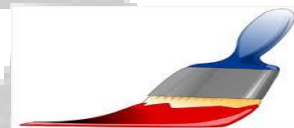


V-2364 NEW CAT YELLOW ACRYLIC MOD ENAMEL

TECHNICAL DATA SHEET



PRODUCT DESCRIPTION: V-2364 New Caterpillar Yellow Acrylic Modified Enamel is a high grade, air dry acrylic modified enamel. This product has excellent exterior durability, fast dry, and good adhesion to metal surfaces for quality applications. This product is also excellent for trailers and any equipment that requires excellent exterior durability, and gloss retention.

INTENDED USES: V-2364 is formulated for use on properly prepared substrates such as metal. Its primary use is fast dry equipment enamel, where a high gloss, quality product is desired for extended durability. Other intended uses are for trailers, implement equipment or where high end finishes are required. Optional V-3001 hardener available for extended durability.

SURFACE PREPARATIONS: For best results it is important that all surface contaminants, such as moisture, oil, dirt, rust and mil scale be removed before application. V-2364 can be applied to either blasted, hand or power tool cleaned steel. A minimum of SSPC-2 hand tool cleaning required.

PHYSICAL INFORMATION

COLOR: NEW CATERPILLAR YELLOW

GLOSS: GLOSS

SOLIDS BY WEIGHT: 63%

RECOMMENDED DRY FILM THICKNESS: 2.0-2.5 MILS DFT

THEORETICAL COVERAGE: 350-450 SQ FT PER GALLON

METHOD OF APPLICATION: AIRLESS SPRAY, AIR SPRAY

DRYING TIME @ 72 F

TO TOUCH: 10-15 MINUTES

TO HANDLE: 30-40 MINUTES

TO RECOAT: within 8 hours or after 48 hours

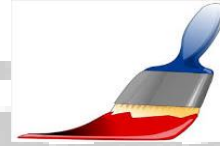
REGULATORY DATA

FLASHPOINT: 63 F

PRODUCT WEIGHT: 10.05 LBS

MATERIAL VOC: 2.46 POUNDS PER GALLON / 296 GRAMS PER LITER

COATING VOC: 2.77 POUNDS PER GALLON / 332 GRAMS PER LITER



APPLICATION

TECHNICAL DATA SHEET

MIXING: This material is a one-component coating and should always be mixed thoroughly with a power agitator before application.

MIX RATION: Not applicable

WORKING POT LIFE: Not applicable

AIRLESS SPRAY: Suitable

Tip Range 15-17 thou (0.38-0.43mm)
total output fluid pressure at spray tip not less than 2,500 P.S.I.

AIR SPRAY: Suitable
(Pressure Pot)

Gun	DeVilbiss	MBC or JGA
Air Cap	704	
Tip	E	

BRUSH: Suitable

Typically 1.5-2.0 mils can be achieved. Care should be taken to avoid under application.

ROLLER: Suitable

Typically 1.5-2.0 mils can be achieved. Care should be taken to avoid under application.

THINNER: Xylene

Do not thin more than allowed by local environmental legislation when applicable.

CLEANER: Xylene

WORK STOPPAGES: Thoroughly flush all equipment with xylene. All unused material should be stored in tightly closed containers. Partially filled containers may show surface skinning and/or viscosity increase of the material after storage. Material should be filtered prior to use.

CLEAN UP: Clean all equipment immediately with xylene. It is good working practice to periodically flush out spray equipment during the course of the working day. Frequency of cleaning will depend upon amount sprayed, temperature and elapsed time, including any delays.

All surplus materials and empty containers should be disposed of in accordance with appropriate regional regulations legislation.

SYSTEM COMPATIBILITY:

The following primers are recommended for this topcoat

Universal Phenolic Primers

Acrylic Modified Primers

Epoxy Primers

SHIPPING & STORAGE

NUMBER OF COMPONENTS:

PACKAGED IN: 55-Gallon Drums, 5 Gallon Pails, and 1 Gallon Cans.

STORAGE TEMPERATURE: Minimum 20 F. Maximum 110F

