

## SECTION 1: IDENTIFICATION

### 1.1. Product Identifier

Product Form: Mixture

Product Name: SCALQuest™ 147/150/153

### 1.2. Intended Use of the Product

No use is specified.

### 1.3. Name, Address, and Telephone of the Responsible Party

#### Company

Nachurs Alpine Solutions

421 Leader St.

Marion, OH 43302

740-382-5701

Website: [www.nachurs-alpine.com](http://www.nachurs-alpine.com)

### 1.4. Emergency Telephone Number

Emergency Number : CHEMTREC: 1-800-424-9300

CANUTEC: 1-613-996-6666 (CANADA)

QM: 1-887-387-7745 (CANADA)

## SECTION 2: HAZARDS IDENTIFICATION

### 2.1. Classification of the Substance or Mixture

#### GHS-US/CA Classification

Skin corrosion/irritation Category 1C

H314

### 2.2. Label Elements

#### GHS-US/CA Labeling

Hazard Pictograms (GHS-US/CA) :



Signal Word (GHS-US/CA) :

Danger

Hazard Statements (GHS-US/CA) :

H314 - Causes severe skin burns and eye damage.

Precautionary Statements (GHS-US/CA) :

P260 - Do not breathe vapors, mist, or spray.

P264 - Wash hands, forearms, and other exposed areas thoroughly after handling.

P280 - Wear protective gloves, protective clothing, and eye protection.

P301+P330+P331 - IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.

P303+P361+P353 - IF ON SKIN (or hair): Take off immediately all contaminated clothing.

Rinse skin with water .

P304+P340 - IF INHALED: Remove person to fresh air and keep comfortable for breathing.

P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P310 - Immediately call a POISON CENTER or doctor.

P321 - Specific treatment (see section 4 on this SDS).

P363 - Wash contaminated clothing before reuse.

P405 - Store locked up.

P501 - Dispose of contents/container in accordance with local, regional, national, and international regulations.

### 2.3. Other Hazards

Exposure may aggravate pre-existing eye, skin, or respiratory conditions.

### 2.4. Unknown Acute Toxicity (GHS-US/CA)

No additional information available

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### SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

#### 3.1. Substance

Not applicable

#### 3.2. Mixture

Name	Synonyms	Product Identifier	% *	GHS Ingredient Classification
2-Butenedioic acid (Z)-, homopolymer	2-Butenedioic acid (2Z)-, homopolymer 2-Butenedioic acid, (Z)-, homopolymer Polymaleic acid Polymer, maleic acid Maleic acid homopolymer Maleic acid polymers 2-Butenedioic acid, (Z)- homopolymer Maleic acid, polymers Poly(maleic acid) polymer 2-Butenedioic acid, (Z)- polymer Polymaleic acid, homopolymer Polymer (Z)-2-butenedioic acid	(CAS-No.) 26099-09-2	45-55	Skin Corr. 1C, H314 Eye Dam. 1, H318

Full text of H-statements: see section 16

\*Percentages are listed in weight by weight percentage (w/w%) for liquid and solid ingredients. Gas ingredients are listed in volume by volume percentage (v/v%).

### SECTION 4: FIRST AID MEASURES

#### 4.1. Description of First-aid Measures

**General:** Never give anything by mouth to an unconscious person. If you feel unwell, seek medical advice (show the label where possible).

**Inhalation:** Remove to fresh air and keep at rest in a position comfortable for breathing. Immediately call a poison center or doctor/physician.

**Skin Contact:** Immediately remove contaminated clothing. Immediately flush skin with plenty of water for at least 30 minutes. Get immediate medical advice/attention.

**Eye Contact:** Immediately rinse with water for at least 30 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get immediate medical advice/attention.

**Ingestion:** Rinse mouth. Do NOT induce vomiting. Obtain emergency medical attention.

#### 4.2. Most Important Symptoms and Effects Both Acute and Delayed

**General:** Causes severe skin burns and eye damage.

**Inhalation:** May be corrosive to the respiratory tract.

**Skin Contact:** Causes severe irritation which will progress to chemical burns.

**Eye Contact:** Causes permanent damage to the cornea, iris, or conjunctiva.

**Ingestion:** May cause burns or irritation of the linings of the mouth, throat, and gastrointestinal tract.

**Chronic Symptoms:** None known.

#### 4.3. Indication of Any Immediate Medical Attention and Special Treatment Needed

If exposed or concerned, get medical advice and attention. If medical advice is needed, have product container or label at hand.

### SECTION 5: FIRE-FIGHTING MEASURES

#### 5.1. Extinguishing Media

**Suitable Extinguishing Media:** Water spray, fog, carbon dioxide (CO<sub>2</sub>), alcohol-resistant foam, or dry chemical.

**Unsuitable Extinguishing Media:** Do not use a heavy water stream. Use of heavy stream of water may spread fire.

#### 5.2. Special Hazards Arising From the Substance or Mixture

**Fire Hazard:** Not considered flammable but may burn at high temperatures.

**Explosion Hazard:** Product is not explosive.

**Reactivity:** May react exothermically with water releasing heat. Adding an acid to a base or base to an acid may cause a violent reaction.

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### 5.3. Advice for Firefighters

**Precautionary Measures Fire:** Exercise caution when fighting any chemical fire.

**Firefighting Instructions:** Use water spray or fog for cooling exposed containers.

**Protection During Firefighting:** Do not enter fire area without proper protective equipment, including respiratory protection.

**Hazardous Combustion Products:** Carbon oxides (CO, CO<sub>2</sub>).

### 5.4. Reference to Other Sections

Refer to Section 9 for flammability properties.

## SECTION 6: ACCIDENTAL RELEASE MEASURES

### 6.1. Personal Precautions, Protective Equipment and Emergency Procedures

**General Measures:** Do not breathe vapor, mist or spray. Do not get in eyes, on skin, or on clothing.

#### 6.1.1. For Non-Emergency Personnel

**Protective Equipment:** Use appropriate personal protective equipment (PPE).

**Emergency Procedures:** Evacuate unnecessary personnel.

#### 6.1.2. For Emergency Personnel

**Protective Equipment:** Equip cleanup crew with proper protection.

**Emergency Procedures:** Upon arrival at the scene, a first responder is expected to recognize the presence of dangerous goods, protect oneself and the public, secure the area, and call for the assistance of trained personnel as soon as conditions permit. Ventilate area.

### 6.2. Environmental Precautions

Prevent entry to sewers and public waters.

### 6.3. Methods and Materials for Containment and Cleaning Up

**For Containment:** Contain any spills with dikes or absorbents to prevent migration and entry into sewers or streams. As an immediate precautionary measure, isolate spill or leak area in all directions.

**Methods for Cleaning Up:** Clean up spills immediately and dispose of waste safely. Absorb and/or contain spill with inert material. Transfer spilled material to a suitable container for disposal. Contact competent authorities after a spill. Cautiously neutralize spilled liquid.

### 6.4. Reference to Other Sections

See Section 8 for exposure controls and personal protection and Section 13 for disposal considerations.

## SECTION 7: HANDLING AND STORAGE

### 7.1. Precautions for Safe Handling

**Additional Hazards When Processed:** May release corrosive vapors.

**Precautions for Safe Handling:** Do not breathe vapors, spray, mist. Do not get in eyes, on skin, or on clothing. Handle empty containers with care because they may still present a hazard. Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work.

**Hygiene Measures:** Handle in accordance with good industrial hygiene and safety procedures.

### 7.2. Conditions for Safe Storage, Including Any Incompatibilities

**Technical Measures:** Comply with applicable regulations.

**Storage Conditions:** Keep container closed when not in use. Store in a dry, cool place. Keep/Store away from direct sunlight, extremely high or low temperatures and incompatible materials. Store in original container or corrosive resistant and/or lined container. Store locked up/in a secure area.

**Incompatible Materials:** Strong acids, strong bases, strong oxidizers.

### 7.3. Specific End Use(s)

No use is specified.

## SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

### 8.1. Control Parameters

For substances listed in section 3 that are not listed here, there are no established exposure limits from the manufacturer, supplier, importer, or the appropriate advisory agency including: ACGIH (TLV), AIHA (WEEL), NIOSH (REL), OSHA (PEL), or Canadian provincial governments.

### 8.2. Exposure Controls

**Appropriate Engineering Controls:** Ensure adequate ventilation, especially in confined areas. Ensure all national/local regulations are observed. Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure.

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**Personal Protective Equipment:** Gloves. Protective clothing. Protective goggles. Face shield. Insufficient ventilation: wear respiratory protection.



**Materials for Protective Clothing:** Chemically resistant materials and fabrics. Corrosion-proof clothing.

**Hand Protection:** Wear protective gloves.

**Eye and Face Protection:** Chemical safety goggles and face shield.

**Skin and Body Protection:** Wear suitable protective clothing.

**Respiratory Protection:** If exposure limits are exceeded or irritation is experienced, approved respiratory protection should be worn. In case of inadequate ventilation, oxygen deficient atmosphere, or where exposure levels are not known wear approved respiratory protection.

**Other Information:** When using, do not eat, drink or smoke.

## SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

### 9.1. Information on Basic Physical and Chemical Properties

Physical State	: Liquid
Appearance	: No data available
Odor	: No data available
Odor Threshold	: No data available
Ph	: < 2
Evaporation Rate	: No data available
Melting Point	: No data available
Freezing Point	: No data available
Boiling Point	: No data available
Flash Point	: No data available
Auto-ignition Temperature	: No data available
Decomposition Temperature	: No data available
Flammability (solid, gas)	: Not applicable
Lower Flammable Limit	: No data available
Upper Flammable Limit	: No data available
Vapor Pressure	: No data available
Relative Vapor Density at 20°C	: No data available
Density	: 10.1 lb/gal
Specific Gravity	: No data available
Solubility	: No data available
Partition Coefficient: N-Octanol/Water	: No data available
Viscosity	: No data available

## SECTION 10: STABILITY AND REACTIVITY

### 10.1. Reactivity:

May react exothermically with water releasing heat. Adding an acid to a base or base to an acid may cause a violent reaction.

### 10.2. Chemical Stability:

Stable under recommended handling and storage conditions (see section 7).

### 10.3. Possibility of Hazardous Reactions:

Hazardous polymerization will not occur.

### 10.4. Conditions to Avoid:

Direct sunlight, extremely high or low temperatures, and incompatible materials.

### 10.5. Incompatible Materials:

Strong acids, strong bases, strong oxidizers.

### 10.6. Hazardous Decomposition Products:

Thermal decomposition may produce: Corrosive vapors. Carbon oxides (CO, CO<sub>2</sub>).

## SECTION 11: TOXICOLOGICAL INFORMATION

### 11.1. Information on Toxicological Effects - Product

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**Acute Toxicity (Oral):** Not classified.

**Acute Toxicity (Dermal):** Not classified.

**Acute Toxicity (Inhalation):** Not classified.

### LD50 and LC50 Data:

No additional information available

**Skin Corrosion/Irritation:** Causes severe skin burns.

**Eye Damage/Irritation:** Causes serious eye damage.

**Respiratory or Skin Sensitization:** Not classified.

**Germ Cell Mutagenicity:** Not classified.

**Carcinogenicity:** Not classified.

**Specific Target Organ Toxicity (Repeated Exposure):** Not classified.

**Reproductive Toxicity:** Not classified.

**Specific Target Organ Toxicity (Single Exposure):** Not classified.

**Aspiration Hazard:** Not classified.

**Symptoms/Injuries After Inhalation:** May be corrosive to the respiratory tract.

**Symptoms/Injuries After Skin Contact:** Causes severe irritation which will progress to chemical burns.

**Symptoms/Injuries After Eye Contact:** Causes permanent damage to the cornea, iris, or conjunctiva.

**Symptoms/Injuries After Ingestion:** May cause burns or irritation of the linings of the mouth, throat, and gastrointestinal tract.

**Chronic Symptoms:** None known.

## 11.2. Information on Toxicological Effects - Ingredient(s)

### LD50 and LC50 Data:

No additional information available

## SECTION 12: ECOLOGICAL INFORMATION

### 12.1. Toxicity

**Ecology - General:** Not classified.

### 12.2. Persistence and Degradability

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Persistence and Degradability	Not established.
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### 12.3. Bioaccumulative Potential

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Bioaccumulative Potential	Not established.
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### 12.4. Mobility in Soil

No additional information available

### 12.5. Other Adverse Effects

**Other Information:** Avoid release to the environment.

## SECTION 13: DISPOSAL CONSIDERATIONS

### 13.1. Waste treatment methods

**Waste Disposal Recommendations:** Dispose of contents/container in accordance with local, regional, national, territorial, provincial, and international regulations.

**Ecology - Waste Materials:** Avoid release to the environment.

## SECTION 14: TRANSPORT INFORMATION

The shipping description(s) stated herein were prepared in accordance with certain assumptions at the time the SDS was authored, and can vary based on a number of variables that may or may not have been known at the time the SDS was issued.

### 14.1. In Accordance with DOT

**Proper Shipping Name** : CORROSIVE LIQUID, ACIDIC, ORGANIC, N.O.S. (2-BUTENEDIOIC ACID (Z)-, HOMOPOLYMER SOLUTION)

**Hazard Class** : 8

**Identification Number** : UN3265

**Label Codes** : 8

**Packing Group** : III

**ERG Number** : 153



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### 14.2. In Accordance with IMDG

**Proper Shipping Name** : CORROSIVE LIQUID, ACIDIC, ORGANIC, N.O.S. (2-BUTENEDIOIC ACID (Z)-, HOMOPOLYMER SOLUTION)  
**Hazard Class** : 8  
**Identification Number** : UN3265  
**Label Codes** : 8  
**Packing Group** : III  
**EmS-No. (Fire)** : F-A  
**EmS-No. (Spillage)** : S-B



### 14.3. In Accordance with IATA

**Proper Shipping Name** : CORROSIVE LIQUID, ACIDIC, ORGANIC, N.O.S. (2-BUTENEDIOIC ACID (Z)-, HOMOPOLYMER SOLUTION)  
**Hazard Class** : 8  
**Identification Number** : UN3265  
**Label Codes** : 8  
**Packing Group** : III  
**ERG Code (IATA)** : 8L



### 14.4. In Accordance with TDG

**Proper Shipping Name** : CORROSIVE LIQUID, ACIDIC, ORGANIC, N.O.S. (2-BUTENEDIOIC ACID (Z)-, HOMOPOLYMER SOLUTION)  
**Hazard Class** : 8  
**Identification Number** : UN3265  
**Label Codes** : 8  
**Packing Group** : III



## SECTION 15: REGULATORY INFORMATION

### 15.1. US Federal Regulations

<b>Polymaleic Acid</b>	
<b>SARA Section 311/312 Hazard Classes</b>	Health hazard - Serious eye damage or eye irritation Health hazard - Skin corrosion or Irritation
<b>2-Butenedioic acid (Z)-, homopolymer (26099-09-2)</b>	
Listed on the United States TSCA (Toxic Substances Control Act) inventory - Status: Active	
<b>EPA TSCA Regulatory Flag</b>	XU - XU - indicates a substance exempt from reporting under the Chemical Data Reporting Rule, (40 CFR 711).

### 15.2. US State Regulations

Neither this product nor its chemical components appear on any US state lists, or its chemical components are not required to be disclosed.

### 15.3. Canadian Regulations

<b>2-Butenedioic acid (Z)-, homopolymer (26099-09-2)</b>
Listed on the Canadian DSL (Domestic Substances List)

## SECTION 16: OTHER INFORMATION, INCLUDING DATE OF PREPARATION OR LAST REVISION

**Date of Preparation or Latest Revision** : 08/25/2025  
**Other Information** : This document has been prepared in accordance with the SDS requirements of the OSHA Hazard Communication Standard 29 CFR 1910.1200 and Canada's Hazardous Products Regulations (HPR) SOR/2015-17.

### GHS Full Text Phrases:

H314	Causes severe skin burns and eye damage
H318	Causes serious eye damage

## Glossary of Data Source Abbreviations

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ATSDR: Agency for Toxic Substances and Disease Registry (U.S. Department of Health and Human Services)

AU\_WES: Australia WES

CHEMVIEW: ChemView (U.S. Environmental Protection Agency)

EC\_RAR: European Commission Renewal Assessment Report

EC\_SCOEL: European Commission Scientific Committee on Occupational Exposure Limits

ECETOC: European Centre for Ecotoxicology and Toxicology of Chemicals Reports

ECHA\_API: European Chemicals Agency API

ECHA\_RAC: ECHA Committee for Risk Assessment

EFSA: European Food Safety Authority

EPA: U.S. Environmental Protection Agency

EPA\_AEGL: Acute Exposure Guideline Levels (U.S. Environmental Protection Agency)

EPA\_FIFRA: Federal Insecticide, Fungicide, and Rodenticide Act Reregistration Eligibility Decision (U.S. Environmental Protection Agency)

EPA\_HPVC: High Production Volume Chemicals (U.S. Environmental Protection Agency)

EPA\_TRED: Risk Assessment for Tolerance Reassessment Eligibility Decision (U.S. Environmental Protection Agency)

EU\_CLH: European Union Harmonised Classification and Labelling Proposal

EU\_RAR: European Union Risk Assessment Report

FOOD\_JOURN: Food Research Journal (1956)

IARC: The International Agency for Research on Cancer

IDLH: National Institute for Occupational Health and Safety Immediately Dangerous to Life or Health Value Profiles

IUCLID: International Uniform Chemical Information Database

JAPAN\_GHS: Japan GHS Basis for Classification Data

JP\_J-CHECK: Japan J-Check

KR\_NIER: South Korea National Institute of Environmental Research Evaluations

NICNAS: Australia National Industrial Chemicals Notification and Assessment Scheme

NIOSH: National Institute for Occupational Health and Safety (U.S. Department of Health and Human Services)

NLM\_CIP: National Library of Medicine ChemID plus database

NLM\_HSDB: National Library of Medicine Hazardous Substance Data Bank

NLM\_PUBMED: National Library of Medicine PubMed database

NTP: National Toxicology Program

NZ\_CCID: New Zealand Chemical Classification and Information Database

OECD\_EHSP: Environment, Health, and Safety Publication (Organisation for Economic Co-operation and Development)

OECD\_SIDS: Screening Information Data Sets (Organisation for Economic Co-operation and Development)

WHO: World Health Organization

*This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.*

NA GHS SDS 2015 (Can, US)