

# Direct Steam Gas Generator: DSGG400



# **Product Description**

The DSGG400 is a pressurized gas generator that combusts gaseous fuel with oxygen and controls combustion temperature via water injection. It creates thermal energy for power, industrial, or chemical processes while enabling >99% carbon capture and is rated for 20 MW $_{\rm t}$  when operating on pipeline quality natural gas fuel at design pressures. The combustion products are primarily steam and carbon dioxide (H $_2$ O and CO $_2$ ) which enables simple carbon capture via gas liquid separation without the need for harsh chemicals such as amines.

## **Applications**

- Clean Firm Power
- Combined Heat and Power (CHP)
- Industrial Decarbonization
- Clean Steam Production
- Produced Water Treatment & Thermal Enhancement
- Enhanced Oil and Gas Recovery (EOR, EGR)



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### **Features**

- Fully containerized or skid mounted solutions for minimal install time and cost
- Fully automated control system via Allen Bradley PLC, e.g. fuel demand, temperature control, load following, etc.
- Independent control over produced gas pressure and temperature
- Easy access maintenance system for full module or component replacement
- Unit can be completely overhauled in <24 hours
- Built to ASME BPVC Section VIII Division 2
- Increased safety via high-speed ignition detection (on the order of <500ms) and minimal stored volume; unit can be tripped, purged, and made safe for internal work in <15min.

### Materials of Construction

Typical materials of construction of the DSGG are SS316 for a wide array of applications and corrosion resistance. The burner is manufactured with Inco 600 for high pressure oxygen compatibility. Non-standard applications may require the use of nickel alloys, stabilized stainless such as SS321, copper, or copper alloys.

**Typical Dimensions:** L 40-45' x W 11' x H 11' (12-14m x 4m x 4m) in operational enclosure

# **Nominal Operating Conditions**

|                                  | Nominal   | Customizable Range                         |
|----------------------------------|---|--|
| Thermal Rating                   | 68 MMBtu/hr (20 MW <sub>t</sub> )                 | Up to 205 MMBtu/hr (60 MW <sub>t</sub> )   |
| Fuel Type                        | Pipeline Natural Gas                              | Other gaseous fuels upon request           |
| Fuel Heating Value               | 20,260 Btu/lb (47.1 MJ/kg)                        | 3,500 - 51,590 Btu/lb (8.14-120 MJ/kg)     |
| <b>Fuel Flow Rate</b>            | 3,348 lb/hr (1,518 kg/hr)                         | Up to 10,000 lb/hr (4,536 kg/hr)           |
| Oxidizer Type                    | 98 mol% Oxygen                                    | 90 - 100 mol% Oxygen                       |
| Oxidizer Flow Rate               | 12,816 lb/hr (5,813 kg/hr)                        | Up to 31,070 lb/hr (14,090 kg/hr)          |
| Diluent Type                     | Water   | Water, salt water, produced water          |
| Diluent Flow Rate*               | 66,780 – 90,000 lb/hr                             | Based on required drive gas exit           |
|                                  | (30,290 – 40,820 kg/hr)                           | temperature                                |
| Coolant Type                     | Boiler quality water                              | Boiler quality water, ethylene glycol, TEG |
| <b>Coolant Flow Rate</b>         | 18,000 lb/hr (8,165 kg/hr)                        | Varies by design and site conditions       |
| <b>Drive Gas Output</b>          | 82,944 lbs/hr (37,622 kg/hr)                      | Up to 311,070 lbs/hr (141,099 kg/hr)       |
| CO <sub>2</sub> Output Flow Rate | 1,850 mscfd (100 tonnes per day)                  | Up to 17,880 mscfd (940 tonnes/day)        |
| <b>Drive Gas Composition</b>     | ~94 mol% H <sub>2</sub> O, 6 mol% CO <sub>2</sub> | Up to 90% CO₂ content                      |
| Exit Temperature                 | Saturation up to 3,200 °F (1,760 °C)              |  |
| Supply Pressure                  | 1,800 psi (124 bar)                               | Up 5,000 psi (345 bar)                     |
| Exit Pressure                    | 1,500 psi (100 bar)                               | Up to 4,200 psi (290 bar)                  |
| <b>Operating Range</b>           | 35 – 100% fuel demand                             |  |

<sup>\*</sup>Diluent flow rate varies according to temperature control inputs and diluent supply temperature