



V-2859 VULCRAFT DK GRAY SHOP COAT PRIMER

TECHNICAL DATA SHEET

PRODUCT DESCRIPTION: V-2859 Vulcraft Dark Gray Shop Coat Primer is formulated with special chemical and corrosion resistant pigments, combined with a special resin for excellent adhesion. Excellent for fast handling of steel where a lead free, and chromium free primer is needed.

INTENDED USES: Shop Coating and field priming weather-exposed structural and miscellaneous steel tanks, machinery, and equipment to be top coated with most oil, alkyd, or latex topcoats. Do not use on galvanized metal or immersion service. For optimum performance a topcoat is required for exterior exposures.

SURFACE PREPERATIONS: For best results it is important that all surface contaminants, such as moisture, oil, dirt, rust and mil scale be removed before application. V-2859 can be applied to either blasted, hand or power tool cleaned steel. A minimum of SSPC-2 hand tool cleaning required.

PHYSICAL INFORMATION

COLOR: VULCRAFT GRAY

GLOSS: FLAT

SOLIDS BY WEIGHT: 67%

RECOMMENDED DRY FILM THICKNESS: 1.5-2.0 MILS

THEORETICAL COVERAGE: 350-400 SQ FT PER GALLON

METHOD OF APPLICATION: AIRLESS SPRAY, AIR SPRAY, BRUSH AND ROLLER

DRYING TIME @ 72 F

TO TOUCH: 30 Minutes

TO HANDLE: 60-90 Minutes

TO RECOAT: 60-90 Minutes

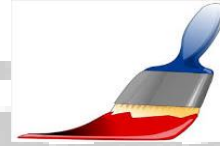
REGULATORY DATA

FLASHPOINT: 80F

PRODUCT WEIGHT: 10.46 LBS

MATERIAL VOC: 3.43 POUNDS PER GALLON / 411 GRAMS PER LITER

COATING VOC: 3.43 POUNDS PER GALLON / 411 GRAMS PER LITER



APPLICATION

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MIXING: This material is a one-component coating and should always be mixed thoroughly with a power agitator before application.

MIX RATION: Not applicable

WORKING POT LIFE: Not applicable

AIRLESS SPRAY: Suitable

Tip Range 15-17 thou (0.38-0.43mm)
total output fluid pressure at spray tip not less than 2,500 P.S.I.

AIR SPRAY: Suitable
(Pressure Pot)

Gun	DeVilbiss	MBC or JGA
Air Cap	704	
Tip	E	

BRUSH: Suitable

Typically 1.5-2.0 mils can be achieved. Care should be taken to avoid under application.

ROLLER: Suitable

Typically 1.5-2.0 mils can be achieved. Care should be taken to avoid under application.

THINNER: Xylene

Do not thin more than allowed by local environmental legislation when applicable.

CLEANER: Xylene

WORK STOPPAGES: Thoroughly flush all equipment with xylene. All unused material should be stored in tightly closed containers. Partially filled containers may show surface skinning and/or viscosity increase of the material after storage. Material should be filtered prior to use.

CLEAN UP: Clean all equipment immediately with xylene. It is good working practice to periodically flush out spray equipment during the course of the working day. Frequency of cleaning will depend upon amount sprayed, temperature and elapsed time, including any delays.

All surplus materials and empty containers should be disposed of in accordance with appropriate regional regulations legislation.

SYSTEM COMPATIBILITY:

The following topcoats are recommended for this primer.

Alkyds

Silicone Alkyds

Latex

SHIPPING & STORAGE

NUMBER OF COMPONENTS: 1

PACKAGED IN: 55-Gallon Drums, 5 Gallon Pails, and 1 Gallon Cans.

STORAGE TEMPERATURE: Minimum 20 F. Maximum 110F