

# MANAGEMENT OF WORKING AT HEIGHT

2026-03



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## ADMIN & INTRO

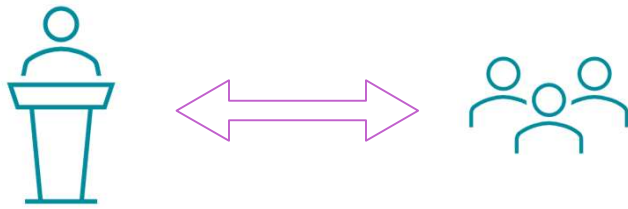
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## Z O O M I N G

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- **Mace require your camera to be on**
- **Microphones muted if noisy**
- **Temporary un-mute: <CTRL> & <SPACE BAR>**
- **Gallery view to see everyone**
- **Same link for each day**



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## S L I D E D E C K

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**Link shared at end  
to download  
a copy of slides**

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# COURSE STRUCTURE

Day 1	Admin & Intro
	Level 1 – 80% of Programme
Day 2	Level 1 – 20% of Programme
	Level 1 – Assessment
	Level 2 – Programme
	Level 2 – Assessment

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# ADMIN ( F F F F )



Phones



Fire



Facilities



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## REFRESHMENTS

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**Tea & coffee will be provided only at the start of the day.**

**The coffee machine in reception is for use by for external visitors only.**

**Please use the canteen on the 1st floor for your beverages, or external shops.**

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## YOUR TRAINER

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### **John Hynes**

**BEng(Hons) MSc(Eng)**

#### **30 years in Construction:**

**Design, Site Management, Fixing Technology,  
Remedials, Nuclear & Petrochem**

#### **25 years Work at Height:**

**Design & Installation,  
Trade Bodies & Standards**

**Family, Sports & Socialising**

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## HIGHER SAFETY

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**AUTUMNAL**

**Independent & Impartial Height Safety Consultancy**

**Previously Higher Safety - established by Barney Green - now retired**

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## WHAT DO WE DO?

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- **Consultancy Service**
  - Project Advice, Design support, Planning, WAH review
- **Business Development**
  - Planning, Processes, Solution Development Support
- **Education & Training**
  - Awareness, Regulations, Best Practice
- **Expert Witness**
  - Advising the court ....



**AUTUMNAL**

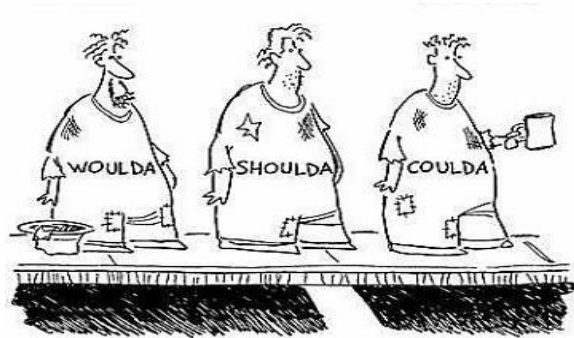
[www.autumnalservices.com](http://www.autumnalservices.com)

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## EXPERT WITNESS

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- Ensure competence
- Justify decisions
- Keep good records



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## WHAT ABOUT YOU?

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What are your...

- roles?
- current / recent projects?
- experiences?
- interests outside of work?

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## MACE WORKING AT HEIGHT STANDARD

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- Overview
- Hazards
- MACE Hierarchy
- MACE Risk Rating
- Tool Tethering Standard
- Exclusion Zones & PPE
- Edge Protection
- Overhead Protection
- Access Equipment
- MEWPs & Low-Level Access Equip't
- Access Towers, Steps & Ladders
- Personal Fall Protection Equip't (PFPE)
- Riser Management
- Floor Horizontal Protection
- Edge Vertical Protection
- Vertical Access Space Protection
- Work at Height Plan

Current version: Construct

**CN-HSW-SD-0007 v1.1 (2024?)**

*revision due by Q3-2026?!*

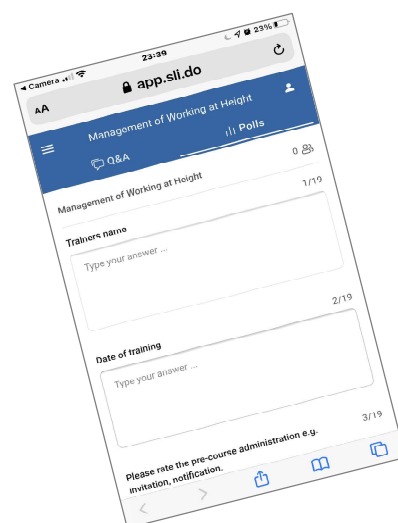
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## FEEDBACK

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**[www.sli.do](http://www.sli.do)**

Requirement for Mace HSW Team



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## AGENDA

### Day 1 (Level 1)

09:00	Introduction
09:30	<u>WaH Regulations &amp; MACE</u>
10:15	<u>MACE WaH Standard</u>
10:45	BREAK
11:00	<u>Tethering, Exclusion Zones, Secondary Systems &amp; Signage</u>
11:30	<u>Edge Protection Standards</u>
12:15	<u>Edge Protection Levels</u>
12:45	LUNCH
13:15	<u>Access Equip Common Management Controls</u>
13:30	<u>Access Scaffold</u>
14:30	BREAK
14:45	<u>MEWPs, PAVs &amp; Peco</u>
15:45	<u>Towers &amp; Podiums</u>
16:30	FINISH

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## AGENDA

### Day 2 (Level 1)

09:00	<u>PFPE – Work Restraint &amp; Fall Arrest</u>
10:30	Assessment (Level 1)
11:00	BREAK

Back at  
11:15



Questions:

- 5 admin
- 28 tech

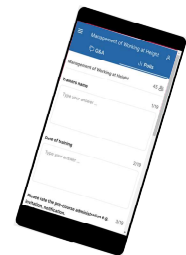


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# AGENDA

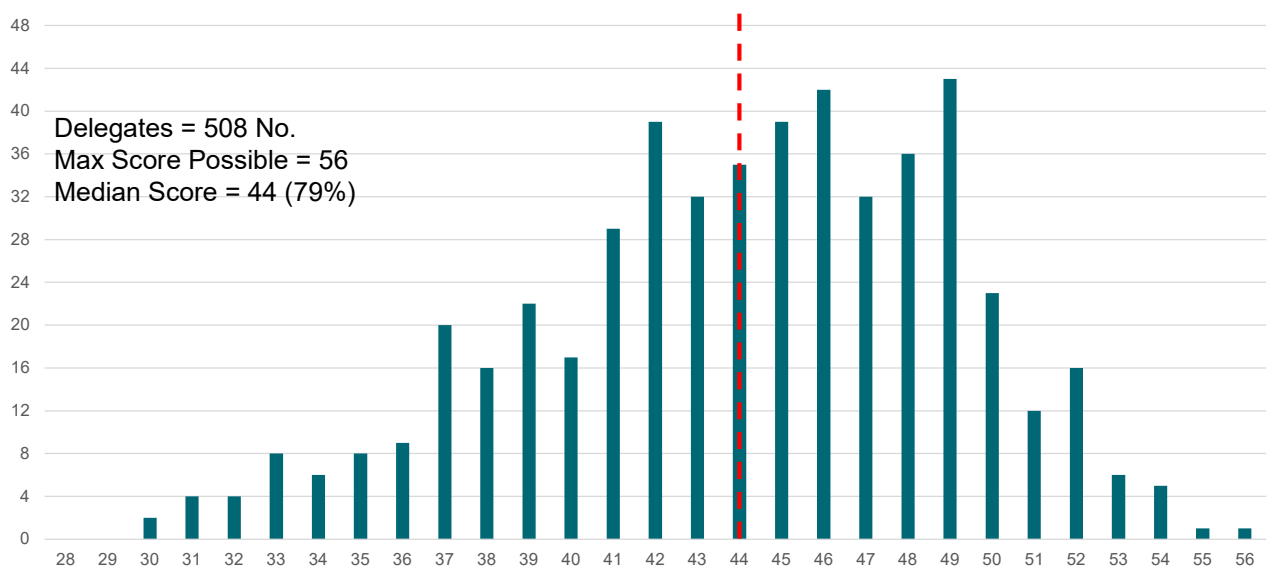
## Day 2 (Level 2)

- 11:15 Overhead Protection
- 12:00 Void Protection
- 12:15 Mast Climbers (MCWP) & Cradles (TSAE)
- 13:00 **LUNCH**
- 13:30 Delta Decks, Ladders, Steps, Hop-Ups
- 14:00 Rope Access (Abseiling)
- 15:00 **BREAK**
- 15:15 Riser Management
- 15:45 MACE WaH Plan
- 16:15 Feedback & Assessment (Level 2)
- 16:45 **FINISH**



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# ASSESSMENT SCORES



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THE END

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*Thank you  
for your  
attention & participation...*

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REGULATIONS & HIERARCHY

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## GENERAL H&S LAW

### HSWA (Health & Safety at Work Act)

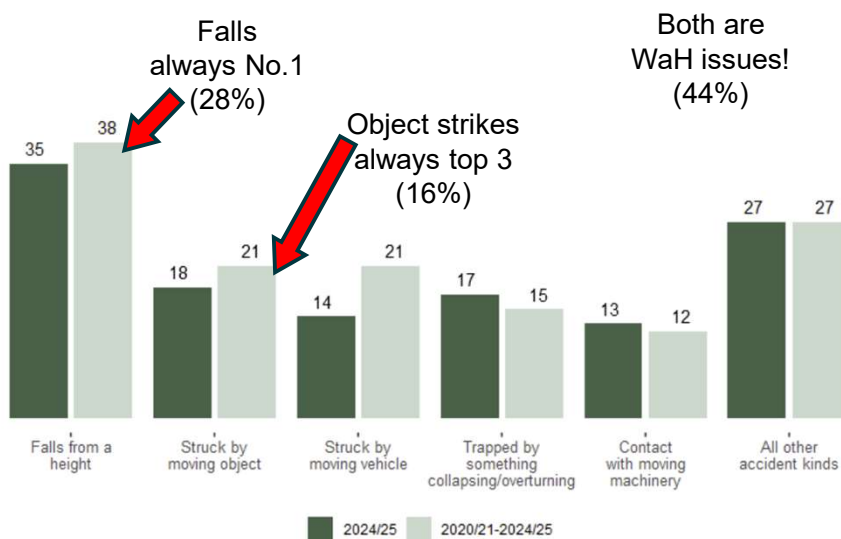
- Duties on all employers & employees
- Protect SFARP (So Far As Reasonably Practicable)
- Enforcement

### RIDDOR (Reporting of Injuries, Diseases & Dangerous Occurrences Regulations)

- Report 'hospital treated' injuries without delay
- Source of data

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## RIDDOR STATISTICS



UK HSE RIDDOR Data – November 2025

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## WAHR (WORKING AT HEIGHT REGULATIONS)

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- Implemented in 2005
- Nearly lost in Brexit 'sunset' (2023)
- Applies to all work (not just construction)
- Definition of WAH  
*“Any place from which, if no action were taken, a person could fall a distance likely to cause injury”*
- Hierarchy of controls
- Unifies previous regulations on WAH



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## MAIN SECTIONS OF WAHR

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- Organization & **planning** (~60% of WAHR convictions)
- **Competency** & training
- **Avoidance** of risks (~30% of WAHR convictions)
- Risks **assessment** & equipment selection
- Identifying **fragile** surfaces
- Controlling falling **objects**
- Identifying danger **areas**
- **Maintenance** & Inspection

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## TERMS

**Hazard**  
(potential cause of harm)

x

**Likelihood**  
(chance of encountering Hazard)

=

**Risk**  
(product of Hazard & Likelihood)



**Control Measure**  
(means of reducing Risk)

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## HIERARCHY OF CONTROLS

**S F A R P**



Consider

**Collective** over **Personal**  
**Passive** over **Active**  
**Permanent** over **Temporary**



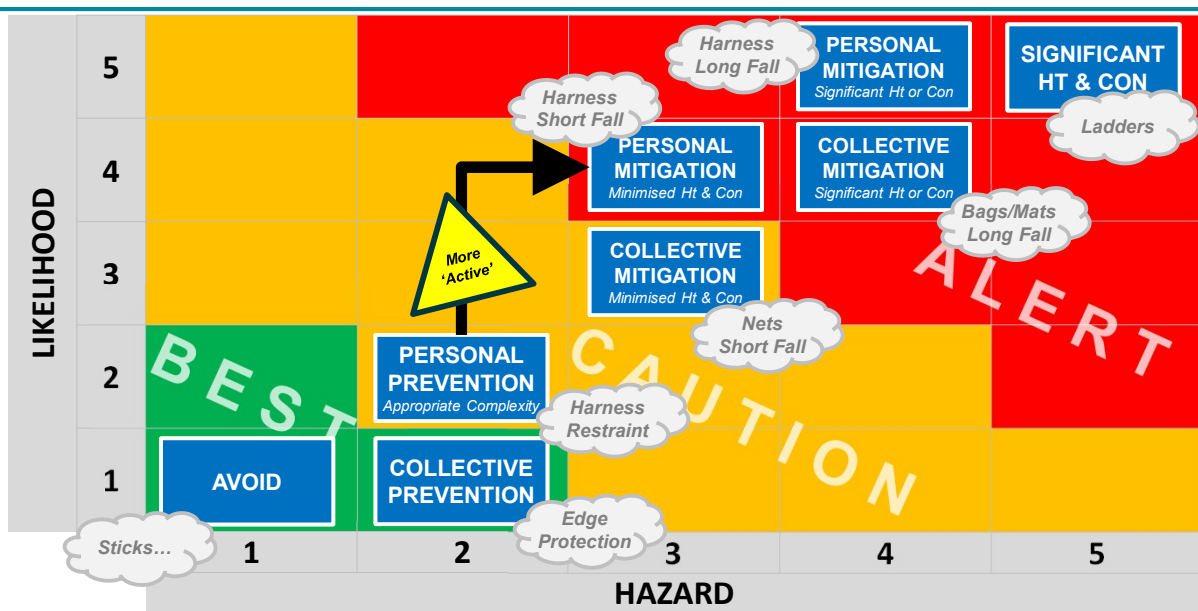
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## COMBINED HIERARCHY



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## RISK MATRIX



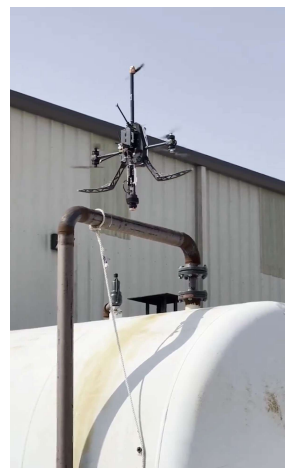
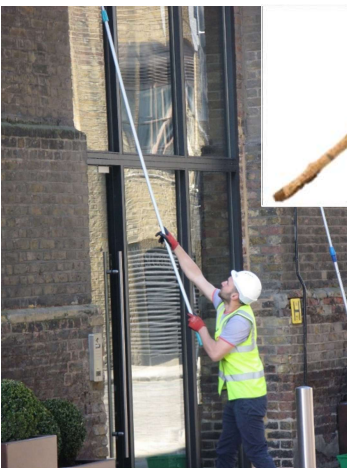
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AVOID



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AVOID



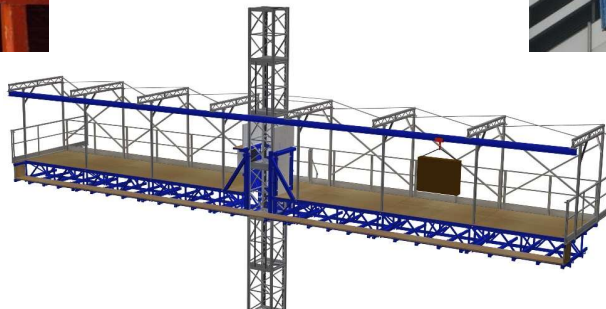
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## COLLECTIVE PREVENTION



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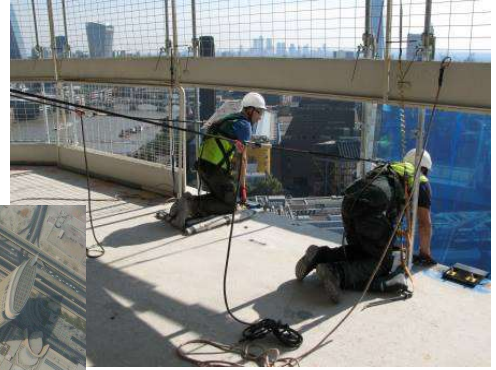
## COLLECTIVE PREVENTION



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## PERSONAL PREVENTION

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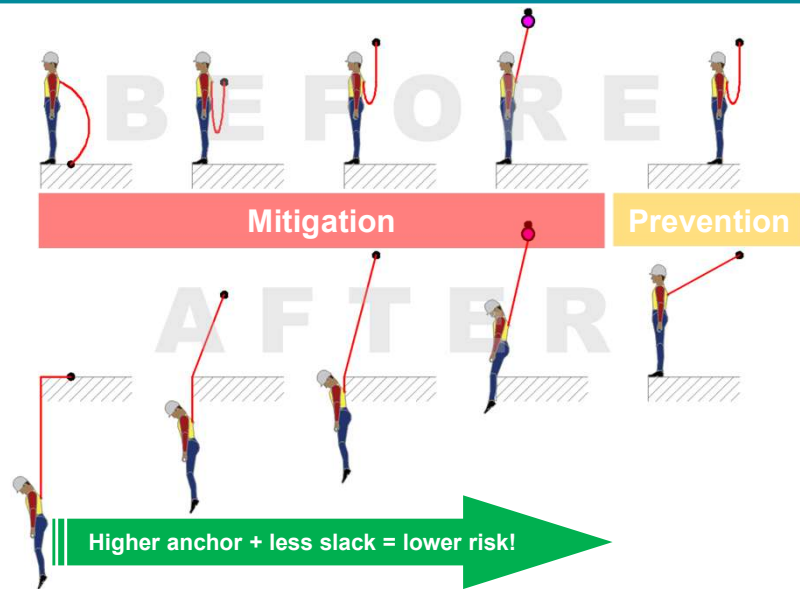
## COLLECTIVE MINIMISE HEIGHT & CONSEQUENCE

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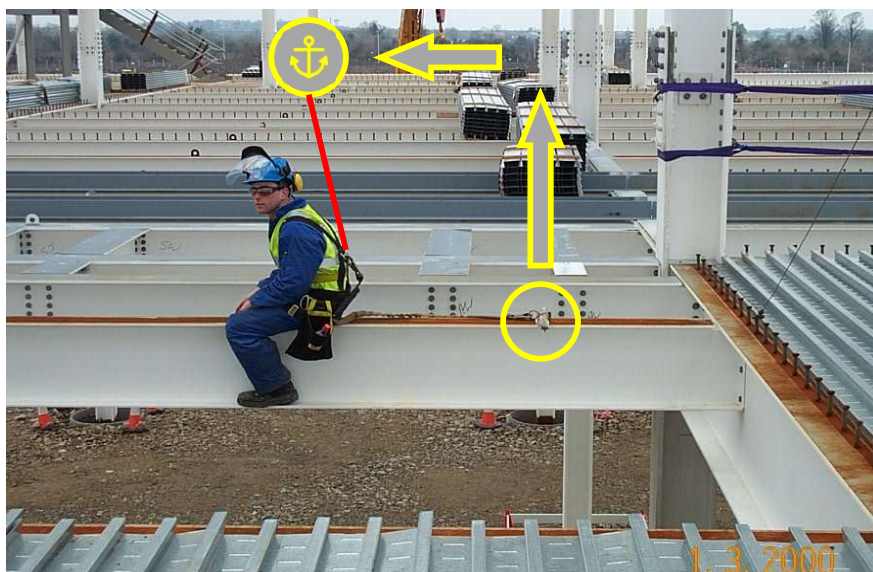
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## PFPE – MITIGATION & PREVENTION



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## PERSONAL MINIMISE CONSEQUENCE



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## PERSONAL FALL ARREST EXAMPLE



- Slow fall
  - Tried to hang-on
  - Little energy absorber deployment
- Long fall
  - Too much slack
  - Just enough clearance
- Swing fall – hit racking to side

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## RECOMMENDED ORDER FOR OPTIONS

Work Equipment	Collective	Personal
Prevents a fall	Edge protection systems Advanced guard rails Work platforms	PFPE (Fall Factor 0 to 1) Pulpit steps Single user MEWPs
Minimise height and consequence	Nets (close) Material nets Soft landing systems	PFPE (Fall Factor 1 to 2)
Minimises Consequence	Net (Low level <6m) Remote soft landing systems	Lifejackets Inflating air suits Injury reduction
Does neither	Hop-ups Trestles Platforms	Ladders Stilts

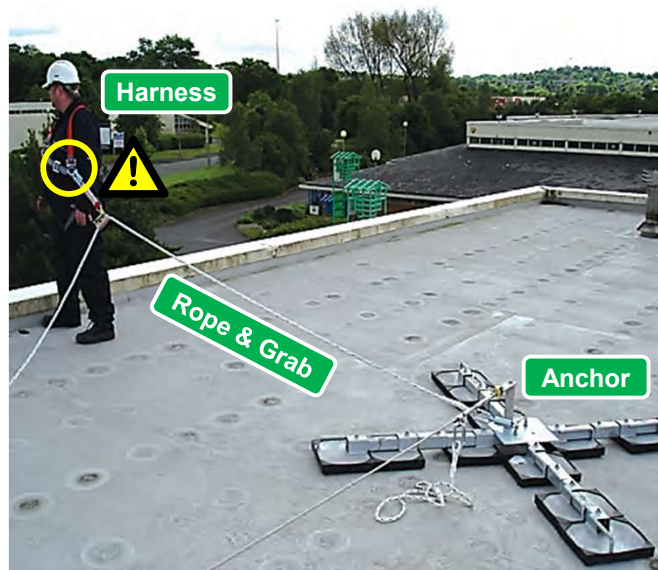
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## PASSIVE VS ACTIVE



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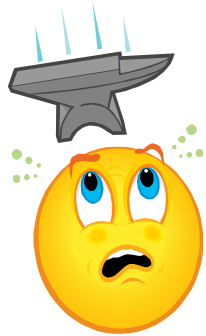
## PASSIVE VS ACTIVE



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## OTHER WAH HAZARDS

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Responsibility?

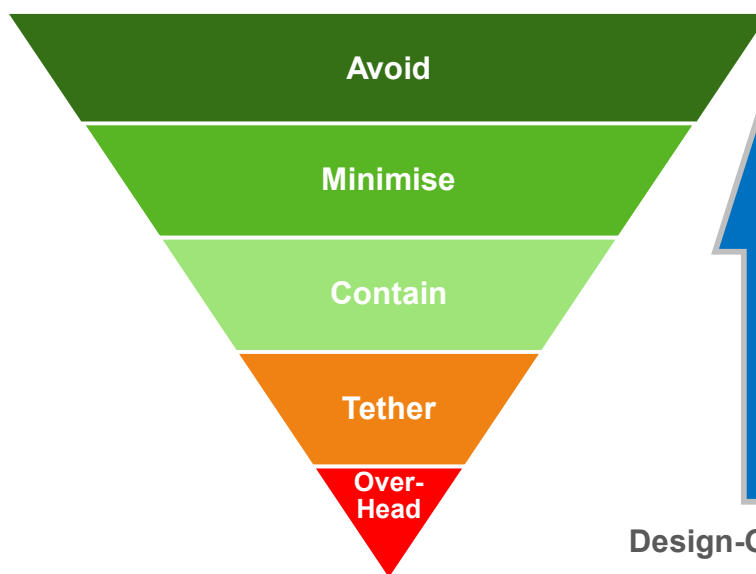
Falling Equipment  
Falling Materials  
Falling Debris



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## CONTROL OF MATERIALS AT HEIGHT

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Design-Out Risk!!!

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## WHAT IS IT REALLY ALL ABOUT?

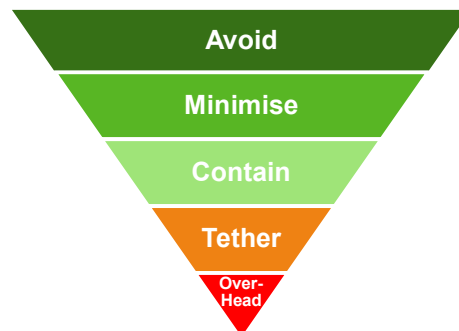


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## 60 DROPPED ITEM REVIEW

- Lifting & Transport
- Shafts & Risers
- Demolition
- Cladding
- Others

Ask more of the package contractor!



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## MAJOR PROJECT WAH REVIEW

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### Early consideration ....

**CDM**  
**Asking questions**  
**Tease-out details**  
**How? (e.g. minimise repeat cladding visits)**

**Ask More!**



### Set expectations ....

**Demand more of the package contractor.**  
**Check their RAMS and Plan.**  
**Ensure they delivers.**



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## SUGGESTED ACTION SUMMARY

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- |   |   |
|---|---|
| 1. Specialist advice early                  | 9. Consistent EP. MACE shafts & risers. |
| 2. Project/activity specific RAMS           | 10. Demand more from scaffolder.        |
| 3. Tough stand on competence                | 11. MACE public protection standard.    |
| 4. Vertical segregation                     | 12. MACE temp cradles (SAEMA).          |
| 5. Revised sequence consequences            | 13. Housekeeping.                       |
| 6. MACE tethering standard                  | 14. Chin straps.                        |
| 7. Early cladding details. Min bits/visits. | 15. MACE ramps and levels.              |
| 8. Specify containment standard.            | 16. MACE off loading.                   |

**MACE Working at Height Standard**

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## COMPETENCE



- Scaffolders
- MEWPs
- PASMA
- Slinger
- Banksmen
- Cladders
- Rope Access
- Edge Protection
- Etc.

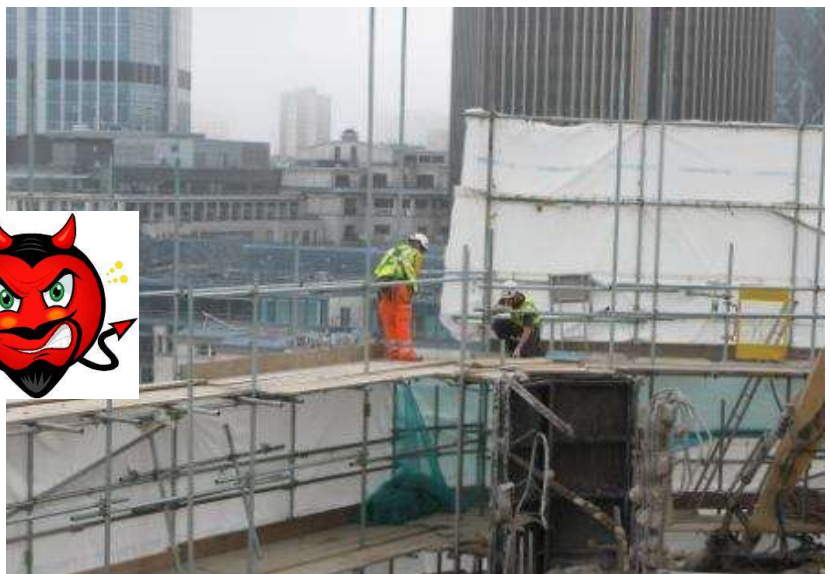


Ask for More !



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## METHOD STATEMENTS



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## VERTICAL SEGREGATION



**Briefing....  
Be vertically alert!**

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# QUESTIONS?



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# WORKING AT HEIGHT STANDARD

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## WORK AT HEIGHT OVERVIEW

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- **Largest single cause of significant incident (including within MACE)**
- **WatH Regulations 2005 require “all that is reasonably practicable”**
- **Falling and falling materials review**
- **MACE hierarchy (similar to WAHR)**
- **MACE “risk rating” system**
- **Follow the MACE standards:**
  - **Work at Height Guidelines & Standards**
  - **Riser Standards & Guidance**
  - **Tool Tethering Policy**

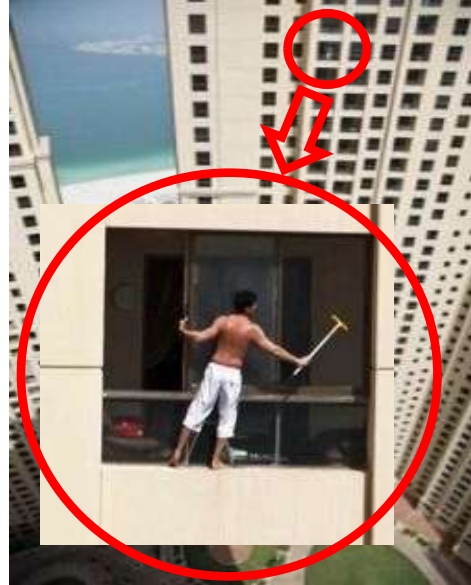
**Working at Height  
Standard**

CN-HSW-SD-0007 v1.1

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## MACE WORK AT HEIGHT STANDARD

- Applies to **ALL** work at height
- Does **NOT** specify “min height”
- Does **NOT** specify “time”
- Requires task-specific RAMS



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## MACE RISK RATINGS



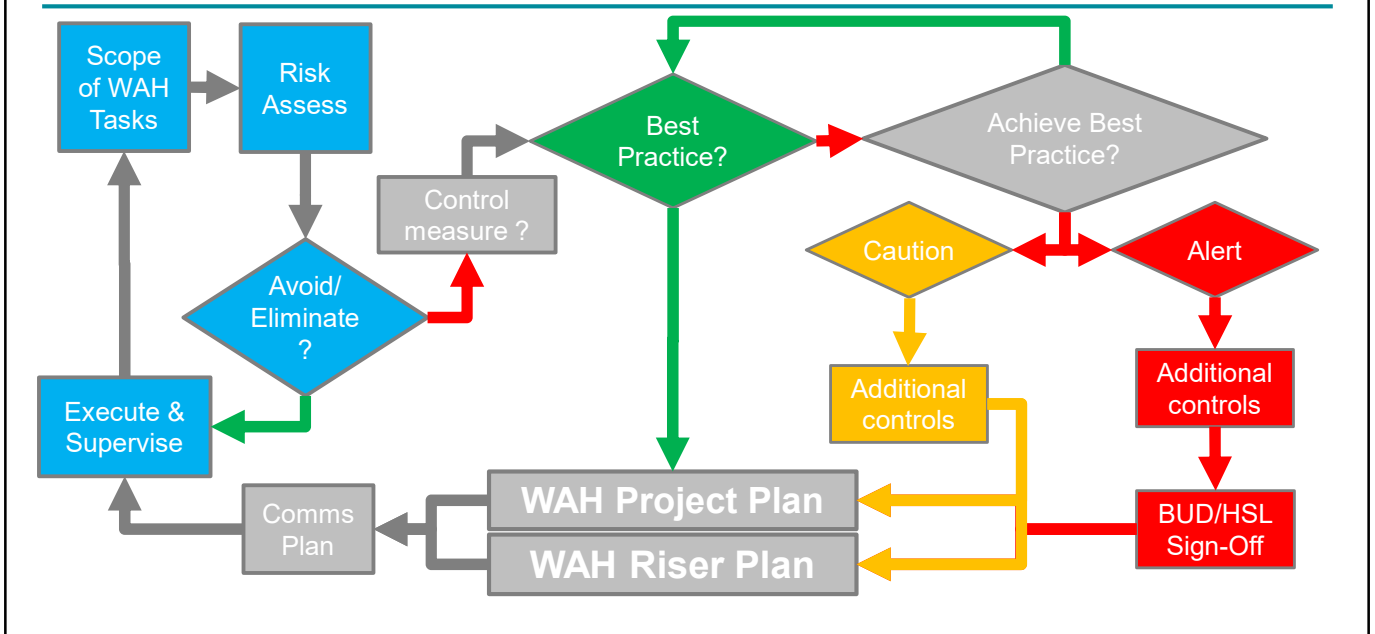
- First consideration
- Preferred Option

- Additional Management controls
- In task RAMS
- Justification required (WAH plan)

- Exceptional Use **ONLY**
- Justification required
- Approval required (BUD/HSL)

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## WORK AT HEIGHT PLANNING PROCESS



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## ROLES AND RESPONSIBILITIES

Roles	Responsibilities
Designers	<ul style="list-style-type: none"> <li>Design work to prevent or minimise WAH activities.</li> <li>Review the risk ratings of this document and design work in-line with best practice rating, wherever possible.</li> </ul>
Mace project team	<ul style="list-style-type: none"> <li>Develop project WAH and Riser Strategy and delivery plan.</li> <li>Plan, organise and coordinate WAH activities and work relating to risers.</li> <li>Review and sign off on Safe System of Work (SSOW), including risk assessment and method statement (RAMS).</li> <li>Review work and report on any issues or opportunities for improvement.</li> </ul>
Supply chain	<ul style="list-style-type: none"> <li>Develop and work to approved SSOW.</li> <li>Provide adequate resources.</li> <li>Supervise and report on any issues or opportunities for improvement.</li> </ul>

WAH coordinator	<ul style="list-style-type: none"> <li>Co-ordinate the development of the WAH plan with the Mace Project team.</li> <li>Confirm compliance with the WAH plan and requirements of this standard.</li> <li>Review the WAH plan and arrange for appropriate sign off.</li> <li>Additional responsibilities are outlined in the <a href="#">Mace safety coordinators</a>.</li> </ul>
Scaffold coordinator	<ul style="list-style-type: none"> <li><a href="#">See Mace approved safety coordinators</a></li> </ul>
Riser coordinator	<ul style="list-style-type: none"> <li>Co-ordinate the development of the Riser Strategy and Delivery plan with the Mace project team.</li> <li>Confirm compliance with the Riser standard and requirements of this standard.</li> <li>Lead the Riser coordination meetings.</li> <li>Review the Riser Strategy and arrange for appropriate sign off.</li> <li>Additional responsibilities are outlined in the <a href="#">Mace safety coordinators</a>.</li> </ul>

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# MACE FOUR STEPS...

**Going home safe and well**

**Safe behaviours**  
Are you, and everyone around you, behaving in a safe manner and making safe decisions?

**Safe systems**  
Are there safe systems of work in place for you, and your colleagues?

**Safe workplace**  
Are you, and your colleagues, in a safe and supportive working environment?

**Safe equipment**  
Do you, and your colleagues, have safe and suitable equipment?

**Four steps to going home safe and well**

**Stop immediately** if any of the four steps are not in place and re-evaluate if anything changes.

**Safety first: Second nature.**

**mace**

Applying the four steps to safety:  
**Working at height**

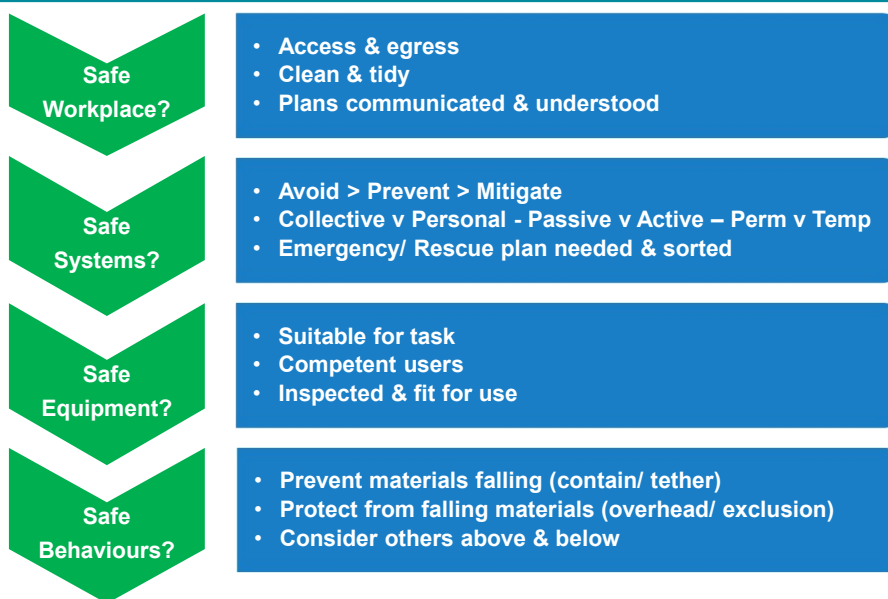
Before you start work ask yourself...

<p><b>1 Are you in a safe place?</b></p> <p>Are you able to get to and from your work area safely? Have a suitable means of access to height been provided? Is the work area clean and tidy? Are suitable controls in place to prevent you being affected by adjacent work?</p>	<p><b>2 Do you have a safe system of work?</b></p> <p>Has an assessment been completed to determine if work at height can be avoided? Have collective fall prevention measures been identified ahead of personal measures? Do you fully understand the safe system of work? If required, is an emergency rescue plan in place?</p>	<p><b>3 Are the correct safe tools, plant and equipment available for you to use?</b></p> <p>Are you trained to use the tools and equipment you are using? Have you inspected the equipment prior to use? Is the equipment suitable for the task? Have you tethered your tools and equipment?</p>	<p><b>4 Are your colleagues safe?</b></p> <p>Have suitable measures been taken to prevent materials falling from height? Have adequate controls been provided to protect against any materials that may fall?</p>
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...if not, stop working and speak to your supervisor or Mace manager.

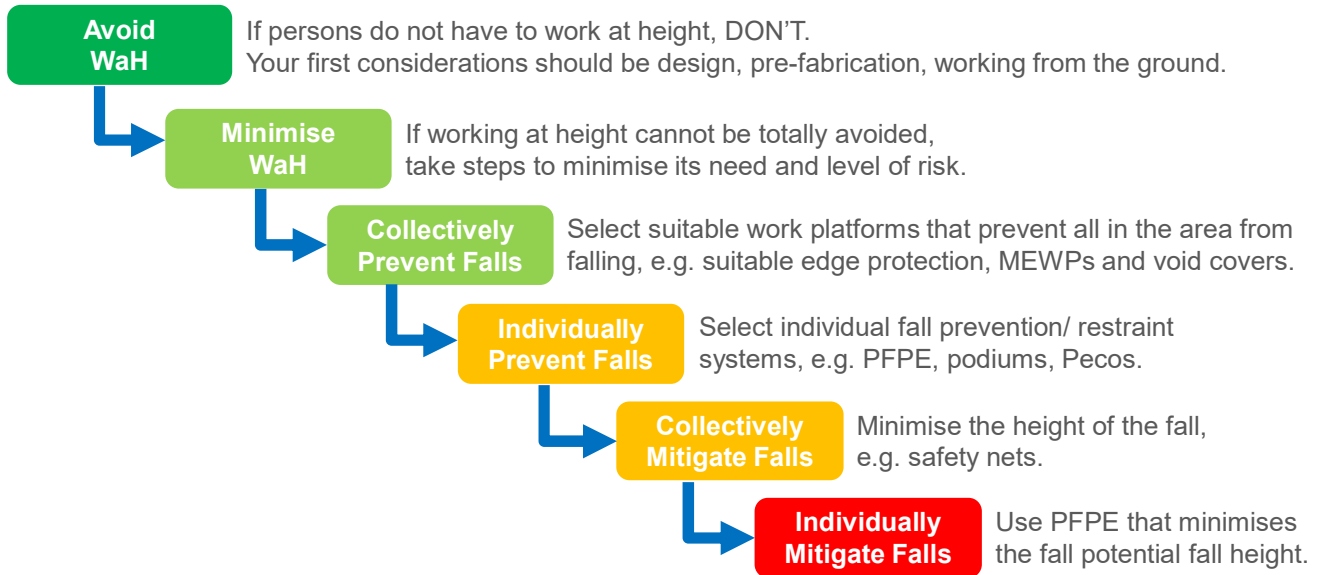
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# FOUR STEPS AT HEIGHT



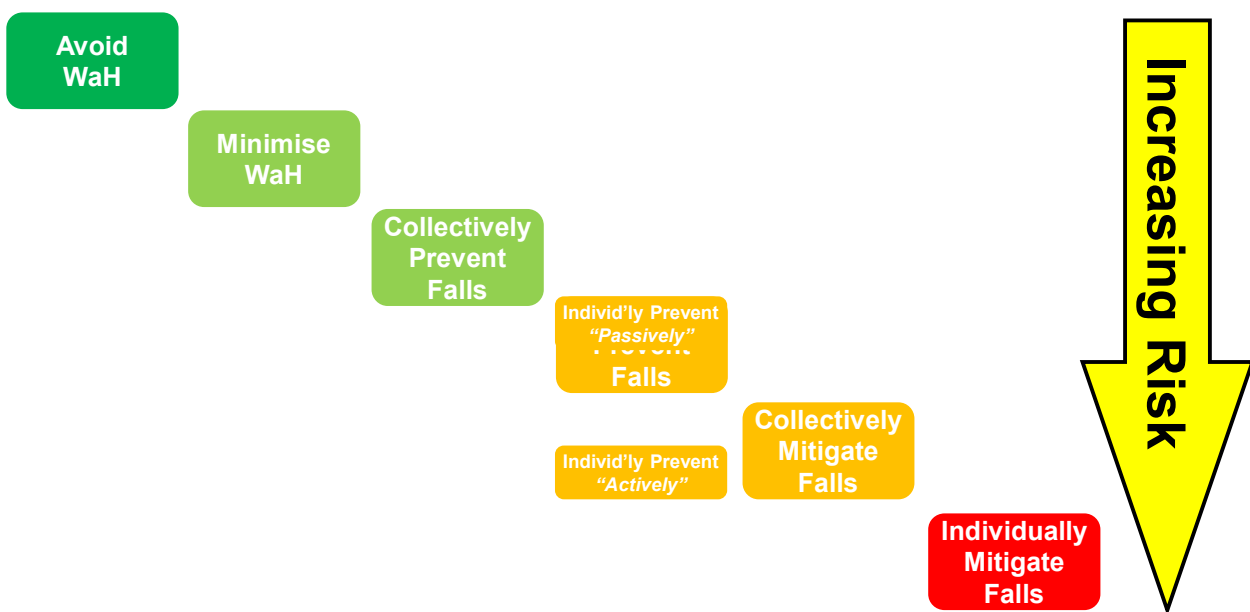
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## MACE WORKING AT HEIGHT HIERARCHY



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## DETAILS CAN AFFECT RISK HIERARCHY



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## WORK AT HEIGHT PLAN... MINIMUM REQUIREMENTS

<b>Tender Stage</b>	<ul style="list-style-type: none"> <li>• A high level review should be undertaken.</li> <li>• Involve specialists (steel/MEP/decking). <b>Note:</b> Include all relevant trades e.g. substructure, RC frame, cladding etc.</li> <li>• Allocate correct costs/package splits.</li> <li>• Carry out a design review incorporating CDM/PD obligations are met (use <a href="#">Design Review checklist</a> for this task).</li> </ul>
<b>Pre-construction phase</b>	<ul style="list-style-type: none"> <li>• Produce WAH Plan, at the same time as the project '<a href="#">Riser Strategy and Delivery Plan</a>'.</li> </ul>
<b>Construction phase</b>	<ul style="list-style-type: none"> <li>• Hold a workshop to communicate the WAH standard and plan to all employees and subcontractors. (Reference the WAH Training Pack)</li> <li>• Review every four (4) weeks as part of the Project Safety Meeting</li> <li>• Update the document as necessary in response to changes in the working drawings and have a 'refresh' session</li> <li>• The H&amp;S Manager and the Project Manager should ensure the practical implementation of the WAH Plan at regular intervals (e.g. weekly safety jacket).</li> </ul>

**All members of delivery team ...  
DABs and NABs**

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## REMOVE/REDUCE HAZARD AT DESIGN

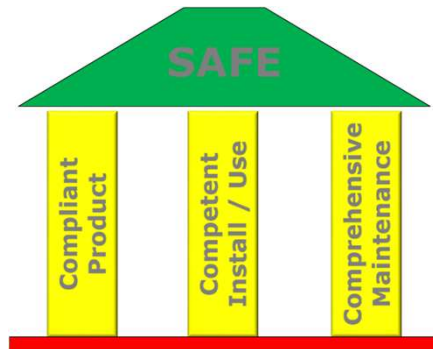


- **Build at ground-level & hoist into place**
- **Consider Temporary EP vs cladding fixings**
- **Consider changing floor levels (risers, lifts)**
- **Plan lighting; perm / temp / emergency (incl shafts & risers)**
- **Fabricate steel for pre-fitting of EP**
- **Cast-in fittings to minimise site drilling**
- **Sequence tasks to reduce temporary works**
- **Specify workable parapet heights**
- **Use double-height edge trim on metal decking**

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## SYSTEM DETAILS

- Edge Protection (6 levels)
- Ground & Void Protection – fans/ decks/ tunnels/ covers
- Access Methods – scaffolds to ladders (11 methods)
- PFPE – harness-based (3 methods)
- Risers – Horizontal (4 types)
- Risers – Vertical (2 types)
- Access Vertical space (1 type)



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## CCC EXAMPLES

<b>Compliance</b>	<b>Standards Trade Associations (Methods) Specific Limits</b>
<b>Competence</b>	<b>Designer / Selector Installer / Inspector User</b>
<b>Comprehensive Maintenance</b>	<b>Inspection (Frequency / Scope) Servicing Demarcation/ Exclusion Zones</b>



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# QUESTIONS?

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# TETHERING, SIGNAGE & EXCLUSION ZONES

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## MACE TETHERING

### Required:-

- Within 3m of the edge
- When “external”
- Could fall > 3m
- Above PPE free/Public zone

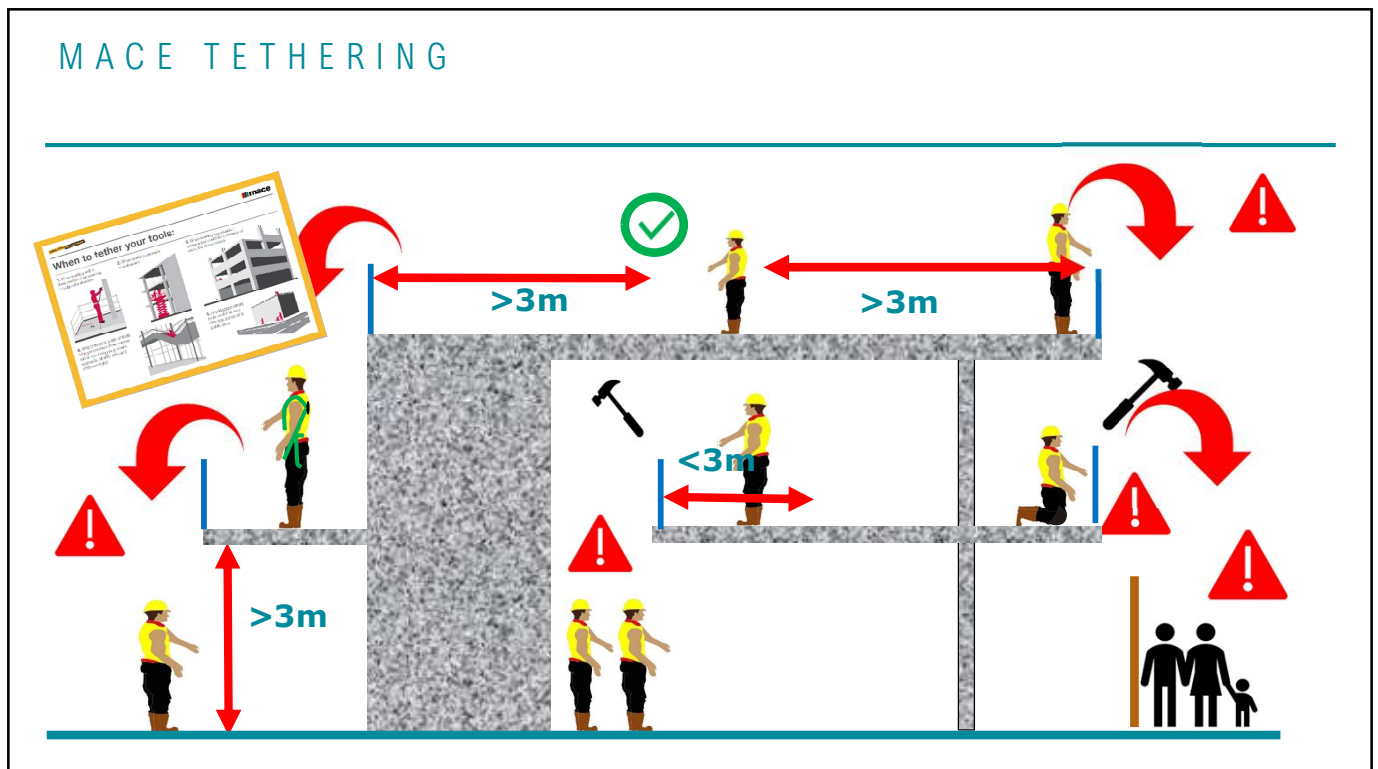
### Tethers must be:-

- Specifically for tethering
- Suitable for the item weight
- Lock at the connection points



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## MACE TETHERING



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## TETHERING PRODUCTS

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## DROPPED OBJECTS

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What is the worst?



Who is worst?



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## TETHERING AND OTHER CONTROLS

**Tethers  
(Straps)**



**Zip-Up Pockets  
Tool Bags**



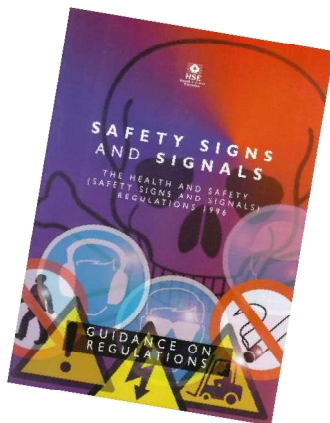
**Sterile Zone**

**Stay > 3m from edge !**

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## SIGNAGE

**Risers, Edge Protection,  
Access Points, Hazards,  
Falling Objects, add Controls**



**Must be managed !**

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## EXCLUSION ZONES

Hierarchically inferior... always required  
 “Last line of defence”... for when other controls have failed  
 Size?... Spotters!... Barriers?... Signage?...

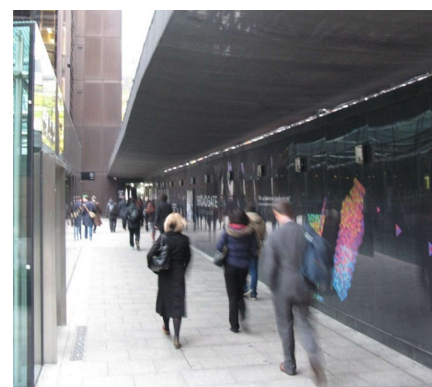


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## OVERHEAD PROTECTION (SECONDARY MEASURES)

- Public interface & risk of falling materials
- Required:
  - when risk of fatal injury
  - for all structural works
- Consider trajectory - object shape & weight
- RAMS must include removal/ retrieval

**Risk Assess for size of area...**  
 ... no agreed ratio yet!  
 (NFDC guidance 25% of height)



Item	Distance fallen	Speed on impact	Weight on impact
0.48kg initial weight of a spanner 	5 floors 	38mph 	72kg a washing machine 

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# QUESTIONS?

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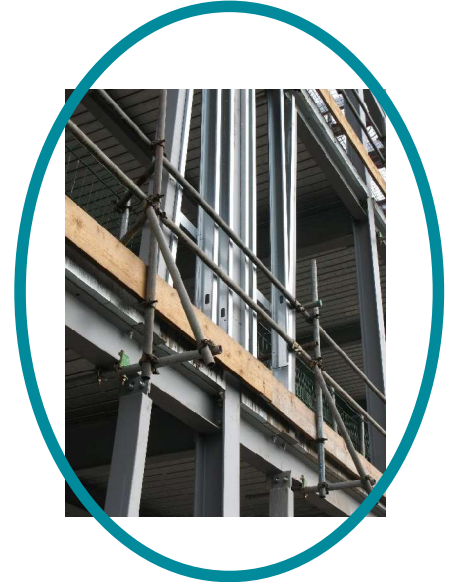
# TEMPORARY EP STANDARDS

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## TEMPORARY EP SCOPE

### Scaffolding & Edge Protection



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## MACE- "TRIPLE LOCK PROTECTION"

### 3 independent controls:

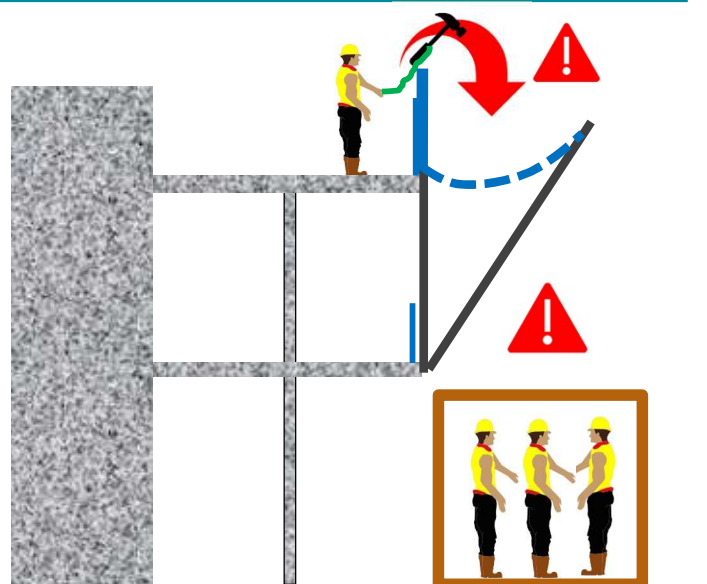
- Required when edge >3m
- Excludes scaffolds

#### Example:

1. Tether
2. Containment
3. Catch Fan

#### Example:

1. Tether
2. Containment
3. Tunnel



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## EARLY ENGAGEMENT... AND DETAILING

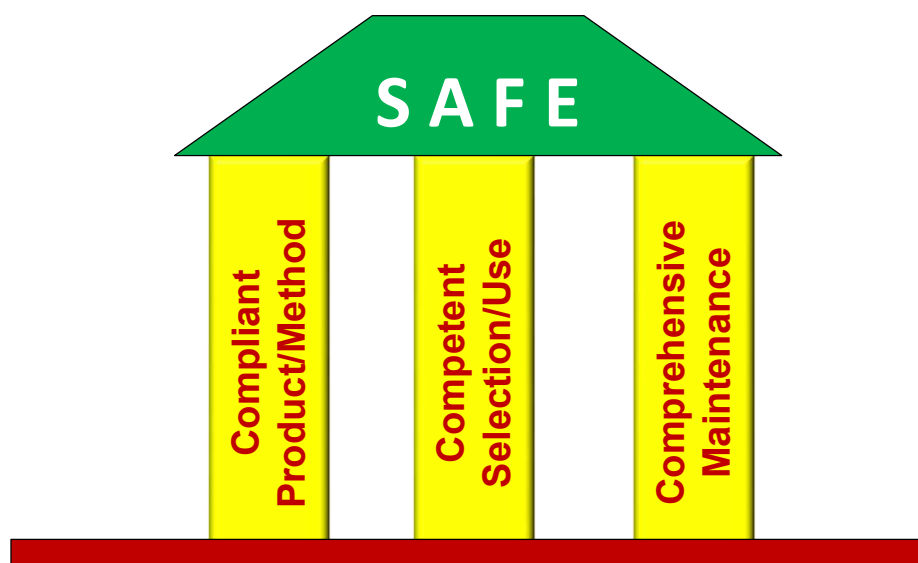


### Consideration examples

- Steel frame ... pre-fitted to perimeter beams ?
- RC frame ... in place and fixing considered ?
- Cladding collaboration at design stage / interface ?
- Wind loading (allow for containment / debris netting) ?
- Containment ... gaps ?
- Screed allowance ... changing levels ?
- Vertical and Horizontal segregation ...
- Sterile Zone (3m from edge) ?
- Access controls ?
- Don't compromise products (no mixing ?)
- Tethered components ? (loose fixings ?)
- Plant stop blocks ?

80

## CCC



81

## CCC - COMPLIANCE

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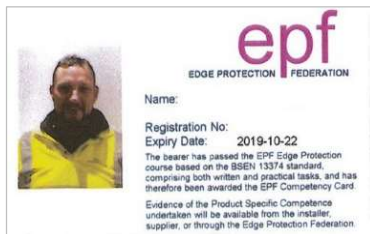


- **Regional Standard - BS EN 13374**
- **EPF Guidance (2 documents):**
  - **Code Of Practice (for BS EN 13374)**
  - **Containment Standard (gaps & porosities)**
- **Safe System Work (RAMS) (up & down)**
- **Manufacturer User Instructions**
- **Sterile Zone Permit ?**
- **TWC re loading**

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## CCC - COMPETENCE

---



- **Operative training (Generic/EPF)**
- **Management - EPF Code of Practice**
- **Tethered components**
- **Pre-fitted if possible**
- **Wind loading – for containment ?**
- **Maximise captive fittings**
- **Cladding collaboration**
- **Vertically alert**

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## CCC - COMPREHENSIVE MAINTENANCE

- **Inspection**
  - **Weekly**
  - **Following adverse weather, adjustment or impact**
- **Tagged**  
(Mace require drawing with tag location & extent)
- **Minimal gaps underneath**



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## DESIGN REQUIREMENTS

- **BS EN 13374**
- **Principle Guardrail**
- **Vertical gaps < 470mm**
- **Horizontal gaps < 120mm**
- **No unintentional removal**

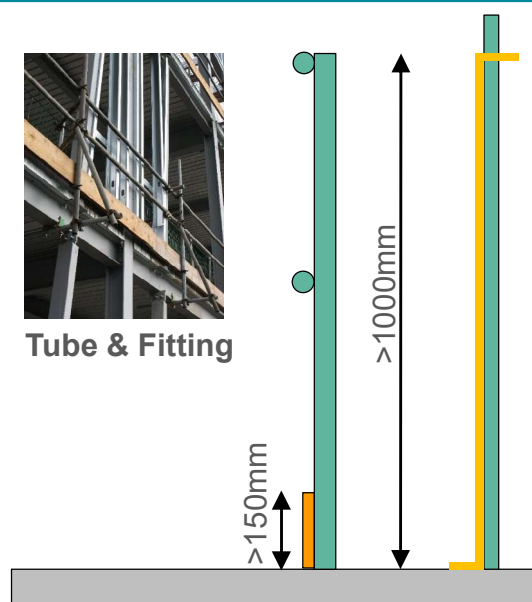
Mace standards:  
>1500mm (otherwise **Alert**)



Tube & Fitting

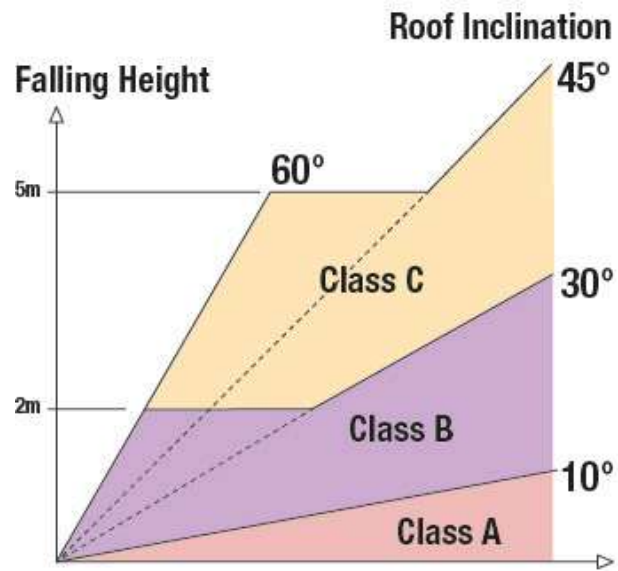


Mesh Panel



85

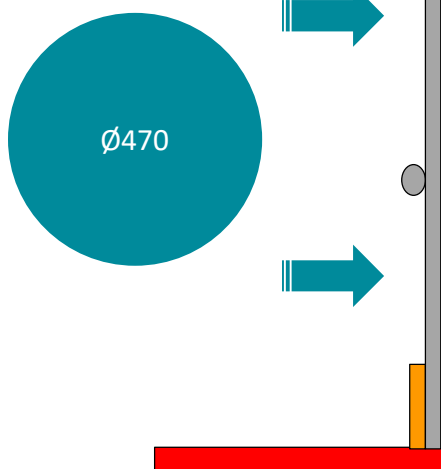
## APPLICATION CLASSES



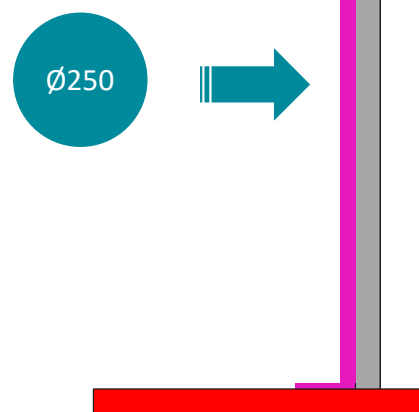
86

## CONTAINMENT-CLASS A

**Class A  
(Tube & Fitting)**

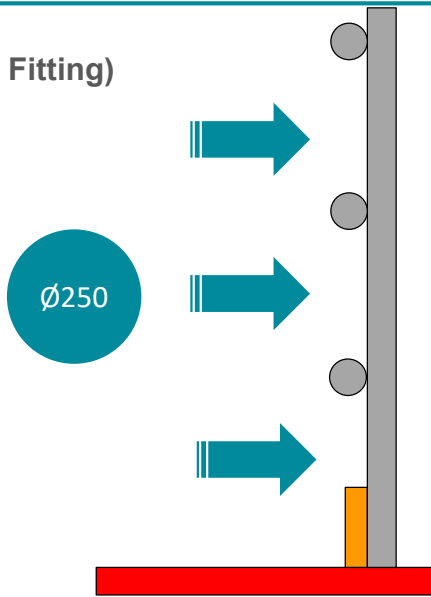
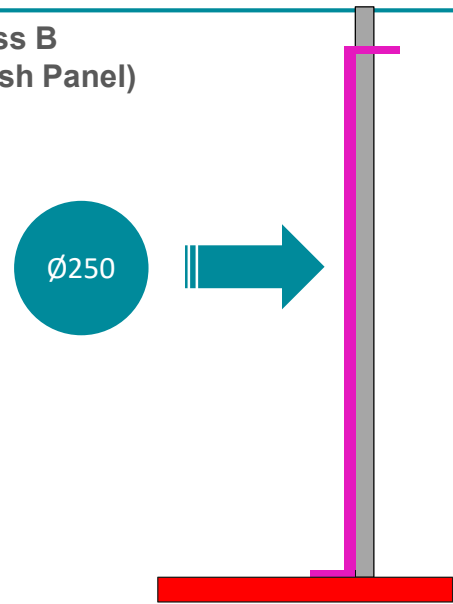


**Class A  
(Mesh Panel)**



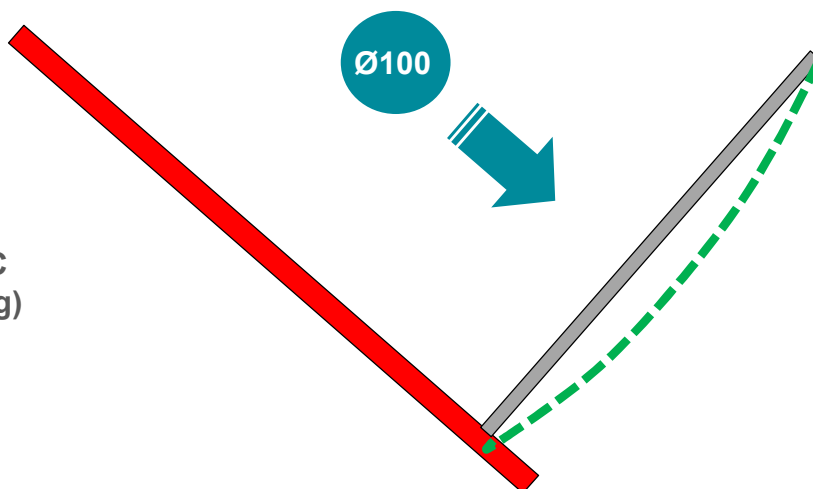
87

## CONTAINMENT-CLASS B

Class B  
(Tube & Fitting)Class B  
(Mesh Panel)

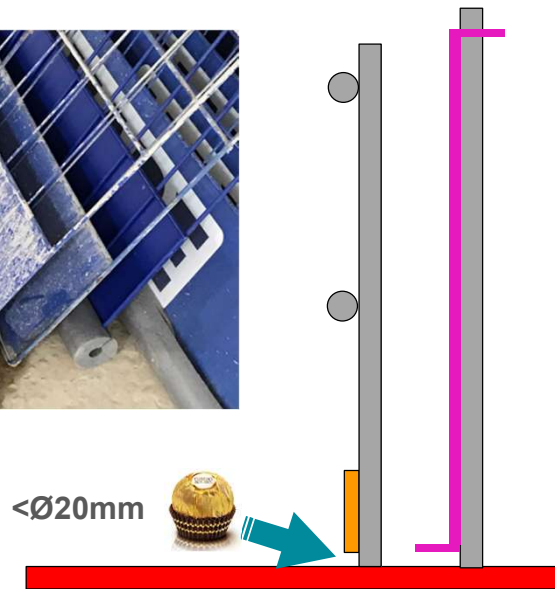
88

## CONTAINMENT-CLASS C

Class C  
(Netting)

89

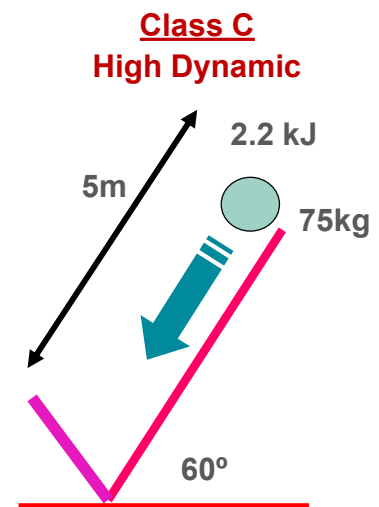
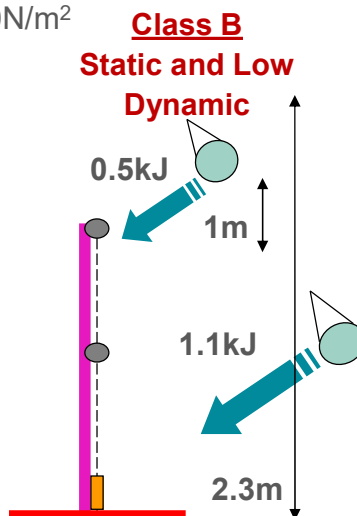
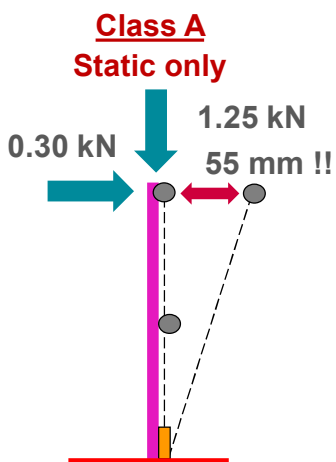
## GAPS AT BASE



90

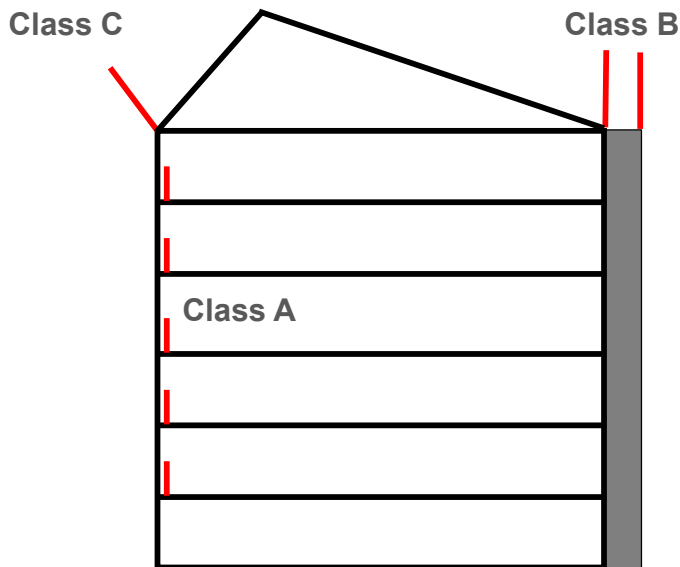
## CLASS TEST PERFORMANCE

Wind Load Performance  
 Static (calc) & Dynamic (test)  
 Max Height 40m – Pressure 600N/m<sup>2</sup>



91

## EN 13374 - SUMMARY



**All Classes:**  
1.0m min height

Class	Containment	
	Tube & Fitting	Mesh Panel
A	Ø 470	Ø 250
B	Ø 250	
	Netting	
C	Ø 100	

Gaps beneath < Ø20mm

92

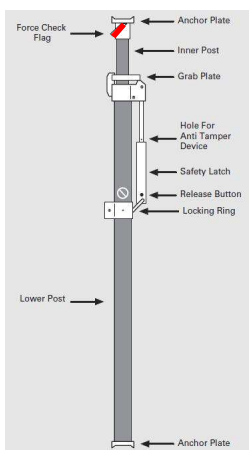
## ADDITIONAL FEATURES



**Extended or Full Height systems**

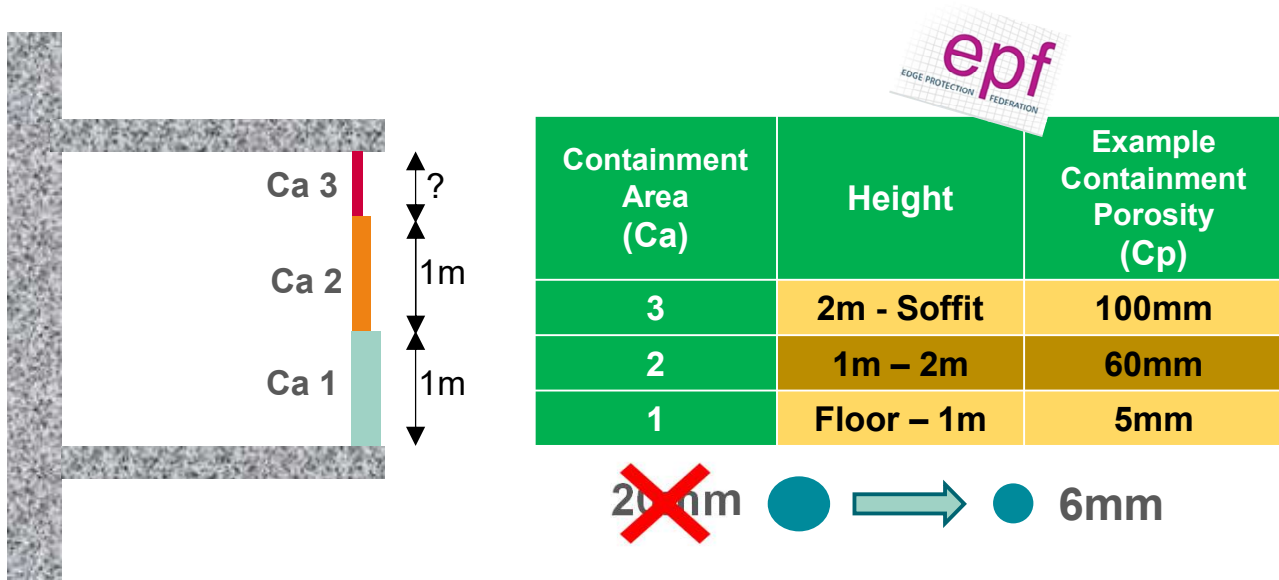


**Compression Posts**



93

## CONTAINMENT: EPF STANDARD EXAMPLE



95

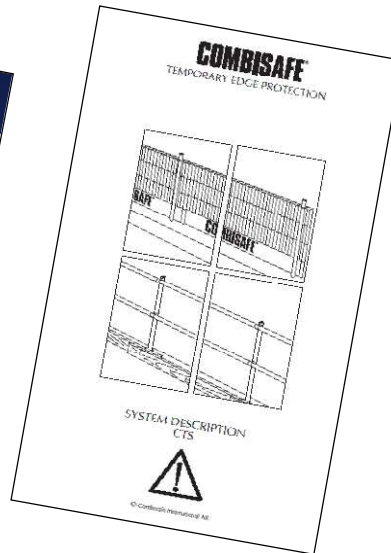
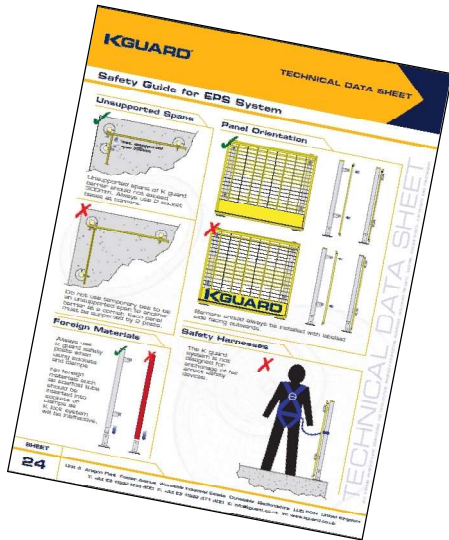
## CONTAINMENT: CLIMBING SCREEN EXAMPLE



Containment Area (Ca)	Height	Example Containment Porosity (Cp)
3	2m - Soffit	6mm
2	1m - 2m	6mm
1	Floor - 1m	6mm

96

## EN 13374: COMPLIANT PRODUCT



97

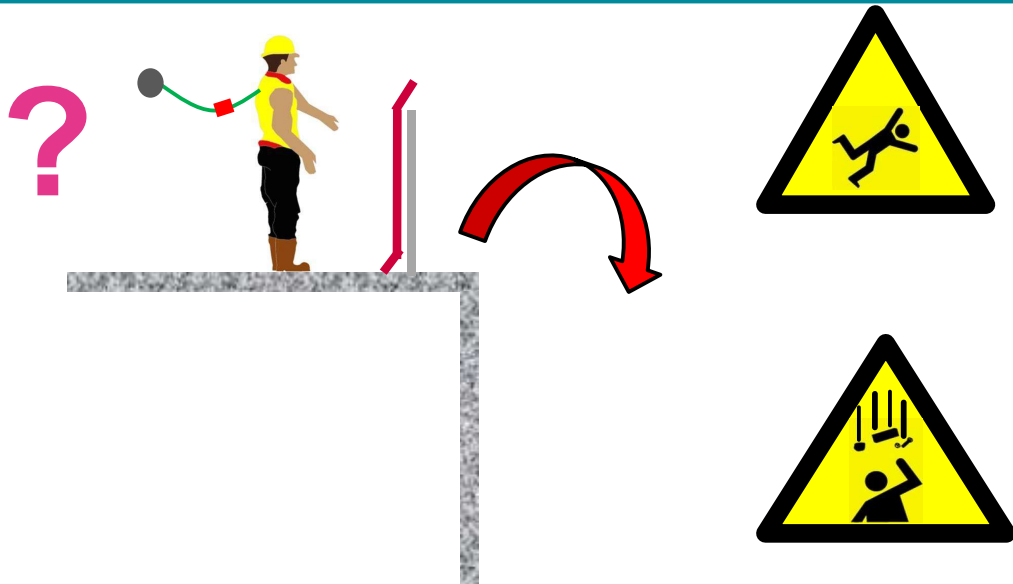
## COMPETENT INSTALLATION

- Trained installers ? (EPF)
- Method Statement ? (UI)
  - Access Method ?
  - Work sequence ?
  - Erection and Dismantle ?
  - Interface with other trades ?
- Common errors .....



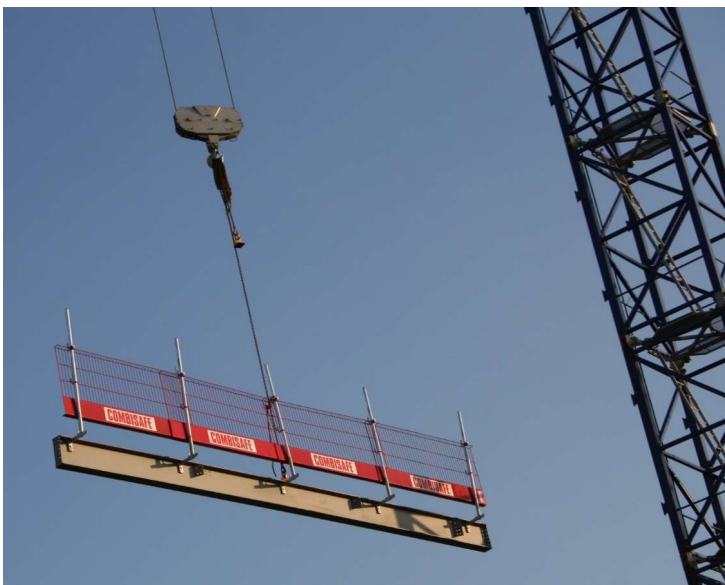
98

## COMPETENT INSTALLATION



99

## AVOID!



100

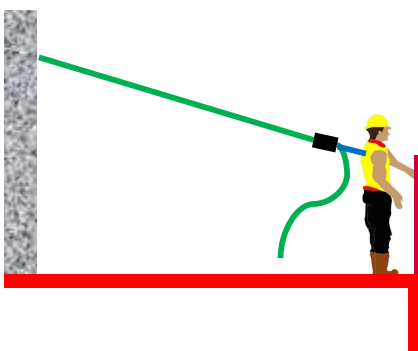
## COLLECTIVE PREVENTION



101

## PREVENTION VS MITIGATION

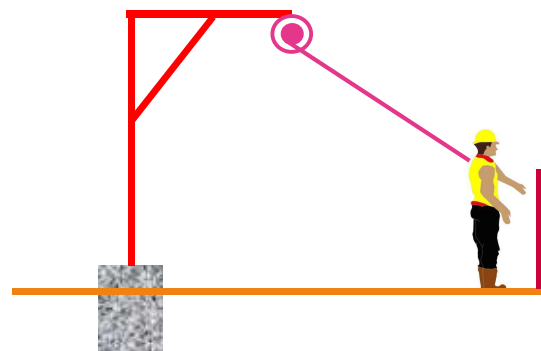
Prevent	Collective	Passive	Permanent
Mitigate	Personal	Active	Temporary



### Rope & Grab

- Can be adjusted to Prevent
- May require Active adjustment

Prevent	Collective	Passive	Permanent
Mitigate	Personal	Active	Temporary

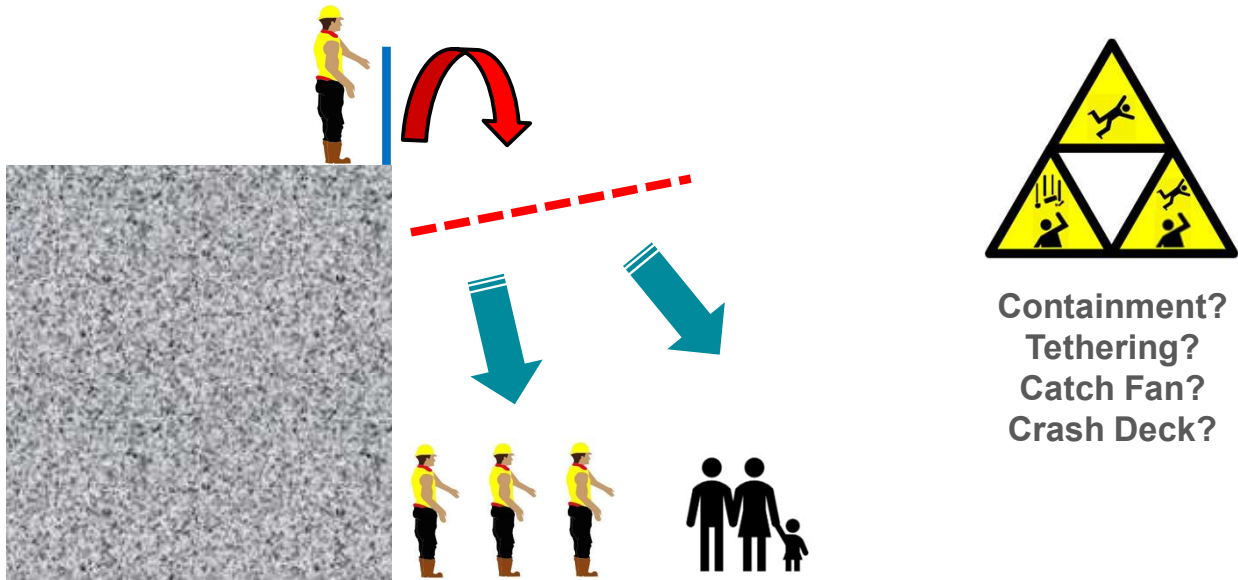


### Inertia Reel

- Will not Prevent, can only Mitigate
- Adjusts Passively

102

## FALLING MATERIALS AND EQUIPMENT



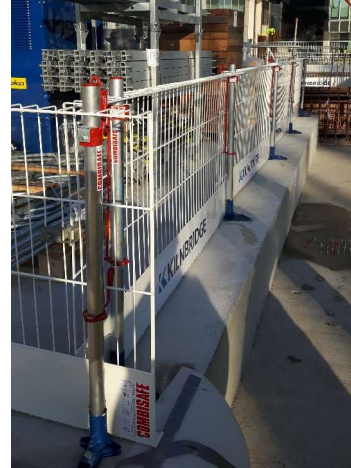
103

## CONCRETE FRAME



104

## CONCRETE FRAME



On form work – then move on to slab.

105

## STEEL FRAME

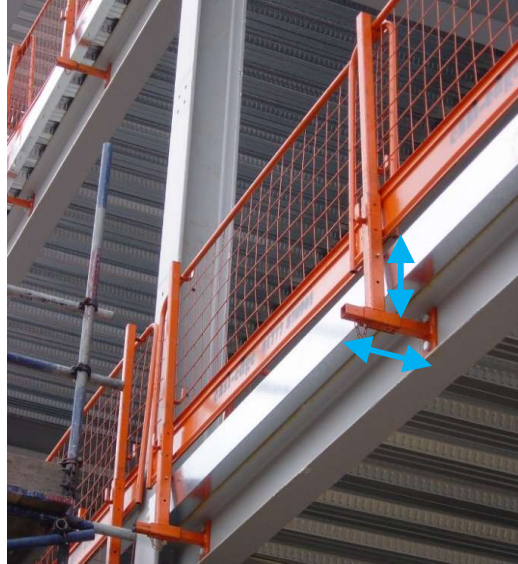


106

## STEEL FRAME

---

- **Bracket Adjustment**
- **Vertical & Horizontal**
- **Do it on ground – Avoid!**

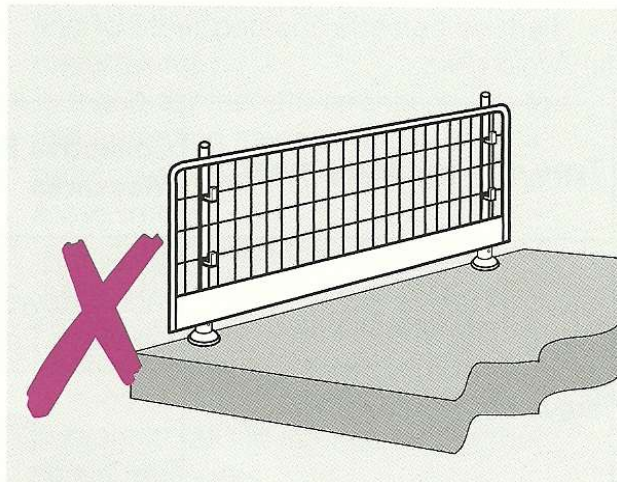


107

## COMMON PROBLEMS

---

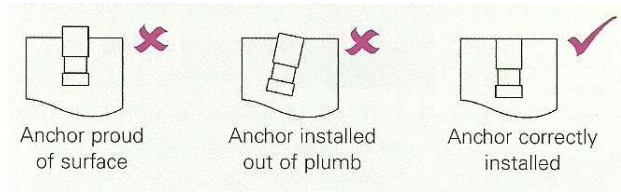
**Too close to the edge**



108

## POOR ANCHOR SETTING

### Anchor installation



Anchor proud  
of surface

Anchor installed  
out of plumb

Anchor correctly  
installed

### Socket base installation



Socket base  
proud of surface

Socket base installed  
out of plumb

Socket base  
correctly installed

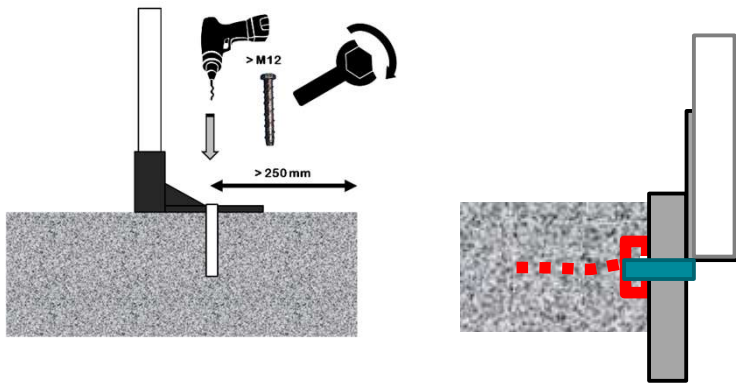
109

## UNSAFE INSTALLATIONS



110

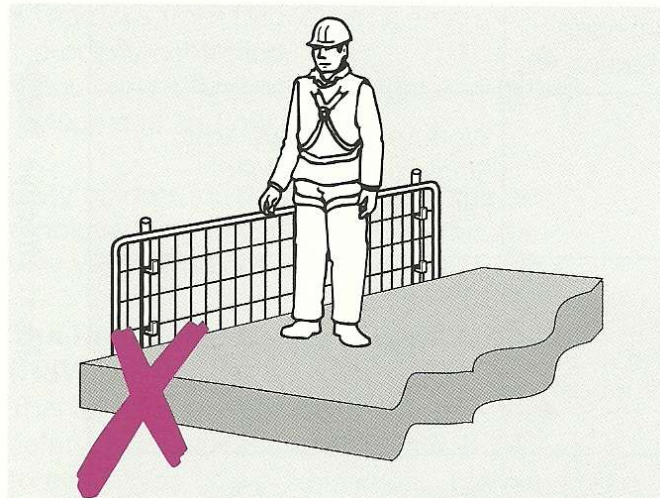
## FIXING OPTIONS



111

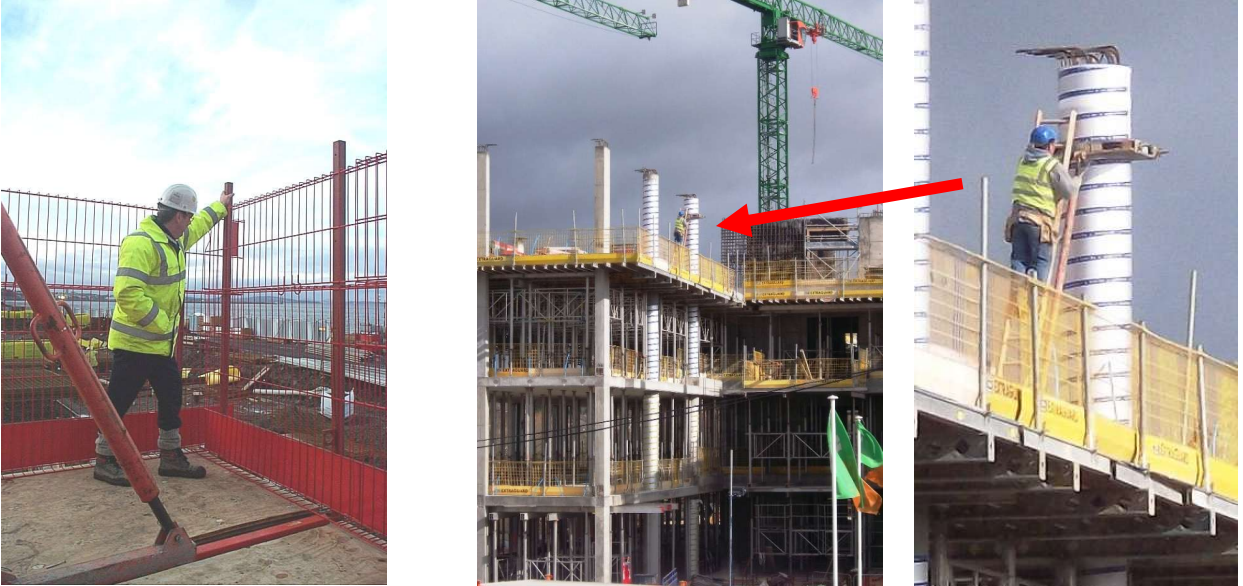
## COMMON PROBLEMS:

## Edge protection too low



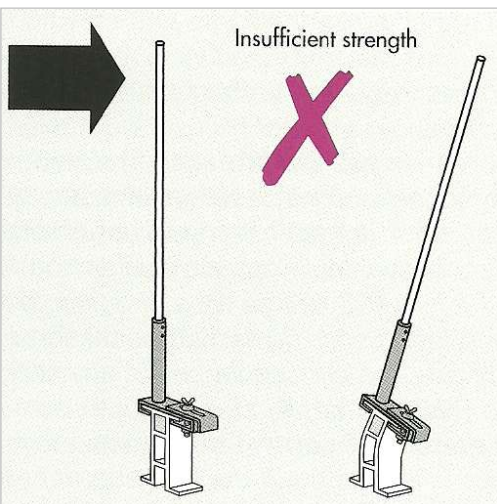
112

### RELATIVE HEIGHT:



113

### MOUNTING BEAM ORIENTATION



114

## WRONG MOUNTING BEAM



115

## WRONG MOUNTING BEAM



116

## CLIMBING SCREENS



117

## COMPREHENSIVE MAINTENANCE:

Handover?  
 Inspection Frequency?  
 Recording?



118

## MACE INITIATIVES - SHARD

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119

## MACE INITIATIVES - STERILE ZONES

---



120

# QUESTIONS?

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121

# TEMPORARY EP MACE LEVELS

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122

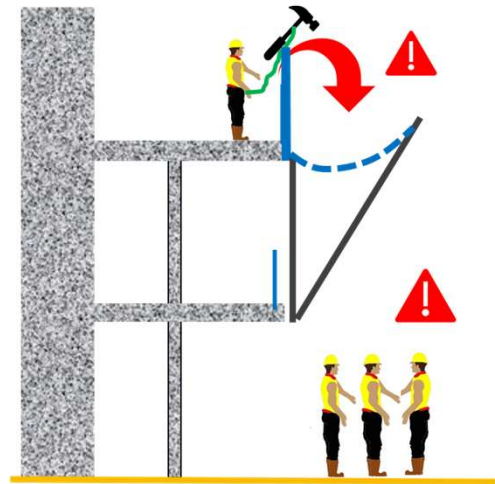
## TRIPLE LOCK ?

Three Independent Layers .. of Protection.

### Common Control Measures ?



**Ask  
More !**



123

## EDGE PROTECTION - MACE LEVELS

EP Description	Panel Height	Guard Rail Height	Screen / Net Height	Risk Rating
Climbing Screen	Full	x	x	Best Practice
Full Panels & Screen	1.5m - Full	> 1.0m	Full	Best Practice
Panels with Guard Rails	> 1.5m	> 1.0m	x	Caution
Scaffolding with Panels	as per Guard Rail	> 1.5m	x	Caution
Panels Only	> 1.0m	x	x	Alert
Scaffolding Only	x	> 1.0m	as per Guard Rail	Alert

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## CLIMBING SCREEN

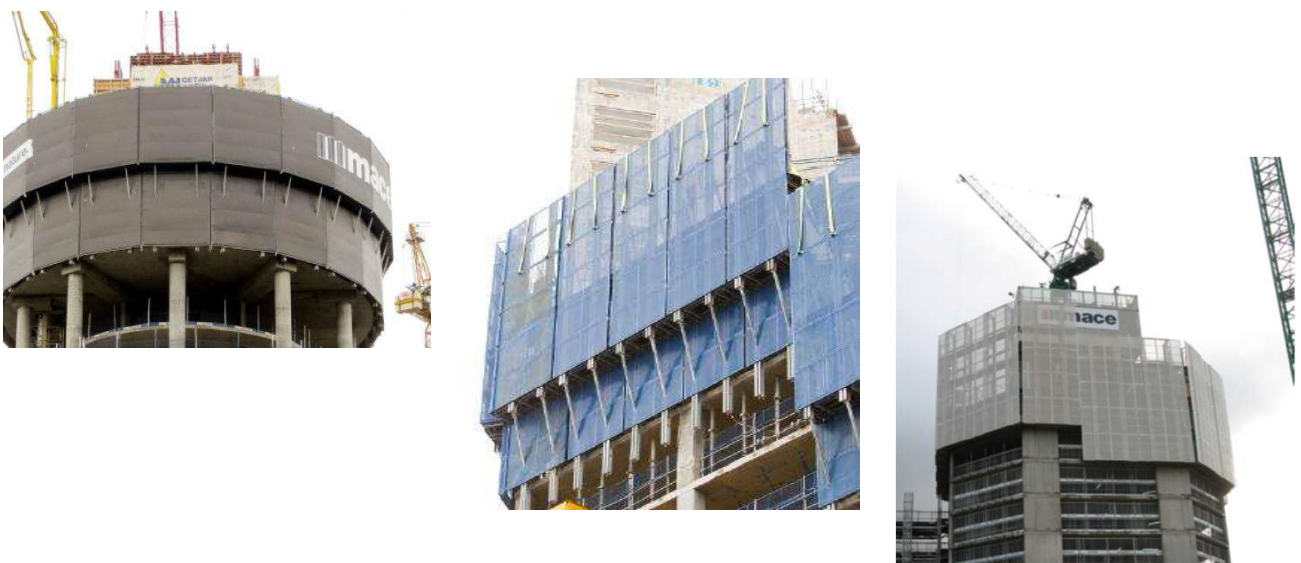
### SAFE

Compliance	Competence	Comprehensive Maintenance
<p><b>BS5975</b> - Temporary Works CoP                      Containment - Usually 6mm for 3/4 levels                      Off-site fabrication &amp; crane-in                      Crane or Jack to raise                      Install EP before raising</p>	<p>Design &amp; Install - <b>Specialist</b> &amp; TWC                      Lifting Plan - Appointed Person                      Inter-trade coordination - Site Manager                      Housekeeping; skirts, flaps, gaskets - Supervisor                      Platform SWL - Supervisor / Banksman</p>	<p>Inspections:                      - As per LOLER                      - Formal &amp; Logged Weekly                      Keep clean and clear (especially before raising)                      Good Lighting</p>



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## CLIMBING SCREEN EXAMPLES



126

POST & PANEL + GUARDRAILS + FULL-HT NETTING

**SAFE**

**Best Practice**

**Compliance**

**Competence**

**Comprehensive Maintenance**

**EN13374 >1.5m + full-height netting**  
 Layout as per Manufacturer's Instructions  
 Containment Porosity Specified at Design  
 Maximise captive / pre-fitted components  
 Pre-fitted for steelwork / Cast-In for Concrete  
 Guardrail vertical gaps < 470mm  
 TWC if non-standard

System Design - Manufacturer  
 Wind & Fixing Design - TWC  
 Install/Adjust - **Certified** by Manufacturer / EPF  
 Inter-trade coordination - Site Manager  
 Tethering of tools & materials - Supervisor

Inspections:  
 - Formal, Tagged & Logged Weekly  
 - Following adjustment / adverse events  
**Sterile zone & Materials tied-down**  
 Plant stop-blocks





127

POST & PANEL + GUARDRAILS + FULL-HT NETTING EXAMPLES





128

POST & PANEL + GUARDRAILS MIN HT 1.5M

SAFE			Caution
Compliance	Competence	Comprehensive Maintenance	
<p><b>EN13374 &gt;1.5m &amp; Rails</b>                      Layout as per                      Manufacturer's Instructions                      Containment Porosity                      Specified at Design                      Maximise captive / pre-fitted components                      Pre-fitted for steelwork / Cast-In for Concrete                      Guardrail vertical gaps &lt; 470mm                      TWC if non-standard</p>	<p>System Design -                      Manufacturer                      Wind &amp; Fixing Design -                      TWC                      Install/Adjust - <b>Certified</b> by                      Manufacturer / EPF                      Inter-trade coordination -                      Site Manager                      Tethering of tools &amp;                      materials - Supervisor</p>	<p>Inspections:                      - Formal, Tagged &amp; Logged                      Weekly                      - Following adjustment /                      adverse events                      Sterile zone &amp; Materials                      tied-down                      Plant stop-blocks</p>	 

129

TUBE & FITTING TRIPLE-RAIL + PANEL MIN HT 1.5M

SAFE			Caution
Compliance	Competence	Comprehensive Maintenance	
<p><b>EN13374 &gt;1.5m &amp; Panels</b>                      Layout as per                      Manufacturer's Instructions                      Containment Porosity                      Specified at Design                      Maximise captive / pre-fitted components                      Guardrail vertical gaps &lt; 470mm                      TWC if non-standard</p>	<p>System Design -                      Manufacturer                      Wind &amp; Fixing Design -                      TWC                      Install/Adjust - <b>CISRS</b>                      Scaffolder                      Inter-trade coordination -                      Site Manager                      Tethering of tools &amp;                      materials - Supervisor</p>	<p>Inspections:                      - Formal, Tagged &amp; Logged                      Weekly                      - Following adjustment /                      adverse events                      Sterile zone &amp; Materials                      tied-down                      Plant stop-blocks</p>	 

130

MIN HT 1.5 M  
EXAMPLES



131

POST & PANEL ONLY MIN HT 1.0 M

**SAFE**

Compliance	Competence	Comprehensive Maintenance
<p><b>EN13374</b> Layout as per Manufacturer's Instructions Containment Porosity Specified at Design Maximise captive / pre-fitted components</p>	<p>System Design - Manufacturer Wind &amp; Fixing Design - TWC Install/Adjust - <b>Certified</b> by Manufacturer / EPF Inter-trade coordination - Site Manager Tethering of tools &amp; materials - Supervisor</p>	<p>Inspections: - Formal, Tagged &amp; Logged Weekly - Following adjustment / adverse events <b>Sterile zone &amp; Materials tied-down</b> Plant stop-blocks</p>



132

POST & PANEL ONLY MIN HT 1.0M  
EXAMPLES

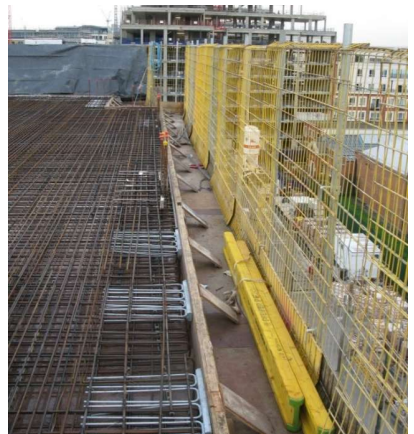
---



133

POST & PANEL ONLY MIN HT 1.0M  
EXAMPLES

---



135

TUBE & FITTING ONLY MIN HT 1.0M

SAFE		
Compliance	Competence	Comprehensive Maintenance
<p><b>EN13374</b> Guardrail vertical gaps &lt; 470mm</p>	<p>System Design - Manufacturer Wind &amp; Fixing Design - TWC Install/Adjust - <b>CISRS</b> Scaffolder Inter-trade coordination - Site Manager Tethering of tools &amp; materials - Supervisor</p>	<p>Inspections: - Formal, Tagged &amp; Logged Weekly - Following adjustment / adverse events Sterile zone &amp; Materials tied-down Plant stop-blocks</p>



136

TUBE & FITTING ONLY MIN HT 1.0M  
EXAMPLES



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QUESTIONS?

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ACCESS EQUIPMENT  
COMMON MANAGEMENT CONTROLS

---

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## OVERVIEW

Access Equipment Mgt Ctrls

Access Scaffold

High Level Access MCWP

High Level Access TSAE

MEWPs & Low Level Mgt Ctrls

MEWPs

Power Tower / PAVs

Peco / Nano

Tower, Step, Ladders Mgt Ctrls

Towers

Podiums

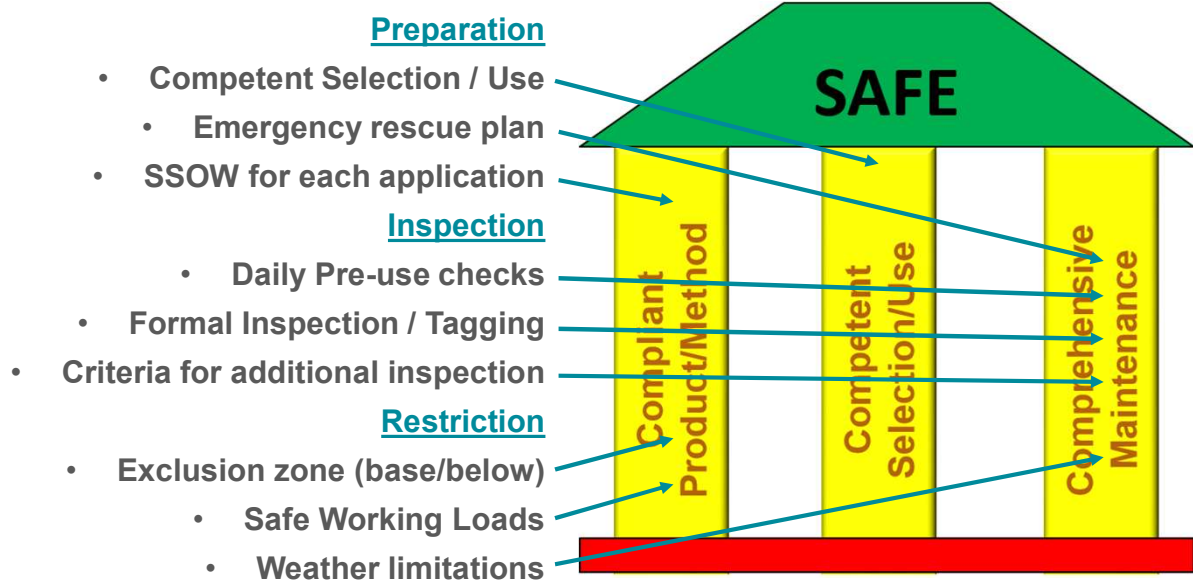
Delta Decks

Ladders & Step Ladders

Hop Ups

140

## COMMON MANAGEMENT CONTROLS



141

## COMMON CONTROL MEASURES

## Compliant



- SSOW (trade) for each application.
- Equipment/Method meet relevant local Standard.
- Safe Loads clearly signed (not exd).
- LOLER indicators.
- Exclusion Zone (above/below).



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## COMMON CONTROL MEASURES

## Competent

SQEP ?

- Competent Selection (Mgt train).
- Competent Operation (cards).
- Competent Install, Inspection ?
- Competent Rescue

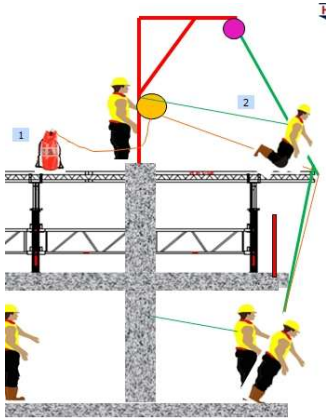


143

## COMMON CONTROL MEASURES

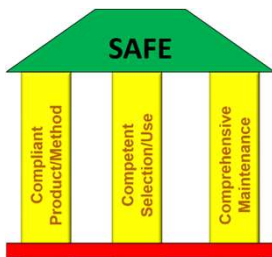
### Comp Maint

- Emergency rescue plan.
- Daily checks (recorded?).
- Periodic TE (as required).
- Tagging.
- Operational limitations.
- Weather limitations.



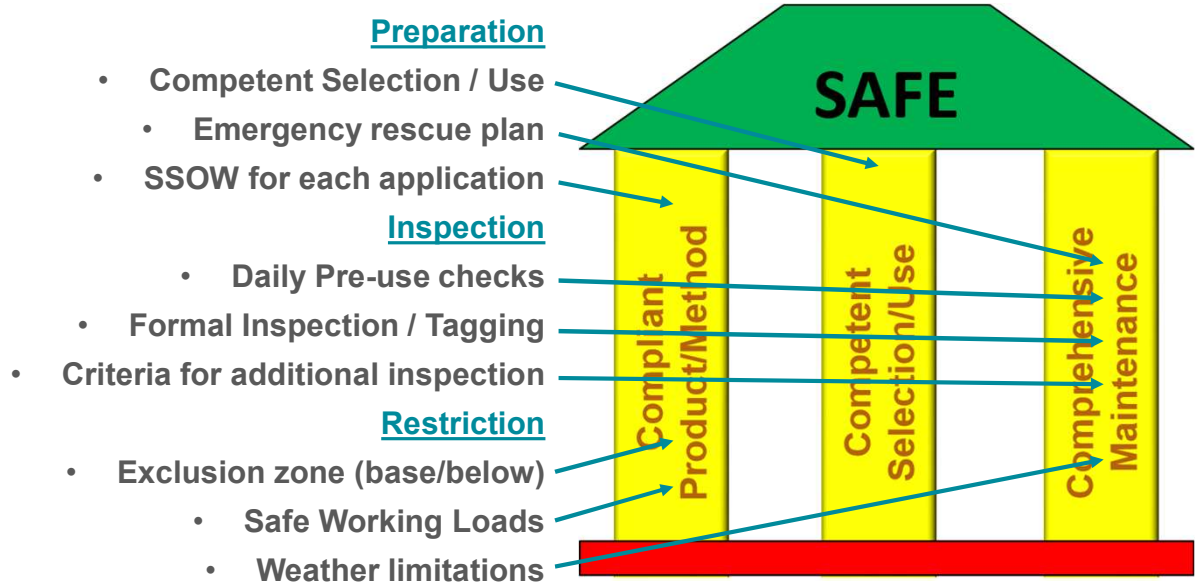
Ask More!

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145

## COMMON MANAGEMENT CONTROLS



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## QUESTIONS?

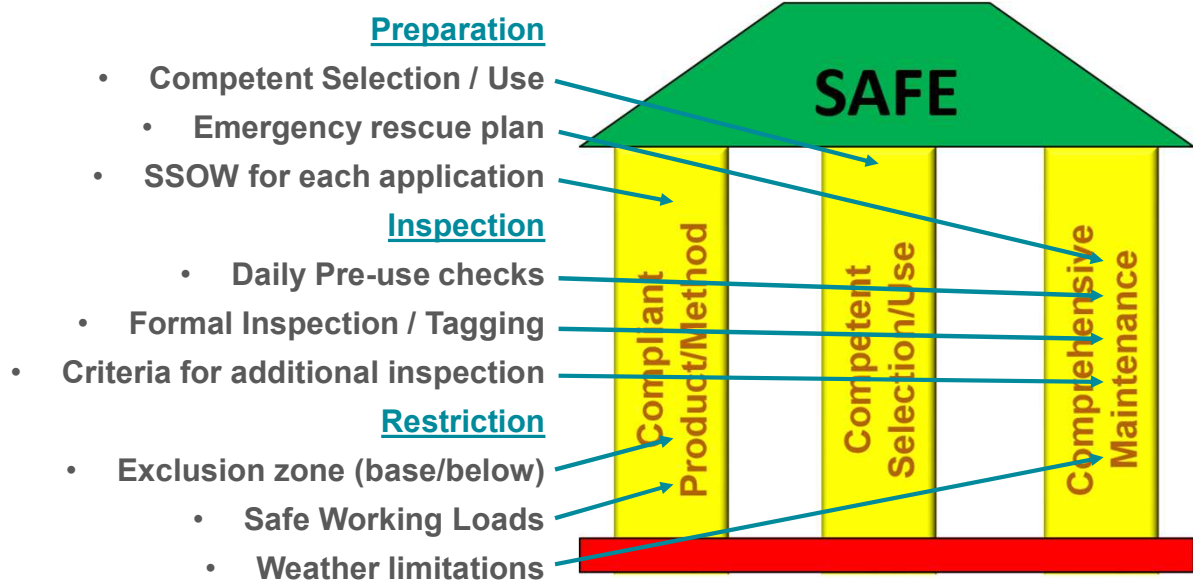


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# ACCESS EQUIPMENT SCAFFOLDING

148

## COMMON MANAGEMENT CONTROLS



149

## ACCESS SCAFFOLD (T&F OR SYSTEM)

### Compliant

T&F – EN 12811  
System – EN 12810  
Components – EN 74, EN 30, etc  
Load class on tags

Best Practice

### Competent

CISRS (& System)  
NASC TG20 (:yy)  
NASC SG4 (:yy)  
Tethering / Fans (discussed later)  
AGR / PFPE / Rescue



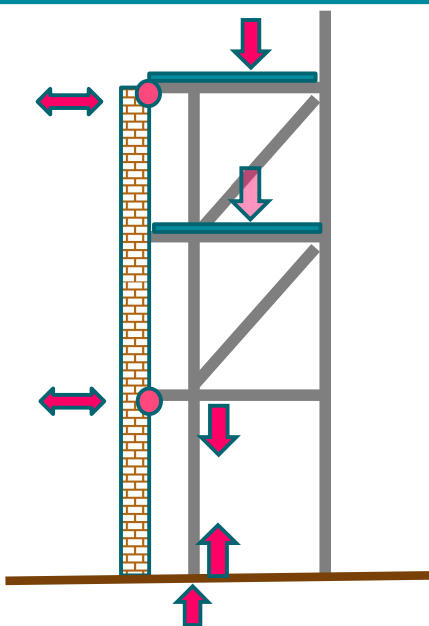
### Comp Maint

Inspection frequency / competence  
Footings & ties  
Exclusion zones  
Clean & clear



150

## COMPLIANT GENERAL DESIGN



Load Class

Butted boards

Bracing

Clipped  
< 225 gaps  
Tethered  
RAMS (up/down)  
Handover  
Clean/Clear

Ties

Leg Load

Bearing ?



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## COMPLIANT STANDARDISED DESIGN

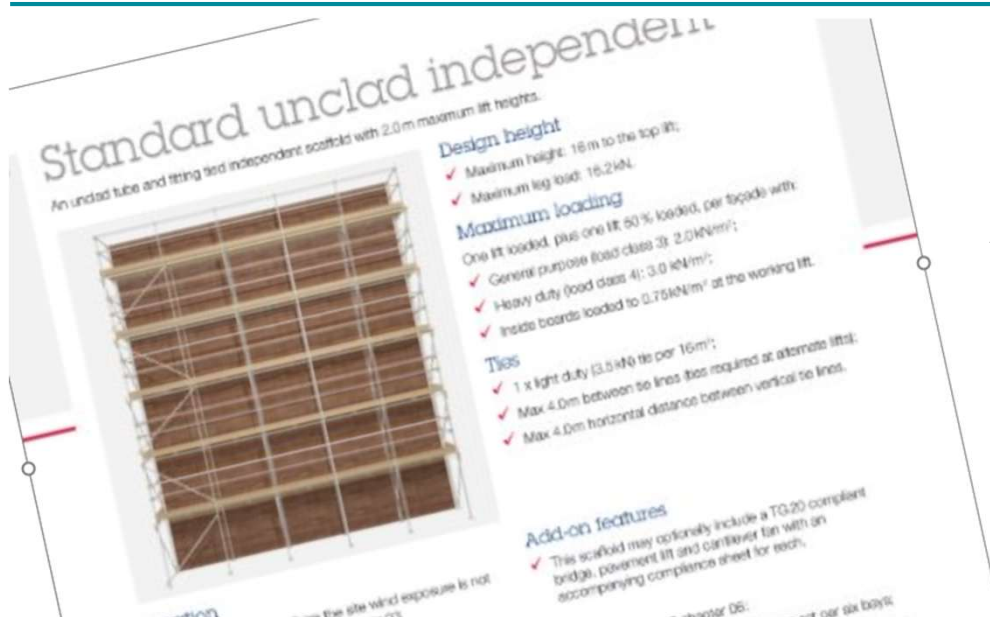
When should a Scaffold be Designed?



**ALL should be designed...**  
**A Compliance Sheet is evidence of design**

152

## COMPLIANT COMPLIANCE SHEET



Lists maximum:

- Height
- Loading
- Tie Spacing

And:

- Location
- Other Criteria
- Additions
- Etc....

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## COMPLIANT DESIGN LOAD CLASSES

### Four main load classes :-

- |           |                        |                                   |
|-----------|------------------------|-----------------------------------|
| • Class 1 | 0.75 kN/m <sup>2</sup> | Very Light Duty (or 'inspection') |
| • Class 2 | 1.5 kN/m <sup>2</sup>  | Light Duty                        |
| • Class 3 | 2.0 kN/m <sup>2</sup>  | General Purpose                   |
| • Class 4 | 3.0 kN/m <sup>2</sup>  | Heavy Duty                        |



© Scafftag

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## COMPLIANT OTHER DESIGN DETAILS

- **Width**
  - Number of boards (+ inside boards)
  - No minimum in Regulations (usually 600mm)
- **Max Bay length**
  - Depends on loading and width ...
- **Bracing**
  - Usually every other bay... detail options
- **Ties**
  - Usually every other bay
  - **NOTE** Duty of ties



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## COMPLIANT SCAFFOLD TIES

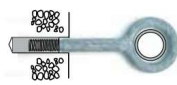
### Three classes of tie (working load pure tension)

- Light duty 3.5kN
- Standard duty 6.1kN
- Heavy duty 12.2kN



#### Examples of ties

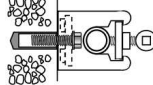
Ringbolt in internally threaded socket anchor



Proprietary tie in socket anchor



Band and plate coupler in socket anchor



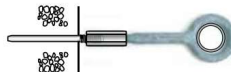
Special hook in Nylon plug and screw in eye



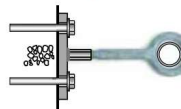
M16 threaded rod set in socket anchor and sheathed by tube under compression to avoid buckling



Threaded coupler on stud projecting anchor



Threaded coupler welded to base plate



156

## COMPLIANT SCAFFOLDING TYPES

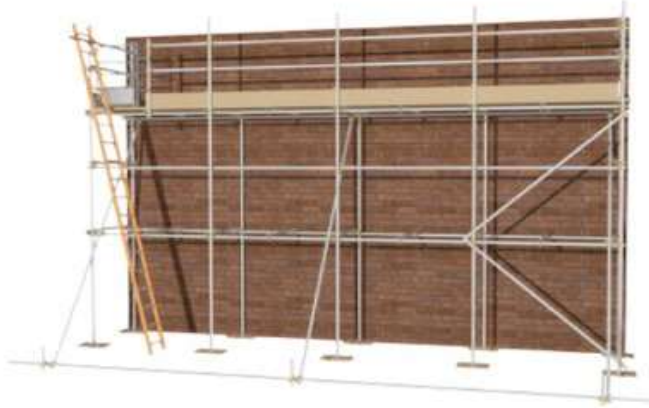
### ■ Tied Independent Scaffolding



157

## COMPLIANT SCAFFOLDING TYPES

### ■ Free-standing Independent Scaffolding



**NASC**

158

## COMPLIANT SCAFFOLDING TYPES

### ■ Bridging with Beams



**NASC**

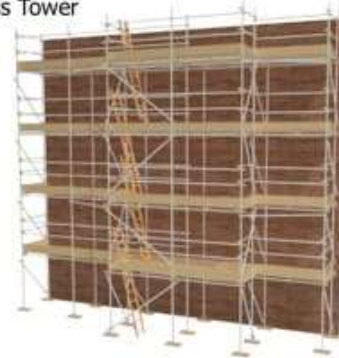
159

## COMPLIANT SCAFFOLDING TYPES

### ■ Loading Bay

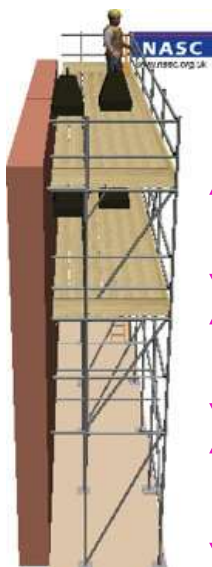


### ■ Ladder Access Tower



160

## COMPLIANT LIFT LOADING & HEIGHTS



Lifts to 3m !!

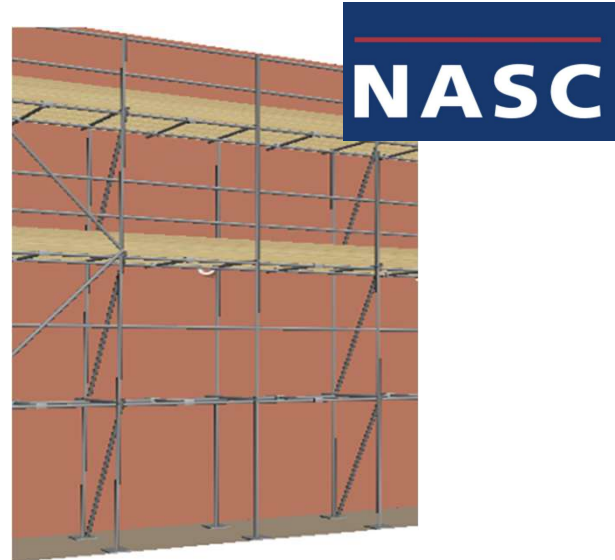


161

## COMPLIANT LEDGER BRACES

Every other bay.  
Every lift ....

Or Readylock  
(<30m)



162

## COMPLIANT ACCESS & EGRESS



163

## COMPETENT UNACCEPTABLE TRADITIONS

---



164

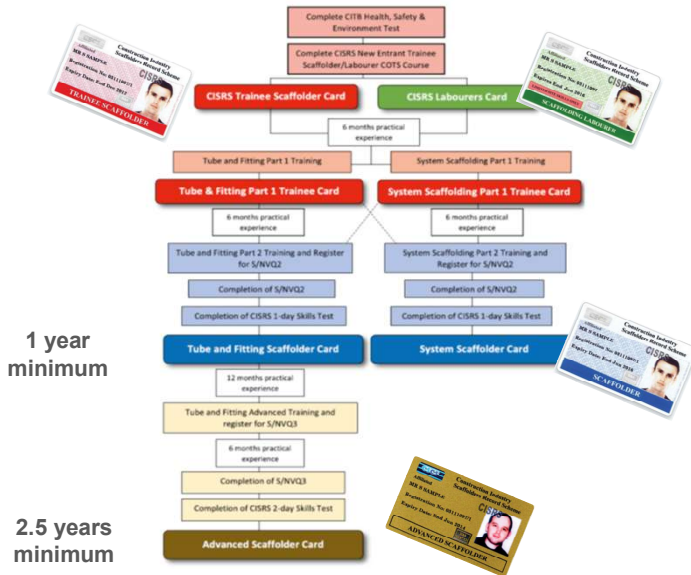
## COMPETENT PLANNING ERECTION & STRIKING

---



165

# COMPETENT CISRS SCHEME



Note NASC Safety Guidance.

- Working From Vehicles
- Manual Handling
- Preventing Falls

Considered as Trainee until CISRS & NVQ

Refresher training (5 years)

Labourers .. Work on the floor, or on completed scaffold

Competent... Confident... Complacent?

166

# COMPETENT INSPECTOR



Ask More...

167

## COMPETENT FORMAL GUIDANCE

---

~~SG4:22~~  
~~SG4:15~~

**Preventing Falls in  
Scaffolding Operations**

**NASC**



168

## COMPETENT GUIDANCE STRUCTURE

---

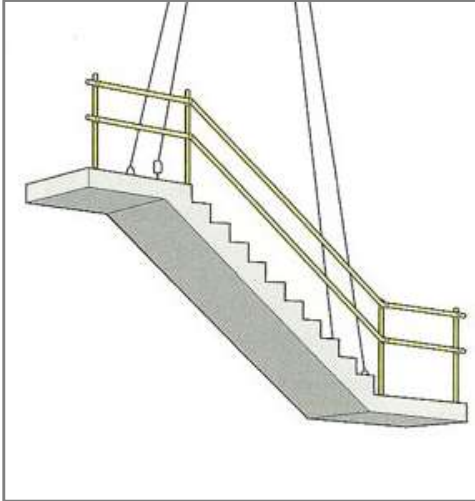
### **SG4:15 Preventing Falls in Scaffolding Operations**

- **Section 1**      **Planning for Work at Height**
- **Section 2**      **Scaffolders' Safe Zone**
- **Section 3**      **Other Applications**
- **Section 4**      **Access and Egress**
- **Section 5**      **PFPE**
- **Section 6**      **Rescue**

169

## COMPETENT AVOID

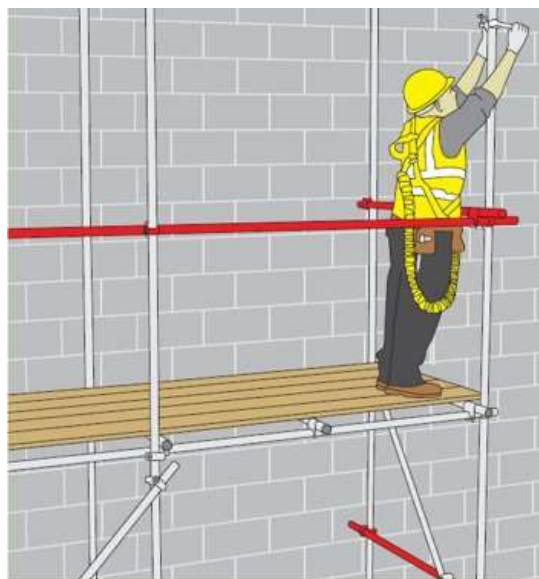
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170

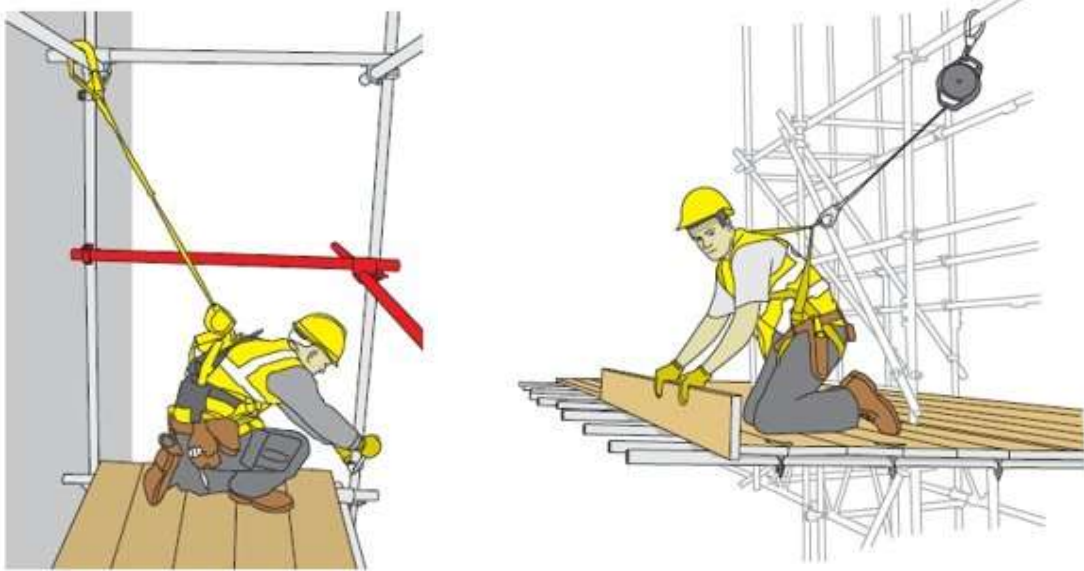
## COMPETENT COLLECTIVE PREVENTION (SAFE ZONE)

---



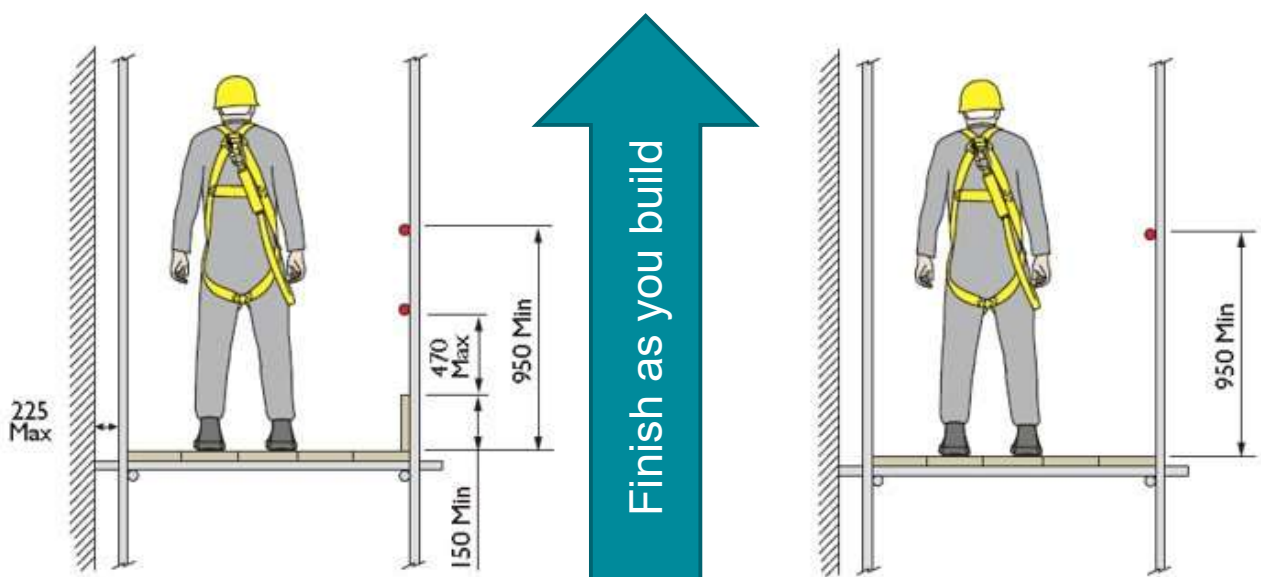
171

COMPETENT  
MITIGATE (PFPE)



172

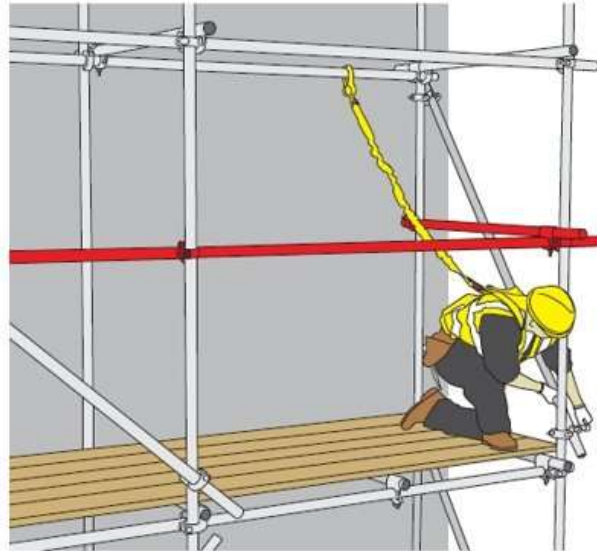
COMPETENT  
SCAFFOLDER'S SAFE ZONE



173

COMPETENT  
PFPE REQUIRED SOMETIMES

---



174

COMPETENT  
AGR PRINCIPLE

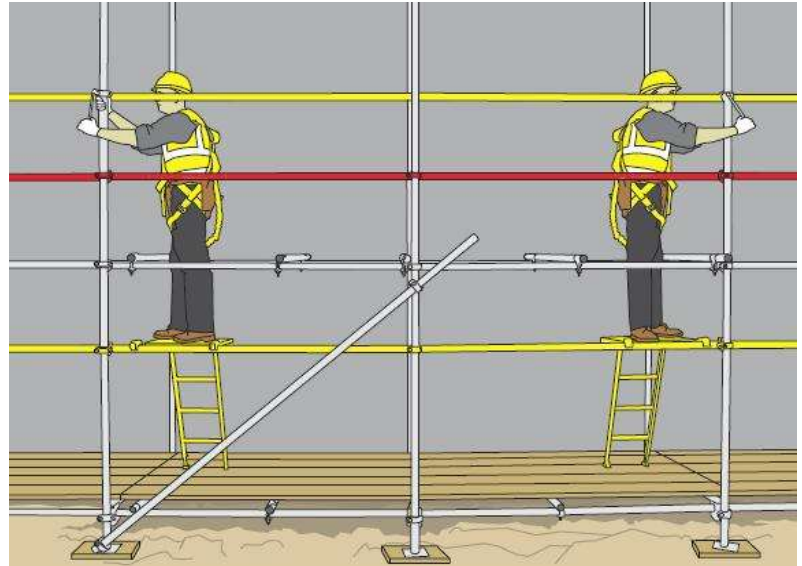
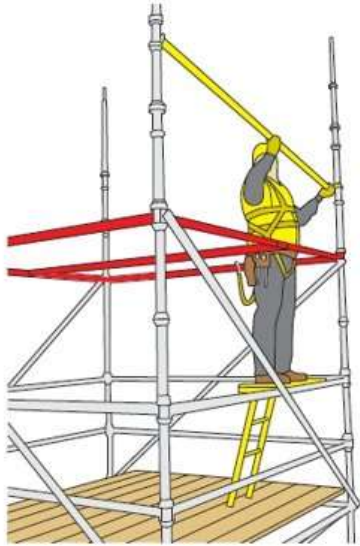
---



Advanced  
Guard  
Rail

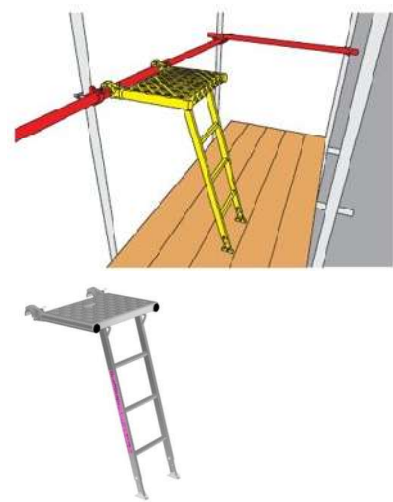
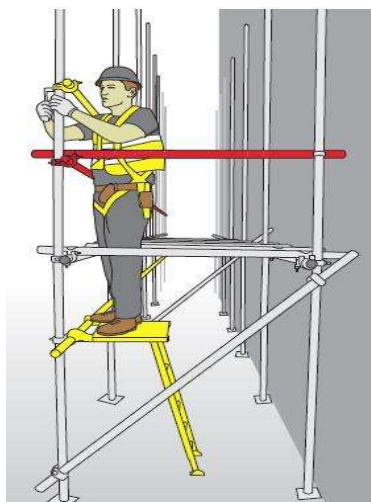
175

## COMPETENT AGR PROCESS



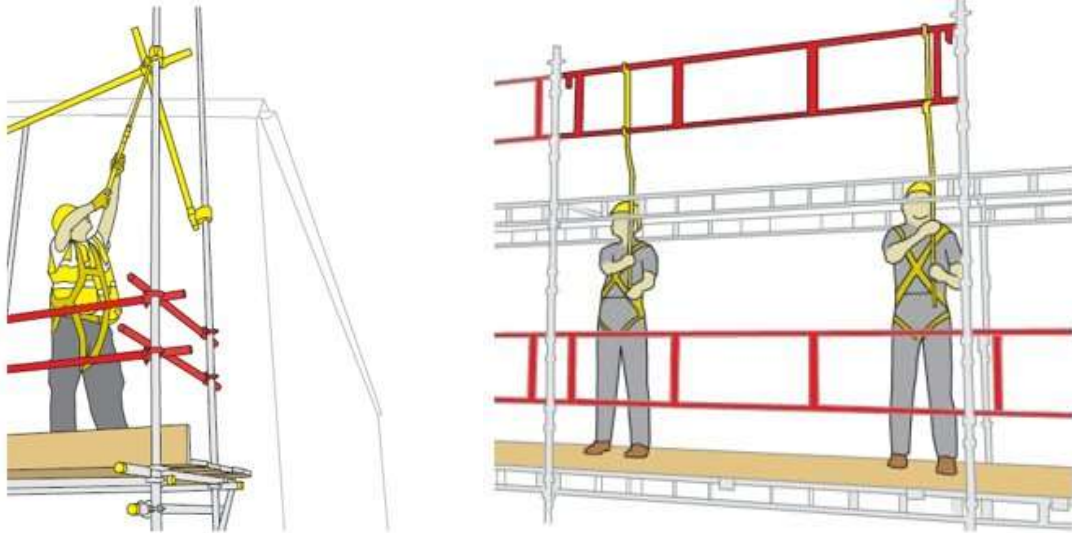
176

## COMPETENT "SCAFF STEP"



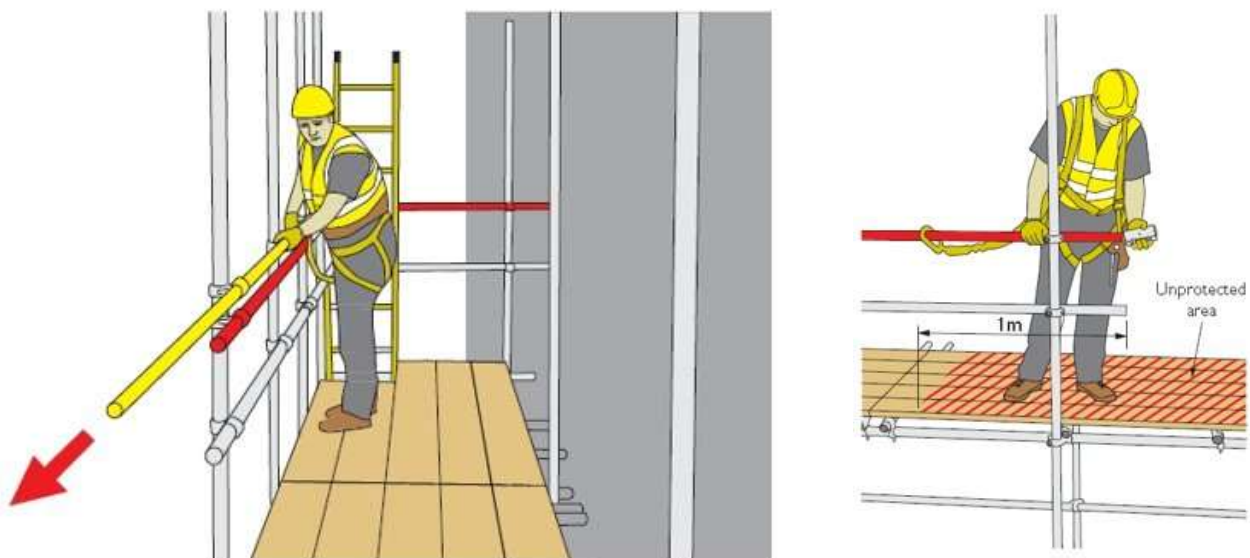
177

## COMPETENT AGR ALTERNATIVE OPTIONS



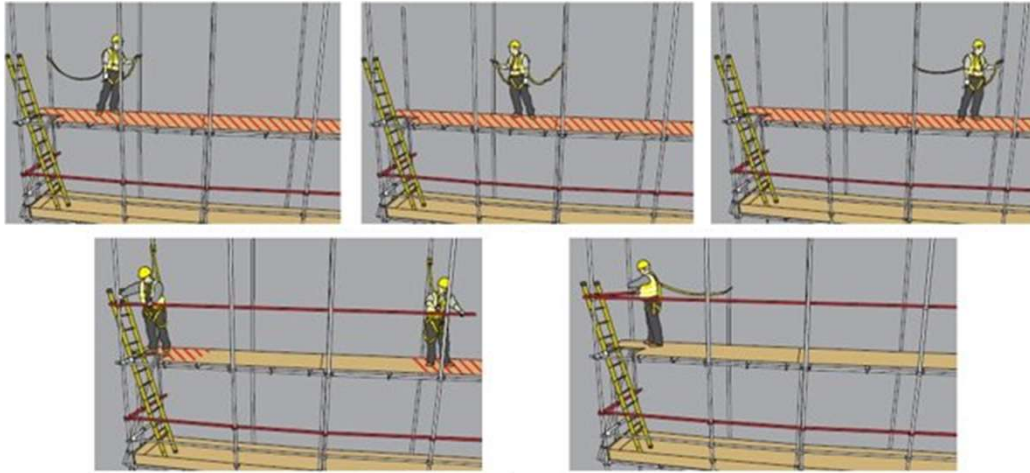
178

## COMPETENT AGR HORIZONTALLY



179

COMPETENT  
PASSIVE NOT ACTIVE

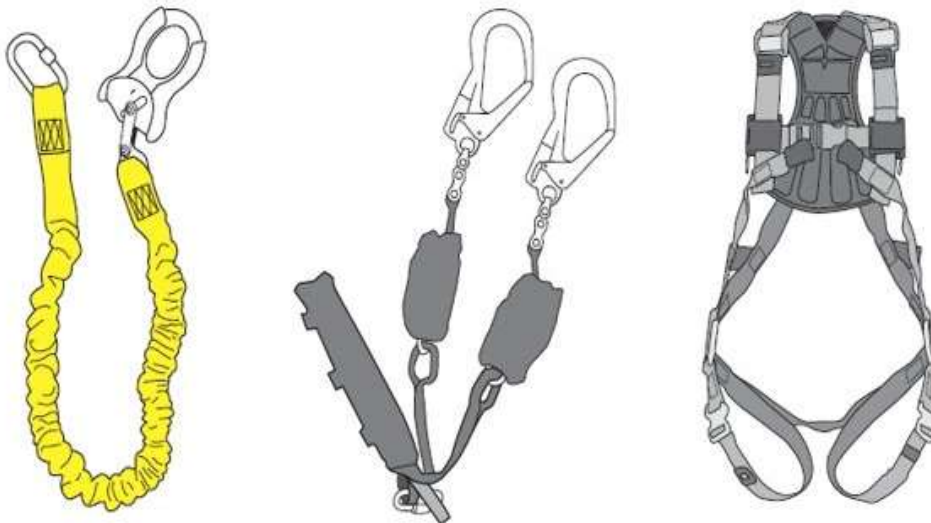


**“Protected Traverse”**  
Too ACTIVE to be reliable

180

COMPETENT  
SCAFFOLDER'S PFPE

Basic “Construction” kit, with added features...



181

## COMPETENT POOR ANCHOR SELECTION



182

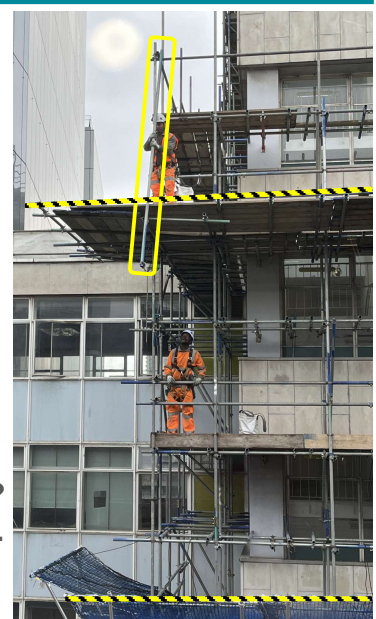
## COMPETENT TETHERING



Elimin8  
(from GKR)



Tethering Tubes?  
Especially for fans...



183

## COMPETENT OPERATIONS

---



Safe Storage



Vulnerable Sheeting

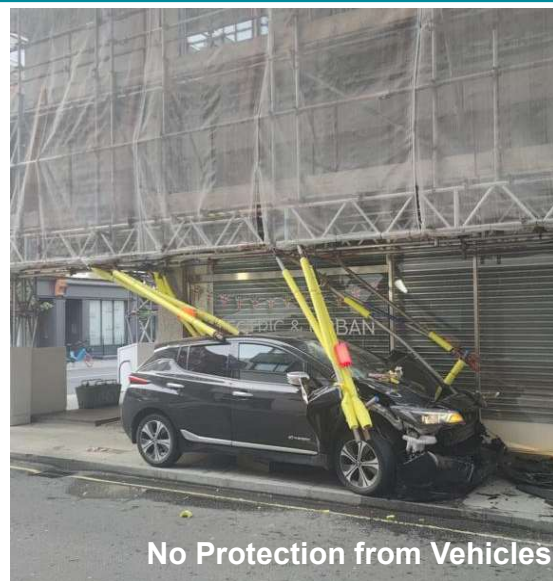
184

## COMPETENT FAILURES

---



Loosely Stacked Boards



No Protection from Vehicles

185

## COMPREHENSIVE MAINTENANCE INSPECTION & TAGGING

Handover ?  
 Inspection Frequency ?  
 Recording ?  
 Ties ?



186

## COMPREHENSIVE MAINTENANCE MACE CHECKLIST

**Scaffold co-ordinator checklist**

	Name of Company	Package Number	Supply Chain Assessed	Yellow Jacket License Holder	Design / System Scaffold	Scaffold Location & Marked up Site Drawing	Design Drawing & calculation Ref.	3 <sup>rd</sup> party design checks complete	Erection / removal PLANS in place	Start Date	Handover certs complete	Scaffold inspection Tags utilised	Permit to strike	Completion Date
1														
2														
3														
4														
5														
6														
7														
8														
9														
10														

187

# QUESTIONS?

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188

## ACCESS EQUIPMENT

### MEWP

(MOBILE ELEVATED WORK PLATFORM)

### PAV

(PUSH AROUND VERTICAL)

---

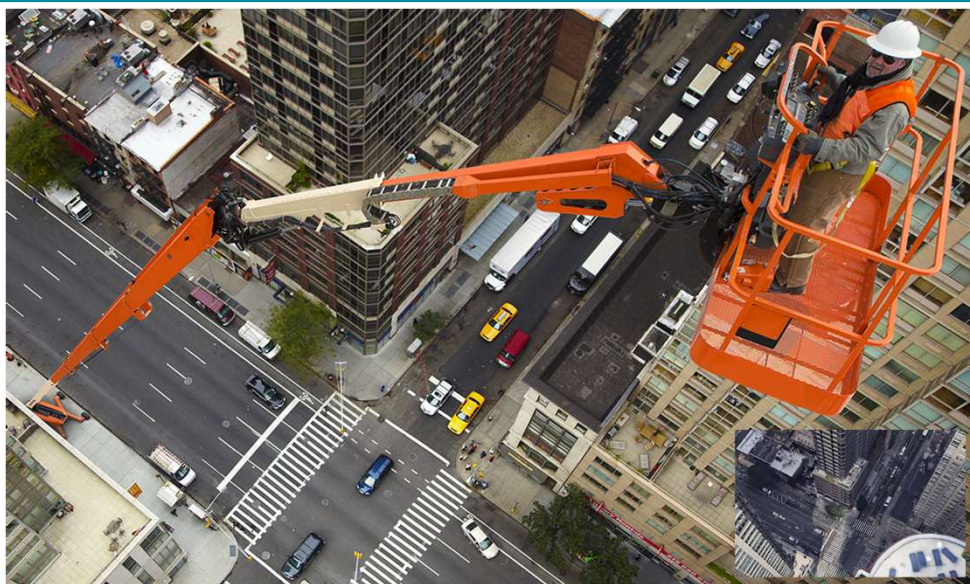
189

## MEWP EXAMPLES



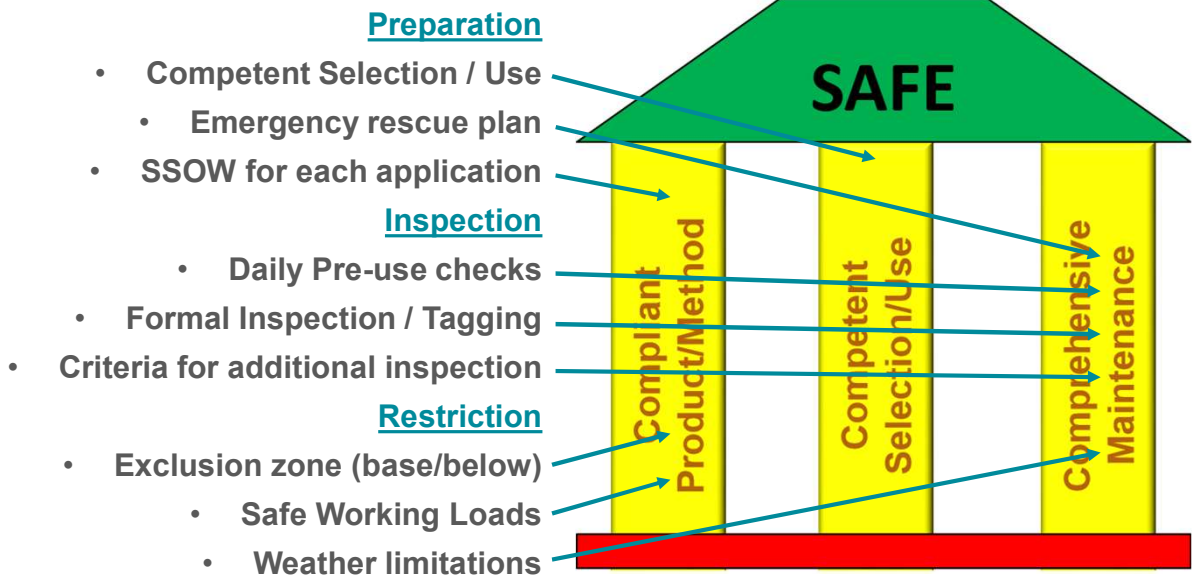
190

## MEWP OBSERVATIONS



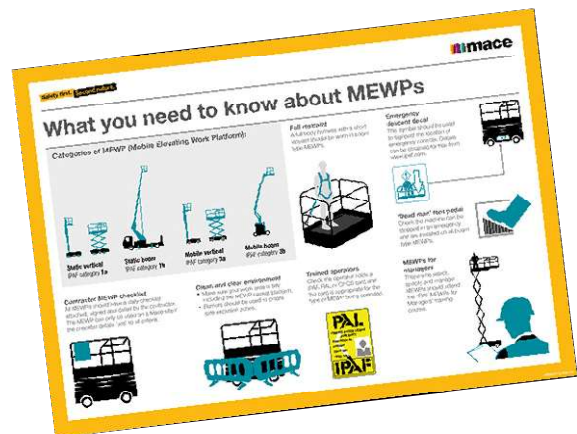
191

## COMMON MANAGEMENT CONTROLS



192

## MEWP



193

PAV  
(PUSH AROUND VERTICAL)

Less than 5m Reach height?



194

CCC-MEWPS & PAVS

**Compliant**

Capacity marked.  
Lifting plan (task).  
Rescue plan.

**Best Practice**

**Competent**

Competent Selection.  
IPAF MEWPs for Mgrs.  
Competent rescue.  
Zones / Stop blocks.



**Comp Maint**

Regular inspection (daily).  
LOLER  
Displayed on machine.



195

## CCC - MEWPS

**Compliant**

EN 280 / BS 8460 : **2025**  
 Capacity indicated  
 CE marked anti entrapment (Boom)  
 MEWPs for Mgt



Best  
Practice

**Competent**

Lifting plan  
 IPAF/PAL (PAL +)  
 Specific operative/task only  
 Rescue plan  
 Exclusion / Wheel stops  
 Tethering.

**Comp Maint**

Daily Inspt (tag)  
 Bearing  
 LOLER



196

## COMPLIANCE

### BS 8460:2025 CHANGES

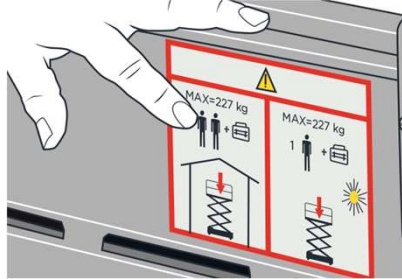
- **Principal changes:**
  - Compliance with EN280 changes
  - Process map for safe use of MEWPs & content restructured to suit
- **Clarifications:**
  - Confined work-spaces
  - PFPS use over water
  - Segregation from pedestrians
- **Informative annexes:**
  - Hoist lift height limits
  - Wind speed vs height
- **New / enhanced recommendations:**
  - Risk management
  - Effect of wind
  - MEWP as part of a fall arrest system
  - Loading and handling with MEWP
  - Zone & motion control
  - Minimum attributes of personnel
  - Avoiding trapping / crushing & guarding
  - Pedestrian controlling
  - Returning to service after non-use
  - New definitions

197

# MANAGER COMPETENCY



MEWPs for Managers?



198

# COMPLIANT:

## 2<sup>nd</sup> Guarding... Entrapment.

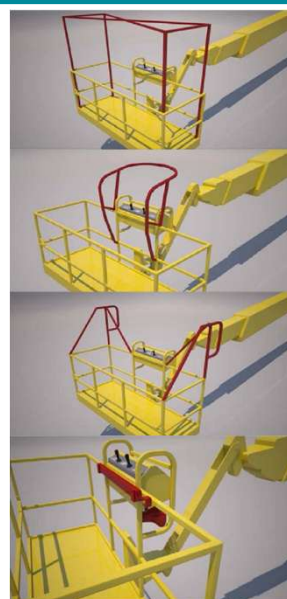


**mace**

**MEWP secondary guarding devices**  
Reducing the risk of crushing and trapping

Here are five examples of systems currently available on the market, which help to minimise the risk of trapping or crushing when using MEWPs:

- 1. Structure Based E-AST**  
The most comprehensive user protection system available on the market. It consists of an operator protective structure (OPS) and a secondary guarding device (SGD) which can be used in a variety of ways to provide additional protection.
- 2. E-AST**  
The E-AST device is a secondary guarding device which is designed to prevent the operator from being crushed or trapped.
- 3. E-AST (Operator Protective Structure)**  
The E-AST device is a secondary guarding device which is designed to prevent the operator from being crushed or trapped.
- 4. Mace's E-AST**  
The E-AST device is a secondary guarding device which is designed to prevent the operator from being crushed or trapped.
- 5. E-AST System**  
The E-AST device is a secondary guarding device which is designed to prevent the operator from being crushed or trapped.



**Physical Barrier**  
Fixed Full Cage Structure

**Physical Barrier**  
Operator Protective Structure

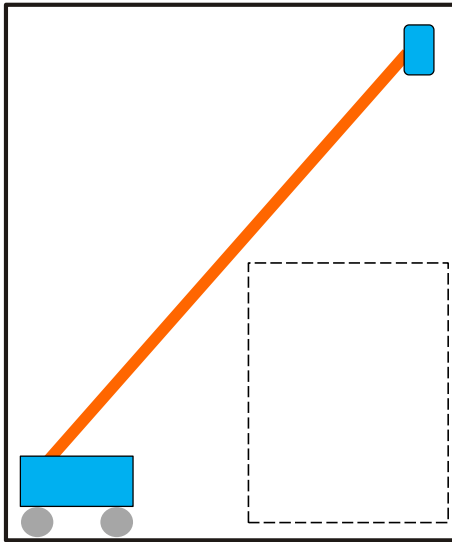
**Physical Barrier**  
Side Protection Barriers

**Pressure Sensing Device**  
Pressure sensing bar – when activated, it stops further movement and activities audible and visual warning devices

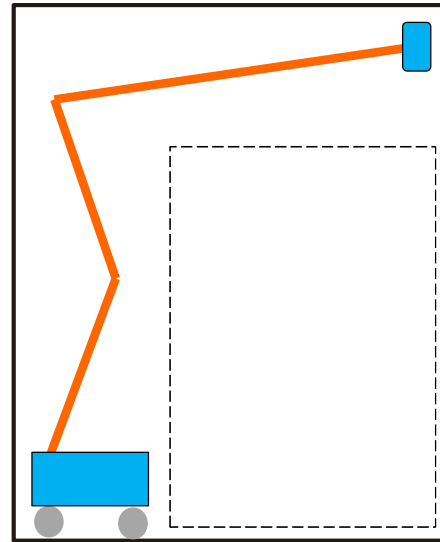
199

CHERRY PICKER:

Straight Boom



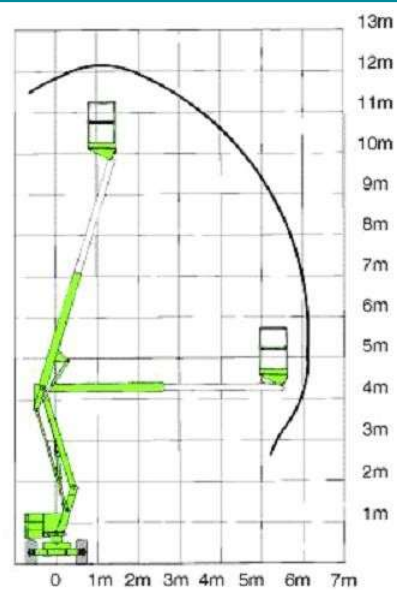
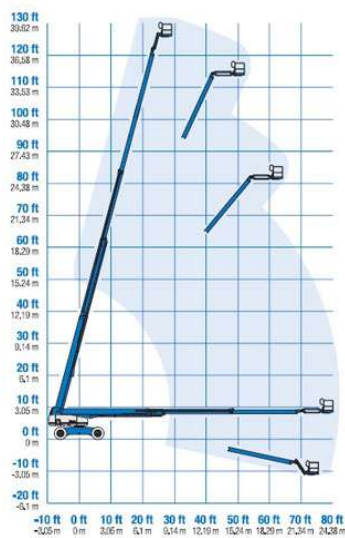
Articulated Boom



200

CHERRY PICKER:

RANGE OF MOTION S™-125



201

CHERRY PICKER:

---



202

CHERRY PICKER:

---



203

CHERRY PICKER:

---



204

CHERRY PICKER:

---



205

### SCISSOR LIFT:

---



206

### SCISSOR LIFT:

---



207

## WHAT DO YOU THINK?



**Design issues with  
corner brackets...**

**Emergency lowering**

**Wind load**

**Slab capacity**

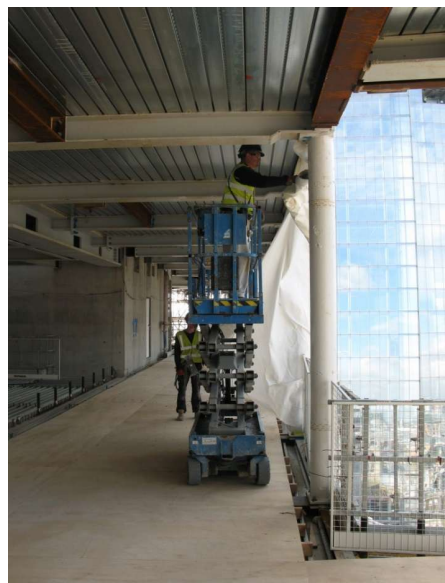
**Wheel stops**

**No tethering**



208

## OBSERVATIONS?



209

## OBSERVATIONS?



210

## COMPETENT:



Specifics listed on the back  
 1a, 1b (Static) + ?  
 3a, 3b (mobile) + ?  
 PAV  
 Special (Mgt, Mast Climbers ...)  
 Etc .....



The selection, management and use of mobile elevating work platforms

HSE information sheet

General Information Sheet No 6

211

## MEWPS - FALL PROTECTION



### Layers of Protection

- Generally – guard rail (**collective prevention**)
- Occasionally – restrained by PFPE (**personal prevention**)
- Rarely – fall arrested by PFPE (**personal mitigation**)

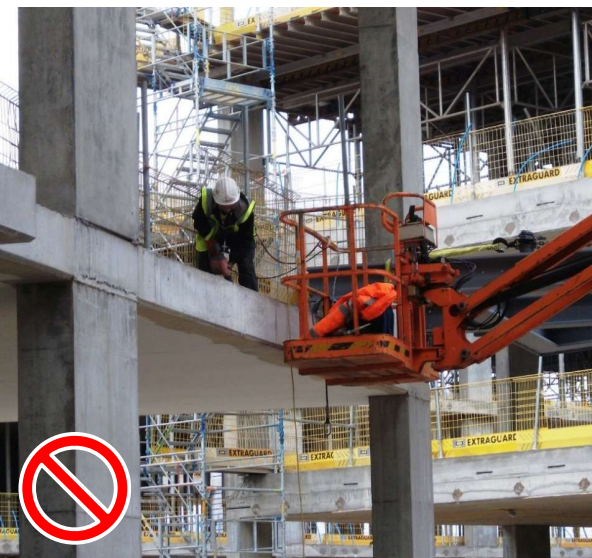


### **IPAF** *IPAF Guidance (2025)*

- PFPE in boom type MEWPs essential due to risk of falling or catapulting/ ejecting (not a risk in verticals)
- Lanyard should be short enough to restrain within platform (**adjustable**) & may contain an **energy-absorber**
- Over water risk assess to determine PFPE or life-jacket

212

## CHERRY PICKER - CLIMBING - OUT?



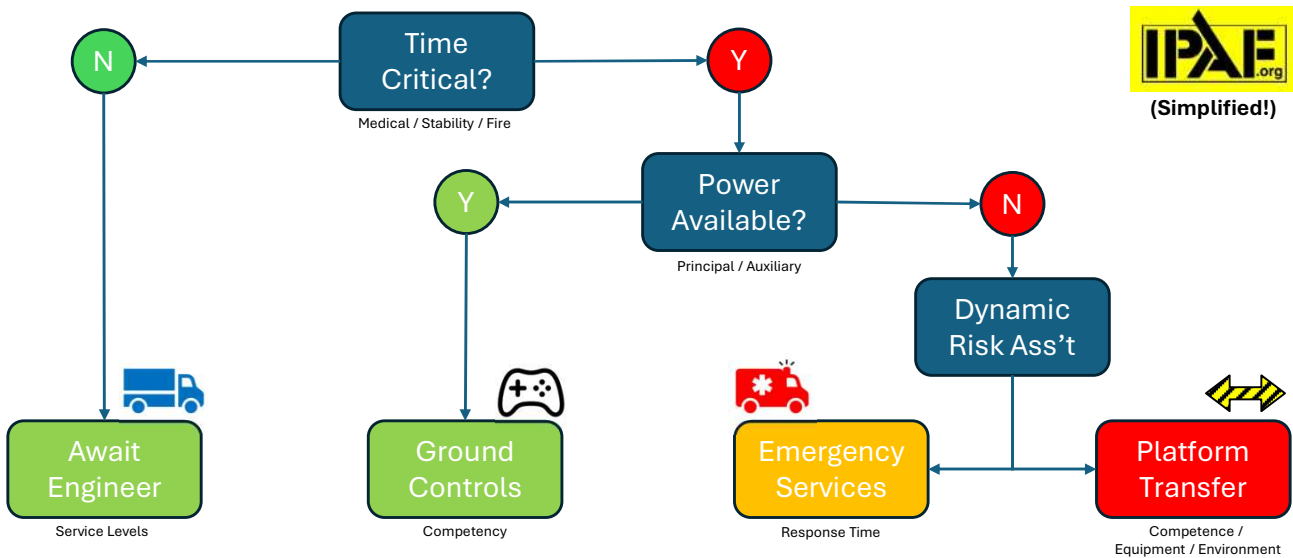
213

# CHERRY PICKER- OVER-REACHING?



214

# COMPREHENSIVE MAINTENANCE - RESCUE

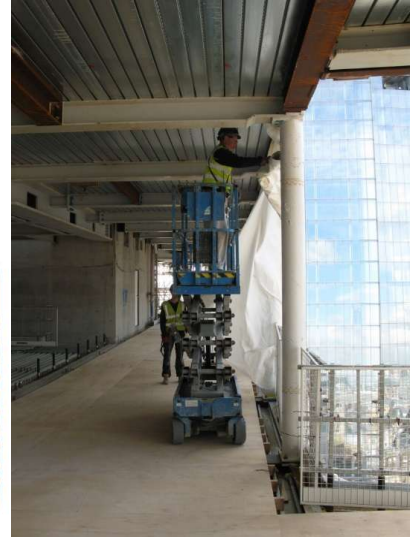


215

# COMPREHENSIVE MAINTENANCE



**Exclusion Zones  
Tethering,  
Wheel stops  
Wind Resistance**



216

# COMPREHENSIVE MAINTENANCE

**Daily Inspection  
6 month LOLER**



217

PAVS: (INCLUDING PECO)

**Compliant**

EN 280 (power tower)  
MEWPs for Mgt  
Capacity clear  
Bearing (raised floor)  
< 5m working height  
Internal flat only (unless rated)



**Competent**

Lifting plan (competent person)  
IPAF - PAV (or 1a/3a with familiarisation)  
Rescue/Lower plan  
Exclusion / Wheel stops  
Tethering.



**Comp Maint**

Daily Op insp (tag)  
LOLER.



218

PAV - COMPLIANCE

No specific Standard as yet but they meet "others" (EN 280)



219

## PAV - COMPLIANCE

---

**Internal Use Only!**



**High bearing pressure?**



220

## PAV - COMPETENCE

---

- **Used Preferred**
  - **IPAF PAV**
  
- **User Adequate**  
(with familiarisation)
  - **IPAF 1a / 1b / 3a / 3b**
  
- **Managers / Supervisors**
  - **IPAF MEWPs for Managers**



221



## OBSERVATIONS?

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224

## QUESTIONS?

---

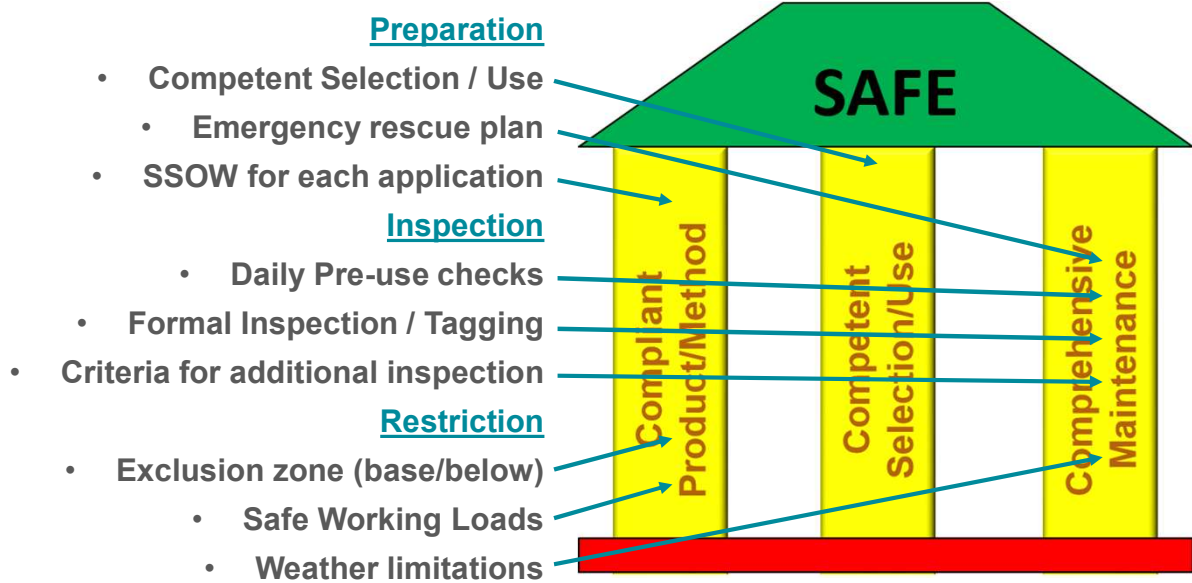


225

# ACCESS EQUIPMENT TOWERS & PODIUMS

226

## COMMON MANAGEMENT CONTROLS

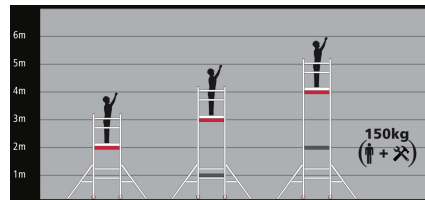


227

## LOW-LEVEL WORK PLATFORMS

**"PASMA" Tower**  
EN 1004

**Max platform heights:**  
Indoor: 12m  
Outdoor: 8m



**"Working Height"**  
usually includes  
2m of human reach

**Podium Step**  
BS 8620 (or PAS 250)



2.5m  
max

228

## TOWER CCC

### Compliant

EN 1004  
AGR preferred to 3T  
Legs/Riggers as per manufacturer  
Platform capacity marked (SWL)  
Add stability in wind (<2m edge)

Caution

### Competent

PASMA (erect/adjust/inspect)  
Users?  
Always leave SAFE (up/down) locked  
Toe Boards  
Tethering  
Don't overload



### Comp Maint

Daily pre-use PASMA  
Weekly PASMA (tagged)



229

## TOWER STANDARDS

---

### BS EN 1004-1:2020

Mobile access and working towers  
made of prefabricated elements -  
Materials, dimensions, design loads, **safety and performance** requirements

### BS EN 1004-2:2021

Mobile access and working towers  
made of prefabricated elements –  
Rules and guidelines for the preparation of an **instruction manual**

230

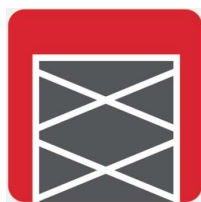
## TOWER TRAINING

---

### PASMA

Prefabricated Access  
Suppliers and Manufact  
Association

(Category on Cards)



**Basic Tower**  
(T)



**On Stairs**  
(A5)



**Cantilever**  
(A6)



**Bridges**  
(A7)



**Linked**  
(A8)



**Large Deck**  
(A9)

231

## TOWER ASSEMBLY TECHNIQUES



**AGR**  
Advanced Guard Rail  
Preferred

Technique depends  
on tower design

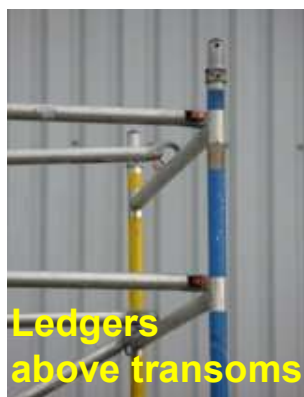
Choice at procurement!



**3T**  
Through The Trapdoor  
Prone to mis-use & abuse

232

## TOWER ASSEMBLY DETAILS



233

## TOWER WIDTH & STABILITY



Choose widest  
for task space

Use Outriggers  
whenever  
tower is tall  
enough to fit



234

## SINGLE PERSON TOWERS



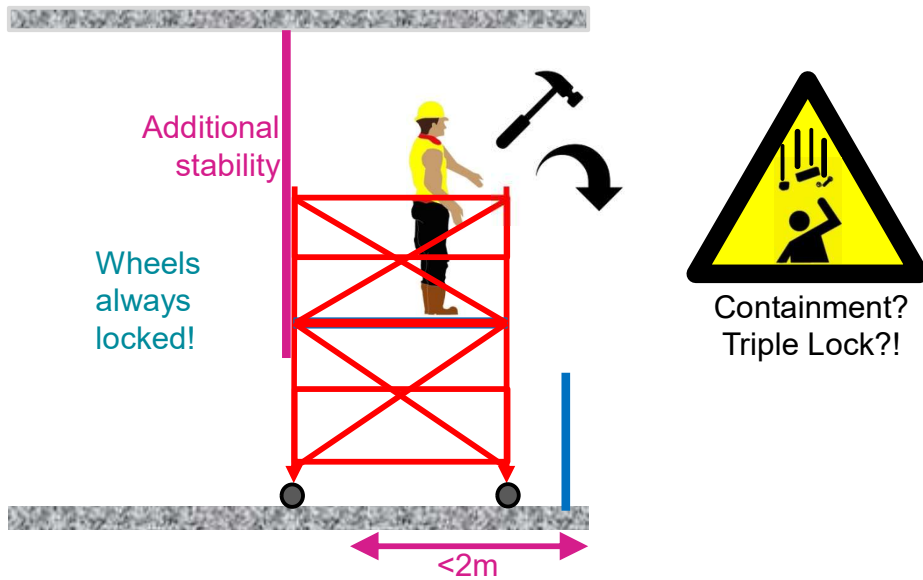
Easier to handle  
Fold-away options

Reduced Stability  
Narrower Platforms  
Challenging Rescue



235

## CLOSE TO THE EDGE?



236

## COMPETENCY LEVELS

Levels (on cards):

- U** = User (normally acceptable)
- I** = Instructor
- M** = Managers
- S** = Specialist (formerly R = Rigger)



237

## COMPETENT

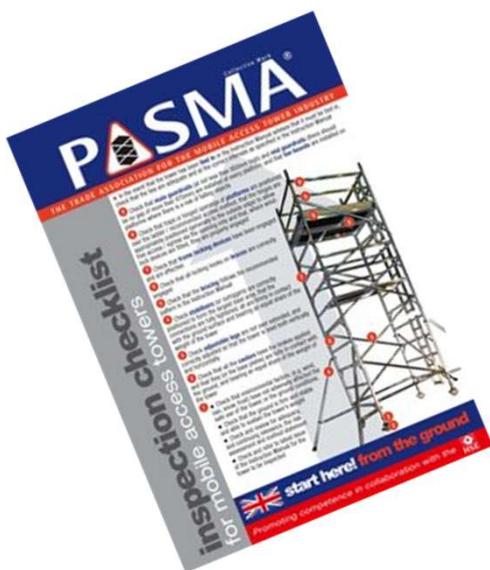


PASMA (Users?)  
 Always leave SAFE  
 Toe Boards  
 Tethering  
 Loading Limits  
 Locked



238

## COMPREHENSIVE MAINTENANCE



**Must be inspected:**

- **Every time**
  - **Assembled, or**
  - **Altered (significantly)**
- **Every 7 days**



239

## OBSERVATIONS ?



- Outriggers
- Deck spacing
- Toe boards
- Bracing positions
- Proximity to glass
- Ladder alignment (outside tower)

240

## PODIUM STEPS

**Compliant**

BS 8620 (PAS 250)  
 Max 2 wheel  
 Podiums that do not require outriggers.  
 Fold out preferred  
 Erected to Manuf Inst.

**Caution****Competent**

PASMA (<2.5m)  
 Clear and Level  
 Folding preferred  
 Legs trip hazard ?  
 Leave SAFE (up /down) Locked

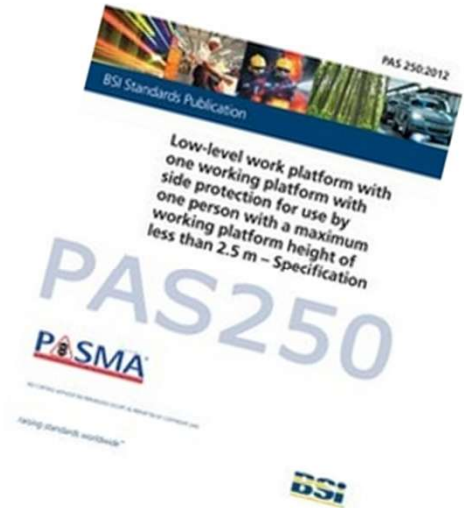
**Comp Maint**

Use PASMA check list  
 Daily pre-use  
 Weekly (tag)



241

COMPLIANT



Opportunity ?

242

COMPLIANT



**BS 8620 (PAS 250)**

Max 2 wheels  
Max 2.5m high  
Prefer Fold-Out

243

## BASIC REQUIREMENTS



### BS8620 Stability Check

- 0.75kN on platform
- Legs attached
- 0.30kN push at platform

### Toe board required?

WaH Regs - Suitable and sufficient steps to prevent falling objects liable to cause injury  
Depends on task, tools & environment

244

## COMPETENT



Specific < 2.5m course

Card remains the property of PASMA

Report any dangerous or inappropriate activity by the cardholder

245

## COMPREHENSIVE MAINTENANCE

---

### Must be inspected:

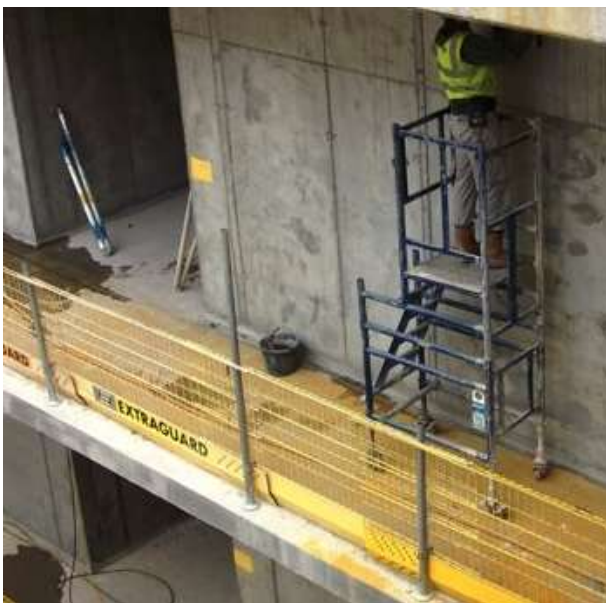
- **BEOOU**
- **Every 7 days & tagged**



246

## OBSERVATIONS?

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- **Outriggers**  
(in view!)
- **Other means of stabilising**  
(tied or soffit pole)
- **4 x wheels**
- **Wheel jacks over-extended**  
(one should always be minimum)
- **Bottom step height**
- **Edge Protection**
- **Containment**  
(Triple Lock)

247

## OBSERVATIONS?



Protecting finishes  
but can't inspect

Platform too high  
No Outriggers  
Top step reach  
Bracing  
Proximity to Riser



248

# QUESTIONS?

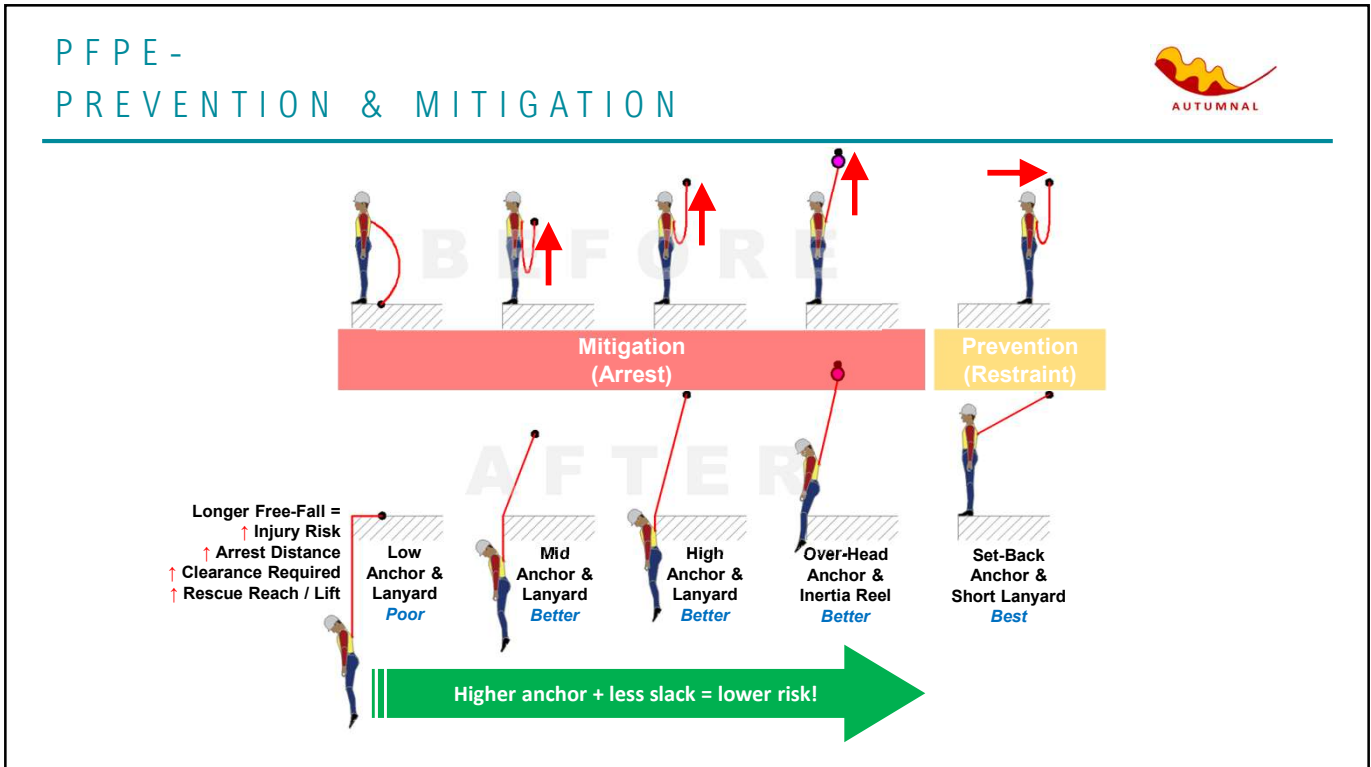


249

# PFPE


( PERSONAL FALL PROTECTION EQUIPMENT )

250




251

P F P E – C C C	
<b>Compliant</b>	<p>CE-Marked Certified anchor installation</p> <p><u>Prevention</u></p> <ul style="list-style-type: none"> <li>• Prevents Falls</li> </ul> <p><u>Mitigation</u></p> <ul style="list-style-type: none"> <li>• Overhead inertia preferred</li> </ul>
<b>Competent</b>	<p>PFPE Selection &amp; Use Anchor Design &amp; Install Passive preferred to Active Exclusion Zones &amp; Tethering Controlled Zones &amp; Signage</p> <p><u>Mitigation</u></p> <ul style="list-style-type: none"> <li>• Clearance (vertical &amp; swing)</li> <li>• Rescue</li> </ul>
<b>Comp Maint</b>	<p>User daily inspection (visual &amp; tactile) Formal inspection (&lt;=6 monthly &amp; logged) Tagged Clean dry storage</p>






Risk Assessment Method Statement



252

P F P E – COMPLIANCE STANDARDS (PREVENTION & MITIGATION)	
EN 353-1 - Rigid Line Arresters	EN 363 - Fall Protection Systems
EN 353-2 - Flexible Line Arresters	EN 364 - Test Methods
EN 354 - Lanyards	EN 365 - Instructions, Examination, Marking
EN 355 - Energy Absorbers	BS 7883 - Design, Installation, Inspection
EN 358 - Work Positioning Lanyards	BS 8437 - Selection, Use, Maintenance
EN 360 - Retractable Fall Arresters	BS 8454 - WAH Training Delivery
EN 361 - Full Body Harnesses	BS 8610 - Anchor Systems Specification
EN 362 - Connectors	
EN 795 - Anchor Devices	
BS 8513 - Twin-Legged Lanyards	

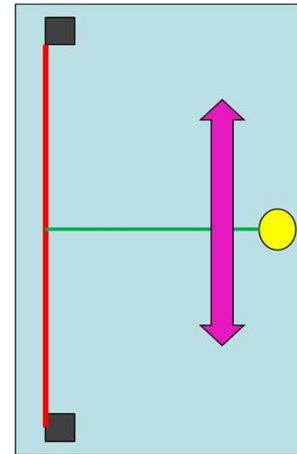
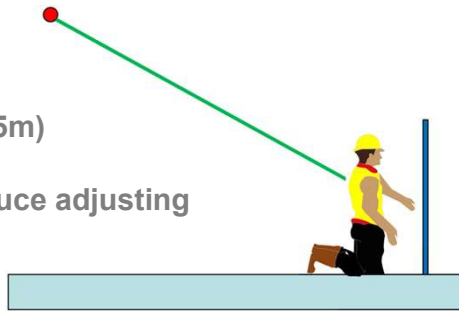




253

## PFPE - COMPETENCE ANCHOR POSITIONING

### Anchor Position:

- Set-back from edge (>2.5m)
- High – but reachable
- Parallel to Edge – to reduce adjusting



254

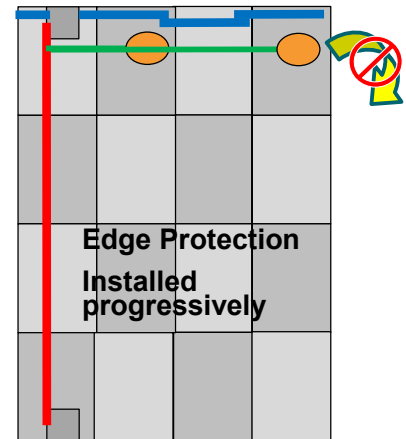
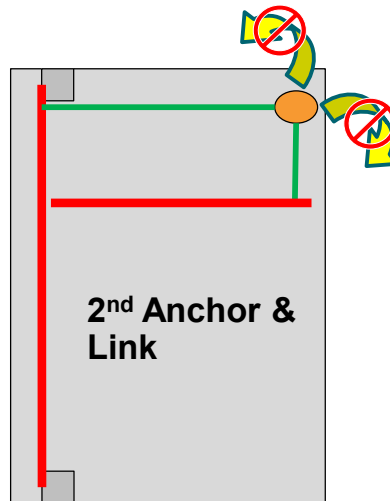
## PFPE - COMPETENCE GOOD PRACTICE



255

## PFPE - COMPETENCE

### WORK RESTRAINT IN CORNERS



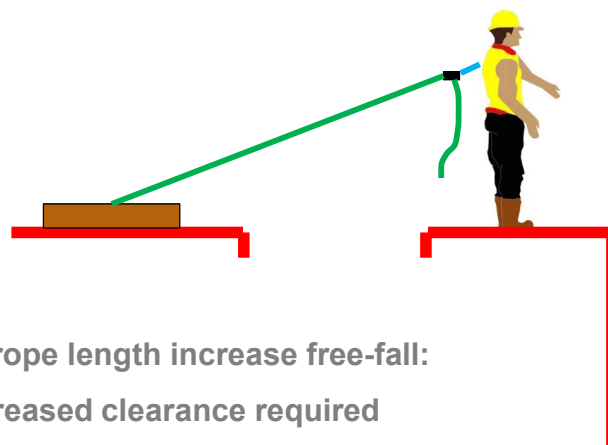
256

## PFPE - COMPETENCE

### VOIDS

Is this effective fall prevention?

**Falls in front!  
Anchors behind!**

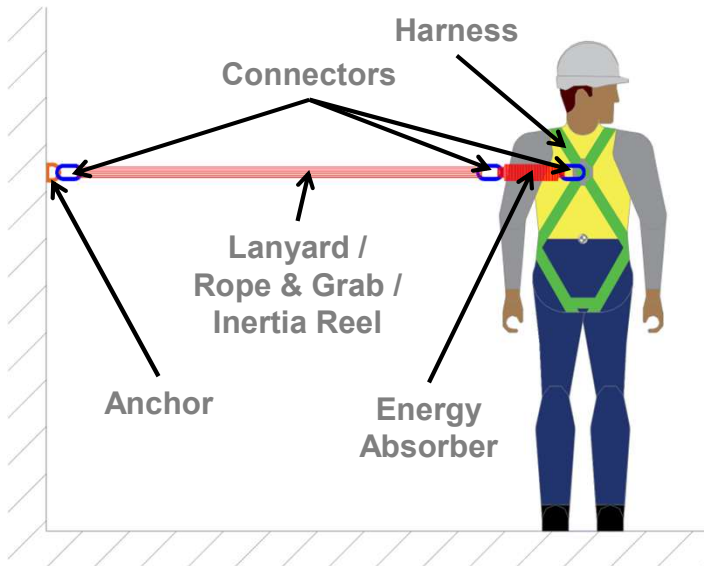


Extra rope length increase free-fall:

- Increased clearance required
- Arrest loads above design specification

257

## PFPE - COMPLIANCE SYSTEM ELEMENTS



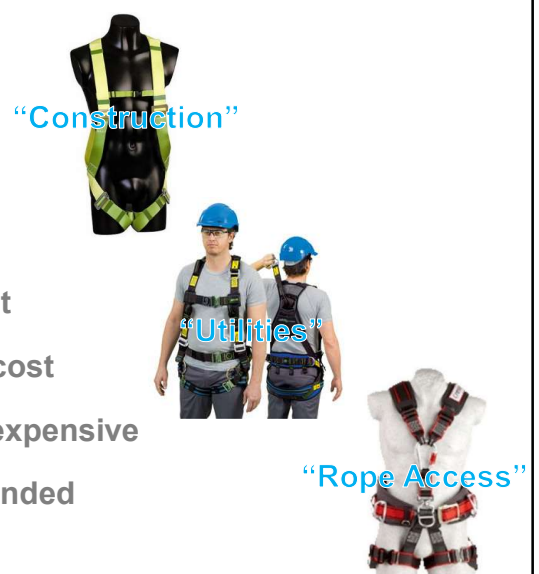
Comprehensive specification  
required...  
from worker to anchor

BS 8437:2022  
Code of Practice  
Selection, use & maintenance  
of PFPE

258

## PFPE - COMPETENCE HARNESSE SELECTION

- Many types available
- All suitable for Arrest & Restraint
- All need to be fitted correctly
- General categories:
  - Construction – flexible / light / simple / low cost
  - Utilities – stiffer / heavier / more options / mid cost
  - Rope Access – supportive / heavy / complex / expensive
- All have rear (Dorsal) points – generally recommended
- Some also have front (Sternal) points



259

## PFPE - COMPETENCE DORSAL EXTENDERS

- Reaching rear (“Dorsal”) point of correctly-fitted harness is difficult
- Extender allows easier, safe self-attachment
- Fitted to Dorsal Point (factory or retro-fit)
- Length 300mm to 500mm (to minimise slack)

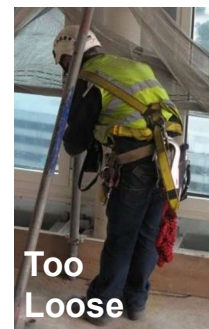
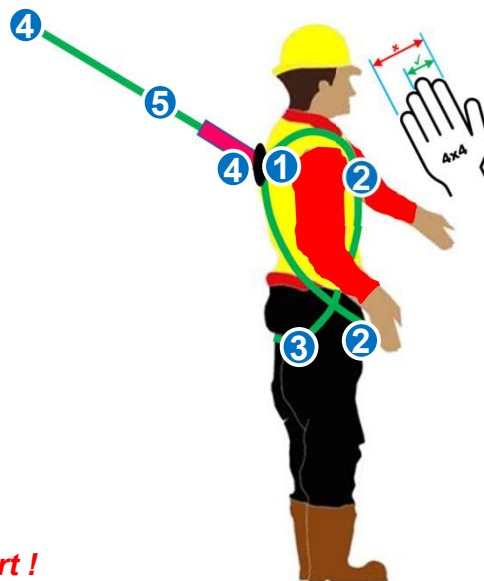


260

## PFPE - COMPETENCE HARNESS CHECKS

- 1. Rear Attachment Point**  
Condition & Position
- 2. Chest & Thigh Straps**  
Tight (2 to 4 fingers)  
Cannot pull off shoulders  
Comfortable at groin
- 3. Rear Strap**  
Beneath back-side
- 4. Connectors**  
All Locked
- 5. Link to Anchor**  
Short with minimal slack

**1 + 2 + 3 requires time & effort !**

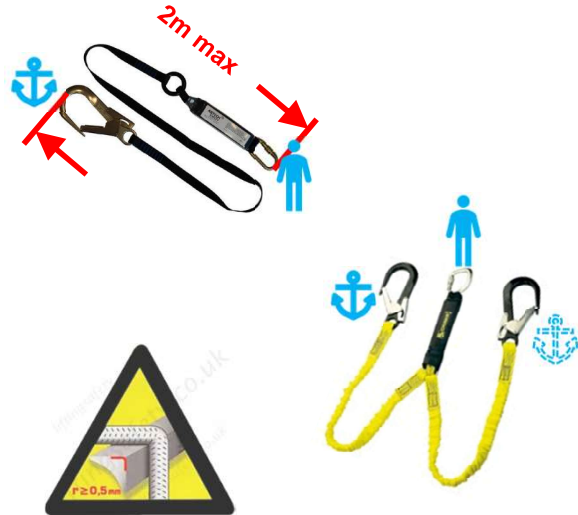


261

## PFPE - COMPETENCE LANYARD SELECTION



- Maximum length 2m (including energy absorber)
- Energy absorber always justified
- Always have energy absorber at user end (not anchor)
- Choice of connectors at both ends
- Usually webbing (can be rope)
- Twin tail (single energy absorber)
- Check if rated for edges (tested to CNB-RFU-11.074)



262

## PFPE - COMPLIANCE ENERGY ABSORBERS

- Many types depending on system
- “Plastic” deformation, not elastic, so no “bounce”
- High initiation force (2kN = 200kg)
- Limited peak force (6kN = 600kg)
- Will not deploy accidentally, can be used in Restraint systems...

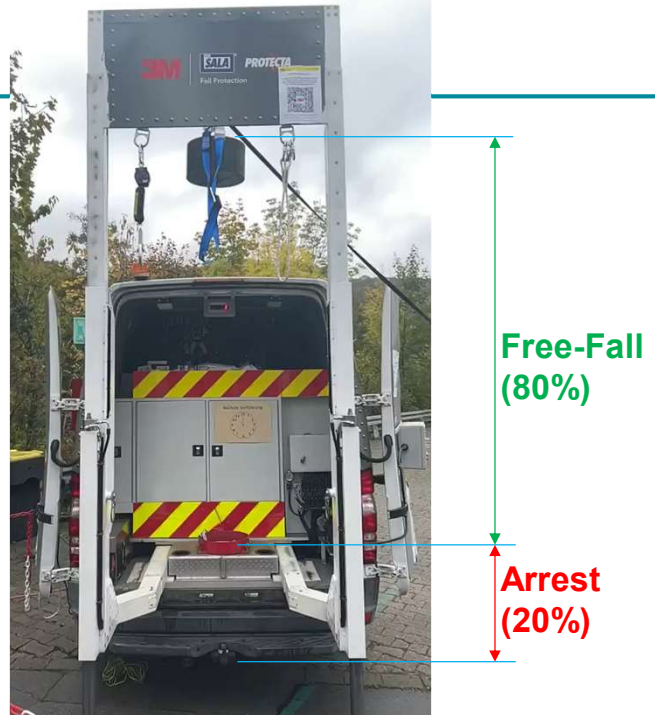


**“Its better to have one & not need it,  
than to need one & not have it!”**

263

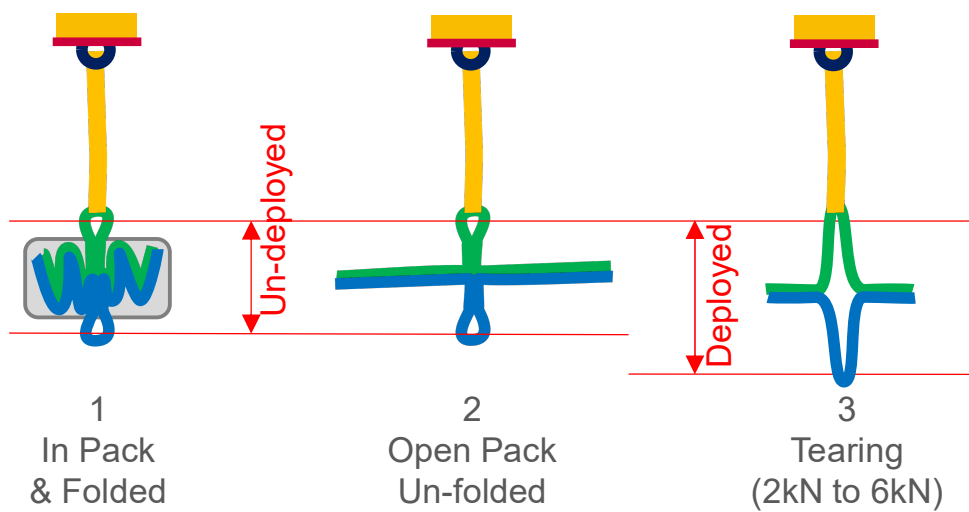
## PFPE-COMPLIANCE DEMONSTRATION

- Demo from 3M



264

## PFPE-COMPLIANCE LANYARD ENERGY ABSORBERS



265

## PFPE - COMPLIANCE ROPE & GRAB SYSTEMS

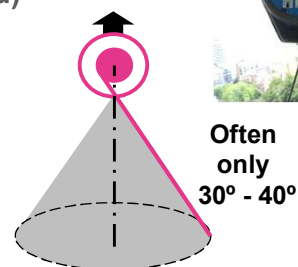
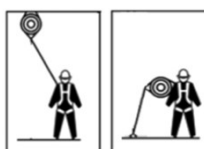
- **Manually adjusted to set length**
- **No energy absorber...  
No fall arrest!**
- **Good for WORK RESTRAINT**
- **Most designed only for vertical use**
- **Ensure rated for horizontal use & over edges  
(tested to CNB-RFU-11.075)**



266

## PFPE COMPLIANCE RETRACTABLE FALL ARRESTERS

- **AKA... Inertia Reel / Fall Arrest Block / SRL** (Self-Retracting Lifeline)
- **Range of lengths & line materials**
- **Most models have limited safe use range:**
  - **Angle** – lock may fail closer to horizontal (marked)
  - **Edge** – lines can be cut
- **Most older models only rated for overhead use**
  - **Use higher spec (more expensive) models  
(tested to CNB-RFU-11.060)**
  - **Plan all anchors to be overhead**
- **Latest standard BSEN360:2023**
  - **Option** to test for horizontal use
  - **Will be marked**

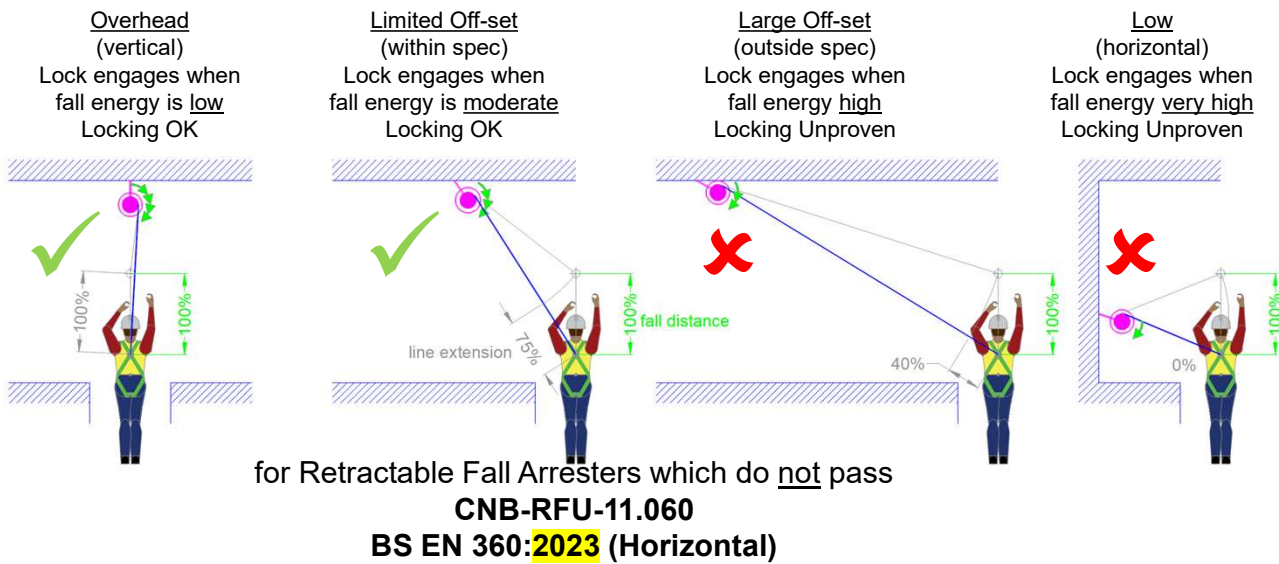


Often  
only  
30° - 40°



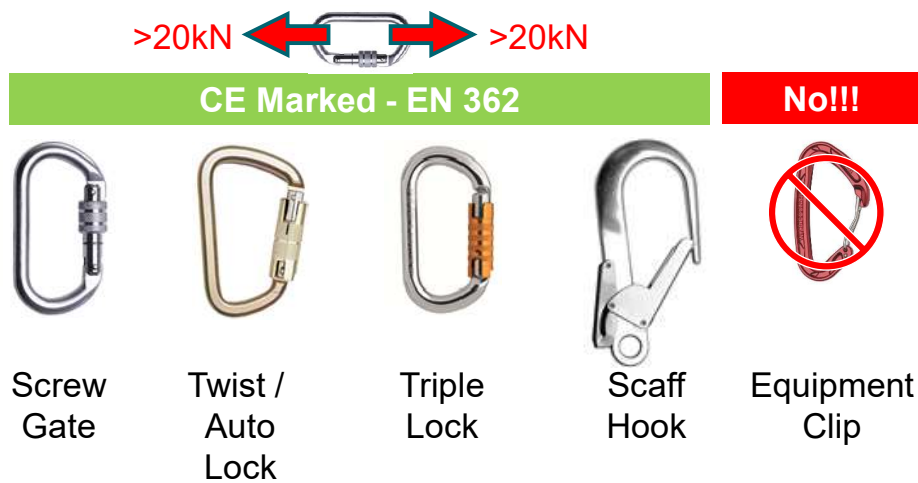
267

## PFPE COMPLIANCE COMMON RETRACTABLE ISSUE



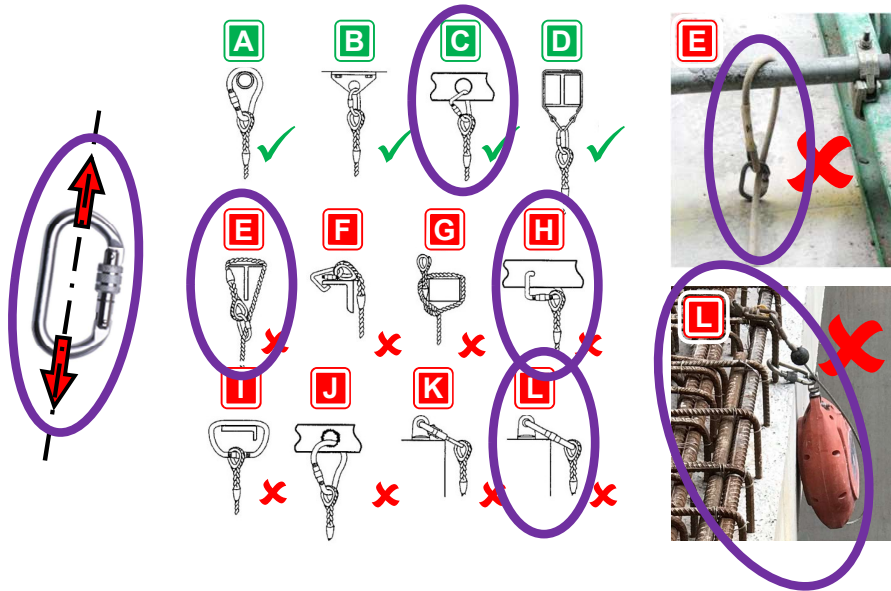
268

## PFPE - COMPETENCE CONNECTORS



269

## PFPE-COMPETENCE ANCHOR SELECTION



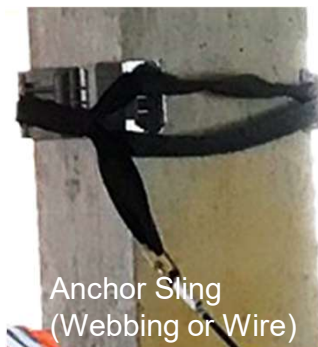
270

## PFPE-COMPETENCE TEMPORARY ANCHORS

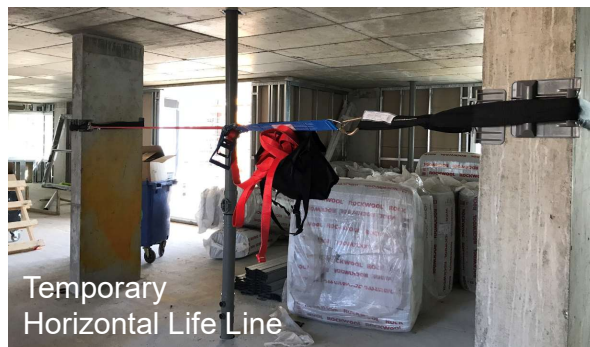
Wire Rope Anchor



Toggle Anchor



Anchor Sling  
(Webbing or Wire)



Temporary  
Horizontal Life Line

271

## PFPE - COMPETENCE ANCHOR STRENGTH

- **Arrest Force = 6kN**  
(limited by Energy Absorber)
- **Safety Factors**  
= **2.0** (EN) Temporary, or  
= 2.5 (BS) Permanent
- **Required Strength**  
=  $2.0 \times 6 = 12\text{kN}$  (1200kg) for EN  
=  $2.5 \times 6 = 15\text{kN}$  (1500kg) for BS
- **Typical car weight = 12kN**  
(Ford Focus)



272

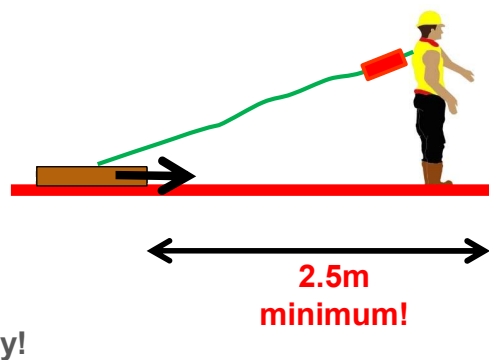
## PFPE - COMPETENCE DEADWEIGHT ANCHORS

Comply with EN 795 – Type E 

Platform surface must be:

- Tested with anchor (wet & dry)
- Max 5° pitch
- Clean
- Not frozen

Allowed to  
slide 1m  
& still comply!



273

## PFPE-COMPREHENSIVE MAINTENANCE FALL INDICATORS?

---



274

## PFPE-COMPREHENSIVE MAINTENANCE USER INSPECTIONS

---



275

## HARNESSES SUSPENSION

### Time critical

- Medical issues can develop for 20% within 10 minutes
- Lack of muscle movement affects circulation (orthostatic intolerance)
- Blood collects in feet & legs (Venus pooling)
- Lack of oxygen to brain leads to dizziness (Pre-syncope)



### Emergency services too slow

(& medical attention probably not required after prompt rescue)

### Site-based plan required

276

## RESCUE PLANNING



**FIRE  
RISK**



**FALL  
RISK**



Keep the  
emergency kit  
VERY close!

**Practice → Experience → Competence**

### Fully Planned:

Location & Task Specific  
Detailed in Task RAMS  
DOWNWARDS to 'safe place'  
Aim for 10mins

### Rescue Ready:

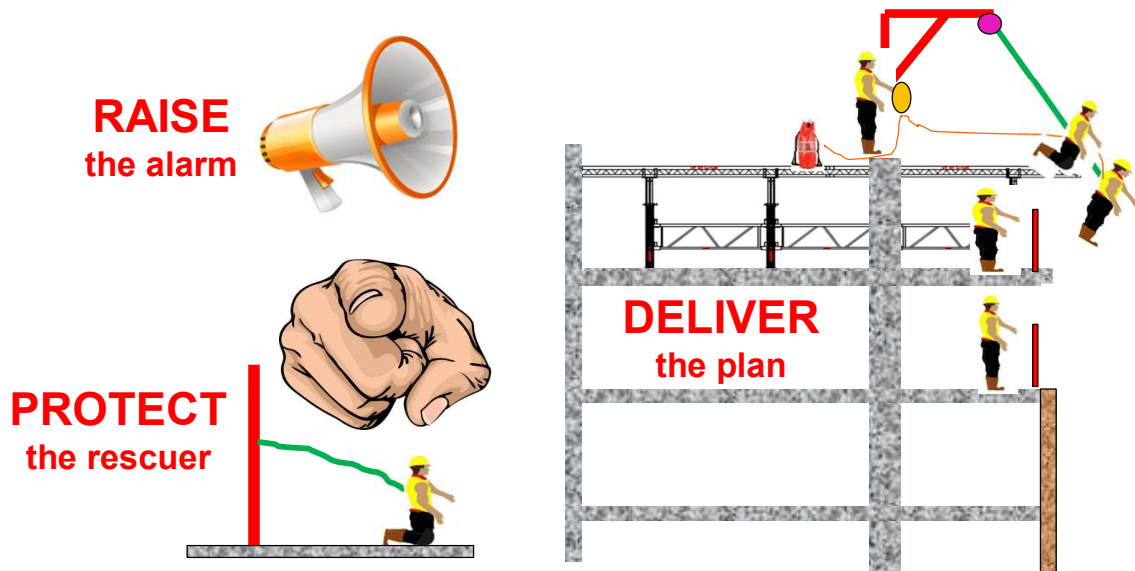
Rescue kit close by  
Always >1 person in harnesses

### Practice:

Regular toolbox talks  
(on the ground – low risk only!)  
Spare kit for training  
(if main kit 'sealed')

277

# RESCUE RPD (RAISE-PROTECT-DELIVER)



278

# RESCUE EXAMPLE KIT & PLAN



279

## PFPE

## MANAGEMENT CONTROLS:



- Signage – “Use PFPE”
- Anchor – Compliant Design & Specification (EN795)
- Anchor – Competent & Certified Installation (BS7883)
- Exclusion Zones
- Tethering
- Competency – Use & Rescue
- Rescue Planning
- Rescue Practice – Low risk

Caution

Restraint  
Fall Prevention

Alert

Fall Arrest  
Min Ht & Consq

280

# QUESTIONS?

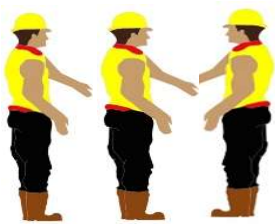


281

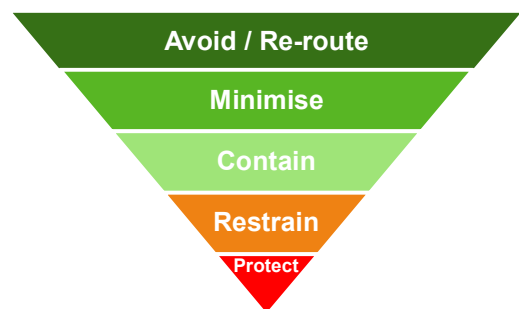
# OVERHEAD PROTECTION

282

## OVERHEAD PROTECTION



**Whom  
from  
What  
&  
How ?**



283

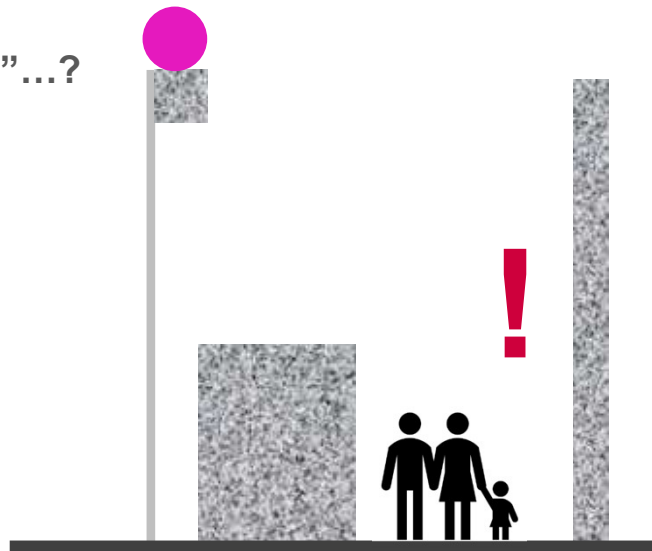
## KINETIC ENERGY

---

- What is the “major” concern?
- What are we trying to “capture”...?



**Kinetic Energy!**



284

## SCAFFOLD FAN

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**DROP TEST  
A513**

285

## SAFETY NET



286

FANS - CCC  
NETS & SCAFFOLD**Compliant**

**BS EN 1263 (Nets)  
SG34:17 (new)  
Local authority requirements  
EP must be in place**

**Best  
Practice**

**Competent**

**FASET/Manufacturer Training  
CISRS / SG4:15.  
Design load / Scaffold capacity..  
TWC involvement**

**Comp Maint**

**Free of Debris.  
7 day inspection.  
Recorded.  
Lighting etc (tunnels).**



287

## NETS - COMPLIANT

### EN 1263 – Safety Nets

- Part 1 - Product Performance, (test, and maintenance)
- Part 2 - Positioning Limits (rigging)



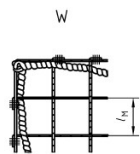
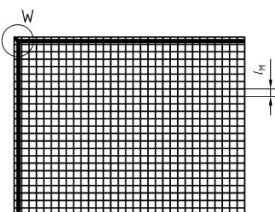
FASET Best Practice Guidance

### BS 8411 : 2007

Code of Practice for Safety Nets on  
Construction Sites

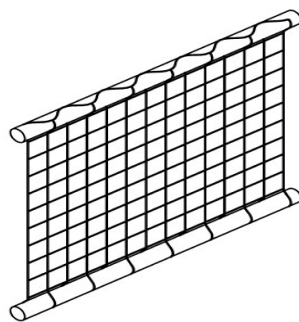
288

## NETS - SYSTEMS



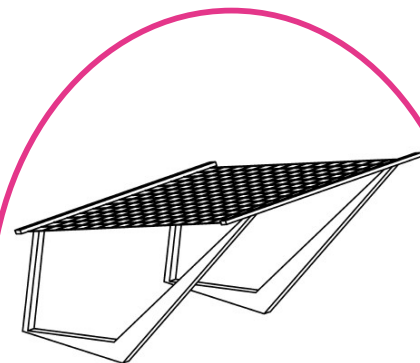
### System S

Safety Net with  
border rope to be  
fitted to suitable  
structure



### System U

Safety Net attached to  
supporting frame for  
vertical use



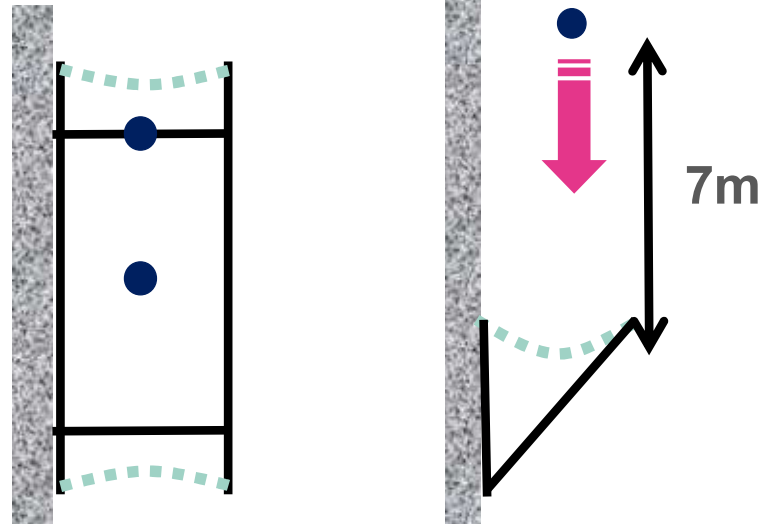
### System T

Safety Net attached to  
brackets for horizontal  
use

289

## NETS - DROP TESTS

### System T Drop Test



290

## NETS - LABELS & TEST CORDS

### Label:

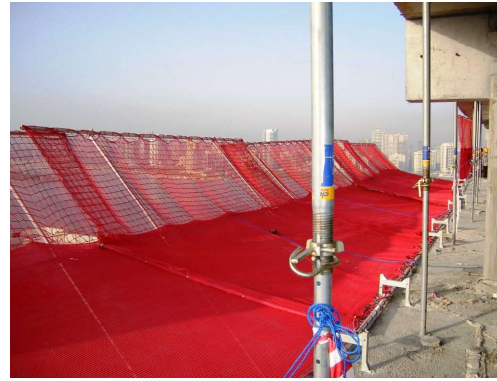
EN 1263-1 – S – A2 \_ Q100 – 18 x 15

- Year/month (first in service)
- Test Cord Min
- Manufacturers Identification
- Serial Number (also on test meshes)



291

## NETS - LAYERED



Mesh density :-

- 100 x 100
- 60 x 60
- 20 x 20
- Debris



292

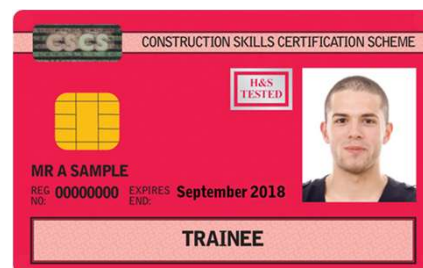
## NETS - COMPETENCY

**FASET**  
Fall Arrest Safety Equipment Training



**NVQ L2**

- Work unsupervised
- Handover
- Supervise



- Work under supervision

293

## NETS - INSTALLATION TRAINING



294

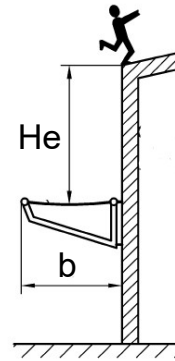
## NETS - INSTALLATION ISSUES

- **Access?**
- **Working on the edge?**
- **Below?**
- **Exclusion Zones**  
(how high does that work?)
- **Tethers?**
- **Tools plus components & fixings**  
**Scaffold tubes?**
- **Interfaces?**
- **Edge Protection, Cladding, etc ...**
- **Loading?**
- **Temporary Works / Scaffold**



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## NETS - FALL ARREST REQUIREMENTS



maximum  
fall height

<b>He</b>	≤ 1.0m	≤ 3.0m	≤ 6.0m
<b>b</b>	≥ 2.0m	≥ 2.5m	≥ 3.0m

minimum  
width

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## NETS - INSTALLATION ERRORS



297

## NETS - CAPABILITY EXAMPLE

- Mr Rahman fell from 8<sup>th</sup> floor
- Into Safety Net Fan on 4<sup>th</sup> floor
- Fall of 15m
- Unknown weight



298

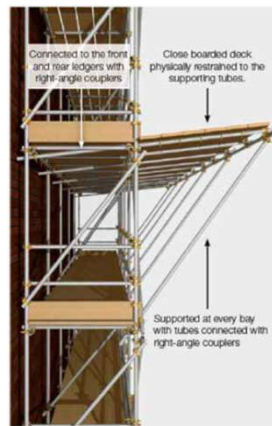
## NETS - COMPREHENSIVE MAINTENANCE

- Inspection > 7 days? (recorded)
- Keep clear (hats, ply, concrete)
- Check fittings (loosen in wind)
- Tie up in high wind
- (>25MPH, crane down)



299

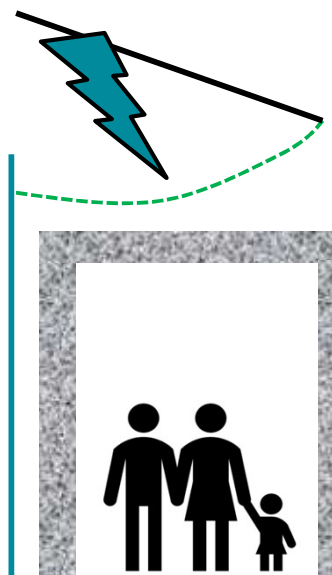
## SCAFFOLD FANS



300

## FANS, DECKS &amp; TUNNELS

**Kinetic  
Energy ?**



301

## OBSERVATIONS?



302

FANS -  
PERFORMANCE

Guidance on  
Protecting the Public:  
HSE - HSG 151  
NASC - SG 34



Mostly relates to actual  
“scaffold” .. But has some use.

Local Authority requirements

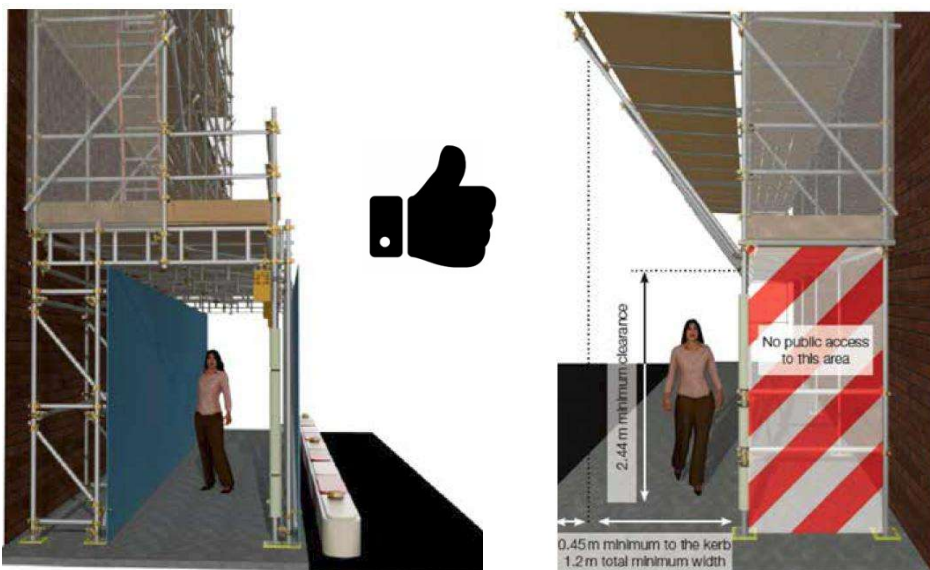
303

## LACK OF HAZARD AWARENESS



304

## PEDESTRIAN PROTECTION



305

## VEHICLE CLEARANCE & PAVEMENT ISSUES



5.05m minimum clearance between the road and fan (may vary between local authorities)



0.45m minimum from the outer barrier to the scaffolding

Less than 0.45m to the kerb

### Consider the following:

- Disabled & Buggies / Prams
  - Children-Proof
  - Lighting (incl. emergency)
  - Snagging on sharps
  - Earthing
  - Mugging
  - Escape
  - Underground services
  - Drainage
- etc...

LA  
Pavement Licence

306

## PUBLIC PROTECTION



307

## PUBLIC PROTECTION

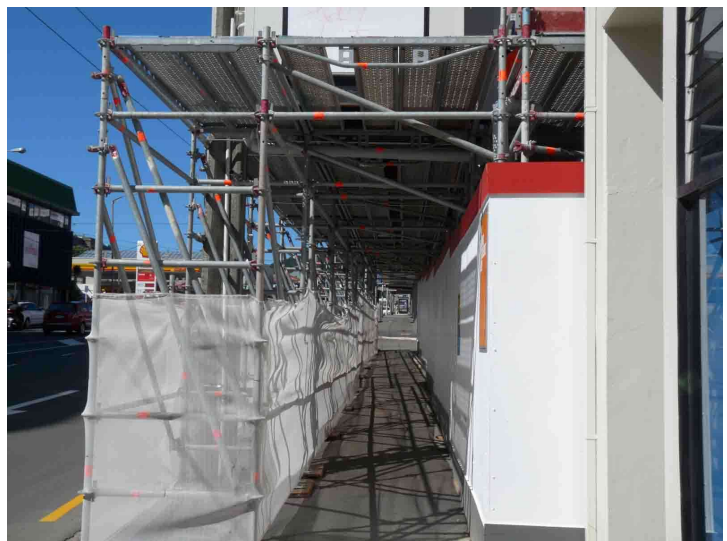
**HSE Guidance on “protecting the public”.**  
Local authority standards?



308

## OBSERVATIONS?

- **Gaps Overhead**
  - **No lighting**
  - **Snagging**
  - **Climbable**
  - **Trip hazards**
- **No collision barrier**
  - **Escape routes**



309

# QUESTIONS?

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310

# VOID PROTECTION

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311



## COMPLIANT

Proprietary load-bearing deck system ?  
 (provision made in support surface ?)  
 (designed/selected for the load?)  
 (fire stopped?)



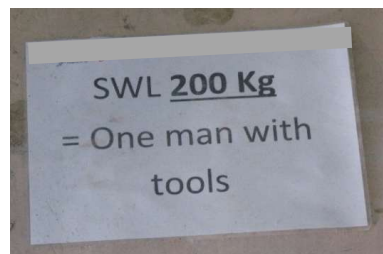
Best Practice



Inspection tag  
 system

314

## COMPLIANT



315

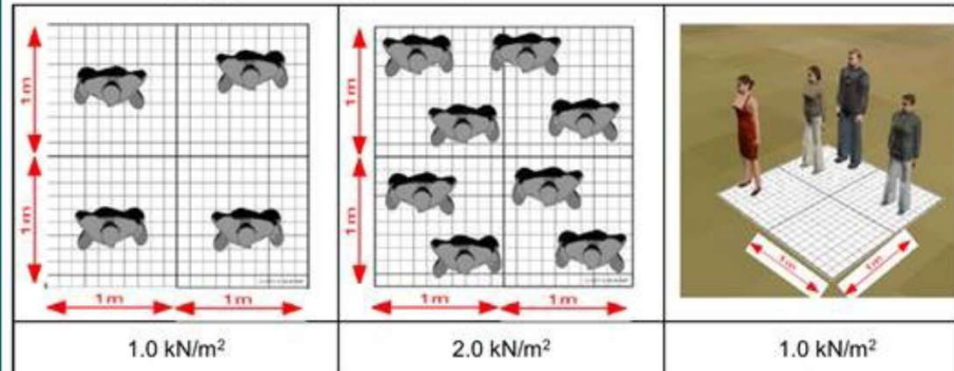
## TECH NOTE E 16

**Loading intensity:**

Imagine a room with a grid of  $1\text{m}^2$  drawn on the floor, and if we had one operative stood in each  $1\text{m}$  square – then you'd have a floor load of  $100\text{kg}$  per square metre or  $1.0\text{ kN/m}^2$ .

Similarly, if you then had two operatives stood in each square metre, then it would be  $200\text{kg}$  per square metre or  $2.0\text{ kN/m}^2$ . (as shown on central image below).

Noting that people and items move within a space, these loads are looked at as an average, thus in the image (right), the average loading is  $1.0\text{ kN/m}^2$ .



316

WITH VEHICLES ..  
DIFFICULT TO SIGN ?

317

OBSERVATION ?

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318

OBSERVATION ?

---



319

OBSERVATION ?



320

WHY NOT LEARN FROM SCAFFOLDING?...

**VERY LIGHT DUTY USE ONLY**

MAXIMUM SCAFFOLDING LOAD:  
 $0.75 \text{ kN/m}^2 = 75 \text{ Kg/m}^2$   
 15lbs / sq. foot

EQUIVALENT TO:  
 Load Class 1

PER  $\text{m}^2$

**GENERAL PURPOSE USE ONLY**

MAXIMUM SCAFFOLDING LOAD:  
 $2 \text{ kN/m}^2 = 200 \text{ Kg/m}^2$   
 42lbs / sq. foot

EQUIVALENT TO:  
 Load Class 3

PER  $\text{m}^2$

**LIGHT DUTY USE ONLY**

MAXIMUM SCAFFOLDING LOAD:  
 $1.5 \text{ kN/m}^2 = 150 \text{ Kg/m}^2$   
 31.5lbs / sq. foot

EQUIVALENT TO:  
 Load Class 2

PER  $\text{m}^2$

**HEAVY DUTY USE ONLY**

MAXIMUM SCAFFOLDING LOAD:  
 $3 \text{ kN/m}^2 = 300 \text{ Kg/m}^2$   
 51.1lbs / sq. foot

EQUIVALENT TO:  
 Load Class 4

PER  $\text{m}^2$

© Scafftag

321

# QUESTIONS?

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322

## ACCESS EQUIPMENT

### MCWP

( M A S T C L I M B I N G W O R K P L A T F O R M S )

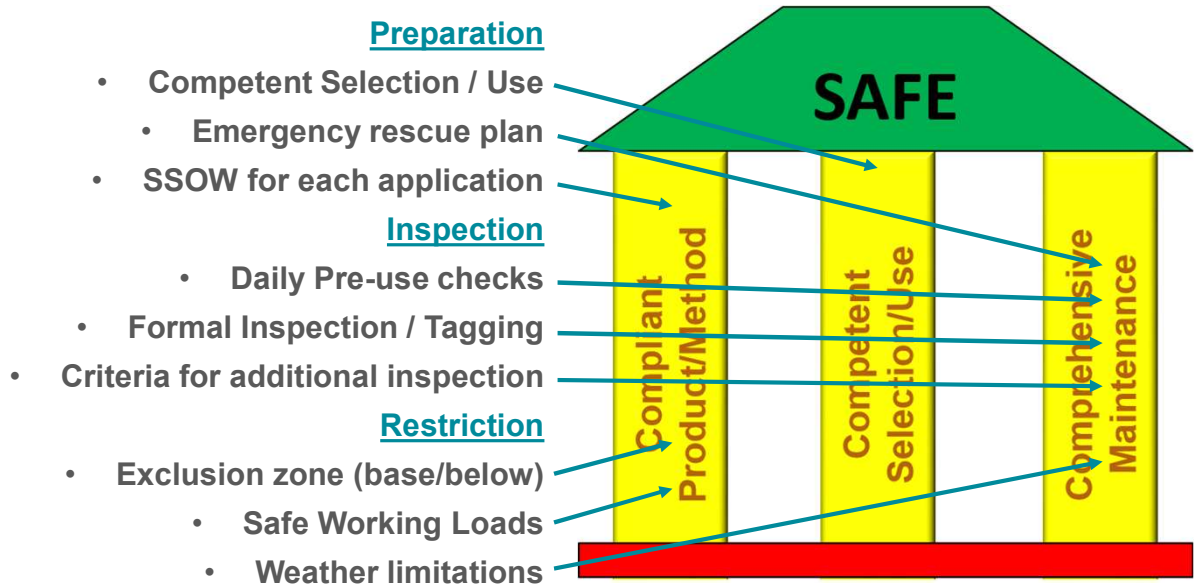
### TSAE

( T E M P O R A R Y S U S P E N D E D A C C E S S E Q U I P M E N T )

---

323

## COMMON MANAGEMENT CONTROLS



324

## MCWP

A Work Platform  
**NOT** a hoist



325

T S A E

A cradle or work platform.



326

A E : M C W P

**Compliant**

BS 7981 (install, maint, TE)  
BS EN 1495  
Rescue RAMS  
Exclusion

**Competent**

Operator train (IPAF)  
Supplier/Manuf (demo)  
Inspector (daily)  
Temp Wks (Wind)  
Debris  
PFPE (RAMS)  
Daily pre-use  
Specific maint  
LOLER  
Left clean clear

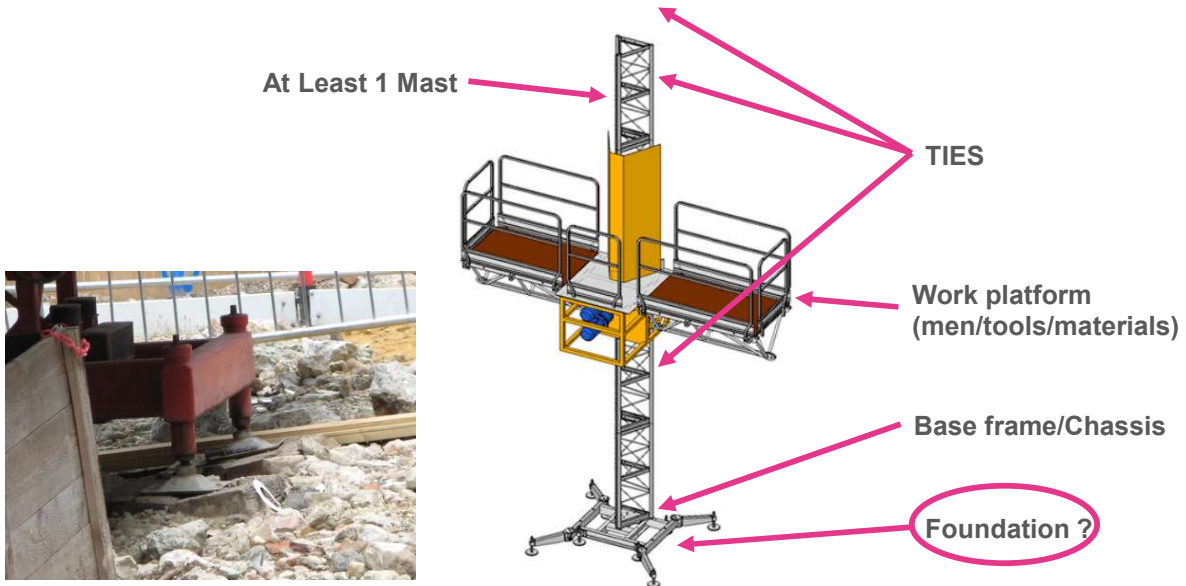
**Comp Maint**

Caution



327

## COMPLIANT: MCWP ELEMENTS



328

## MCWP - COMPLIANCE

**BS7981:2017 - Code of practice  
installation, maintenance, thorough examination & safe use of MCWPs**

- **Hazards**
- **Specification, installation planning, erection and dismantling**
- **Management and control**
- **Personnel and training**
- **Planning of the installation**
- **Siting**
- **Installation**
- **Operation, use, maintenance and inspection**
- **Thorough examination and testing**
- **Safety at the work site**

329

## MCWP - COMPLIANCE

---

**BS EN 1495:1997+A2:2009**

**Lifting platforms. Mast climbing work platforms**

- List of hazards
- **Safety requirements and/or measures**
- **Verification of the safety requirements and/or measures**
- **Information for use**

330

## OBSERVATIONS?

---



331

## OBSERVATIONS?



332

## COMPLIANT:



- Position
- Foundation (design)
- Ties (design, install & removal)
- Capacity (tasks / activities)
- Access to Platforms (higher levels)
- Interlocks (platforms sharing mast / overlapping)
- Ground Protection (exclusion zones / deck)
- Prevention of Unauthorised Use
- Power Supply (fixed with switch)
- Weather / Wind (monitoring & actions)
- Inspection (LOLER)

333

## COMPLIANT : MACE REQUIREMENTS

---

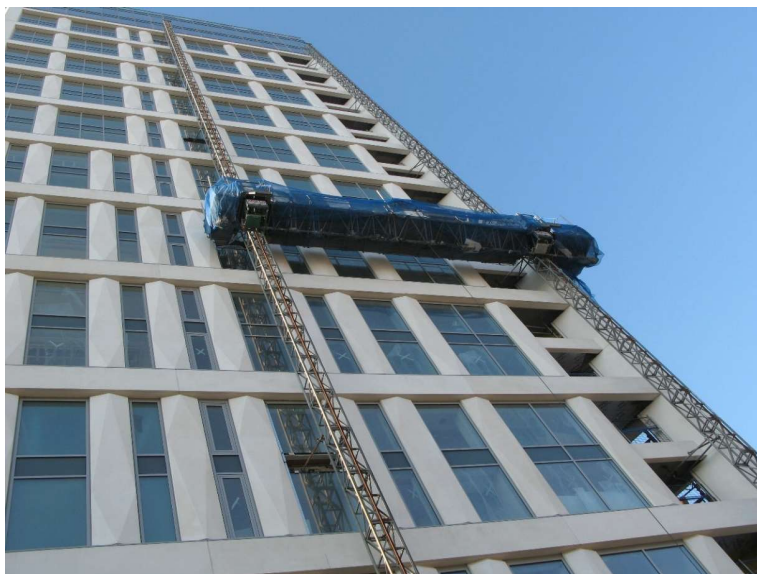
- **Limit switches**
- **Levelling system**
- **PFPE & Rescue (RAMS)**
- **Stop Button**
- **Direction controls (?)**
- **Gate interlock**
- **Manual descent & Overspeed brake**
- **Max load sign (icons ?)**
- **Tethering**



334

## OBSERVATIONS?

---



335

## OBSERVATIONS?



336

## COMPETENT: BS 7981

**“Suitably” Qualified Person  
(knowledge/experience/training)**

**Supplier Competent Person**

**User Competent Person**

**Installer**

**Demonstrator**

**User/Operator**



**IPAF Guidelines for the Safe  
Use of Mast Climbing Work  
Platforms**

BS 7981:2017



Code of practice for the installation,  
maintenance, thorough examination  
and safe use of mast climbing work  
platforms (MCWPs)

337

COMPETENT:



Installers/Operators/Demonstrators/Inspectors



338

COMPETENCE :



339

## COMPREHENSIVE MAINTENANCE:

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- **TE prior to 1<sup>st</sup> use after install**  
**Frequent Inspection / Testing**
- **Daily Pre-Use Inspection**  
**User Appointed Person**
- **LOLER (MACE) / 3 Month (BS)**
- **Inspection following In-Service Maintenance**  
**As required by Manufacturer / Installer**

Handover ?

Check Sheet ?

340

## T S A E

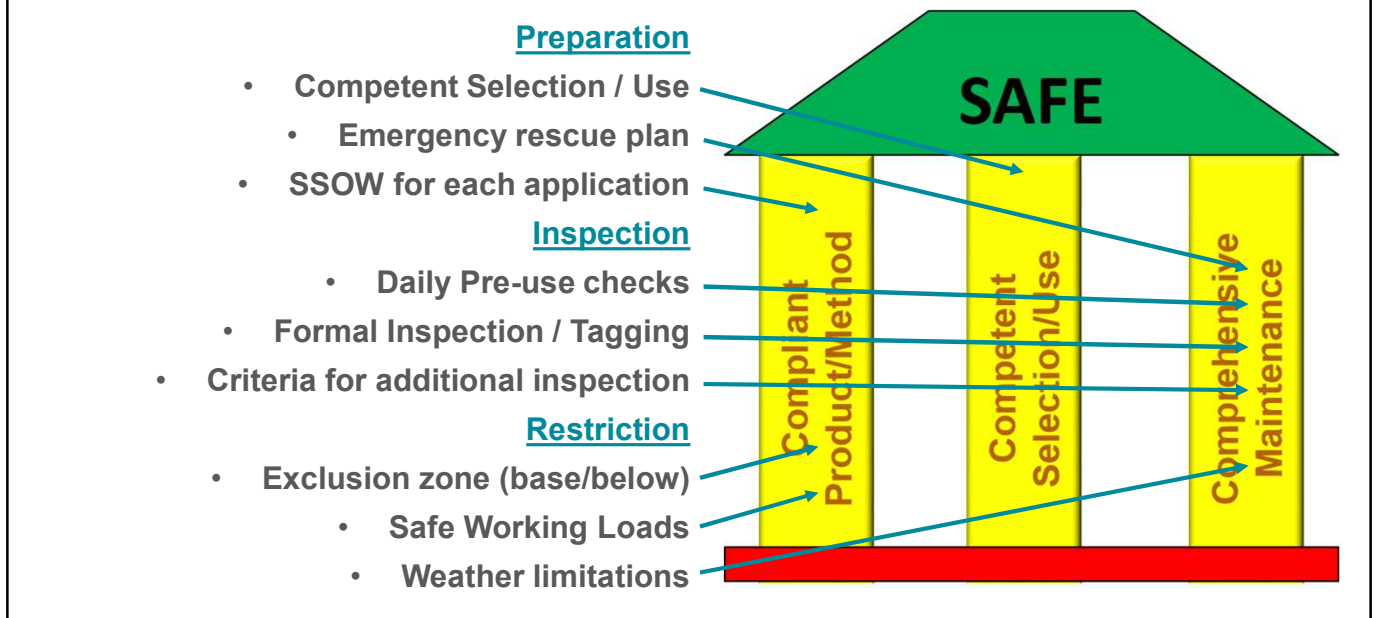
---

**A cradle or work platform.**






341

## COMMON MANAGEMENT CONTROLS



342

AE : TSAE

<b>Compliant</b>	BS 5974 LOLER / TE Task RAMS Exclusion / access deck / locked anchors wts	    
<b>Competent</b>	User Appt Person Familiarity training for all Supplier/ Manufacturer (demo) Rated load TWC Design (Wind / Debris) PFPE (RAMS) Rescue Anemometer	
<b>Comp Maint</b>	Inspector (daily) Daily pre-use Specific maint LOLER Left free clear	

343

## COMPLIANT:

**TSAE**

344

## TSAE - COMPLIANCE

**BS 5974:2017 - Planning, design, setting up and use of temporary suspended access equipment. Code of practice**

- **Identifying hazards**
- **Planning & info exchange**
- **Responsibilities**
- **Health and safety**
- **Types of TSAE**
- **Materials & components**
- **Overturning & righting**
- **Design criteria**
- **Components & WLL**
- **Electrical requirements**
- **Protection against lightning**
- **Installation, commissioning, handover & dismantling**
- **Maintenance, thorough examination and testing**
- **Using TSAE**
- **Care in storage**
- **Personnel and training**

345

OBSERVATIONS?

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346

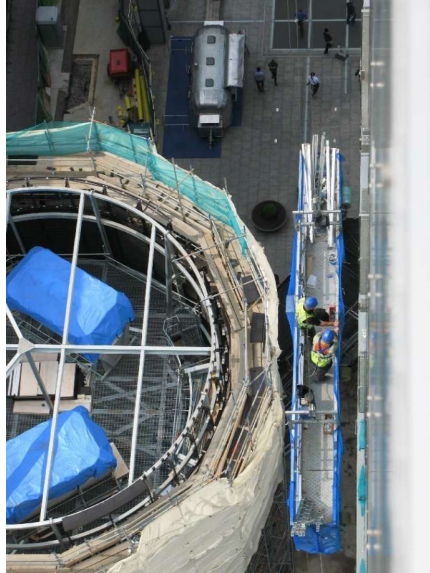
OBSERVATIONS?

---



347

## OBSERVATIONS?



348

## COMPLIANT:



- Position
- Fixings (mechanical / locked ballast)
- Supports
- Façade Ties
- Capacity (tasks / activities)
- Access (higher levels)
- Secondary Support & Braking
- Ground Protection (exclusion zones / deck)
- Prevention of Unauthorised Use
- Power Supply (fixed with switch)
- Weather / Wind (monitoring & actions)
- Inspection (LOLER)

349

## MACE REQUIREMENTS

---

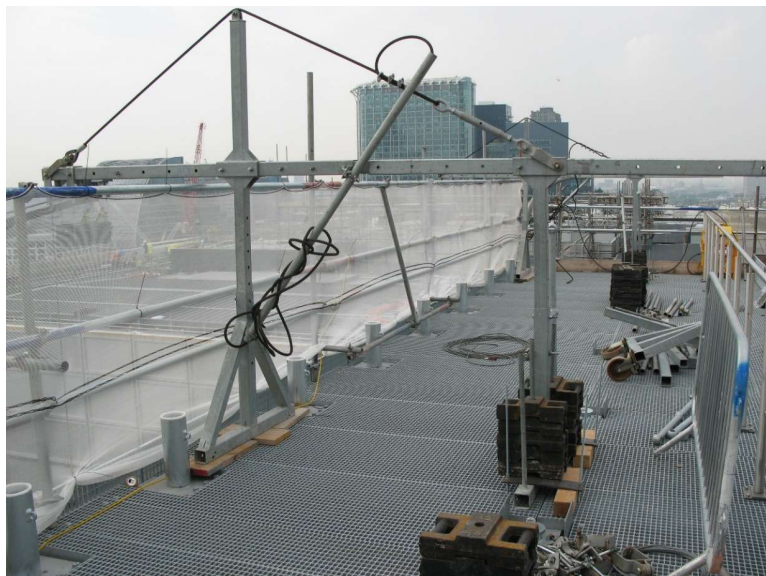
- **TWC for supports / fixings / ballast**
- **Rated Load**
- **Overspeed brake / 2<sup>nd</sup> ry support**
- **PFPE & Rescue (RAMS)**
- **User Appointed person**



350

## OBSERVATIONS?

---



351

## SECURITY OF RIGGING



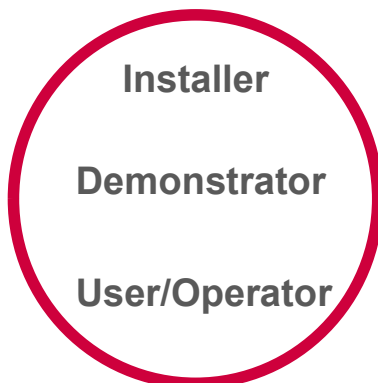
- Requiring hand-tools is sufficient level of security
- Steel cables & grips  
or
- Lockable enclosure
- Use signage



352

## COMPETENT: BS 5974

User Appointed Person  
Supplier Appointed Person



BSI Standards Publication

Planning, design, setting up and use of  
temporary suspended access equipment —  
Code of practice

353

## COMPETENT

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Previously no “accredited” courses...

SAEMA now offer Operator Course:

- Part 1: On-line
- Part 2: On Site



Installers/ Operators / Demonstrators / Inspectors



354

## COMPREHENSIVE MAINTENANCE:

---

- **TE prior to 1<sup>st</sup> use after install**  
**Frequent Inspection / Testing**
- **Daily Pre-Use Inspection**  
**User Appointed Person**
- **LOLER (MACE) / 3 Month (BS)**
- **Inspection following In-Service Maintenance**  
**As required by Manufacturer / Installer**



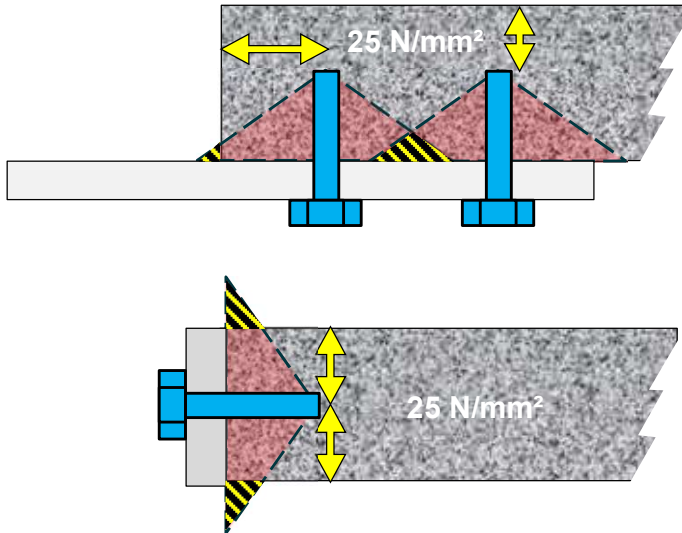
Handover ?

Check Sheet ?



355

## MCWP & TSAE FIXINGS IN CONCRETE



Affects on Fixing Capacity:

- Fixing Type
- Edge Distance
- Proximity to Each Other
- Slab / Wall Thickness
- Concrete Age (maturity)

356

# QUESTIONS?



357

# ACCESS EQUIPMENT

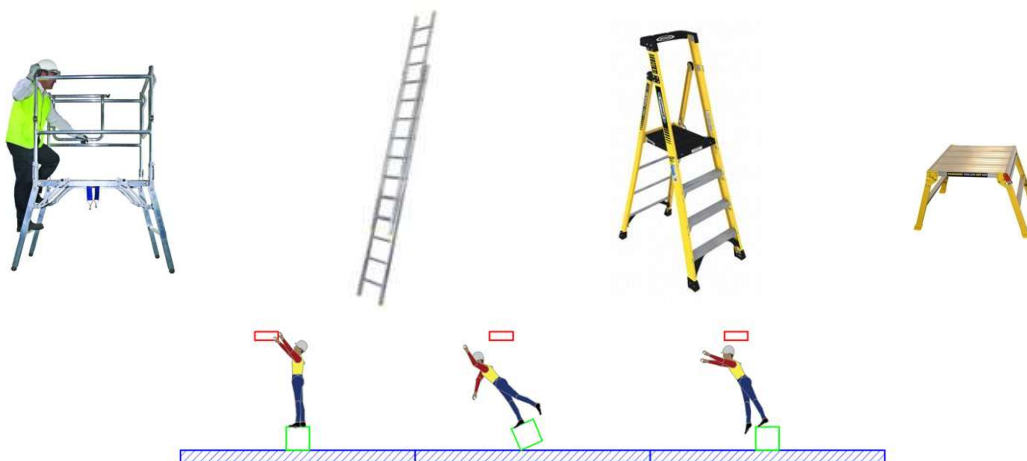
## DELTA DECKS, LADDERS, STEPS & HOP-UPS

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358

### DELTA DECKS, LADDERS, STEPS & HOP-UPS

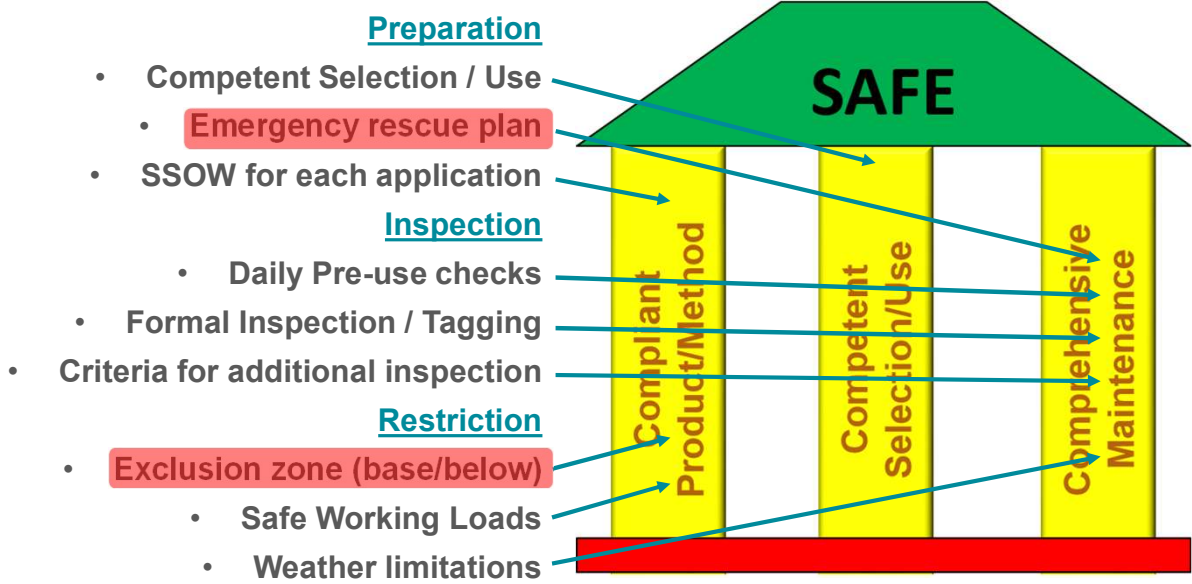
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Can it fall over?  
Can I fall off it?

359

## COMMON MANAGEMENT CONTROLS



360

## DELTA DECKS



- **Low & wide**  
good stability
- **Guardrails**  
high & robust – but compliant?!
- **Fold-Away**  
Fewer assembly errors
- **Portable**  
25kg to 30kg

Fall over? **Good**  
Fall off? **Good**



361

## DELTA DECKS - CCC

### Compliant

EN 1004-1 tested/rated  
 EN 1004-2 instructions (formerly EN 1298)  
 SWL 200kgs  
 Max work height 2.6m

Caution

### Competent

Prod Training / Familiarisation  
 Clear and Level  
 Leave SAFE



### Comp Maint

Daily pre-use  
 Weekly (tag).



362

## LADDERS & STEPS



Fall over? **Poor**  
 Fall off? **Poor**



363

## LADDERS &amp; STEPS - CCC

**Compliant**

EN 131 (Professional)  
Composite or metal  
Wooden - with RA (BS1129 C1)

Alert

**Competent**

LA offer training  
Use justified (permit)  
Incline Sticker/Rating  
Secured (tied braced)  
Locked against use

**Comp Maint**

Daily pre-use  
Tags/Reg.



364

LADDERS & STEPS -  
COMPLIANT

- BS EN 131
- No 'domestic' ladders – now termed 'non-professional'
- Only 'professional'
- No wooden ladders (unless risk assessed)
- Do not use as "work platform" without additional controls:
  - 3 points of contact?
  - Fall Protection?
  - Not telescopic ladders

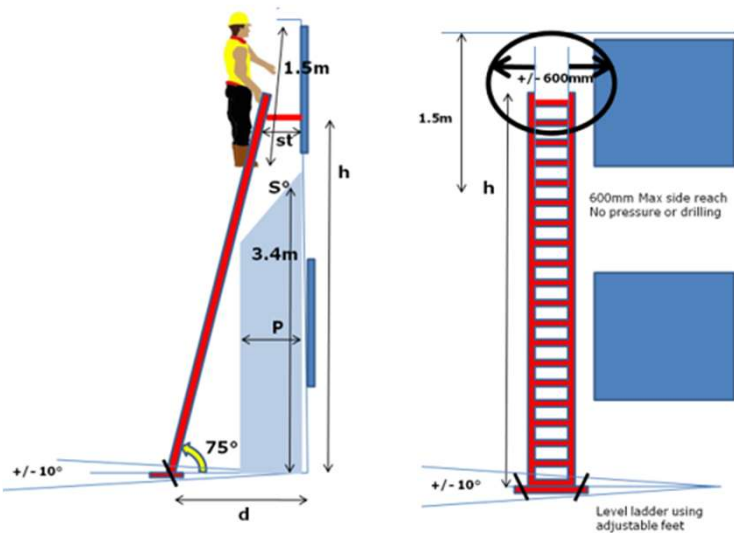


Remove top three  
steps/rungs?



365

# LADDERS - COMPLIANT



## Safe Use Specification

- Competency: Ladder Assoc
- Max height: 6m?
- Marked SWL: 150kg
- Marked Angle: 1H:4V (75°)
- Level Ground: <10°
- Tied / Secured from ground
- Reach: <600mm
- Storage: Locked

366

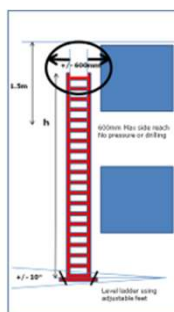
# LADDERS - COMPETENCE



**Ladder Performance**  
**Window Placement**  
**Test Class 1, Survey Class 2**

h	h=0.6	h=0.4	h=0.1
575m	350	330	350
450	400	630	800
300	450	630	900
150	500	750	1050
d	1250	1450	1875

**Notes:**  
 1. Max. 6.5m (ladder at 5.5m)  
 2. Range above feet  
 Feet always below head-out  
 Max reach 1.5m above feet  
 Level ladders at 75° across full  
 Ladder/step reach protrusion  
 250 (head-out, rear or nearest rung)  
 Feet max 22° range up  
 No tie-backing if available  
 Rung and spine on soft ground  
 Keep feet level on concrete  
 Max 10° ground tilt  
 Max 10 minutes at a time  
 Avoid power lines.



- Tied.
- 1in4 / fully open.
- Locked up
- Loading marked
- Incline marked

367

# LADDERS - COMPREHENSIVE MAINTENANCE



- Daily
- Weekly
- Inspection records
- Tags



368

# OBSERVATIONS ?



369

OBSERVATIONS ?

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370

OBSERVATIONS ?

---



371

## HOP - UPS - COMPLIANT

Length x width: 600 x 600 (minimum)  
Height: 500 (maximum)



Permit to use



Fall over? **Good**  
Fall off? **Poor**



372

## HOP - UPS - CCC

### Compliant

600 x 600 min  
< 500 ht  
SWL 150kg (EN 131)

### Competent

Permit to use  
Justified (RAMS)  
Light work  
Tool Box Talk

### Comp Maint

Daily pre-use  
Weekly Competent  
Tag / Locked



373

HOP - UPS -  
COMPETENT



150 kgs



Short Duration ??  
Light duty ??



Tool Box Talk  
Evidence ?

Where no alternative possible...

... "constricted space."

374

HOP - UPS -  
COMPREHENSIVE MAINTENANCE

Daily  
Weekly  
Tags  
Register  
maintained



Inspectors  
Course

Secured when not in use

375

## OBSERVATIONS ?

---



376

## QUESTIONS?

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377

# ROPE ACCESS

---

378

## ROPE ACCESS.. PERSONAL FALL PREVENTION

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379

## JUSTIFY DECISION ?

---

**Alternatives from hierarchy?...**  
**MACE rating?.....**
**Consider :-**

- Ease of task when in suspension
- Risks to those below
- Handling of tools
- Reaction forces (drilling etc)
- Pace of task
- Exposure of Technician
- Rescue options (down & away)
- Other task-specific hazards

380

## ROPE ACCESS

**Compliant**

IRATA CoP / BS 7985  
 Many equipment Standards  
 2No Anch 15kN (Annex F)  
 “unquestionably reliable”

**Alert****Competent**

IRATA Level 1-3  
 Rescue Plan  
 TWC for Anchor Designs  
 Exclusion / Tether / Catch Net  
 Watcher

**Comp Maint**

Anchor Protection  
 Rope Protection  
 TE 6 monthly



381

## GUIDANCE



## IRATA CoP / BS 7985

- Generally minimum is team of 3  
Team of 2 permitted for simplest rescue
- 2 independent anchors
- Rescue provision
- All watched by another abseiler
- Exclusion zone with spotter



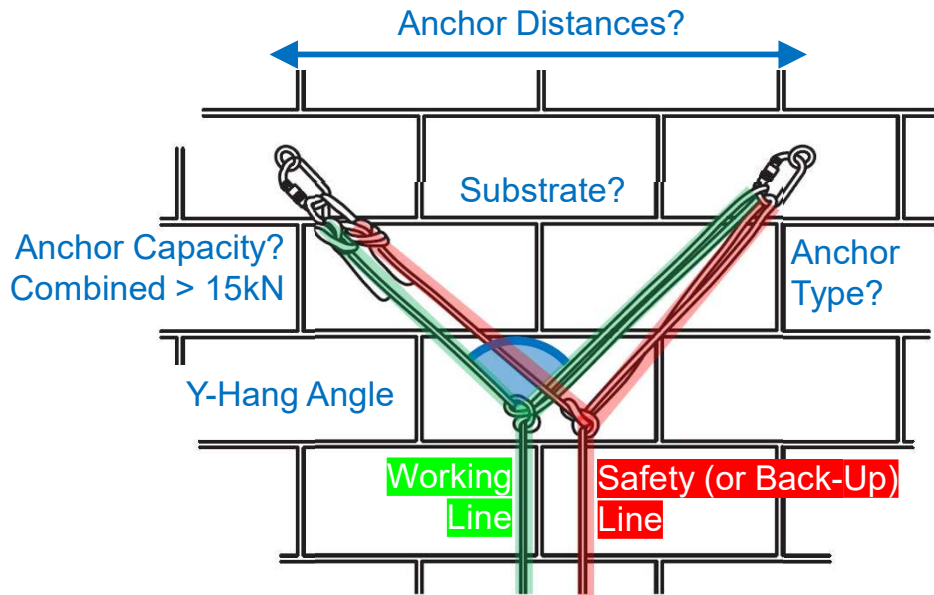
382

## EQUIPMENT &amp; STANDARDS



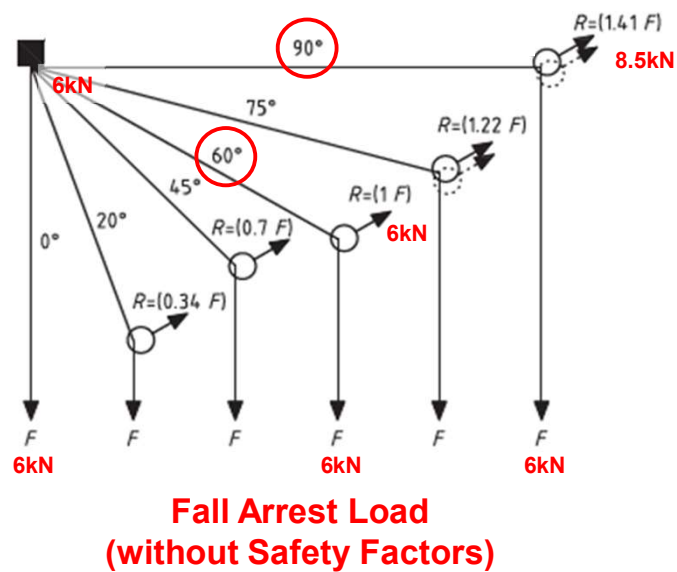
383

## RIGGING



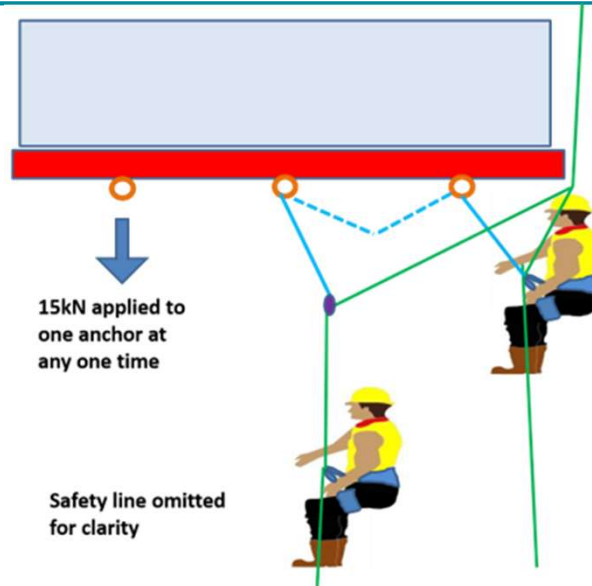
384

## DEVIATIONS



385

## “AID CLIMBING”



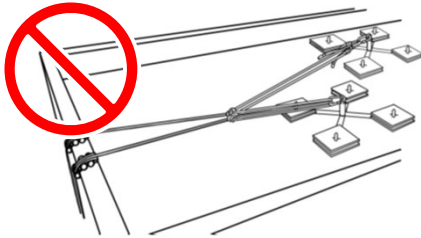
386

## OBSERVATIONS ?



387

## TEMPORARY ANCHORS



388

## COMPETENCY SCHEME



### Level 1 (entry)

- 4 days training
- 1 day assessment
- Log book

### Level 2

- +12 months @ L1
- +1000 hours @ L1
- Rescue

### Level 3 (Supervisor)

- +12 months @ L2
- +1000 hours @ L2
- First Aid
- Advanced Rescue



389

OBSERVATIONS ?



390

OBSERVATIONS ?



391

## COMPETENCY

### Query:

- **Team size**
- **Qualifications & experience** (logbook)
- **Anchors** (15kN x 2No)
- **Rope length** (down to access level)
- **Rope protection** (physical / thermal / chemical)
- **Monitoring & Communication**
- **Rescue**
- **Material feeding**
- **Tethering**
- **Ground concerns**
- **Timing** (rests / access)
- **Limits** (wind / weather / cold)



392

## COMPREHENSIVE MAINTENANCE

- **User Inspection**  
*Before Each Occasion Of Use*
- **Formal Inspection** (LOLER)  
Every **6** months
- **Anchors**  
Unquestionably reliable
- **Secure**  
Anti-tamper & restricted access



393

## CONTROLS BELOW



- Spotter (radio)
- Exclusion Zone
- Activity/Materials



394

## POOR ANCHOR SELECTION & POSITIONING



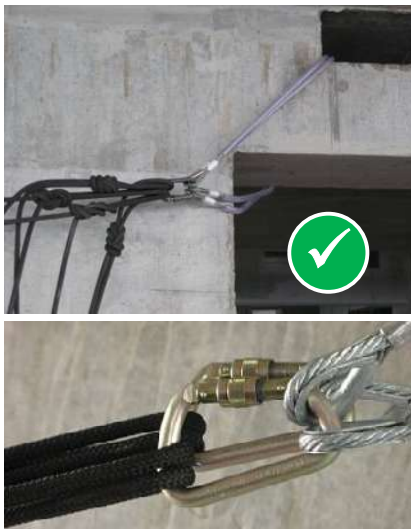
395

## ROPE STORAGE



396

## UNQUESTIONABLE?...



397

## RIGGED TO RESCUE

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398

## HIGHLY COMPETENT?!...

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399

## ROPE RIGGING & PROTECTION



400

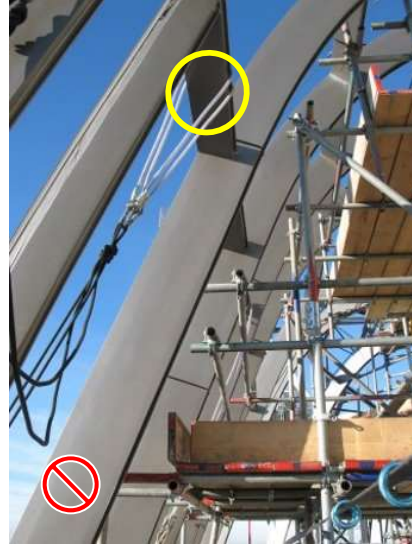
## EXCLUSION ZONES



401

## OBSERVATIONS

---



402

## OVER-LOADED?!...

---



403

# QUESTIONS?

---



404

# RISERS STRATEGY & MANAGEMENT

---

405

## RISER MANAGEMENT : WHY THE FOCUS?

- Start early and run throughout project
- Change daily
- Involve many trades
- Divide responsibilities (horizontal/vertical)
- Varied methods and equipment
- Involve “live” services
- Varied shapes and sizes

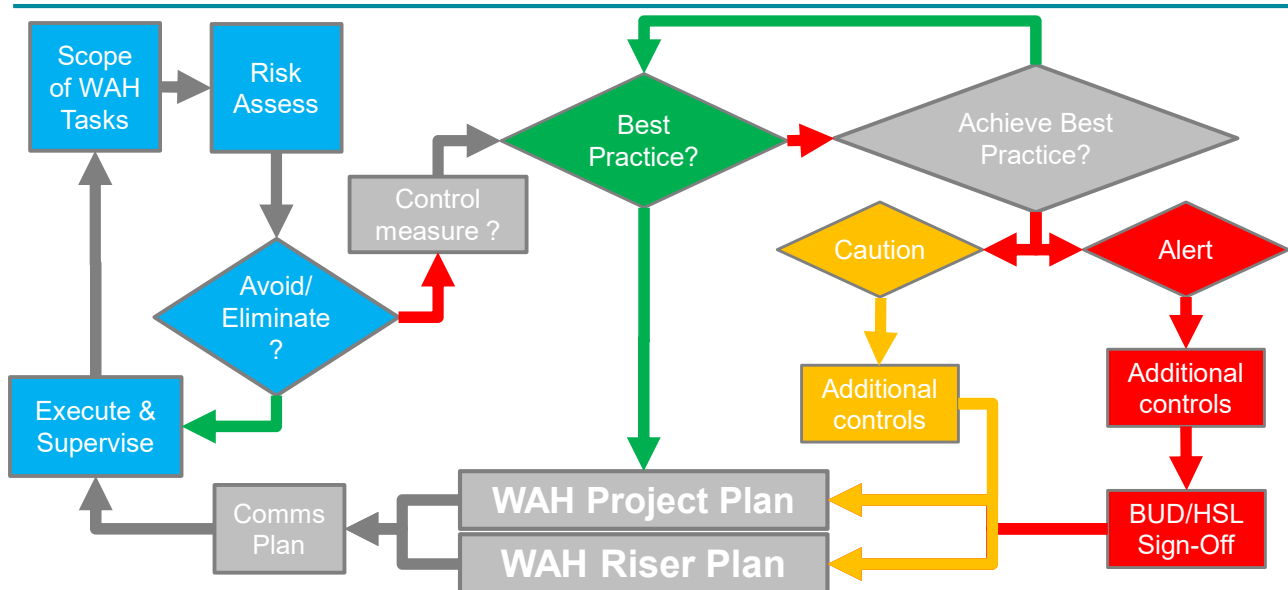
### Riser Strategy

- Required for every project
- Requires both floor (horizontal) & vertical protection
- No deviation without approval (BUD/HSL)



406

## WORK AT HEIGHT PLANNING PROCESS



407

## RISER STRATEGY

---

- **Developed at Tender / Pre-Construction**
  - Signed-off before frame design finalised - Utilise pre-fabrication & permanent works
  - “Real intent to use Best Practice” - Minimise activity & risk
  
- **Specify control measures**
  - Vertical & Horizontal - planning & positioning to reduce movement & drilling
  - Clear SWL on floors
  - Wheel stops / upstands to prevent wheeled access

408

## RISER STRATEGY

---

### Task-specific RAMS

- Minimise material falling risks
- For simultaneous activity
  - High Risk (e.g. intrusive works, use of tools equipment, materials)  
*Requires; floor protection, tethering, no access below*
  - Low Risk (e.g. inspections, witness tests, labelling)
- Control cutting of decks.

### Riser Co-Ordinator

- Single point of control
- Daily meetings & Co-ordination Board
- Permits / Access / Trade-to-trade hand-overs

409

# RISER MANAGEMENT STRATEGY

## 6 Strategic Plan

Using the table below, list out every riser and explain the build strategy. Refer to the guidance notes on the following page and working examples for clarity. Please remember to drag formulas down in columns F,G,H,I to allow correct population of cells.

A	B	C	D	E	F	G	H	I
Riser Reference	Location	Riser wall / shaft Construction, incl headline construction strategy	Services to be installed	Headline Services installation strategy	Floor horizontal protection type	Edge vertical protection type (incl headline installation strategy)	Riser types	Risk Summary
2	Level 2 south building Grid x - y	Core concrete (back) Dry lining sides and front	Heating Chilled Drainage Condensate	Prefab modules lifted in by crane/bottom up (start ground floor)	F1 - a) Full modular prefabricated solution b) Modular prefabricated riser deck unit installed as the frame progresses	G2 - Scaffold based system 1.5m high with toe-board and netting	R2 - Individual or part preho services with separately installed platform	Caution
3	Level 1 south building Grid x - y	Core concrete (back) Dry lining sides and front	Busbar Containment Gas	Services installed floor by floor	F2 - Floor deck installation installed after the frame prior to the MEP commencing	G3 - 1.5m high post and panel system i.e. no rails	R1 - Fully modular prefabricated cassette with integral platform	Alert

410

# RISER MANAGEMENT STRATEGY

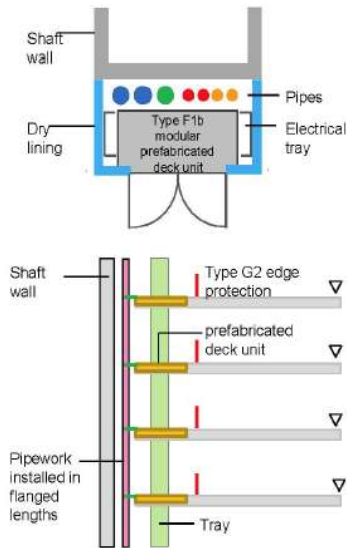
## 6 Strategic Plan

Guidance Notes:

A.	B.	C.	D.	E.	F. Floor horizontal protection type	G. Edge vertical protection type	H. Riser types Key - vertical edge protection riser / shaft wall construction	I. Risk Summary
List out the same reference for each riser from the GA plans	Location references as per the project specific plans	Concrete, shaft wall, standard stud partition existing	Exact services in the riser	High Level Services Installation Strategy	Select from the choices below	Select from the choices below	Select a type of riser from the following and insert into the table. (If none of the below apply, select the blank cell and introduce a new reference)	Based on the selected methods give overall status as below - If two different warning categories are shown, choose the "lesser" of the two
					F1 - a) Full modular prefabricated solution b) Modular prefabricated riser deck unit installed as the frame progresses	G1 - 1.5m high triple rail system with toe-board and demountable panels	R1 - Fully modular prefabricated cassette with integral platform	Best Practice
					F2 - Floor deck installation installed after the frame prior to the MEP commencing	G2 - Scaffold based system 1.5m high with toe-board and netting	R2 - Individual or part prefab services with separately installed platform	Caution
					F3 - a) Timber based solution b) Scaffold based solution	G3 - 1.5m high post and panel system i.e. no rails	R3 - Ductwork	Alert
							R4 - Existing riser condition with platform	
							R5 - Existing riser condition without platform	
							R6 - Slots and holes formed in the riser	
							R7 - Slots and holes formed in slab - individual	

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# RISER MANAGEMENT STRATEGY



412

# RISER MANAGEMENT STRATEGY

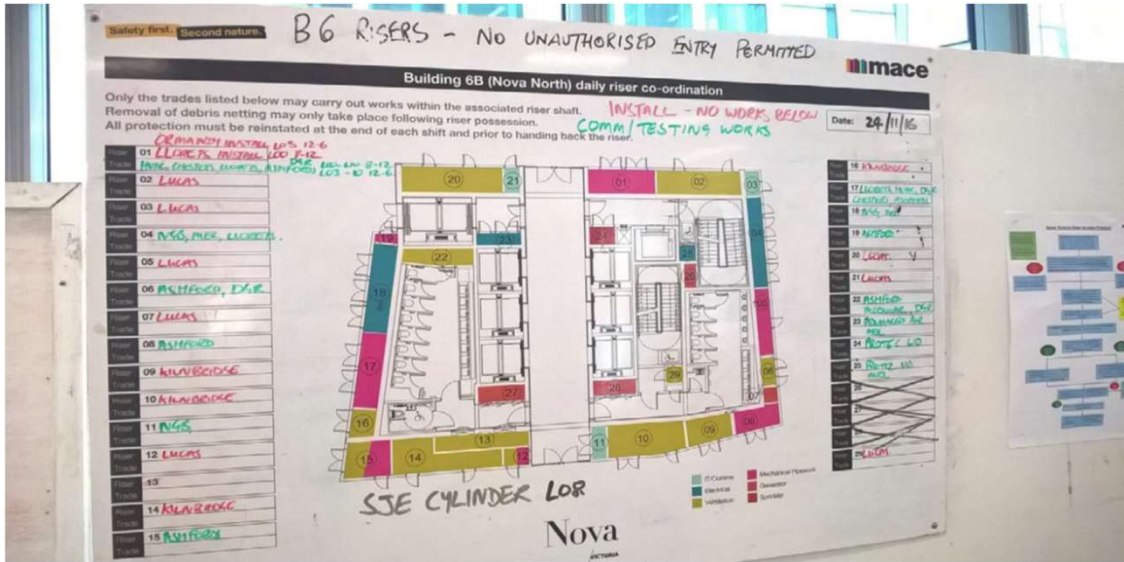
**10 Sign Off**

**Guidance Note**  
 Strategy document to be produced and signed off by the Senior Leadership Team and communicated to "all staff" on the project  
 This document must be completed during the tender stage if relevant  
 A full review should be carried out immediately following appointment

	Name	Sign	Date
<b>The Team</b>			
Project Director	_____	_____	_____
Construction Lead	_____	_____	_____
MEP Lead	_____	_____	_____
Structural Lead	_____	_____	_____
Commercial Lead	_____	_____	_____
Design Lead	_____	_____	_____
Planning Lead	_____	_____	_____
<b>Senior Team</b>			
Construction Director	_____	_____	_____
H&S Lead	_____	_____	_____
Business Unit Director	_____	_____	_____

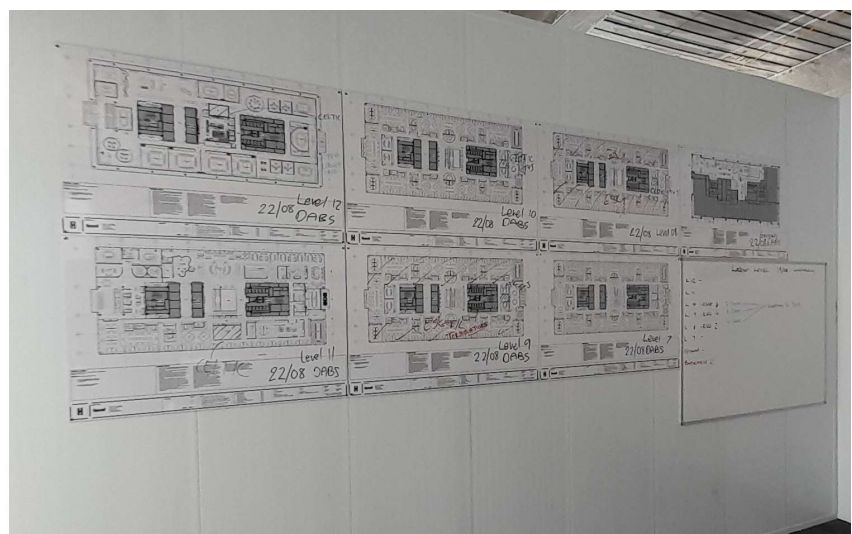
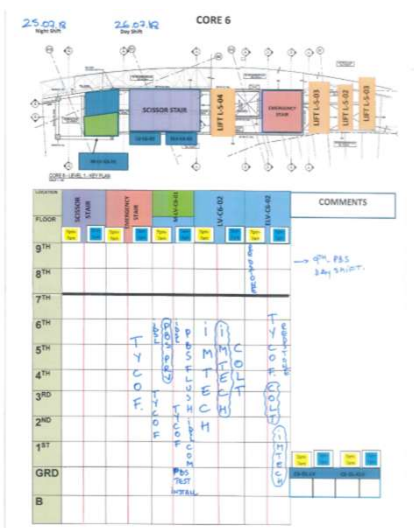
413

# DAILY RISER COORDINATION BOARD



414

# EXAMPLES OF 4D PLANS



415

## RISER SIGNAGE



416

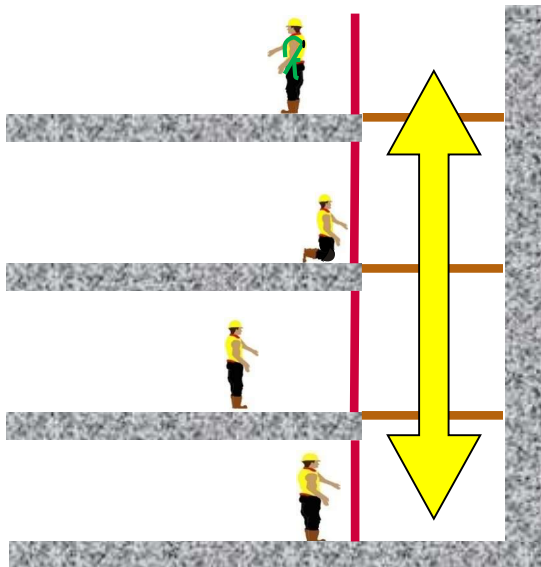
## BEARING SURFACES



What does this mean ?

417

## PROTECTION DIVIDED :



**Horizontal Protection**  
4 Types

**Vertical Protection**  
2 Types

**Access Space Protection**  
1 Type



418

## RISERS - COMMON MANAGEMENT CONTROLS

### Horizontal & Vertical

- SSOW & competent to install/ adapt/ modify
- Authorisation for access
- Vertically alert (coordinated activities)
- Daily visual inspection (logged)
- Weekly formal inspection (tagged & logged)
- Permit to Work (MEP for charged services)
- Lighting (standard/ task/ emergency)
- Signage (large, robust, clear, pictograms)
- Change/Defect Mgt process (TWC)

### Horizontal (additional)

- Load-bearing
- Physical control of access
- Tethering or containment
- Fire-rated (as required)

### Vertical (additional)

- Compliant (BS EN 13374 / EPF / Mace)
- Other controls for Access (last resort)
- Changes in floor levels accommodated
- Gaps: Vert < 470, Hor < 100, TB < 6
- Can withstand plant impact or stop blocks
- No protrusions that could harm/ snag

419

## HORIZONTAL FLOOR PROTECTION:



F1a - Pre-Fab Modules

Best Practice

F1b - Pre-Fab Deck

Best Practice

F2 - Deck Following Frame

Caution

F3 – Temporary / Scaffolding

Alert

420

## F1A - PRE-FAB MODULES

- Self supporting with Integrated services
- Specialist team installation
- Permanent deck (load bearing) and EP
- Voids < 225mm (max)
- All EP designed to permit additional install
- Kick plates
- Fire rated
- Suitably load rating for works within

Best Practice



421

## F1B - PRE-FAB DECK

### Note Vertical EP must be in place for installation

- Solid Load bearing Deck or Grillage
- Installed as frame progresses
- Covers whole opening (wall to wall)
- Pre-cut & temp covers
- Support designed (no adapt needed)
- Eng support to frame
- Mesh as small as poss (< 225 or EP)
- Suitable bearing for works
- Kick plates
- Deck fire stopped as required



Best Practice



422

## F2 DECK FOLLOWING FRAME

- Deck or grillage (whole area) load bearing
- Installed with building frame (from below?)
- Full cover and Cut on site
- Support designed to permit services
- Bearing suitable for works
- Small as possible mesh
- Fire stopped as required
- Kick plates
- EP etc if holes > 225
- Consider EP incorporated



Caution

423

## F3 – TEMPORARY / SCAFFOLDING

- Designed for load and bearing
- Covers full opening
- Installed with frame (from below)
- Barriers to prevent overloading
- EP etc if holes > 225
- Toe boards, kick plates
- NOT fire “compartmentable” ...  
use alternative

**Alert**



424

## RISER ... EDGE VERTICAL PROTECTION



425

## VERTICAL EDGE PROTECTION



Post & Panel with Rail 1.5m

G1 - Tube & Fitting (Scaffold) 1.5m

G3 – Panel Only (No rails!) 1.5m  
(no rail ... no access)

Caution

Alert

426

## G1 - TUBE & FITTING (SCAFFOLDING)

1.5m above slab plus debris  
Triple rail  
Full debris, mesh, or net cover (containment)  
Eng connections  
Installed with building frame  
Competent installers (CISRS)  
Tubes capped, No protrusions.

Caution



427

## G3 – PANEL ONLY (NO RAILS!)

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**1.5m above slab**  
**Only when no access needed**  
**Approved design/fixing**  
**No protrusions.**



428

## VERTICAL ACCESS SPACE PROTECTION

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**Controlled access process (permit to work/keys)**  
**Installed by competent persons**  
**Install ASAP**  
**Signage as before in good condition**  
**Robust defects/change process**



**Single Specialist Contractor**

429

## SINGLE SPECIALIST CONTRACTOR ACCESS:

- Proprietary system, covers full opening**
- Fitted ASAP .. Designed fixings (NOT friction)**
- EP in place before fitted**
- Lockable (inside turn/escape)**
- 2<sup>nd</sup> Fall prevention as required**
- Mesh unless fire rated**
- Vision panels or CCTV when active**
- Illuminated when occupied**
- Inspected and tagged < 7days**

**Best Practice**



430

# QUESTIONS?



431

## WORK AT HEIGHT PLAN

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432

### WORKING AT HEIGHT PLAN

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#### **What?**

**Management process to help Project Teams:-**

- Select most appropriate WaH method for task
- Justify, Record, and Track the decision making

#### **When?**

- All projects

#### **Who?**

- All MACE Construction Teams

#### **Where?**

- InfoMACE (MG-H&S-PR 2800-V?)

433

## WORKING AT HEIGHT PLAN

Working At Height Plan							
Project Number	Project Name	Date	Revision	Sign-off for ALERT		WAH Solution Affected by Activity?	Additional Control Measures Required / Notes Ref Equipment Choice
Nr	Location	Description of Activity	Work at Height Solution	Company Responsible	OD	BUD	Y/N
<b>A Project-Wide Control Measures</b>							
1							
2							
3							
4							
5							
6							
7							
8							
<b>B Task-Specific Control Measures</b>							
9							

- All WaH tasks
- Each Location & Activity (Project/ Task Specific)
- Chosen method & Risk-Rating
- **ALERT** sign-off (link to email?)
- Solution affected by activity
- Tracks changes & implications
- Note references to Guidance

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## WORKING AT HEIGHT PLAN – OPTIONS

Climbing Screens (2.6.1) - Best Practice
Proprietary post and panel, with horizontal handrail and full height screen/netting (2.6.2) - Best Practice
Proprietary post and panel, with horizontal handrail (1.5 metre height) (2.6.3) - Caution
Triple rail tube and fitting edge protection with mesh panels (minimum 1.5 metre height) (2.6.4) - Caution
Proprietary post and panel minimum 1 metre, no rails (2.6.5) - Alert
Tube and fitting edge protection (scaffolding equipment) (2.6.6) - Alert
Fans/crash decks/tunnels (2.7.1) - Best Practice
Load bearing void protection (2.7.2) - Best Practice
Access scaffold (tube and fitting or system scaffold) (2.8.1) - Best Practice
Mast climbing working platforms (MCWP) (2.8.2) - Caution
Temporary suspended access equipment (TSAE) – temporary cradles (2.8.3) - Caution
Mobile elevated work platforms (MEWPS) (2.9.1) - Best Practice
Low level powered access equipment (up to five metres) (PAV) (2.9.2) - Best Practice
Low level manual access equipment - Peco/eco/nano type units (2.9.3) - Best Practice
Mobile Aluminium Towers (2.10.1) - Caution
Aluminium podium towers/podium steps (2.10.2) - Caution
Delta Decks (2.10.3) - Caution
Ladders and step-ladders (2.10.4) - Alert
Extra wide hop-ups (2.10.5) - Alert
Work restraint systems (2.11.1) - Caution
Fall arrest systems (2.11.2) - Alert
Rope access equipment (2.11.3) - Alert

- Drop down (restrictive).
- Discuss with ESH Mgt if not available.
- Company responsible for implementation

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# WORKING AT HEIGHT PLAN

Project Number:		Project Name:		Date:		Revision:		<b>Working At Height Plan</b>			
123		Test Build		01/01/2023		A					
Nr	Location	Description of Activity	Work at Height Solution	Company Responsible	Sign-off for ALERT		WAH Solution Affected by Activity?		Additional Control Measures Required / Notes Ref Equipment Choice		
					OD	BUD	Y/N	Explanation			
<b>A Project-Wide Control Measures</b>											
1	RC Frame	Construction of in-situ frame	Climbing Screens (2.6.1) Best Practice	GCL	x	x	No	x	All as per Mace standards		
2											
3											
4											
5											
6											
7											
8											
<b>B Task-Specific Control Measures</b>											
9	Cladding Façade	Application of mastic sealant	Rope access equipment (2.11.3) - Alert	RA Abseil Ltd	1/11/22 - confirm email	2/11/22 - confirm email	Yes	Misled design opportunity to specify cladding system which did not require sealant post-install	All as per Mace standards		

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# WORKING AT HEIGHT MANAGEMENT PROCESS

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## MANAGEMENT PROCESS FOR WORKING AT HEIGHT

- **Live document - reviewed at least every 4 weeks**
- **Must be reflective of on site activities**
- **Within Construction Phase Plan of the PDP**
- **Communicated to all Operatives during DABs/ NABs (evidence required)**



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## WORKING AT HEIGHT AUDIT / REVIEW

439

## AUDIT PROCESS/REVIEW

Safety first. Second nature.		imace						
Project Name:	1807 Peninsula South	Project Number:	0200					
Access:	UNRESTRICTED	Date:	18/03/2025					
1807 Peninsula South Building/Structure/Infrastructure								
Stop Off For ALERT								
Location	Activity	Work at Height Solution in Place	Company Responsible	BUD	BUD	WAH Solution effected by Activity?	Comment	Additional Control Measures
Centre of site	Slipform	Climbing Screens - Best Practice (2.4)	AB Contractor			Yes	Review prior WAH Solution	
1	increase in edge protection. Additional post	Tubular guardrail system - no full height fabric screen - Caution (2.2)	AB Contractor			No		
2	External cladding	Tubular guardrail system - no full height fabric screen - Caution (2.2)	AB Contractor			No		
3	Formation of floor	mobile elevated work platform (MEWP) - Best Practice (5.1)	MG Builders Ltd			No		
4	Formation of steel frame	Tool Tethering & PPE - Best Practice (6.4)	MG Builders Ltd			No		Policy implemented as per WAH Guidelines & Standards
5	Formation of floor	Exclusion Zone - Best Practice (6.3)	MG Builders Ltd			No		Exclusion zone implemented as per WAH Guidelines & Standards
6	Formation of floor	Exclusion Zone - Best Practice (6.3)	MG Builders Ltd			No		Exclusion zone implemented as per WAH Guidelines & Standards
7	Floor 1,2,3,4,5	Full arrest system - Alert (6.1)	KN Abrazeros Ltd	BUD has reviewed and authorized Alert in small dated SDSIT	reviewed and authorized Alert in small dated SDSIT	Yes	Review prior WAH Solution	Exclusion zone implemented as per WAH Guidelines & Standards
8	Floor 1,2,3,4,5	Exclusion Zone - Best Practice (6.3)	KN Abrazeros Ltd	"Authorisation Requested for WAH - Full arrest system for installation of metal decking"	"Authorisation Requested for WAH - Full arrest system for installation of metal decking"	No		
9								

Mace Information Handles Classification/Declassification

MG/BAH/0002

### Note:-

- Dated (4 weeks)
- **ALERT** sign-off
- Additional measures

440

## AUDIT QUESTIONS:-

- Has the Mace Project Team received the WAH training?
- Does the Project Team know where to find the latest WAH Guidelines & Standards (MG-H&S-PR-2800-V#)?
- Has the WaH Plan been completed for the project?
- Where the WAH Plan identifies risk at 'Alert' level, – has
  - this been communicated and
  - specific approval been granted by the BUD and HSL?
- Has the latest WAH Plan been briefed to Mace employees/ contractors?

441

## AUDIT QUESTIONS:-

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- Has the latest WAH Plan been briefed to supply chain managers and supervisors?
- Has the WAH Plan been reviewed on a monthly basis?
- At the time of inspection, have all WAH tasks been captured within the WAH Plan?
- Is a permit to work procedure in place for all relevant WAH tasks (e.g. ladder use/ riser access etc)?
- Is safe WAH behaviour observed on site at all times during inspection?

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# QUESTIONS?

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