

# MICROTURN CF 30

## **Description**

Microturn CF 30 is a light-coloured neat cutting oil used for arduous machining operations on high tensile steels. Microturn CF 30 is manufactured from highly refined paraffinic mineral oils combined with high levels of light-coloured controlled release sulphurised esters and corrosion inhibitors.

#### **Benefits**

- Light coloured enabling better visibility of the work piece
- Superb tool life
- Chlorine free
- High film strength
- Excellent surface finish
- Low misting
- Non staining formulation

### **Application**

Microturn CF 30 is suitable for the majority of most heavy-duty machining operations, including gear cutting, and thread rolling. It may also be used for deep drawing and cold heading. Microturn CF 30 is in a class of its own when used on difficult form tool work. Microturn CF 30 is suitable for use with both ferrous and non-ferrous metals.

## **Typical Test Data**

Specific Gravity @ 20°C	0.872
Kinematic Viscosity @ 40°C	29.5
(cSt)	
Flash Point COC (°C)	235
Copper Corrosion	Class 1b
Colour	Pale amber
Appearance	Clear & Bright

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