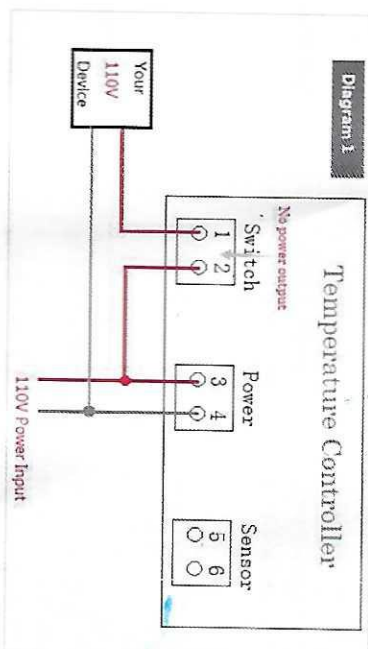


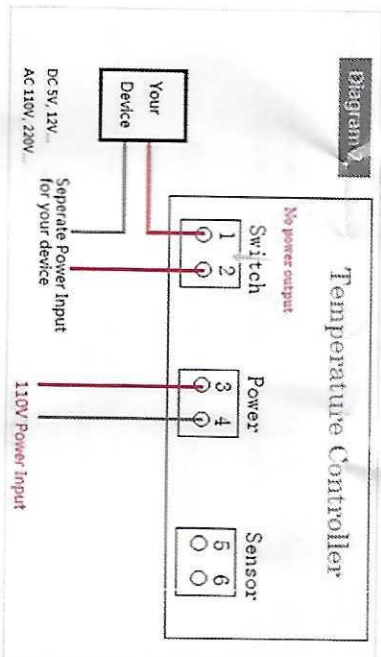
AC 110V Digital Temperature Controller Manual

Model: BAYITE-TCF-3A017

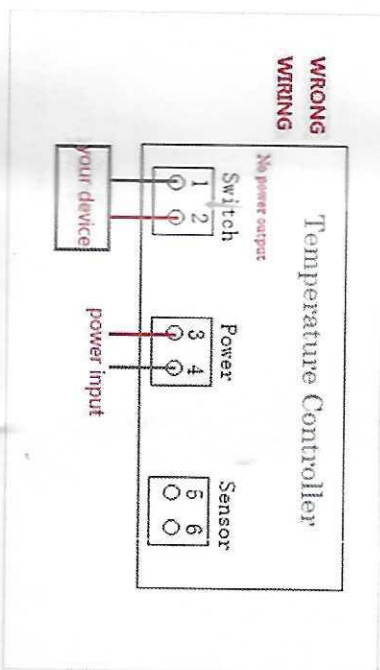
This is the most common wiring method:



This wiring method is for load which is not 110V:



The following diagram is a typical wrong circuit wiring:



Specification:

- Setting data can be stored after power off
- Power supply: AC 110V
- Control range: -4 °F ~ 230 °F
- Temperature difference between ON and OFF:
- Control resolution: 1 °F (turn on/off at integer degree such as 35 °F, 90 °F...)
- Measuring(reading) resolution: 0.5 °F
- Max load: 1100W @110V, 2200W @220V

Keys Operation Instructions:

Press **SET** button once: Set Target Temperature (device turn-off-temp), after you specify a target temp, you must press **SET** once again to quit before other operations.

Press **SET** button for 3 seconds: Enter main menu. When the parameter you want to set appears on the screen, press **SET** once to enter and specify a value. After that, press **SET** again to back to main menu.

Press **Rst** button once to save and quit setting

Press **Rst** button for 3 seconds: Turn off the controller. Press **Rst** again to turn it on.

Please flip the paper and check the more instructions about how to program the controller.

Safety Warnings:

- **Please cut off power when you're wiring the controller**
- Rated current of your device must be less than 10A.
- i.e. 110V device must be less than 1100W, 240V device must be less than 2400W
- Rush current of refrigeration equipment should be less than 10A.

LED Status:

The "work" light at the left side of the screen indicates working status.

Flashing "work" light indicates you set a delay time and your device will be turned on after the delay time.

"Work" light on indicates your device is working.

Trouble Shooting:

- Display EEE : The sensor is disconnected or defective.
- Display LL: The temperature is below the minimum value that this controller can measure
- Display HHH: The temperature is over the max value that this controller can measure
- Can't change target temperature: Please enter main menu, check the value of H5 and L5. The 2 codes define the range that target temperature can be set. Please just set it to default if you don't need it.

This is usually used to avoid wrong setting in very important project.

Basic Setting Instruction

The first step is to set a **[Target Temperature]**. It's your desired **turn-off-temp**.

Initially, the degree on screen is the current temp that probe detects.

Press SET once (SET indicator lights up. The degree on screen is target temp.) **Press UP/DOWN** to adjust target temperature.

Press SET once again to save and quit setting(Now the degree on screen is current temp that probe detects)

*The device to be controlled will be **turned off** once target temperature is reached.

Next Step is to set parameters in main menu:

1. Press SET for 3 seconds to enter main menu.
2. Press UP or DOWN button to choose parameter.
3. Press SET to enter selected parameter and specify a value
4. Press SET again to back to main menu and set another parameter.
5. Press Rst (or wait 5 seconds) to save and quit setting.

[HC]: H for Heating mode, C for Cooling mode

[d]: Temperature difference. Range from 1 to 25. Default: 1.

In H mode, the controller **turns on** your device once detected temp is below (**target temp - d**) degree.

In C mode, the controller **turns on** your device

once detected temp is above (**target temp + d**) degree.

* You can also consider d as temp span between power ON and power OFF.

[AH]: High temp alert(**No sound**). Range from 0 to 25. Default: 0(**No alert**)

The screen alternately displays H and measured temperature

once measured temp is above (**target temp + AH**)

[AL]: Low temp alert(**No sound**). Range from 0 to 25. Default: 0(**No alert**)

The screen alternately displays L and measured temperature

once measured temp is above (**target temp - AL**)

* **Optional.** Use AH/AL only when necessary.

[HS]: Max target temp limit. Range from LS~230°F. Default: 230°F

[LS]: Min target temp limit. Range from -58°F ~HS. Default: -58°F

* **Optional.** Use HS/LS only when necessary.

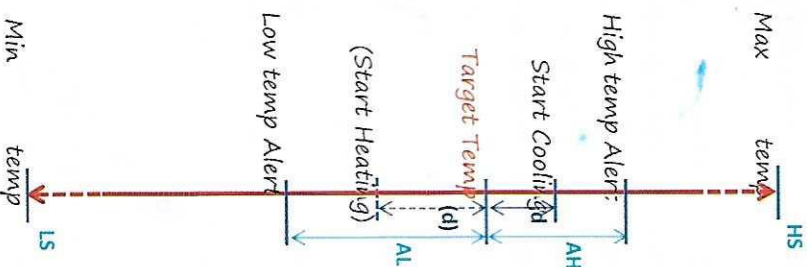
[CA]: Calibrate temperature reading. Range from -9 to 9. Default: 0

For example, when reading on the controller is 3 degree below real temperature, please set CA=3. When reading on the controller is 3 degree above real temperature, please set CA=-3.

* **Optional.** Use it only when necessary.

[PT]: compressor time delay. Range from 00 to 30 minutes. Default: 00 (no delay)

* **Optional.** Use it only when necessary. It's used for anti-short cycling on compressor. PT guarantees a time interval of a compressor cycle(On-Off). For example, PT=5. Your fridge stopped 3 minutes ago. Although it's now turn-on-temp, you have to wait 2 more minutes before your fridge starts again.



Examples and Practice

To make it work, you only need to set 3 parameters: **[Target temp]**, **[HC]**, **[d]**. Others are optional.

The first thing is to specify **target temp** (the point that you want to **turn off** your device).

HC=H	The load will be turned on once detected temp is below (target temp - d) degree.
Heating Mode	The load will be turned off once target temp is reached.
HC=C	The load will be turned on once detected temp is above (target temp + d) degree.
Cooling Mode	The load will be turned off once target temp is reached.

C (Cooling) mode: [Target temp=80.5 °F] [HC = C] [d = 2.5]

1. Power on the controller
2. Press SET once, set **target temp=80.5 °F**, press SET once again to quit and saving setting
3. Press SET for 3 secs, HC appears on screen, release SET button
4. Press SET once to enter HC parameter
5. Press UP/DOWN button to select C, Press SET once again and back to HC(main menu)
6. Press UP to select **d**. Press SET once to enter d parameter.
7. Press UP/DOWN button to specify a d value. In this example, **d=2.5**
8. Press Rst once to save and quit setting.

How it works:

- Once detected temperature is above 83 °F(**target temp + d**), the controller turns on your device
- Once detected temperature reaches 80.5 °F(**target temp**), the controller turns off your device

H (heating) mode: [Target temp=75 °F] [HC = H] [d = 4] [AH = 10] [AL = 5]

1. Power on the controller
2. Press SET once, set **target temp=75 °F**, press SET once again to quit and saving setting
3. Press SET for 3 secs, HC appears on screen, release SET button
4. Press SET once to enter HC parameter
5. Press UP/DOWN button to select H, Press SET once again and back to HC(main menu)
6. Press UP to select **d**. Press SET once to enter d parameter
7. Press UP/DOWN button to specify a value. In this example, **d=4**. Press SET once again and back to main menu
8. Press UP/DOWN button to select AH, Press SET once to enter AH parameter
9. Set **AH=10**. Press SET once and back to main menu
10. Press UP/DOWN button to select AL, Press SET once to enter AL parameter
11. Set **AL=5**
12. Press Rst once to save and quit setting.

How it works:

- Once detected temperature is below 71°F (**target temp - d**), the controller turns on your device
- Once detected temperature reaches 75 °F (**target temp**), the controller turns off your device
- If the heater heats it up to 85 °F (**target temp + AH**), screen alternately displays H and measured temp.
- If detected temp is below 70 °F (**target temp - AL**), screen alternately displays L and measured temp.