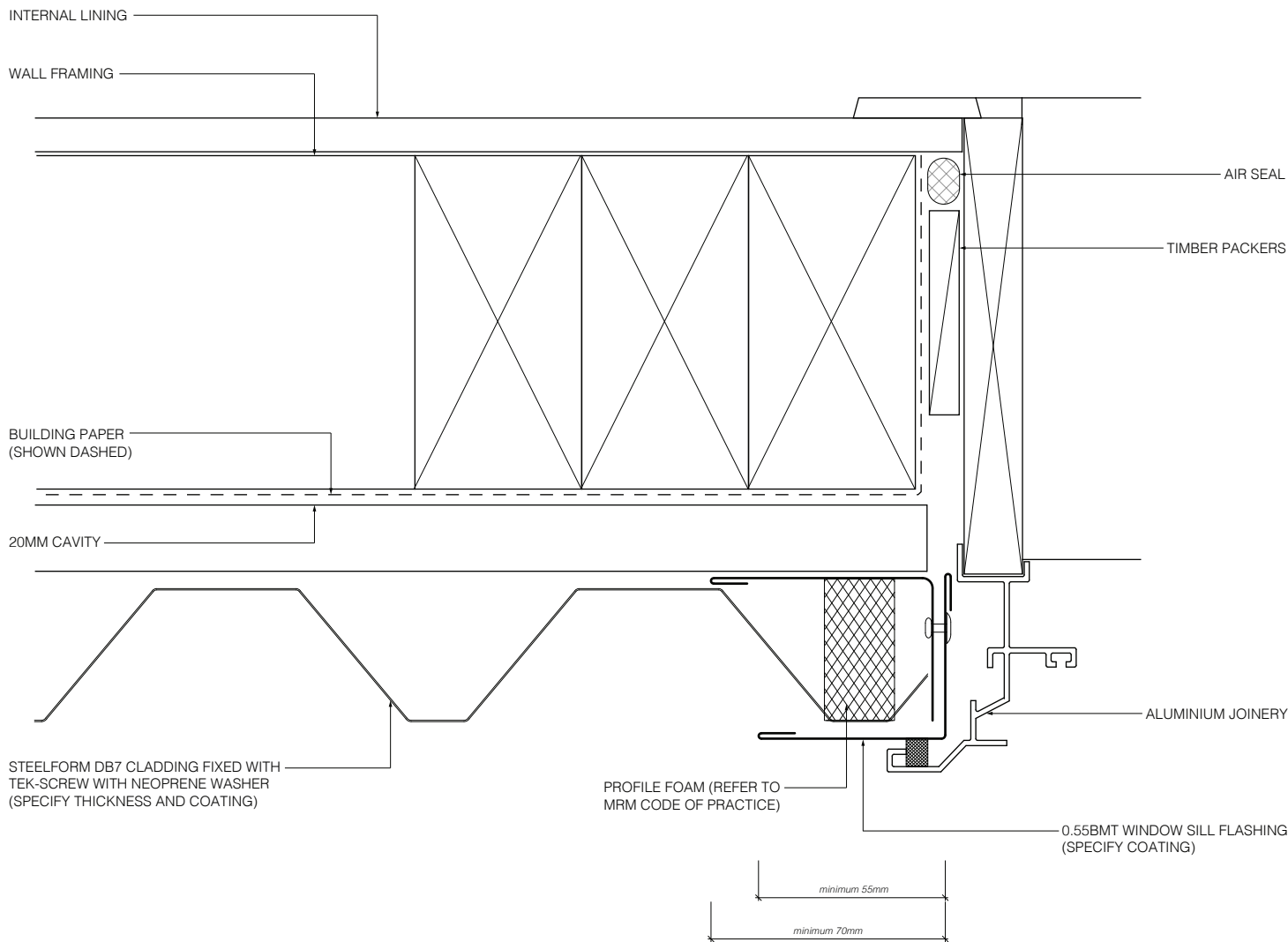
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TYPICAL WINDOW & DOOR FLASHING DETAILS

Jamb flashing



LONGRUN ROOFING MANUFACTURES
TARANAKI STEELFORMERS LTD.

DB7 (CAVITY FIX)

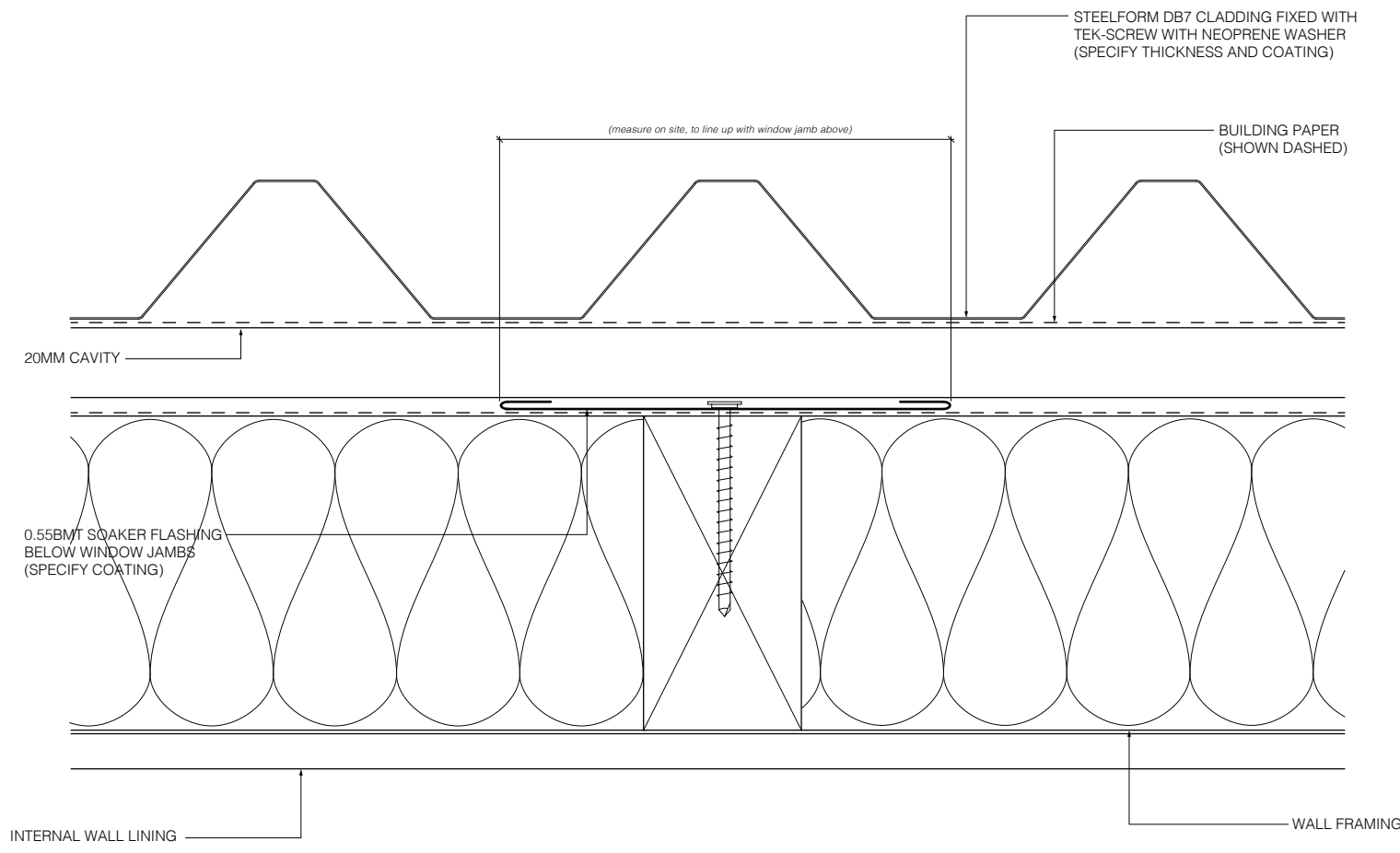
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TYPICAL SOAKER FLASHING DETAIL



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JANUARY 2020 / V1

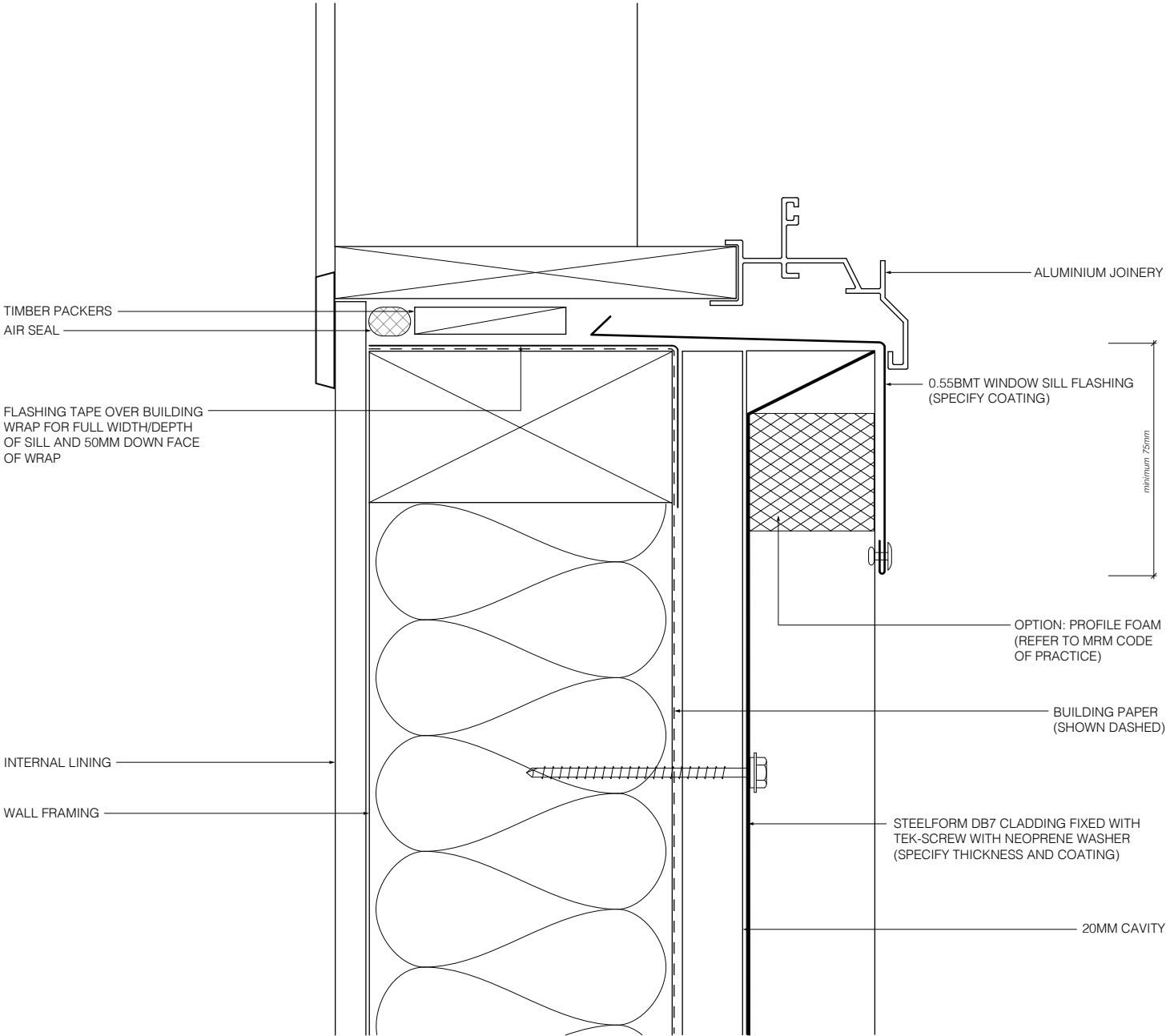
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TYPICAL WINDOW & DOOR FLASHING DETAILS

Sill flashing



LONGRUN ROOFING MANUFACTURES
TARANAKI STEELFORMERS LTD.

DB7 (CAVITY FIX)

JANUARY 2020 / V1

RESIDENTIAL VERTICAL CLADDING

NOT TO SCALE

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