

## Z-FLOWS – SIZES: 6X9; 7X12; 9X15; 16X24; 20X30

INSTRUCTIONS APPLY TO ALL Z-FLOW SIZES BELOW

### THE PROCESS FOR Z-FLOWS:

CUT THE FABRIC AS INDICATED PER Z-FLOW LISTED:

- **6X9 = CUT 21" LONG – THEN CUT 7" WIDE – FOLD OVER TO 9"**
- **7X12 = CUT 28" LONG – THEN CUT 8" WIDE – FOLD OVER TO 12"**
- **9X15 = CUT 34" LONG– THEN CUT 10" WIDE – FOLD OVER TO 15"**
- **16X24 = CUT 54" LONG - THEN CUT 16" WIDE - FOLD OVER TO 24" – Include straps**
- **20X30 = CUT 64" LONG – THEN CUT 21" WIDE – FOLD OVER TO 30" – Include straps**
- **STRAPS:** 20X30 & 16X24 INCLUDE TWO STRAPS PER Z-FLOW, STRAPS ARE CUT 4" WIDE BY 30" LONG, FOLD IN HALF, SERGE SIDES, THEN PIN TO Z-FLOW BEFORE SERGING Z-FLOW SIDES – 1<sup>ST</sup> IS 6" FROM TOP, 2<sup>ND</sup> IS 12" FROM TOP ON THE SIDE THAT HAS LABEL SEWN IN. SEE SAMPLE.



THE CUT SIDES ARE BOTH HEMMED OR ONE SIDE IS HEMMED AND THE OTHER IS SERGED.

THEN THE PREPARED FABRIC IS FOLDED BY MATCHING THE HEMMED/SERGED SIDES AND CUTTING THE Z-FLOW AS NOTED ABOVE.

THEN A LABEL IS SEWN TO EACH Z-FLOW; PLACE LABEL FACING THE HEMMED SIDE – SEE SAMPLE.

NEXT, THE Z-FLOW IS PINNED BY FOLDING OVER ABOUT 3" OR 4" OF END THAT HAS THE LABEL WITH WRONG SIDE OUT TO MATCH THE SIZE OF Z-FLOW THAT HAS BEEN CUT – SEE ABOVE.

AFTER THE SIDES HAVE BEEN SEWN OR SERGED, Z-FLOW IS THEN TURN INSIDE OUT AND PRESSED, FOLDED IN HALF READY TO BE PACKED. EACH SIZE IS PACKED IN QUANTITY OF 5 AND PLACED IN A ZIPLOC BAG LABELED WITH APPROPRIATE SIZE.

COTTON FABRIC IS USED FOR THE Z-FLOWS, NOT NECESSARILY 100%. WE USE SOLIDS AND SMALL PRINTS.

THE Z-FLOWS ARE PLACED IN A BIN IN THE STAGING AREA TO BE SORTED FOR DELIVERY AS PER LIST IN THE BIN.

