

BOWLER ENGINEERING LTD

Powder Coating Care, Maintenance & Inspection Guide

Thank you for choosing **Bowler Engineering Ltd**. This guide explains how to inspect, maintain and care for your powder coated products to maximise their service life and appearance.

1. Before Installation

Inspect all items before fitting. Confirm the correct RAL colour, gloss level, quantity and dimensions. Check for transport damage, scratches, dents or coating defects. Report any concerns before installation.

2. Handling

Store products in a dry area. Lift carefully, avoid dragging coated surfaces together and protect edges during handling. Do not strike coated surfaces with metal tools.

3. Cleaning

Clean with warm water and a mild pH-neutral detergent using a soft cloth or sponge. Rinse thoroughly and dry. Do not use abrasive pads, scouring powders, strong solvents, acetone, thinners or acidic/alkaline cleaners.

4. Maintenance

Wash exterior items every 6 months in normal environments and every 3 months in coastal or industrial environments. Inspect regularly for chips or damage and repair exposed metal promptly.

5. Warranty

The coating is covered against manufacturing defects subject to correct use and maintenance. The warranty does not cover installation damage, impact damage, misuse, chemical attack, abrasion, modifications after supply or damage occurring after installation.

6. Important Notice

All products must be inspected before installation. Installation constitutes acceptance of the visible finish and condition. Visible defects, damage or colour concerns must be reported before fitting.

Recommended Cleaning Schedule

Environment	Cleaning Frequency
Normal inland	Every 6 months
Coastal	Every 3 months
Industrial	Every 3 months
High contamination	As required

Contact

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