

2511 Holman Avenue P. O. Box 80190 Billings, Montana 59108-0190 p: 406.652.3930; f: 406.652.3944 *www.skgeotechnical.com* 

Date:	July 1	1, 2017	Project:		L Laboratory Testing the Acceptance
Client: Mr. Fred Huppert Huppert Brothers Construction 3509 54th Street West Billings, Montana 59106		Copies:	Copies:		
Source: Date Samp	oled:	Laurel South Quarry 5/17/17	Sample: Sample		Sunset IB

Test Method	Lab Result	FP-14 705.02 Riprap Specification
Sodium Sulfate Soundness loss, <i>average of 3 coarse size ranges</i> (ASTM C 88)		12% max
Sodium Sulfate Soundness loss, <i>average of 4 fine size ranges</i> (ASTM C 88)		
LA Abrasion loss, <i>crushed and sized to grading A</i> (ASTM C 535)		50% max
Freeze-Thaw loss, <i>recommend weighted average of 4</i> <i>rocks of varying geology, through 30 cycles</i> (ASTM D 5312)	8.47% *	no FP-14 spec, but typ 10% max for those projects that specify
Specific Gravity, recommend an average of 8 rocks of varying geology (ASTM D 6473)	<ul><li>2.261 bulk Dry</li><li>2.335 bulk SSD</li><li>2.441 apparent</li><li>3.25% absorption</li></ul>	 2.40 min 4% max

\* Freeze-Thaw photos attached on page 2.

DEBC DOER

Joe B. DeBar, PE Materials Lab Manager



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Date:	July 11, 2017	Project:	<b>16-3480L Laboratory Testing</b> Aggregate Acceptance
Client:	Mr. Fred Huppert Huppert Brothers Construction 3509 54th Street West Billings, Montana 59106	Copies:	

Source:LaDate Sampled:5/

Laurel South Quarry 5/17/17

Sample:ZeSampled by:FF

Zero Sunset FH/HB



Zero Sunset samples before 30 freeze-thaw cycles.



Zero Sunset samples after 30 freeze-thaw cycles.